

Using Advanced Sensors in Smart Industry Applications

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STMicroelectronics

AME MEMS Product Marketing



Technology Tour 2019

Schaumburg, IL | April 25



- Smart Industry
- Smart Industry & Predictive Maintenance
- Sensors for Smart Industry
- Smart Connections from Sensor to Cloud: Technologies & Tools
- Q & A

What is Smart Industry

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The 4th industrial (r)evolution → value emerging after the initial hype

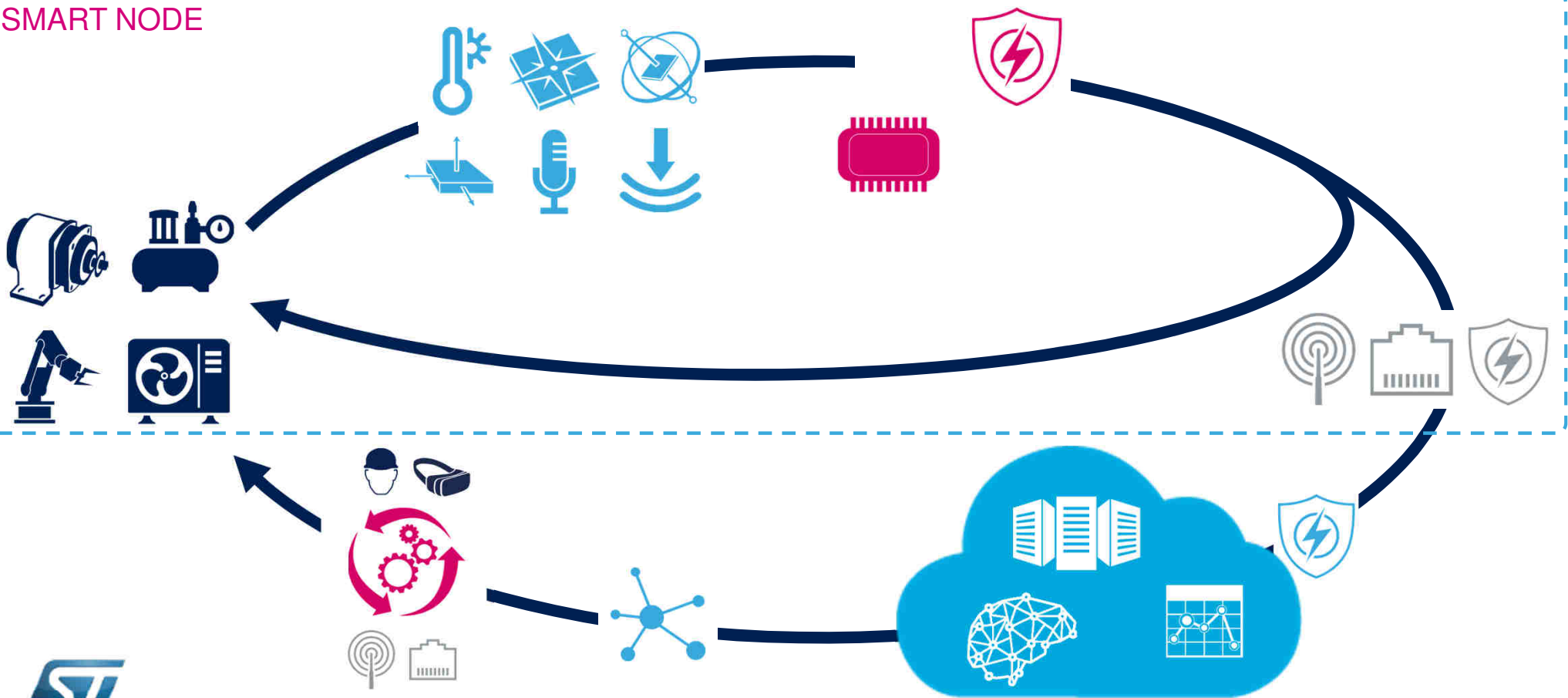


Flexibility Industry 4.0 Productivity
Safety **Efficiency** Reliability
Environment Quality IIOT

