

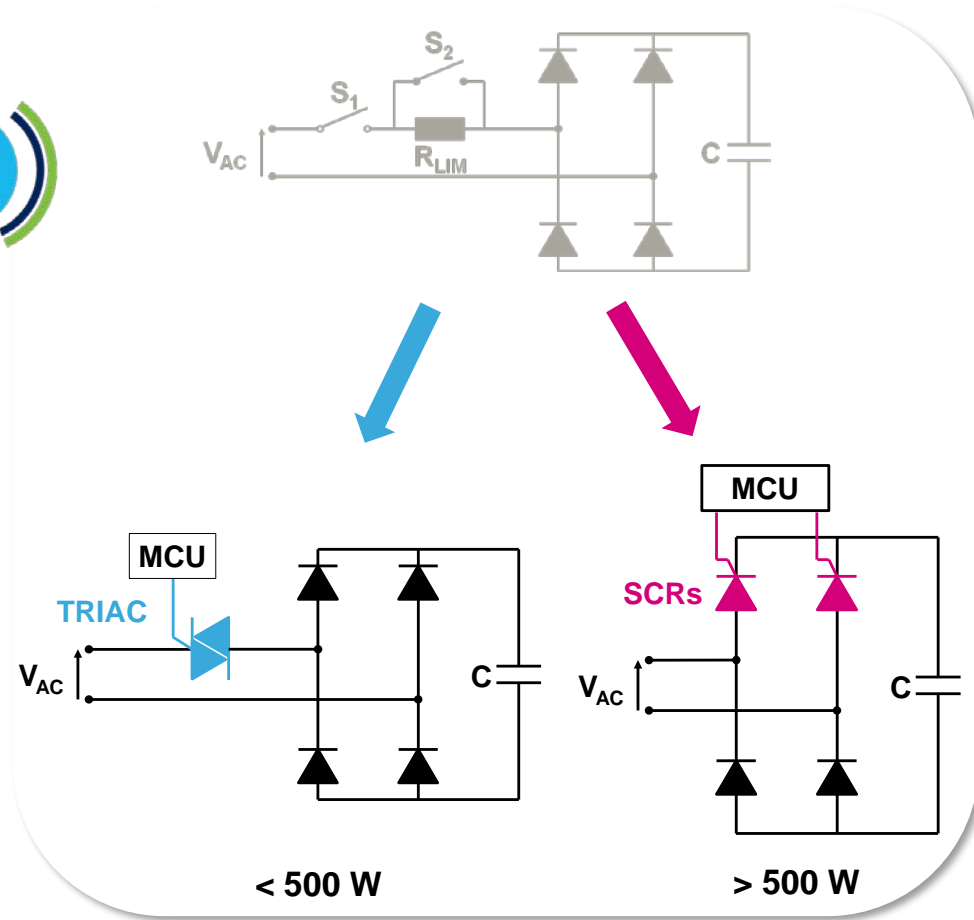
Programmable Inrush-current limiter

Alfredo ARNO

Cyril BORCHARD



Programmable Inrush Current Limiter



Simple implementation w/ digital control

Inrush current limitation

Programmable soft-start

High efficiency solution

Improved reliability

High power density

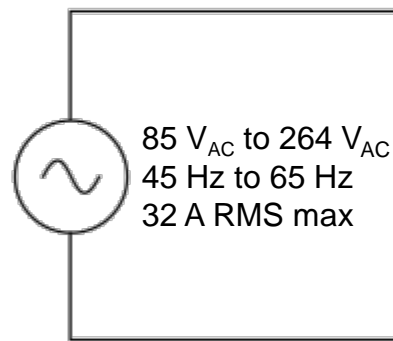
Line-drop recovery

Simple implementation

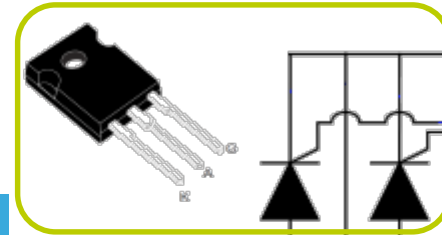
Mixed-bridge example



