

# Using Advanced Sensors in Smart Industry Applications

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AME MEMS Product Marketing



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- Smart Industry
- Smart Industry & Predictive Maintenance
- Sensors for Smart Industry
- Smart Connections from Sensor to Cloud: Technologies & Tools
- Q & A

# What is Smart Industry

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The 4<sup>th</sup> industrial (r)evolution → value emerging after the initial hype

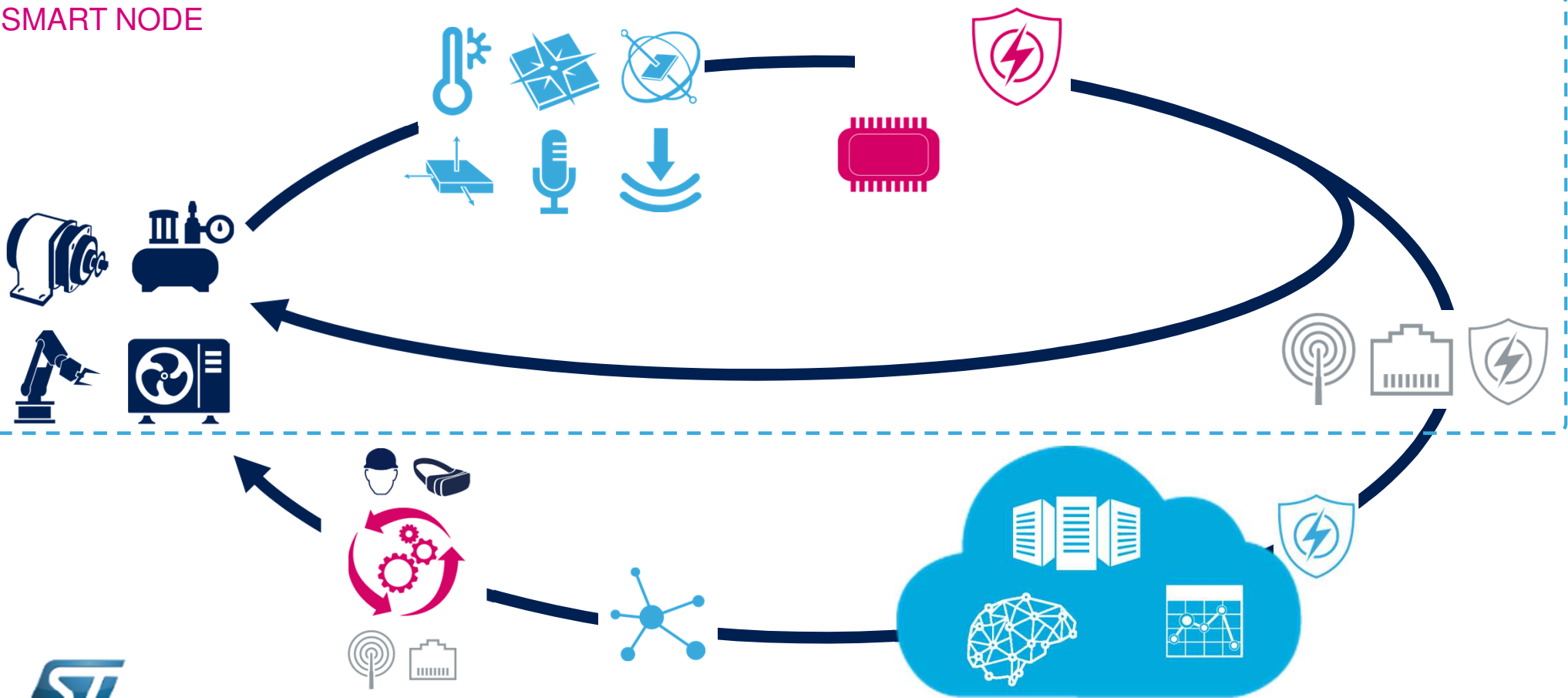


Flexibility    Industry 4.0    Productivity  
Safety    **Efficiency**    Reliability  
Environment    Quality    IIOT

# Smart Industry: Critical Building Blocks

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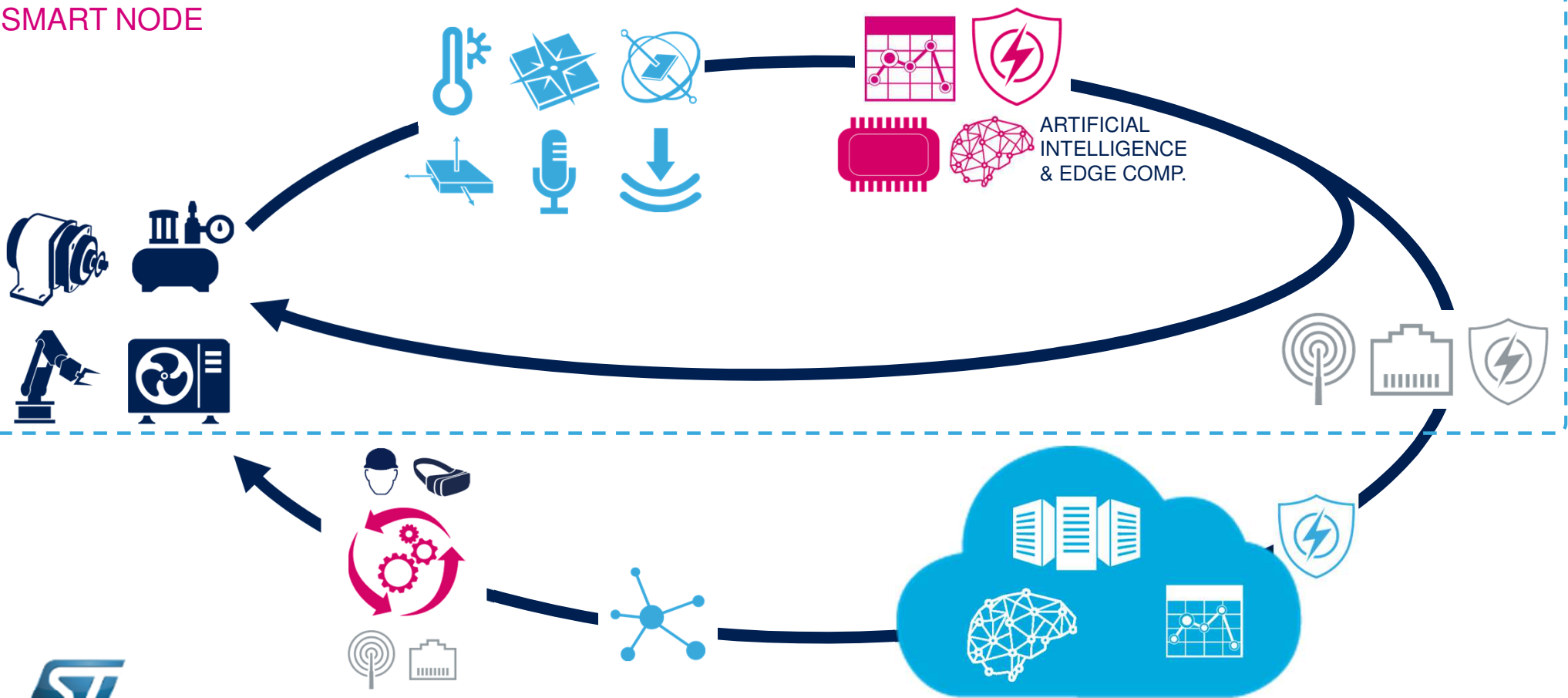
SMART NODE