Smart Industry: Critical Building Blocks

4

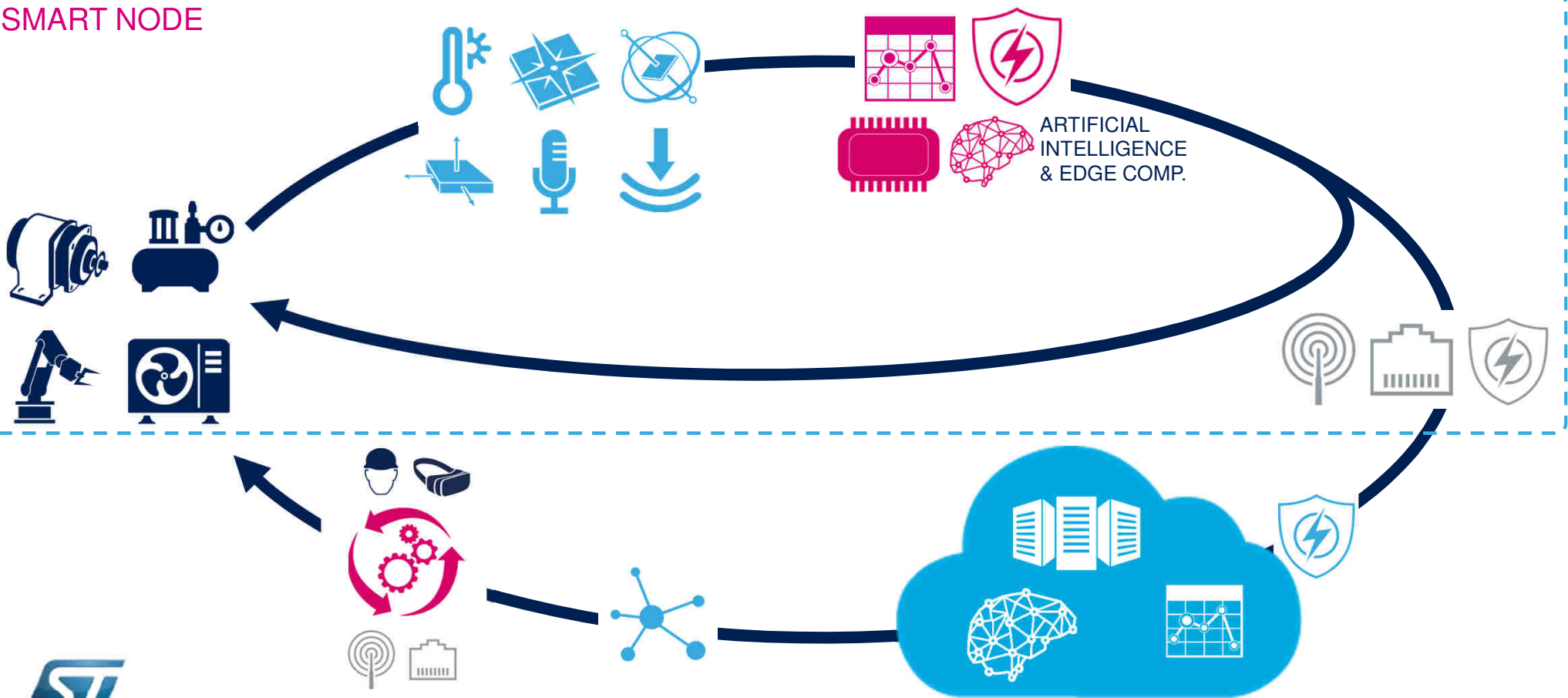
SMART NODE



Smart Industry: Trends and Enablers

5

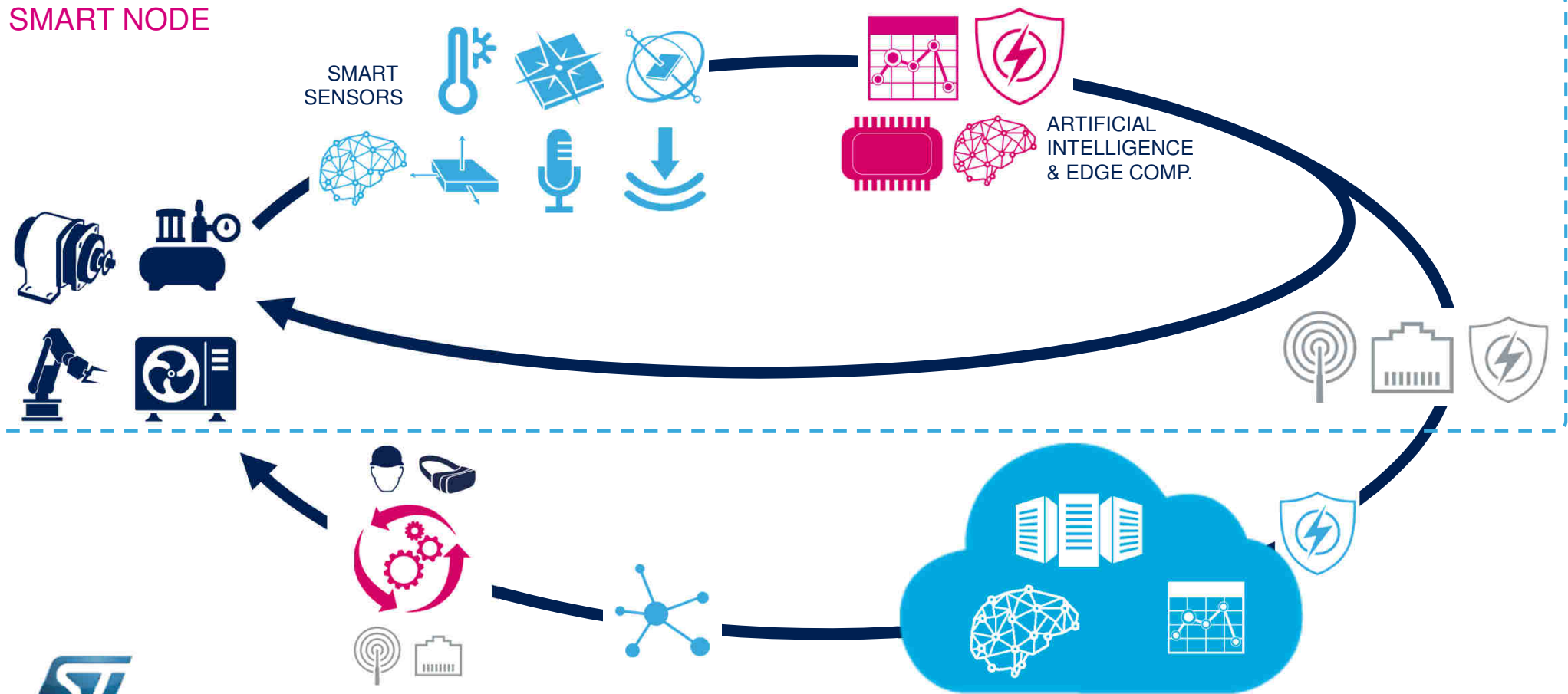
SMART NODE



Smart Industry: Trends and Enablers

6

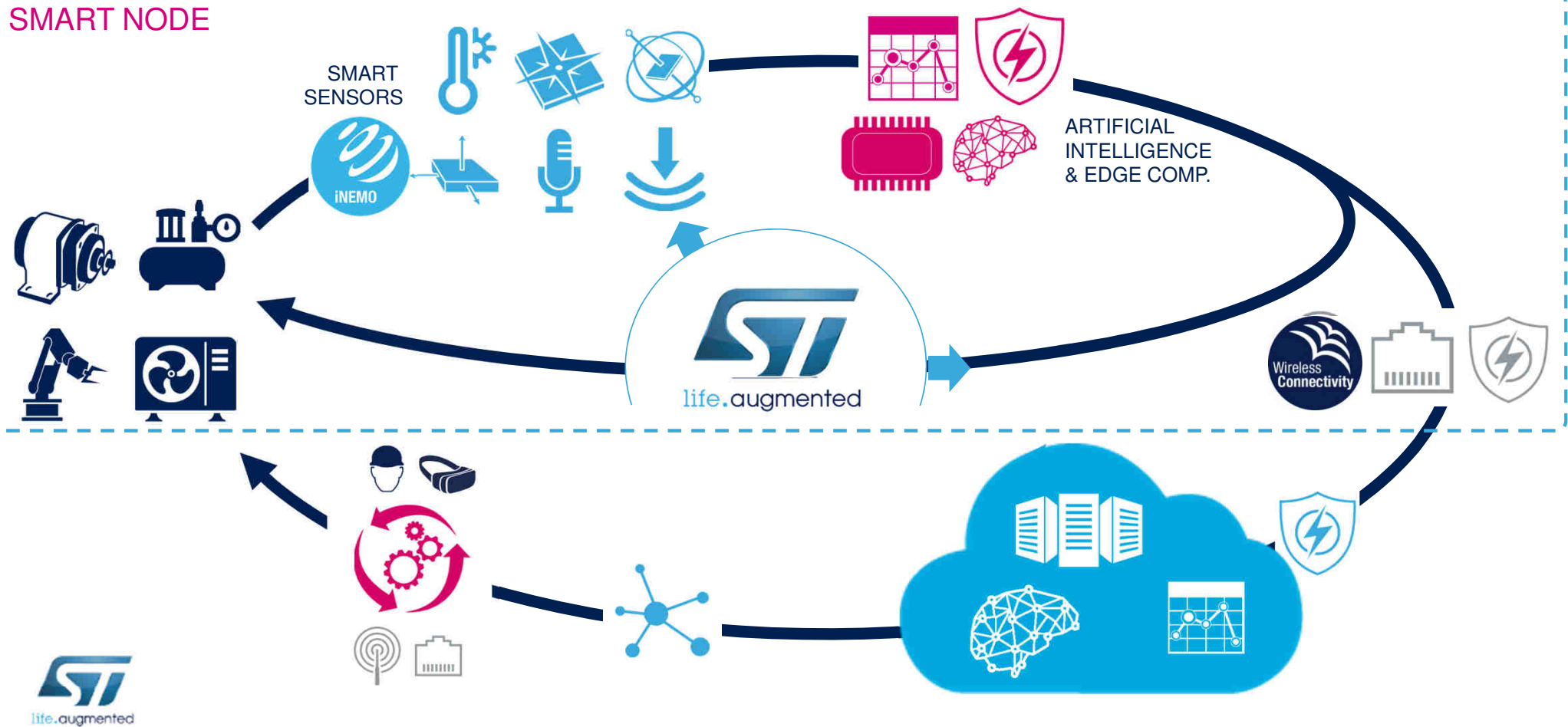
SMART NODE



Smart Industry: Trends and Enablers

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SMART NODE



ST Industrial Sensors

8

10-Year Product Longevity



Benefits

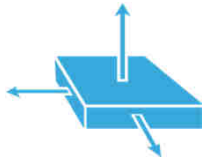
10-YEAR
LONGEVITY FROM
PRODUCT
INTRODUCTION
DATE

DESIGN AND
MANUFACTURING
FOR HIGHER
ROBUSTNESS &
PERFORMANCES

CALIBRATION &
TESTING FOR
HIGHER
ACCURACY &
QUALITY

EXTENDED
TEMPERATURE
RANGE AND
ENDURANCE TO
SHOCK AND
VIBRATION

Growing Product Family



Sensors in Industrial Applications

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Predictive
maintenance
and automation



Asset tracking
& supply chain



Structural
Health
Monitoring



Shock detection
Anti-tampering



Metering and
Pressure
Monitoring



Real-time
monitoring &
calibration

Asset tracking & supply chain

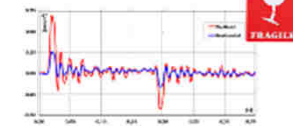
10



Free Fall Detection



Vibration



Accelerometer



**IIS2DLPC /
LIS2DTW12**

Vibration