2 x SCRs used in progressive start-up mode or bypass mode
Ex: TN5050H-12WY



EMC filter

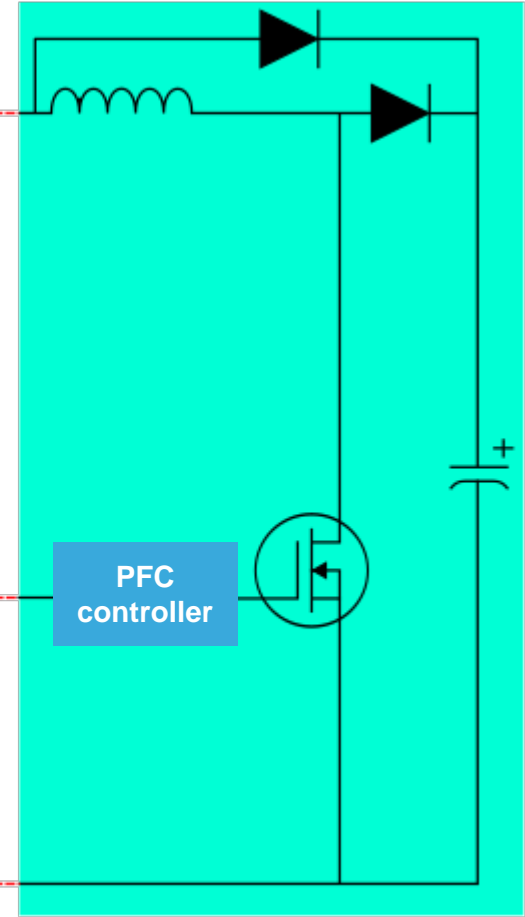
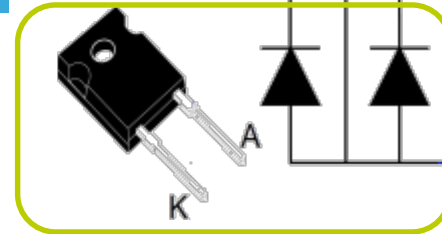


2 x opto

STM8S MCU

PFC controller

2 x low- V_F high-voltage diodes
Ex: STBR6012WY



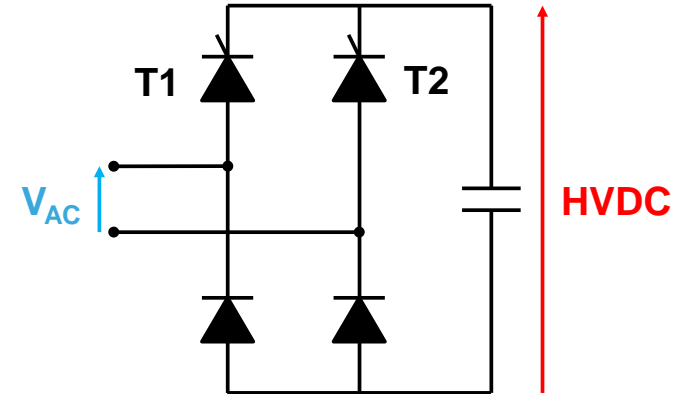
1 MCU used to drive the SCRs and for the digital-control of the PSU

Compliance with:
EN55015, IEC61000-4-11, IEC61000-3-3
IEC61000-4-5, 4 kV
IEC61000-4-4 EFT burst: 4 kV min
Stand-by losses < 300 mW