# Smart Industry: Trends and Enablers

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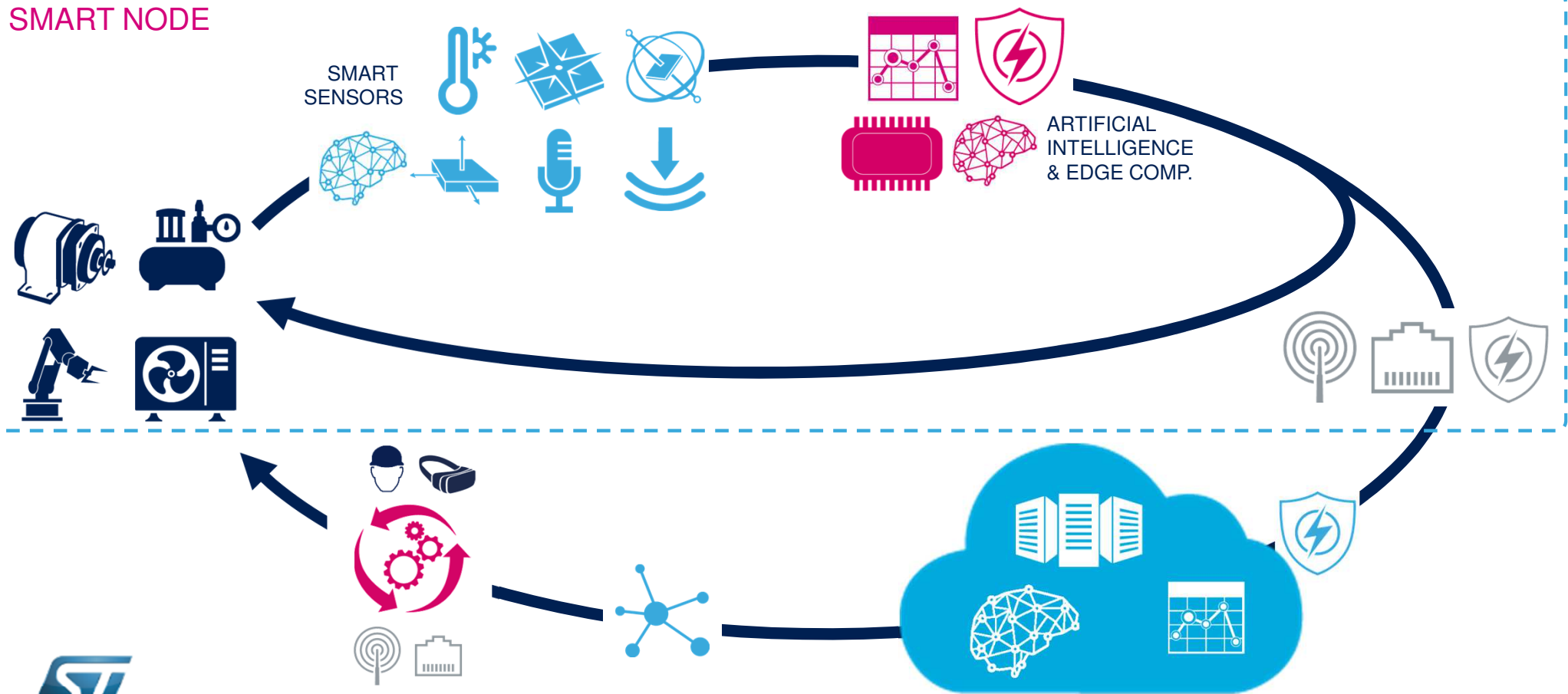
SMART NODE



# Smart Industry: Trends and Enablers

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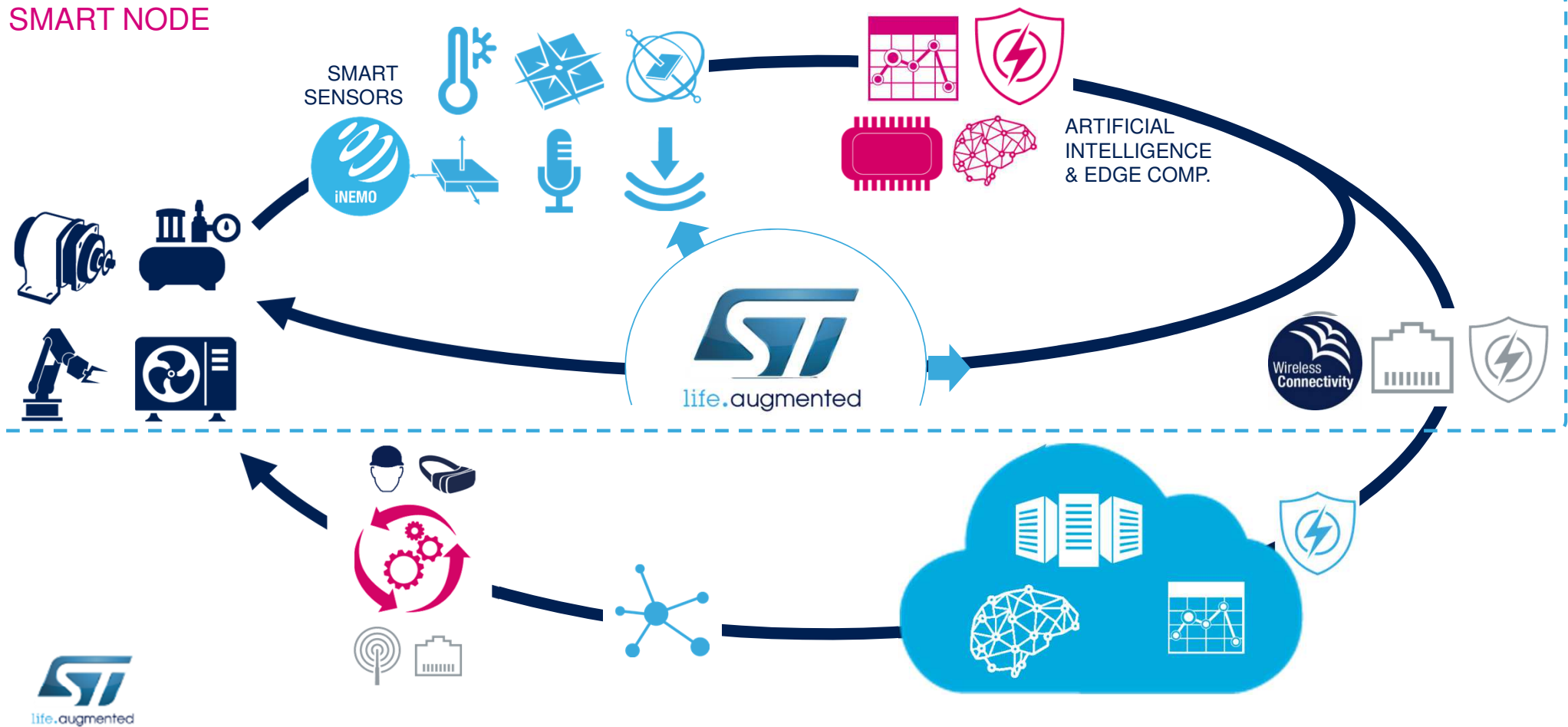
## SMART NODE