Orientation
Shipping Environment

Ultra low power digital accelerometer

- Ultra low current consumption <1.0uA in LPM
- Smart functions & FIFO
- LGA 12L 2.0 x 2.0 x 0.7mm

**Temperature,
Humidity
sensor**



**STTS22H
HTS2**

Shipping Environment
Goods Status

Ultra low power high accuracy temperature sensors

- Accuracy $\pm 0.5^{\circ}\text{C}$ (Max)
- Temperature range: -40°C / $+125^{\circ}\text{C}$
- Ultra low current consumption 1.75uA
- One shot mode

**Pressure
sensor**



LPS22HH

Take off and
landing detection

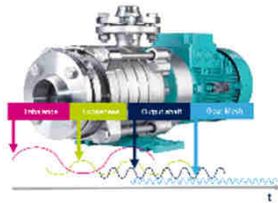
Ultra low-power humidity and temp sensor

- Integrated temperature and humidity sensor
- T accuracy $\pm 0.5^{\circ}\text{C}$; RH accuracy $\pm 3.5^{\circ}\text{C}$
- Current consumption 3.5uA @ 1Hz ODR



Real Time Condition Monitoring

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Vibrometer



IIS3DWB

Vibration
Orientation
Free Fall detection
Shipping Environment
Goods Status

Ultra Wide Bandwidth, Low Noise, digital accelerometer for vibration monitoring

- From $\pm 2g$ up to $\pm 16g$ Full Scale
- 5KHz Bandwidth
- Ultra low noise ($90 \mu g/\sqrt{Hz}$)
- Package LGA 2.5x3x0.83

Inclinometer

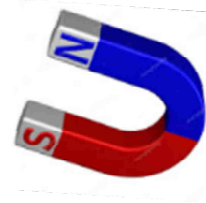