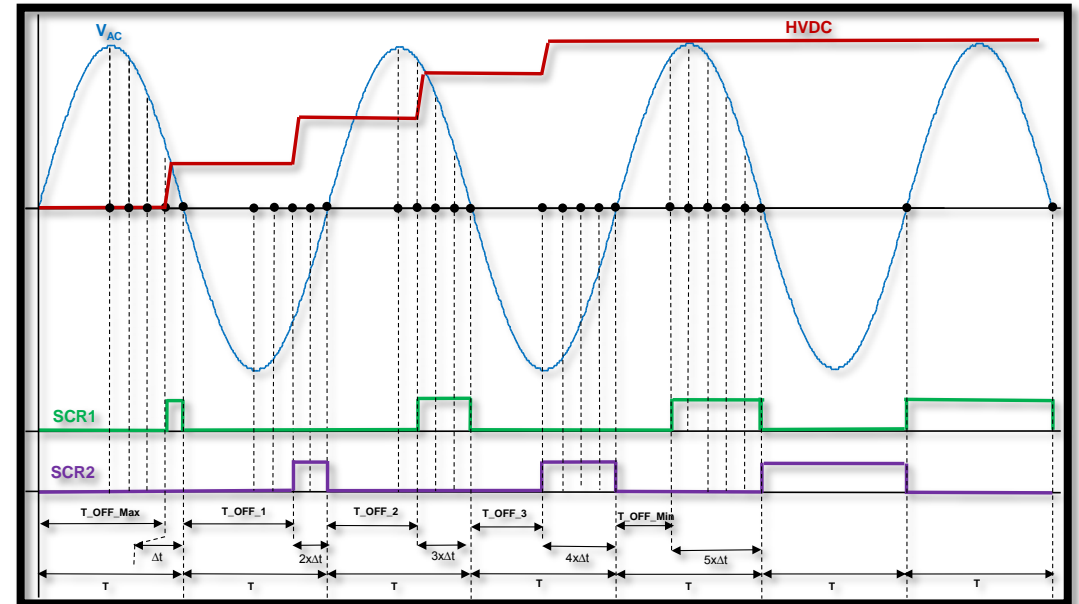


Programmable soft-start

Mixed-bridge example

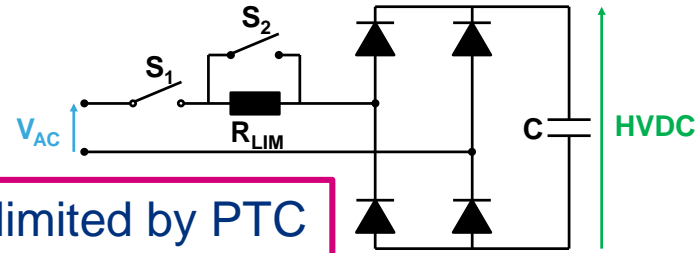


- Operation :
 - Bulk capacitor charged smoothly thanks to phase angle control of the SCRs
 - T1 and T2 synchronized according to the zero crossing (ZVS) of the AC line