# Smart Industry: Trends and Enablers

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## SMART NODE



# ST Industrial Sensors

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## 10-Year Product Longevity



### Benefits

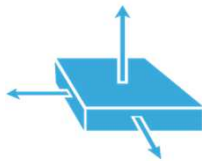
10-YEAR  
LONGEVITY FROM  
PRODUCT  
INTRODUCTION  
DATE

DESIGN AND  
MANUFACTURING  
FOR HIGHER  
ROBUSTNESS &  
PERFORMANCES

CALIBRATION &  
TESTING FOR  
HIGHER  
ACCURACY &  
QUALITY

EXTENDED  
TEMPERATURE  
RANGE AND  
ENDURANCE TO  
SHOCK AND  
VIBRATION

### Growing Product Family





# Sensors in Industrial Applications

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Predictive  
maintenance  
and automation



Asset tracking  
& supply chain



Structural  
Health  
Monitoring



Shock detection  
Anti-tampering



Metering and  
Pressure  
Monitoring



Real-time  
monitoring &  
calibration

# Asset tracking & supply chain

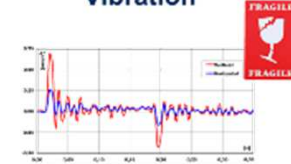
10



Free Fall Detection



Vibration



**Accelerometer**



**IIS2DLPC /  
LIS2DTW12**

Vibration  
Orientation  
Shipping Environment

**Ultra low power digital accelerometer**

- Ultra low current consumption <1.0uA in LPM
- Smart functions & FIFO
- LGA 12L 2.0 x 2.0 x 0.7mm

**Temperature,  
Humidity  
sensor**



**STTS22H  
HTS2**

Shipping Environment  
Goods Status

**Ultra low power high accuracy temperature sensors**

- Accuracy  $\pm 0.5^{\circ}\text{C}$  (Max)
- Temperature range:  $-40^{\circ}\text{C}$  /  $+125^{\circ}\text{C}$
- Ultra low current consumption 1.75uA
- One shot mode

**Pressure  
sensor**



**LPS22HH**

Take off and  
landing detection

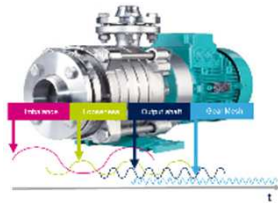
**Ultra low-power humidity and temp sensor**

- Integrated temperature and humidity sensor
- T accuracy  $\pm 0.5^{\circ}\text{C}$  ; RH accuracy  $\pm 3.5^{\circ}\text{C}$
- Current consumption 3.5uA @ 1Hz ODR



# Real Time Condition Monitoring

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## Vibrometer



### IIS3DWB

Vibration  
Orientation  
Free Fall detection  
Shipping Environment  
Goods Status

Ultra Wide Bandwidth, Low Noise, digital accelerometer for vibration monitoring

- From  $\pm 2g$  up to  $\pm 16g$  Full Scale
- 5KHz Bandwidth
- Ultra low noise ( $90 \mu g/\sqrt{Hz}$ )
- Package LGA 2.5x3x0.83

## Inclinometer

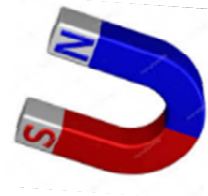


### IIS3DHHC IIS2ICLH

Platform Leveling  
Antenna Pointing  
Structural Health Monitoring  
Smart Installation

Ultra Accurate, Ultra high resolution Digital Inclinometer

- High resolution, High Accuracy ( $<0.5^\circ$  over Temp. and Time)
- Operating range -40 to 105C
- High End Ceramic Package 5x5x1.7 CLGA 16Lead



# Electric Smart Meter

## Anti-Tampering Sensor Solutions

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### Accelerometer



**IIS2DH or  
IIS2DLPC**

Vibration  
Impact Detection  
Orientation Detection

### Magnetometer, eCompass



**IIS2MDC  
ISM303DAC**

Magnetic and/or orientation  
Disturbances,  
Intrusion Detection

Precise anti-tampering solutions  
based on accelerometers and/or  
magnetic sensor in discrete or  
integrated solutions



# Gas Meter

## Sensors Solutions to create Value

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### Accelerometer



**IIS2DH**  
**IIS2DLPC**

Vibration detection

Earthquake detection using an accelerometer to switch off GAS supply when dangerous

### Magnetometer eCompass



**IIS2MDC**  
**ISM303DAC**

Magnetic and/or orientation  
Disturbances,  
Intrusion Detection

Precise Anti-tampering solutions based on an accelerometer and/or a magnetic sensor in discrete or integrated solution

### Pressure sensor



**LPS33HW**

Precision pressure  
sensing

Pressure sensor can be used for GAS ultrasound *metering compensation* to achieve precise metering accuracy and to detect *gas leakage*

### Microphone



**MP23ABS1**

Ultrasonic  
Sensing

MEMS Microphone with Ultrasound bandwidth for gas leakage detection



# Water Level Monitoring / Alarm

with Pressure Sensor

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Pressure  
sensor



**LPS22HH**

Indirect or ambient  
Pressure sensing

Waterproof  
Pressure  
sensor



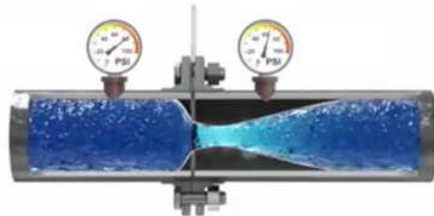
**LPS33HW**

Direct Contact  
water level sensing

Pressure sensor used for measure  
Water Level in **SMART Water**  
**Level monitoring / Alarm**

# Pressure Sensor for Flow Metering in Industrial Market

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**Robust  
Pressure  
sensor**



**LPS33HW**

*Flow meters based  
on **Orifice/Venturi**  
and **Ultrasonic**  
methodologies*

Robustness to harsh environment  
(chemical compounds)  
High Accuracy for precise measurement

Dual Sensor  
for Differential Flow Methodology

One pressure sensor needed for  
compensation of flow meter for Ultrasonic  
methodology