**IIS3DHHC
IIS2ICLH**

Platform Leveling
Antenna Pointing
Structural Health Monitoring
Smart Installation

Ultra Accurate, Ultra high resolution Digital Inclinometer

- High resolution, High Accuracy ($<0.5^\circ$ over Temp. and Time)
- Operating range -40 to 105C
- High End Ceramic Package 5x5x1.7 CLGA 16Lead



Electric Smart Meter

Anti-Tampering Sensor Solutions

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Accelerometer



**IIS2DH or
IIS2DLPC**

Vibration
Impact Detection
Orientation Detection

Magnetometer, eCompass



**IIS2MDC
ISM303DAC**

Magnetic and/or orientation
Disturbances,
Intrusion Detection

Precise anti-tampering solutions
based on accelerometers and/or
magnetic sensor in discrete or
integrated solutions



Gas Meter

Sensors Solutions to create Value

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Accelerometer



**IIS2DH
IIS2DLPC**

Vibration detection

Earthquake detection using an accelerometer to switch off GAS supply when dangerous

Magnetometer eCompass



**IIS2MDC
ISM303DAC**

Magnetic and/or orientation
Disturbances,
Intrusion Detection

Precise Anti-tampering solutions based on an accelerometer and/or a magnetic sensor in discrete or integrated solution