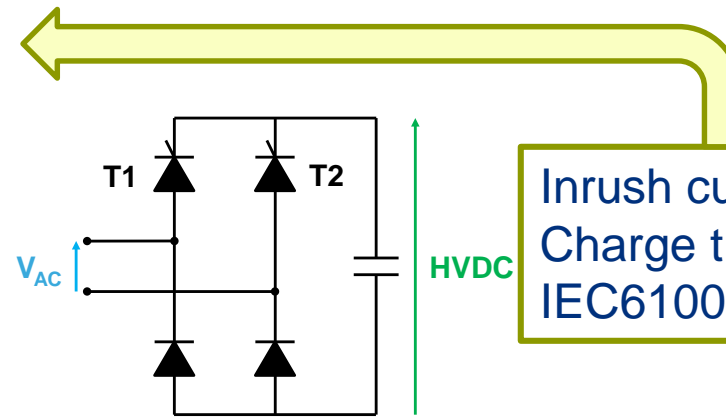
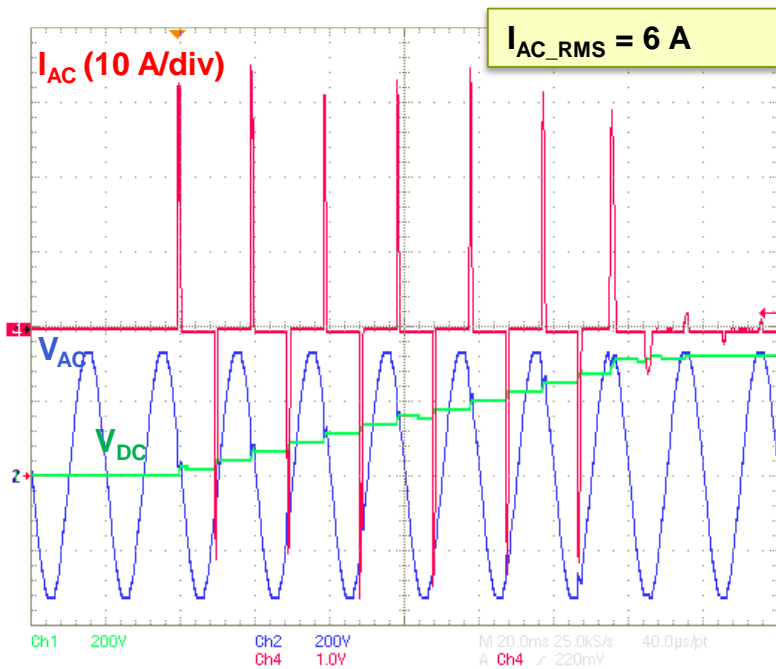
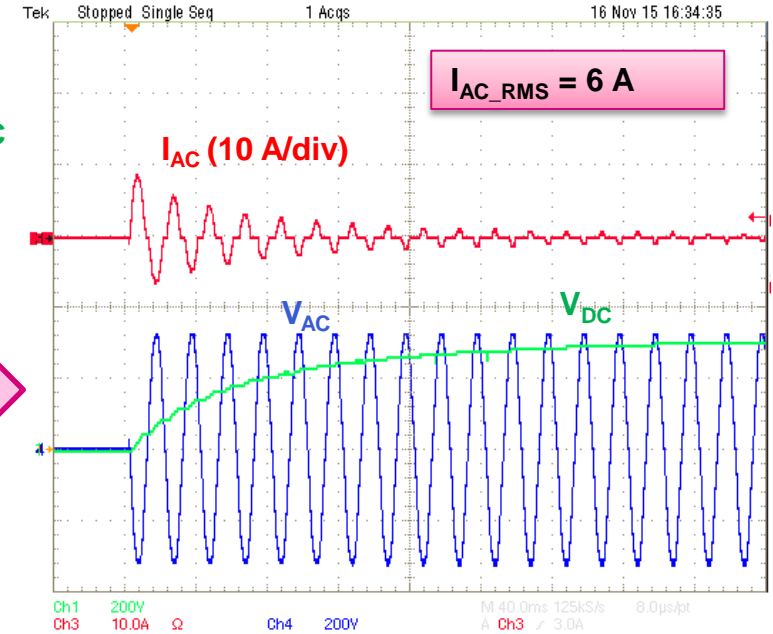


Inrush current limitation

Mixed-bridge example



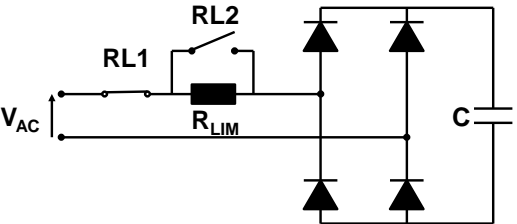
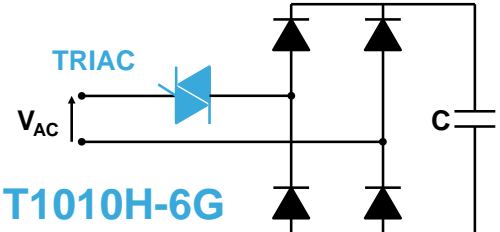
Inrush current limited by PTC
Charge time = **400 ms**



Inrush current limited by SCRs phase control
Charge time = **120 ms** while complying with IEC61000-3-3



Efficient

Analysis	Stand by power losses	On-state power losses 150 W application	On-state power losses 200 W application	Energy consumption – 1 hour (50% stby + 50% on)
<p>Type</p> 	<p>👎 👎 👎</p> <p>RL1 closed Power losses = coil consumption</p> <p>→ 400 mW</p>	<p>Dissipated power: Coil = 0.4 W (G5 relay)</p> <p>Contact resistance: $P = RI^2 = 0.1 \cdot (150/230)^2 = 42.5 \text{ mW}$</p> <p>Bridge: $P_D = 482 \text{ mW}$</p> <p>Total dissipated power: 924 mW → 0.62 % of total</p>	<p>Dissipated power: Coil = 0.4 W (G5 relay)</p> <p>Contact resistance: $P = RI^2 = 0.1 \cdot (200/230)^2 = 76 \text{ mW}$</p> <p>Bridge: $P_D = 649 \text{ mW}$</p> <p>Total dissipated power: 1125 mW → 0.56 % of total</p>	<p>150W application: 0.69 Wh</p> <p>200W application: 0.76 Wh</p>
 <p>T1010H-6G</p>	<p>👍 👍 👍 👍</p> <p>gate current still applied</p> <p>→ 50 mW</p>	<p>Triac: $P_D = 534 \text{ mW}$</p> <p>Bridge: $P_D = 482 \text{ mW}$</p> <p>Total dissipated power: 1016 mW → 0.67 % of total</p> <p>No heatsink required</p>	<p>Triac: $P_D = 701 \text{ mW}$</p> <p>Bridge: $P_D = 649 \text{ mW}$</p> <p>Total dissipated power: 1350 mW → 0.67 % of total</p> <p>No heatsink required</p>	<p>150W application: 0.53 Wh</p> <p>200W application: 0.7 Wh</p>