# Machine Condition Monitoring

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## Accelerometer



**IIS2DH**  
**IIS2DLPC**

Vibration  
Orientation  
Free Fall detection

## Accelerometer monitoring

- loose connection of the overall structure
- Severe mechanical stresses of transformer structure and windings caused high fault currents

## Temperature & Microphone



**STTS751**  
**IMP34DT05**

Shipping Environment  
Goods Status

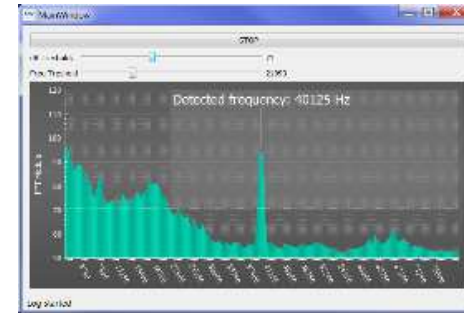
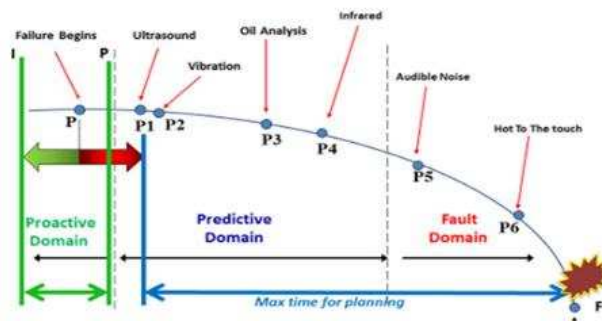
## Temperature and Vibration monitoring; Audio-activated functions; Predictive maintenance

- Fan integrity
- Electrical overloading
- Ultrasonic analysis (component failure, high frequency sources) (**MP23ABS1**)
- Electrical leakages
- magnetic circuit hot spot



# Predictive maintenance and automation

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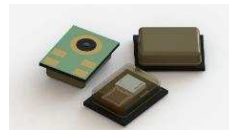


Microphone



MP23ABS1

Wide Acoustic Bandwidth  
Up to 80KHz allows for  
Ultrasonic monitoring  
Prior to any vibrational  
characteristics



- Compressed fluid leaks
- Vacuum leaks
- Steam trap failures
- Bearing condition monitoring
- Electrical arcing/tracking
- Fan and motor unbalance

# Shock Detection & Anti-Tampering

High-g Accelerometers

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Accelerometer



**H3LIS331DL**

Vibration  
Orientation  
Free Fall detection

**High-g, 3-axis digital accelerometer**

Ultra low power: 10uA in LP mode

Max full scale:  $\pm 400g$

Wake up function

Bandwidth: 0.5kHz

TFLGA 16L 3.0 x 3.0 x 1.0mm

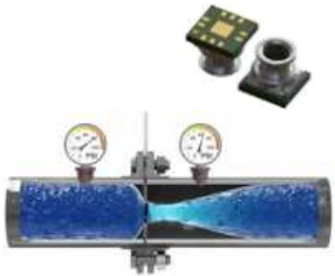


# New High Accuracy MEMS designed for Industrial Applications

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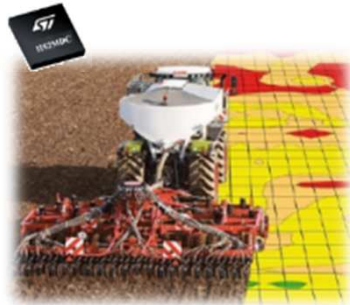
## **PRESSURE** **LPS33HW** FLOW METERING

Robustness to harsh  
environment  
Accuracy measurement



## **6-Axis IMU** **ISM330DLC** SMART FARMING

Power Consumption / Noise  
Dedicated signal path for  
stabilization control loop



## **HIGH PRECISION** **INCLINOMETER** **IIS3DHHC** BUILDING MONITORING

Ultra low noise  
Stability over temperature and  
time



## **WIDE BAND** **ACCELEROMETER** **IIS2DLPC** VIBRATION ANALYSIS

Versatility: low power and high  
ODR/wide bandwidth  
operating modes

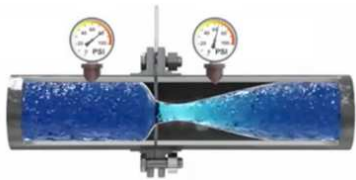


## **TEMPERATURE &** **ACCELEROMETER** **LIS2DWT12** ASSET TRACKING

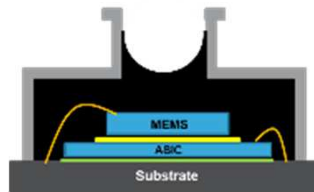
Low Noise  
Ultra Low power consumption



## WP Pressure Sensor for Harsh Environment & High Pressure Resistant



*A look  
inside*



### Features

- 260 to 1260 mbar absolute pressure
- RMS noise 0.8Pa with Low resolution mode
- Absolute accuracy 2.5hPa @ 0 ~ 65°C
- Relative Pressure accuracy 0.1hPa
- ODR from 1 Hz to 75 Hz
- Low power consumption: 4  $\mu$ A
- Embedded FIFO for Pressure and Temperature data
- Water resistant up to 10Bar
- Cylindrical Water proof package 3.3x3.3x2.9mm
- Potting GEL protects electrical components.



3.3 x 3.3 x 2.9mm



# ISM330DHC

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## New iNEMO 6-axis Inertial Module for Industry 4.0

### Temperature Features

Extended Temp. Range: up to +105°C

### Axel Performance

Typ. Noise Density: 60  $\mu\text{g}/\sqrt{\text{Hz}}$

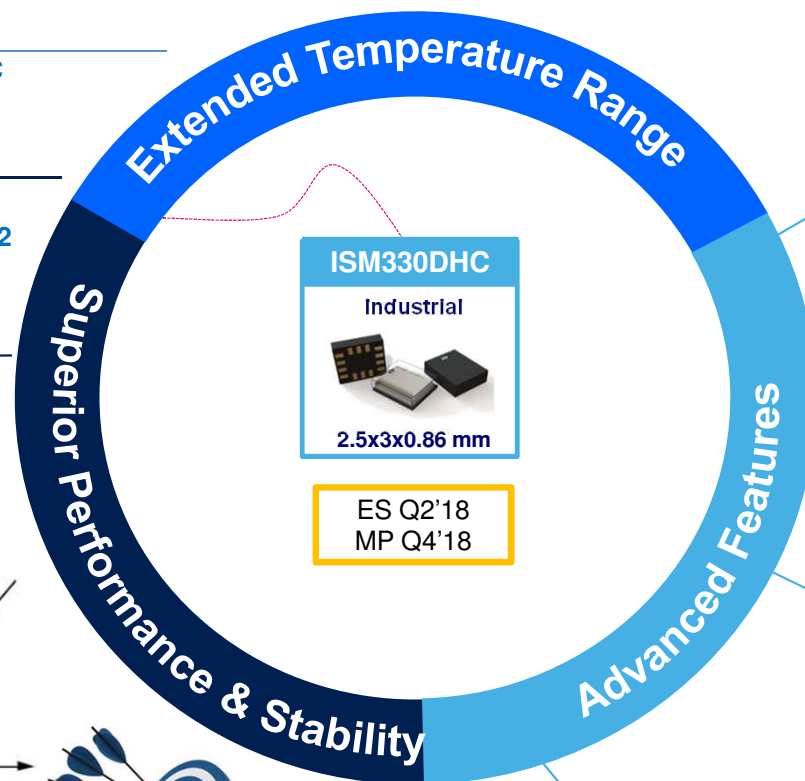
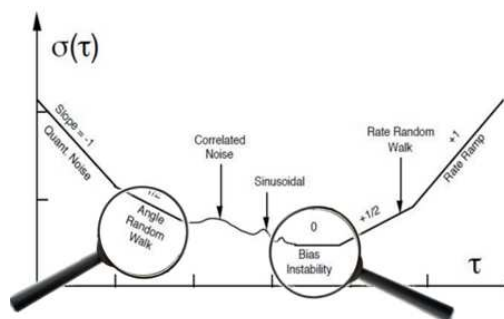
ODR: up to 6.6KHz / BW up to ODR/2