Pressure sensor



LPS33HW

Precision pressure
sensing

Pressure sensor can be used for GAS ultrasound *metering compensation* to achieve precise metering accuracy and to detect *gas leakage*

Microphone



MP23ABS1

Ultrasonic
Sensing

MEMS Microphone with Ultrasound bandwidth for gas leakage detection



Water Level Monitoring / Alarm

with Pressure Sensor

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Pressure
sensor



LPS22HH

Indirect or ambient
Pressure sensing

Waterproof
Pressure
sensor



LPS33HW

Direct Contact
water level sensing

Pressure sensor used for measure
Water Level in **SMART Water
Level monitoring / Alarm**

Pressure Sensor for Flow Metering in Industrial Market

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**Robust
Pressure
sensor**



LPS33HW

*Flow meters based
on **Orifice/Venturi**
and **Ultrasonic**
methodologies*

Robustness to harsh environment
(chemical compounds)
High Accuracy for precise measurement

Dual Sensor
for Differential Flow Methodology

One pressure sensor needed for
compensation of flow meter for Ultrasonic
methodology

Machine Condition Monitoring

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Accelerometer



IIS2DH
IIS2DLPC

Vibration
Orientation
Free Fall detection

Accelerometer monitoring

- loose connection of the overall structure
- Severe mechanical stresses of transformer structure and windings caused high fault currents

Temperature & Microphone



STTS751
IMP34DT05

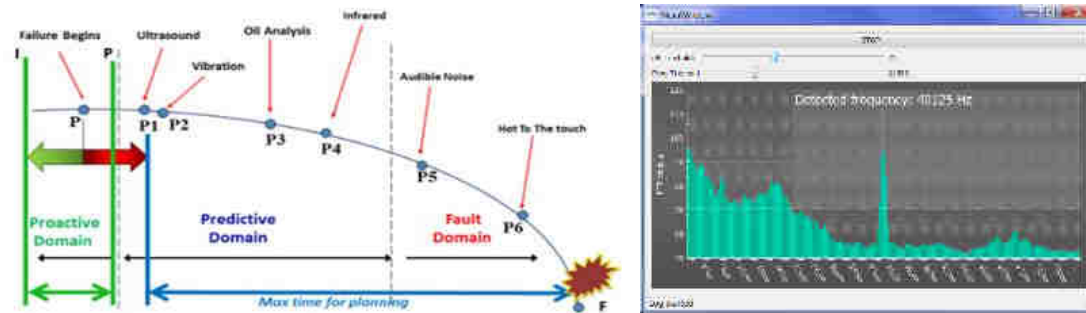
Shipping Environment
Goods Status

Temperature and Vibration monitoring; Audio-activated functions; Predictive maintenance

- Fan integrity
- Electrical overloading
- Ultrasonic analysis (component failure, high frequency sources) (**MP23ABS1**)
- Electrical leakages
- magnetic circuit hot spot

Predictive maintenance and automation

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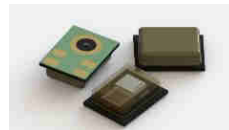


Microphone



MP23ABS1

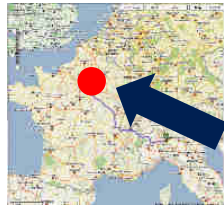
Wide Acoustic Bandwidth
Up to 80KHz allows for
Ultrasonic monitoring
Prior to any vibrational
characteristics



- Compressed fluid leaks
- Vacuum leaks
- Steam trap failures
- Bearing condition monitoring
- Electrical arcing/tracking
- Fan and motor unbalance

Shock Detection & Anti-Tampering

High-g Accelerometers



Accelerometer



H3LIS331 DL

Vibration
Orientation
Free Fall detection

High-g, 3-axis digital accelerometer

Ultra low power: 10uA in LP mode

Max full scale: $\pm 400g$

Wake up function

Bandwidth: 0.5kHz

TFLGA 16L 3.0 x 3.0 x 1.0mm



New High Accuracy MEMS designed for Industrial Applications

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PRESSURE **LPS33HW** FLOW METERING

Robustness to harsh
environment
Accuracy measurement



6-Axis IMU **ISM330DLC** SMART FARMING

Power Consumption / Noise
Dedicated signal path for
stabilization control loop



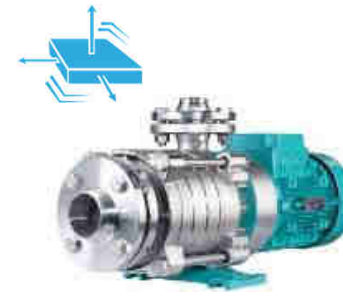
HIGH PRECISION **INCLINOMETER** **IIS3DHHC** BUILDING MONITORING