Efficient

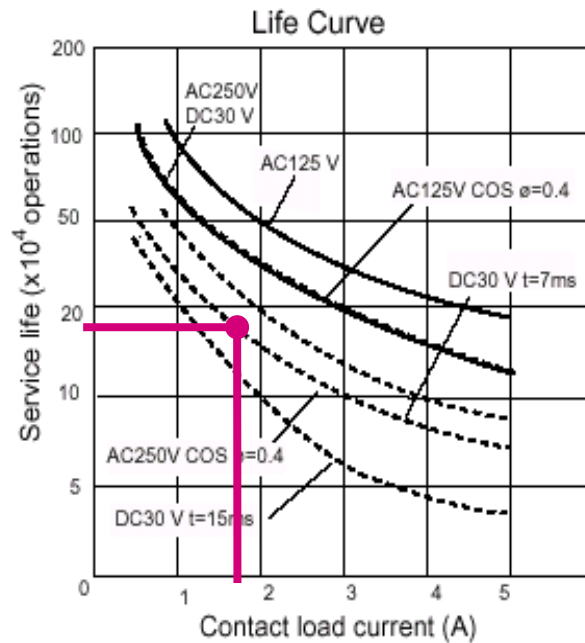
Type	Analysis	<u>Stand by power losses</u>	<u>On-state power losses</u> 500 W application	<u>On-state power losses</u> 1.1 kW Application	Energy consumption - 1 hour (50% stby + 50% on)
		<p>👎 👎 👎</p> <p>RL1 closed Power losses = coil consumption</p> <p>➔ 400 mW</p>	<p><u>Dissipated power:</u> Coil = 0.4 W (G5 relay)</p> <p><u>Contact resistance:</u> $P = RI^2 = 0.1 \cdot (500/230)^2 = 472 \text{ mW}$</p> <p><u>Bridge:</u> $P_D = 1707 \text{ mW}$</p> <p>Total dissipated power: 2580 mW ➔ 0.51 % of total</p>	<p><u>Dissipated power:</u> Coil = 0.4 W (G5 relay)</p> <p><u>Contact resistance:</u> $P = RI^2 = 0.1 \cdot (1100/230)^2 = 2287 \text{ mW}$</p> <p><u>DBridge:</u> $P_D = 4131 \text{ mW}$</p> <p>Total dissipated power: 6818 mW ➔ 0.62 % of total</p>	<p>500W application: 1.49 Wh</p> <p>1100W application: 3.61 Wh</p>
	<p>TN1205H STTH8L06</p>	<p>👍 👍 👍 👍</p> <p>gate current still applied</p> <p>➔ 25 mW</p>	<p><u>Diodes:</u> $P_D = 923 \text{ mW}$</p> <p><u>SCR:</u> $P_D = 878 \text{ mW}$</p> <p>Total dissipated power: 1801 mW ➔ 0.36 % of total</p> <p>No heatsink required</p>	<p><u>Diodes:</u> $P_D = 2167 \text{ mW}$</p> <p><u>SCRs:</u> $P_D = 2089 \text{ mW}$</p> <p>Total dissipated power: 4156 mW ➔ 0.38 % of total</p> <p>No heatsink required</p>	<p>500W application: 0.9 Wh</p> <p>1100W application: 2.08 Wh</p>