### Gyro Stability Features

Typ. ARW: 0.21  $\text{deg}/\sqrt{\text{h}}$

Typ. BI: 3°/hr (High accuracy)

Stability: Over time & Temperature



10 years Longevity



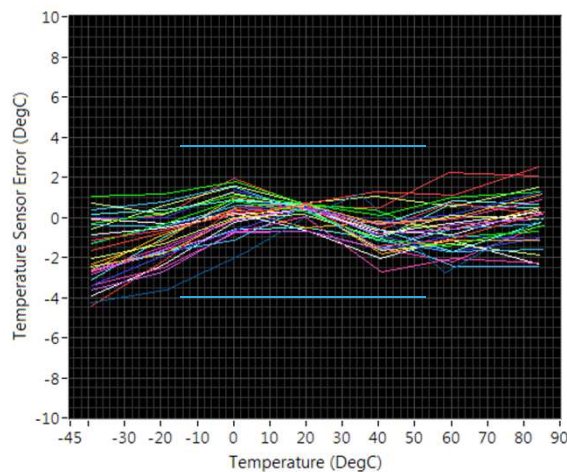
Ultra Low Power

Gyro FS up to 4000dps

Programmable FSM



## Ultra Low power/noise accelerometer with temperature sensor



### Features

- Up to 16g full scale, ODR from 1.6Hz up to 1.6kHz
- Ultra low power / noise : < 0.4uA / 90 ug/SQRT(Hz)
- High speed I2C (3.4MHz), standard SPI (10MHz)
- FIFO, LP and HP filters, Self-Test
- Embedded features : Enhanced Tap / Double Tap, Wake up, Free fall, 6D / 4D orientation, Activity / Inactivity detection, Offset management, single data conversion on demand

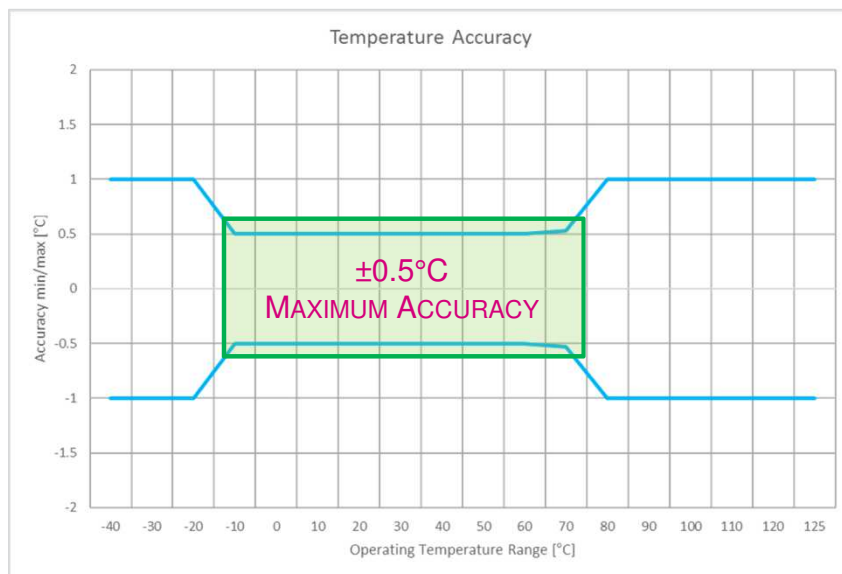
- A temperature sensor calibrated at room temperature

- 12-bit temperature data output
- Temperature accuracy
  - +/- 2.5 °C on 0 / +90°C temperature range suitable for applications requiring absolute temperature measurement with fair accuracy (asset tracking...)
  - +/- 4 °C on -20 / +60°C temperature range suitable for applications requiring absolute temperature measurement with fair accuracy (asset tracking...)



2.0 x 2.0 x 0.7mm

## High Accuracy standalone Temperature Sensor



### Features

- Supply voltage: **1.5V – 3.6V**
- Current consumption: **1.7uA** in one shot mode
- Output interface: I2C / **SMBus 3.0**
- Programmable **interrupt**
- SMBus **ALERT** support
- 2 Programmable I2C address
- Accuracy: **±0.5°C (max) [-10°C – 60°C]**
- **Selectable ODR** (down to 1Hz)
- **One shot reading mode**
- Package: UDFN-6L 2.0 x 2.0 x 0.5mm with **exposed pad down** for better temperature matching with external environment.

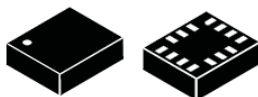




# IIS3DWB

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Ultra-wide bandwidth, low-noise 3-axis digital accelerometer for industrial applications



LGA-14L

(2.5 x 3 x 0.83 mm) typ.

## Features

The **IIS3DWB** is a system-in-package featuring a 3-axis digital accelerometer with low noise over an ultra-wide and flat frequency range.

The wide bandwidth, low noise, very stable and repeatable sensitivity, together with the capability of operating over an extended temperature range (up to +105 °C), make the device particularly suitable for vibration monitoring in industrial applications.