Ultra low noise
Stability over temperature and
time



WIDE BAND **ACCELEROMETER** **IIS2DLPC** VIBRATION ANALYSIS

Versatility: low power and high
ODR/wide bandwidth
operating modes



TEMPERATURE & **ACCELEROMETER** **LIS2DWT12** ASSET TRACKING

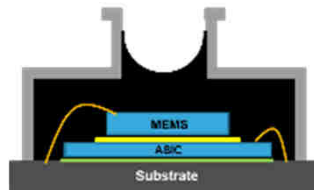
Low Noise
Ultra Low power consumption



WP Pressure Sensor for Harsh Environment & High Pressure Resistant



*A look
inside*



Features

- 260 to 1260 mbar absolute pressure
- RMS noise 0.8Pa with Low resolution mode
- Absolute accuracy 2.5hPa @ 0 ~ 65°C
- Relative Pressure accuracy 0.1hPa
- ODR from 1 Hz to 75 Hz
- Low power consumption: 4 μ A
- Embedded FIFO for Pressure and Temperature data
- Water resistant up to 10Bar
- Cylindrical Water proof package 3.3x3.3x2.9mm
- Potting GEL protects electrical components.



3.3 x 3.3 x 2.9mm



ISM330DHC

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New iNEMO 6-axis Inertial Module for Industry 4.0

Temperature Features

Extended Temp. Range: up to +105°C

Axel Performance

Typ. Noise Density: 60 $\mu\text{g}/\sqrt{\text{Hz}}$

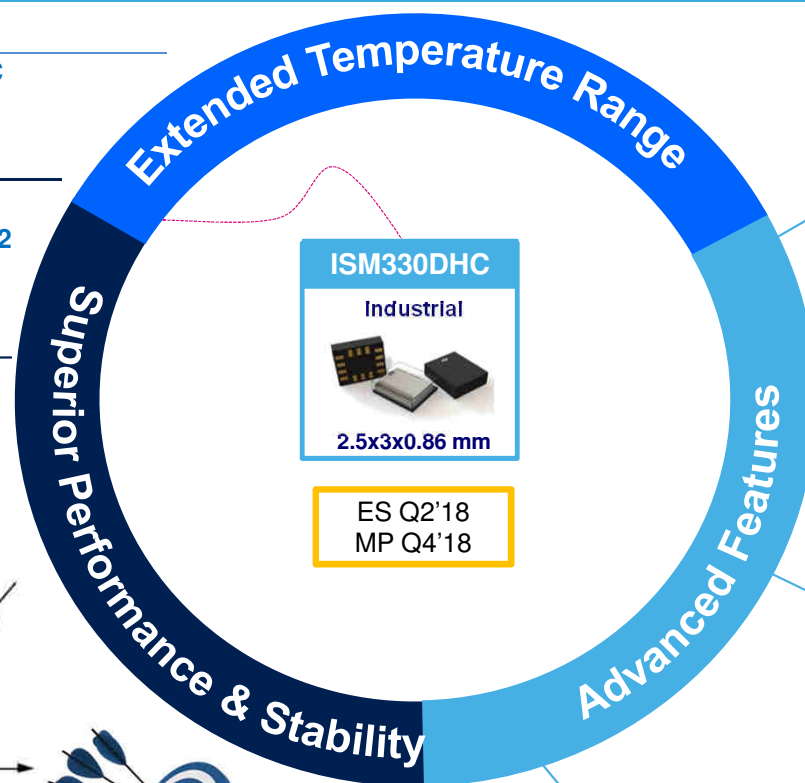
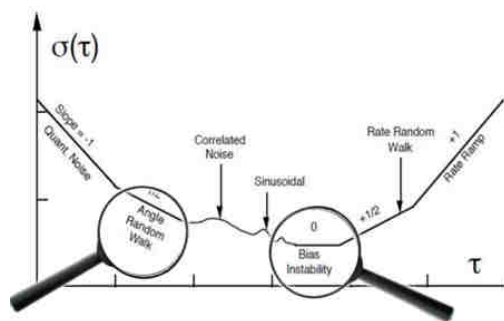
ODR: up to 6.6KHz / BW up to ODR/2

Gyro Stability Features

Typ. ARW: 0.21 $\text{deg}/\sqrt{\text{h}}$

Typ. BI: 3°/hr (High accuracy)