Reliable

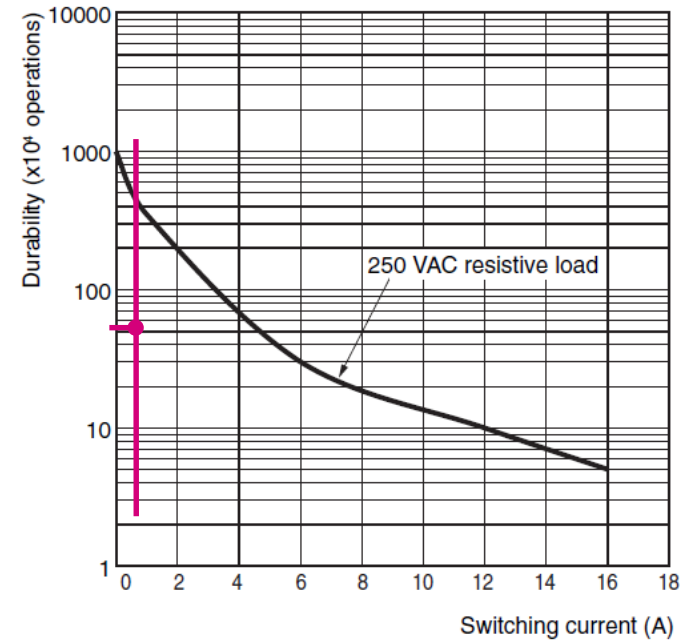


5 A Relay



175,000 operations
< 10 Years
5 A relays for 1.8 A load

10 A Relay



500,000 operations
< 10 Years
10 A relays for 0.5 A load !

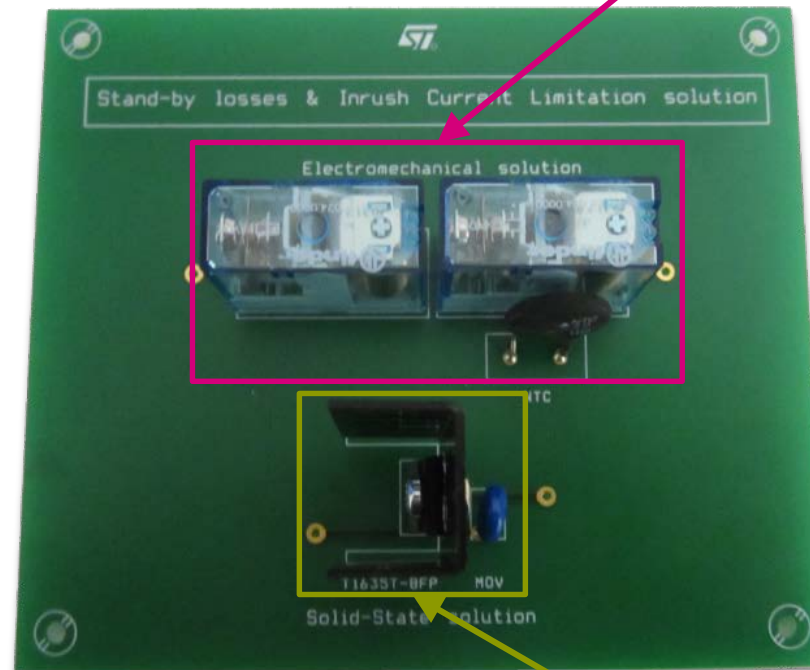
SCRs and Triacs being semiconductor switches → No ageing effect