- User-selectable full-scale:  $\pm 2/\pm 4/\pm 8/\pm 16\text{ g}$
- Ultra-wide and flat frequency response range: from dc to 5 kHz ( $\pm 3\text{ dB}$  point)
- Ultra-low noise density: down to  $90\text{ }\mu\text{g}/\sqrt{\text{Hz}}$  in 3-axis mode /  $65\text{ }\mu\text{g}/\sqrt{\text{Hz}}$  in single axis mode
- High stability of the sensitivity over temperature and against mechanical shock
- Extended temperature range from -40 to +105 °C
- Low power: 1.1 mA with all 3 axes delivering full performance
- SPI serial interface
- Low-pass or high-pass filter with selectable cut-off frequency
- Interrupts for wake-up / vibration - no vibration / FIFO thresholds
- Embedded FIFO: 3 kB
- Embedded temperature sensor
- Embedded self-test
- Supply voltage: 2.1 V to 3.6 V
- Compact package: LGA 2.5 x 3 x 0.83 mm 14-lead
- **ECOPACK®**, RoHS and “Green” compliant





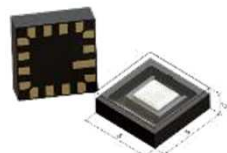
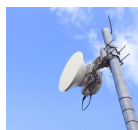
# IIS2ICLH

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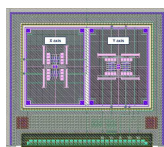
## 2-Axes Ultra Accurate, Ultra low Power Digital Inclinometer

### Features

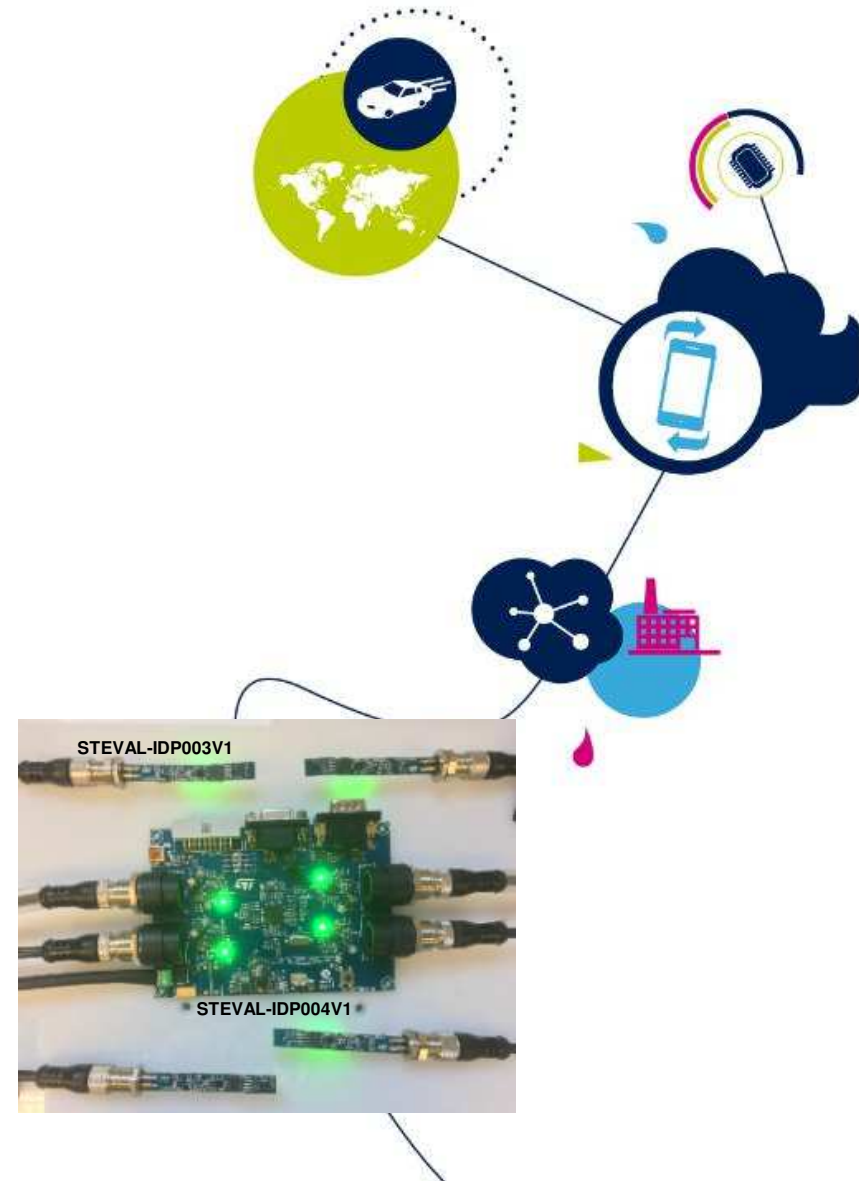
- 2 Axis Digital, High Resolution, Ultra Low Power Accelerometer
- High Accuracy ( $<0.5^\circ$  over Temp. and Time)
- Noise Density:  $20 \mu\text{g}/\sqrt{\text{Hz}}$
- Offset change vs Temp.  $0.05 \text{ mg}/^\circ\text{C}$
- Ultra Low Current consumption:  $400 \mu\text{A}$
- Bandwidth: 25, 50, 200 Hz
- Digital SPI Output
- $-40$  to  $+105^\circ\text{C}$  Operating Temp



CLGA-16 5x5mm<sup>2</sup>



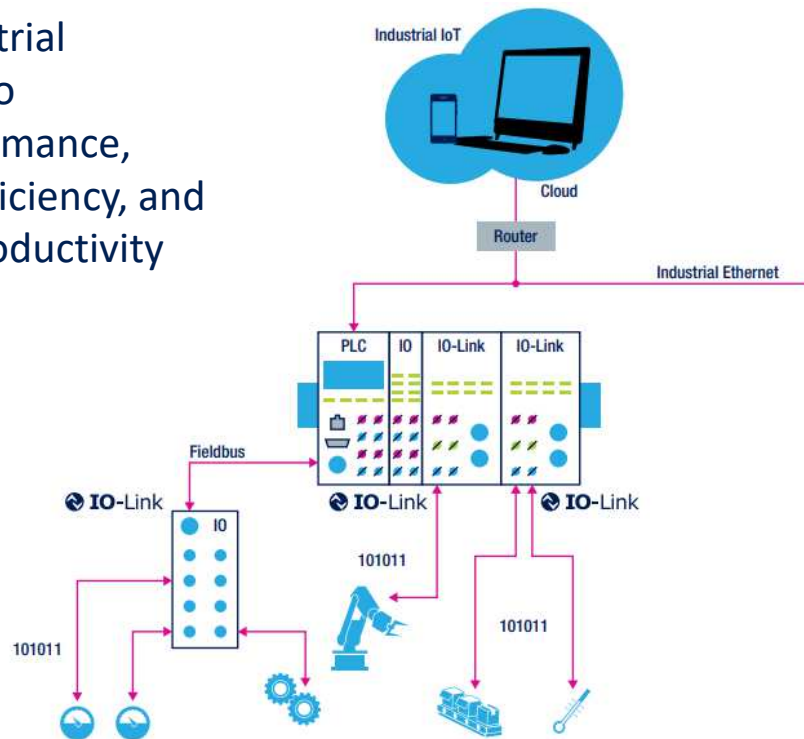
# Smart Connections from Sensor to Cloud: Technologies & Tools



## 27

IO-Link provide a platform for condition monitoring in industrial application.

- ➔ Better performance,
- ➔ Increased efficiency, and
- ➔ Improved productivity



IO-Link corresponds to the international standard IEC 61131-9.