Stability: Over time & Temperature



10 years Longevity



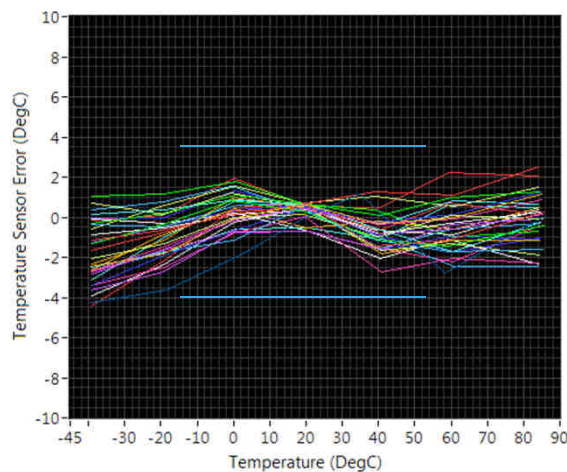
Ultra Low Power

Gyro FS up to 4000dps

Programmable FSM



Ultra Low power/noise accelerometer with temperature sensor



Features

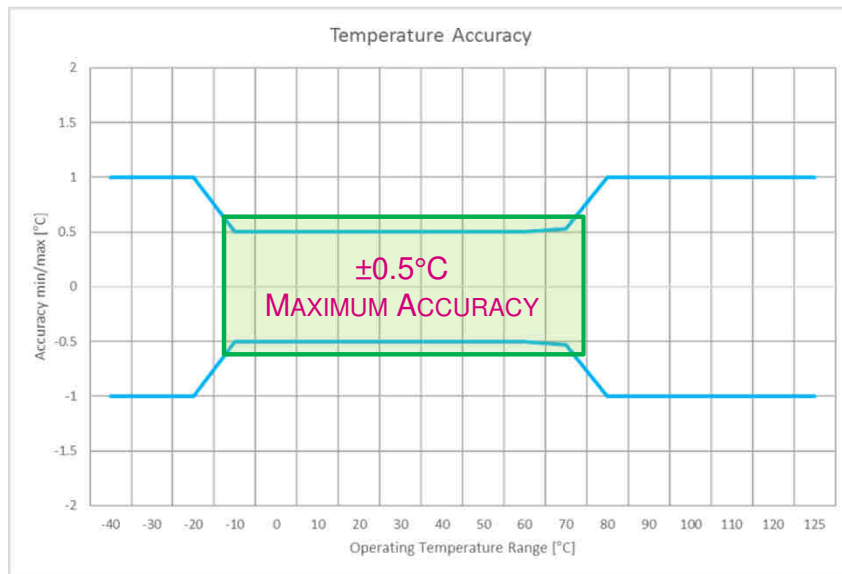
- Up to 16g full scale, ODR from 1.6Hz up to 1.6kHz
- Ultra low power / noise : < 0.4uA / 90 ug/SQRT(Hz)
- High speed I2C (3.4MHz), standard SPI (10MHz)
- FIFO, LP and HP filters, Self-Test
- Embedded features : Enhanced Tap / Double Tap, Wake up, Free fall, 6D / 4D orientation, Activity / Inactivity detection, Offset management, single data conversion on demand

- A temperature sensor calibrated at room temperature
 - 12-bit temperature data output
 - Temperature accuracy
 - +/- 2.5 °C on 0 / +90°C temperature range suitable for applications requiring absolute temperature measurement with fair accuracy (asset tracking...)
 - +/- 4 °C on -20 / +60°C temperature range suitable for applications requiring absolute temperature measurement with fair accuracy (asset tracking...)



2.0 x 2.0 x 0.7mm

High Accuracy standalone Temperature Sensor



Features

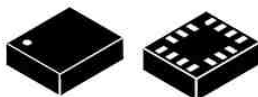
- Supply voltage: **1.5V – 3.6V**
- Current consumption: **1.7uA** in one shot mode
- Output interface: I2C / **SMBus 3.0**
- Programmable **interrupt**
- SMBus **ALERT support**
- 2 Programmable I2C address
- Accuracy: **±0.5°C (max) [-10°C – 60°C]**
- **Selectable ODR** (down to 1Hz)
- **One shot reading mode**
- Package: UDFN-6L 2.0 x 2.0 x 0.5mm with **exposed pad down** for better temperature matching with external environment.



IIS3DWB

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Ultra-wide bandwidth, low-noise 3-axis digital accelerometer for industrial applications



LGA-14L
(2.5 x 3 x 0.83 mm) typ.

Features

The **IIS3DWB** is a system-in-package featuring a 3-axis digital accelerometer with low noise over an ultra-wide and flat frequency range.

The wide bandwidth, low noise, very stable and repeatable sensitivity, together with the capability of operating over an extended temperature range (up to +105 °C), make the device particularly suitable for vibration monitoring in industrial applications.

- User-selectable full-scale: $\pm 2/\pm 4/\pm 8/\pm 16\text{ g}$
- Ultra-wide and flat frequency response range: from dc to 5 kHz ($\pm 3\text{ dB}$ point)
- Ultra-low noise density: down to $90\text{ }\mu\text{g}/\sqrt{\text{Hz}}$ in 3-axis mode / $65\text{ }\mu\text{g}/\sqrt{\text{Hz}}$ in single axis mode
- High stability of the sensitivity over temperature and against mechanical shock
- Extended temperature range from -40 to +105 °C
- Low power: 1.1 mA with all 3 axes delivering full performance
- SPI serial interface
- Low-pass or high-pass filter with selectable cut-off frequency
- Interrupts for wake-up / vibration - no vibration / FIFO thresholds
- Embedded FIFO: 3 kB
- Embedded temperature sensor
- Embedded self-test
- Supply voltage: 2.1 V to 3.6 V
- Compact package: LGA 2.5 x 3 x 0.83 mm 14-lead
- **ECOPACK®**, RoHS and “Green” compliant