High power density



**Relays:
60 mm x 20 mm**

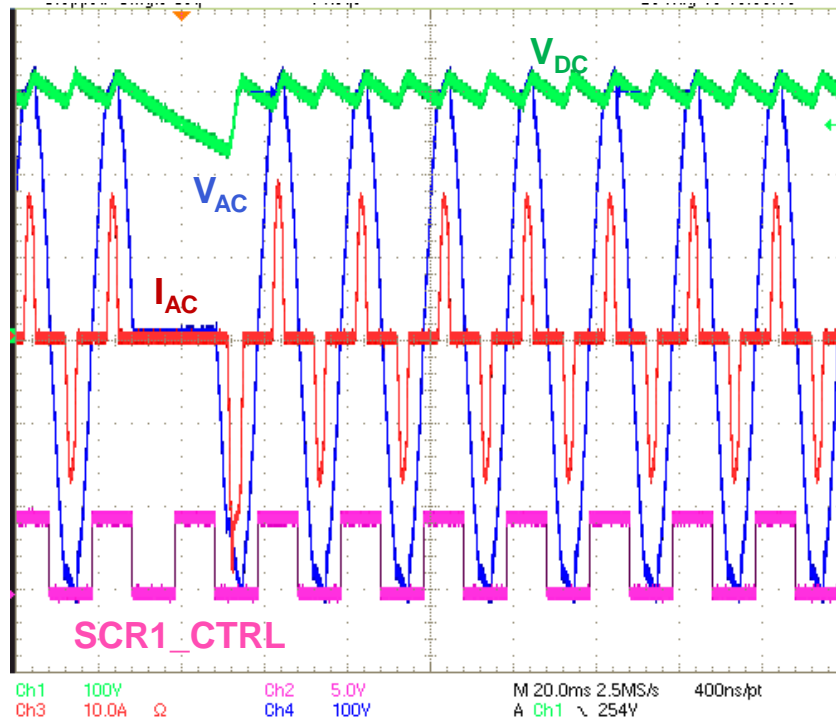


**Triac + heatsink:
25 mm x 20 mm**

Line-drop recovery

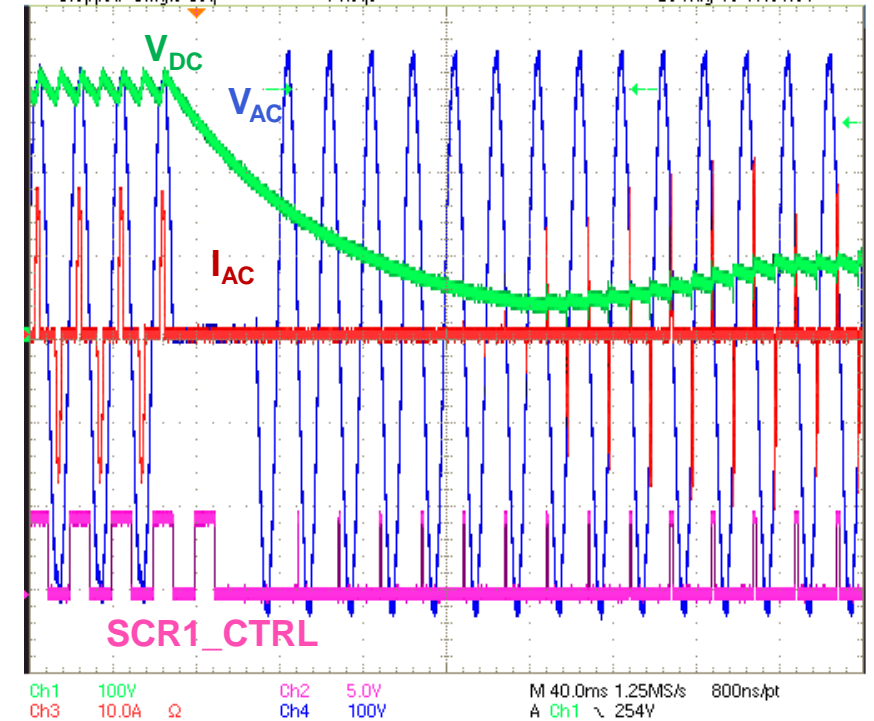
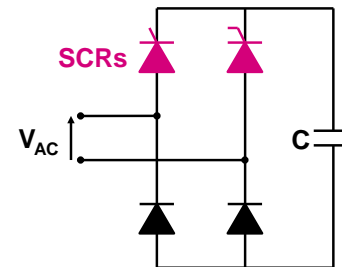
Mixed-bridge example

AC line voltage interrupt lasts less than 30 ms
→ SCRs are kept "ON", criteria A



AC line voltage dips with a 0% residual voltage applied during 20 ms – $P_{out} = 1kW$

AC line voltage interrupt lasts more than 30 ms
→ SCRs are controlled back in soft-start when the V_{AC} is reapplied, criteria B



AC line voltage dips with a 0% residual voltage applied during 40 ms – $P_{out} = 1kW$