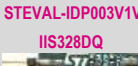



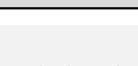

IO-Link offers digital data communication to the last meter between field devices and the machine control

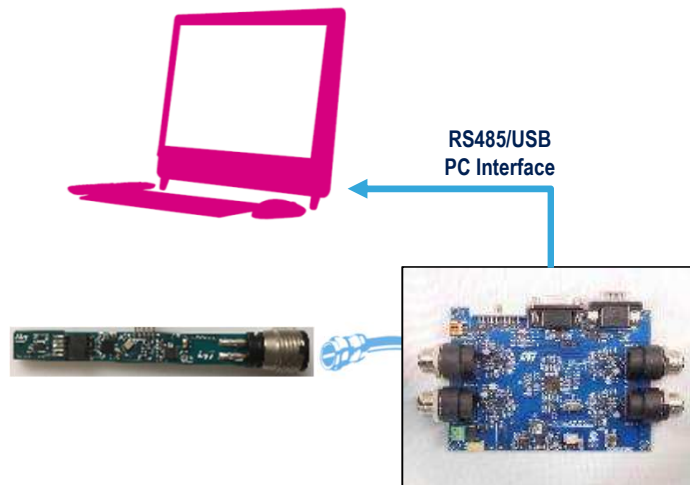
IO-Link is „Plug & Play“-compatible with existing machinery and systems

# IO-Link Kit solution

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## IO-Link Kit based on STM32

Hardware	STEVAL-IDP004V1	         
	STEVAL-IDP003V1	
Software	STSW-IO-LINK	



### Description:

This solution has been designed to provide a platform for condition monitoring in industrial application.

The main board **STEVAL-IDP004V1** powered by a STM32F205RBT7, hosts four L6360 IO-Link master transceivers, managing PHY to support IO-Link Communication standard.

The multi sensor board **STEVAL-IDP003V1** powered by a STM32L071CZ hosts the L6362A IO-Link Device transceiver, managing PHY layer to support IO-Link Communication Standard. Sensor form factor, facilitate the assembly inside a M12 industrial connector.

Daughter sensor board are based on:

- ❖ TOF **VL6180X** proximity sensor
- ❖ **IIS2DH** accelerometer MEMS sensor
- ❖ **STTS751** temperature sensor
- ❖ **IIS328DQ** accelerometer MEMS sensor.

Sensor board data exchange and main board configuration can be handle with a set of command addressable through PC Terminal interface.

# Low-Power RF for Smart Industry

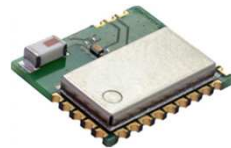
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ST Provide RF IC's and Modules for Smart Industry



## BlueNRG SoC:

BlueNRG-MS  
BlueNRG-1  
BlueNRG-2



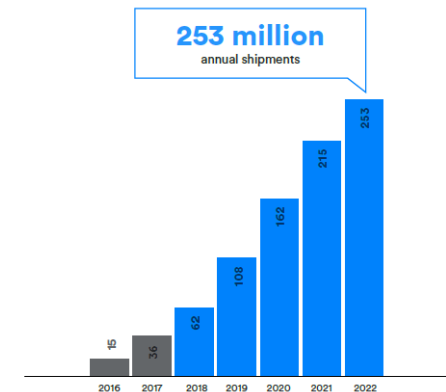
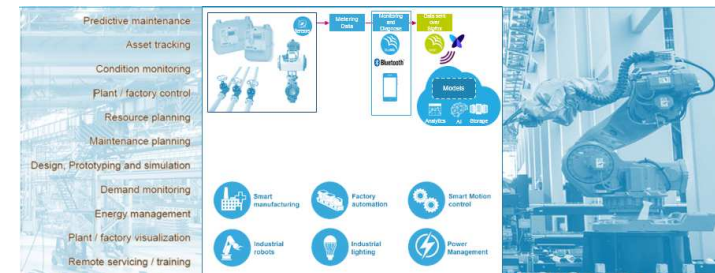
## BlueNRG Modules:

BLUENRG-M0A  
BLUENRG-M0L  
SPBTLE-1S  
BLUENRG-M2SP  
BLUENRG-M2SA



## SubGHz ICs:

SPIRIT1  
S2-LP

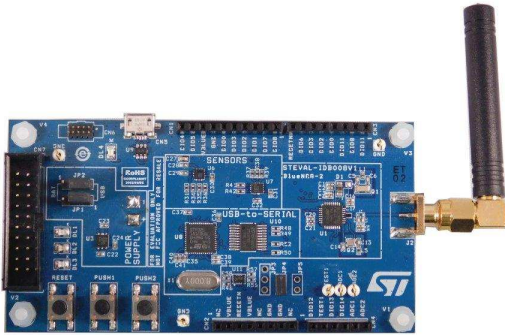


Bluetooth Device Shipments  
Numbers in Mu  
Source: Bluetooth.com

# BlueNRG based Dev. Tools

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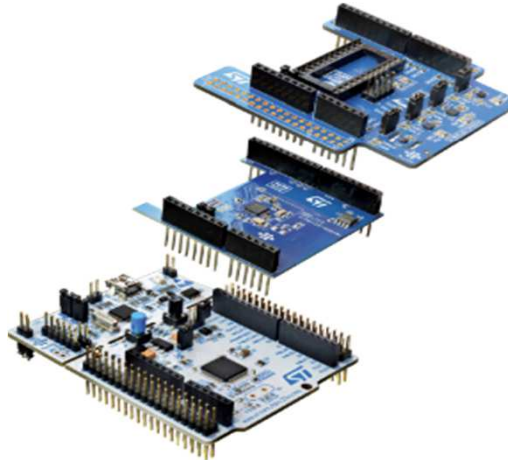
## BlueNRG Hardware Tools Support



**STEVAL-IDB007V2**  
**BlueNRG-1**

**STEVAL-IDB008V2**  
**BlueNRG-2**

**STEVAL-IDB009V1**  
**BlueNRG-2**



**Nucleo-L152RE & X-Nucleo-IDB05A1**  
**BlueNRG-MS + STM32L152**



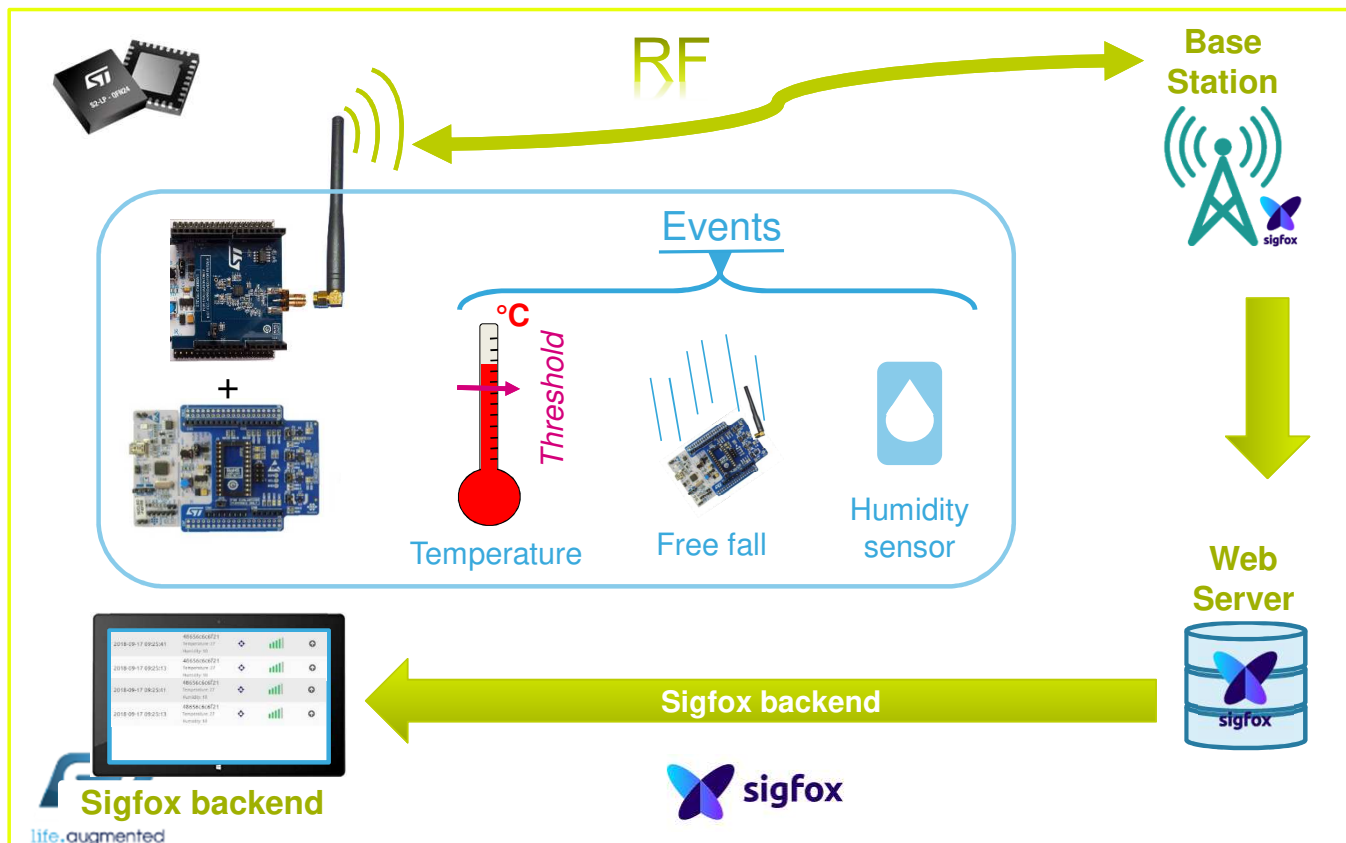
**STEVAL-BCN002V1B**  
**BlueNRG-2**

# STM32+S2-LP+MEMS SW package

## SIGFOX asset tracking application

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### Low Power SIGFOX - ASSET TRACKING



Data are sent to sigfox backend when one of these events occurred

- STM32 microcontroller
- S2-LP Sub-GHz transceiver
- MEMS board

**SIGFOX** frame content:

- Raw payload
- Parsing on backend

**Sigfox backend** displays: Simple parsing of the raw SIGFOX payload.





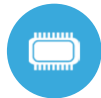
# IoT Discovery Kit

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## All-in-One IoT Development Platform



Motion sensors



Low Power MCU



Environmental sensors



Sensors Fusion



MEMS Microphones



Bluetooth Low Energy



Proximity sensor



Sub 1GHz



Dynamic NFC Tag



Wi-Fi



**B-L475E-IOT01A**





# IoT Discovery Cloud Providers

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ST Provides Device Kit and FW package for the major Cloud providers

- Amazon AWS IoT
  - X-CUBE-AWS
  - FP-CLD-AWS and Web Dashboard
  - Amazon FreeRTOS
- Microsoft Azure IoT
  - FP-CLD-AZURE1
  - STM32ODE IoT Web Dashboard
  - X-CUBE-AZURE
- Google Cloud IoT Platform
  - X-CUBE-GCP
- IBM Watson IoT
  - X-CUBE-WATSON
  - FP-CLD-WATSON1



# Summary of Products & Tools

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More info is available on [www.st.com](http://www.st.com)

- Accelerometers : IIS2DLPC, LIS2DTW12, IIS2DH, H3LIS331DL, LIS3XXX (High-g)
- Vibrometer : IIS3DWB
- Inclinator : IIS3DHHC, IIS2ICLH
- Inertial Modules : LSM6DSO, ISM330DHC
- Temperature Sensor: STTS22H, STTS751
- Humidity & Temp. Module : HTS2
- MEMS Microphones : MP23ABS1, IMP34DT05
- Pressure Sensors : LPS33HW
- Magnetometers & Compass Modules: IIS2MDC, ISM303DAC
- BlueNRG SoC: BlueNRG-MS, BlueNRG-1, BlueNRG-2
- BlueNRG Modules: BLUENRG-M0A, BLUENRG-M0L, SPBTLE-1S, BLUENRG-M2SP, BLUENRG-M2SA
- SubGHz ICs: SPIRIT1, S2-LP
- IO-Link: STEVAL-IDP004V1 & STEVAL-IDP003V1
- IO-Link: P-NUCLEO-IOM01M1, P-NUCLEO-IOD01A1
- IO-Link: P-NUCLEO-IOD01A1
- SIGFOX: NUCLEO-FL053R8, X-NUCLEO-S2868A1, X-NUCLEO-IKS01A2
- BlueNRG-MESH SDK: STEVAL-IDB007V2, STEVAL-IDB008V2, Nucleo-L152RE & X-Nucleo-IDB05A1, STEVAL-BC002V1

# ST Community – Product and Technical Support

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Product and Technical Support: <https://community.st.com/s/>

For more information on sensors: [www.st.com/sensors](http://www.st.com/sensors)

Information on longevity: [10yr Longevity Program](#)

Android / Linux / Open Drivers: [Drivers for MEMS](#)





life.augmented

Thank You!

## New iNEMO 6-axis Inertial Module for Industry 4.0

### Features

#### AXL Performance

- Typ. Noise Density:  $60 \mu\text{g}/\sqrt{\text{Hz}}$
- ODR: up to 6.6KHz / BW up to ODR/2

#### Gyro Stability Features

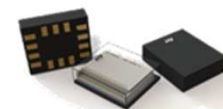
- Typ. ARW:  $0.21 \text{ deg}/\sqrt{\text{hr}}$
- Typ. BI:  $3^\circ/\text{hr}$  (High accuracy)
- Stability: Over time & Temperature

Gyro FS up to 4000 dps

4KB FIFO

Programmable Finite State Machine (FSM)

Extended Temp. Range: up to  $+105^\circ\text{C}$



2.5x3x0.86 mm