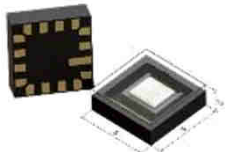
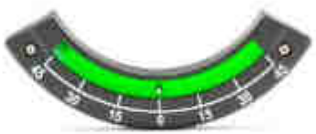
IIS2ICLH

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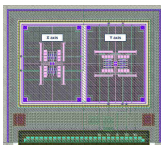
2-Axes Ultra Accurate, Ultra low Power Digital Inclinometer

Features

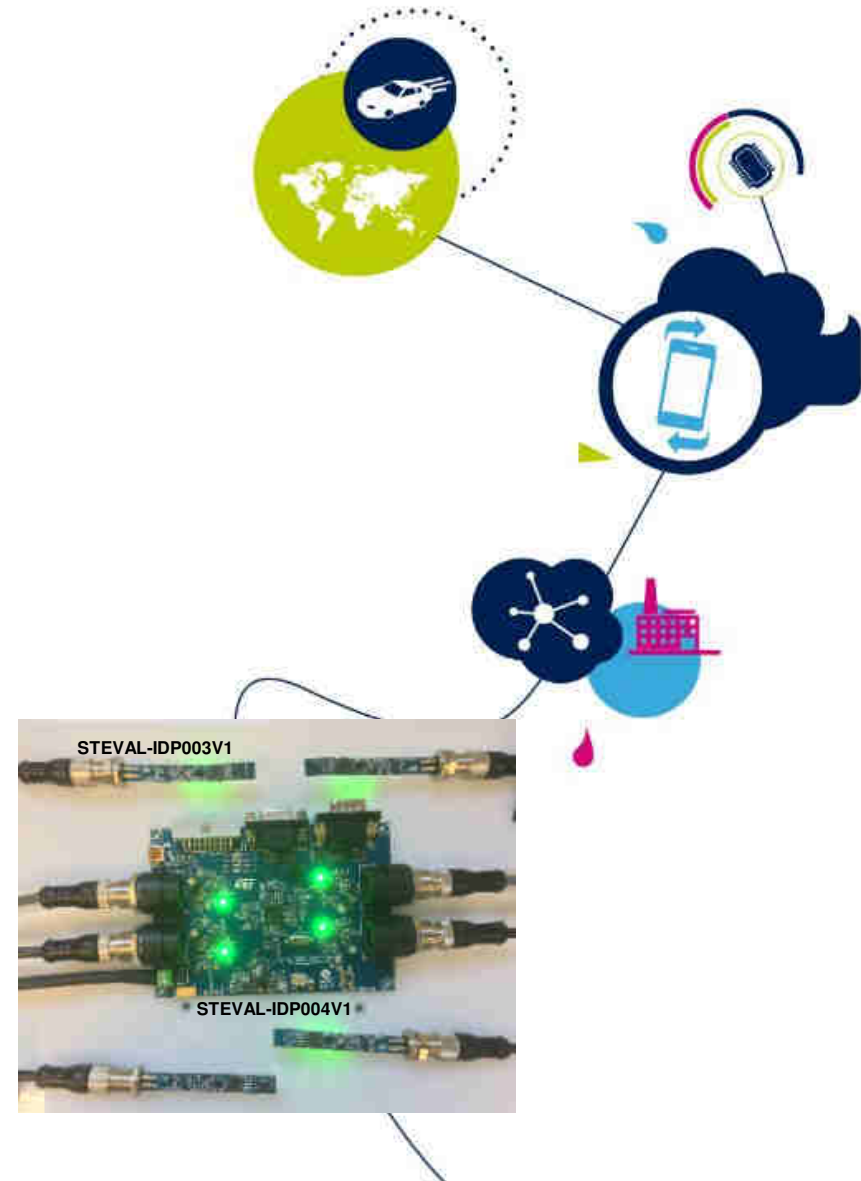
- 2 Axis Digital, High Resolution, Ultra Low Power Accelerometer
- High Accuracy ($<0.5^\circ$ over Temp. and Time)
- Noise Density: $20 \mu\text{g}/\sqrt{\text{Hz}}$
- Offset change vs Temp. $0.05 \text{ mg}/^\circ\text{C}$
- Ultra Low Current consumption: $400 \mu\text{A}$
- Bandwidth: 25, 50, 200 Hz
- Digital SPI Output
- -40 to $+105^\circ\text{C}$ Operating Temp



CLGA-16 5x5mm²



Smart Connections from Sensor to Cloud: Technologies & Tools



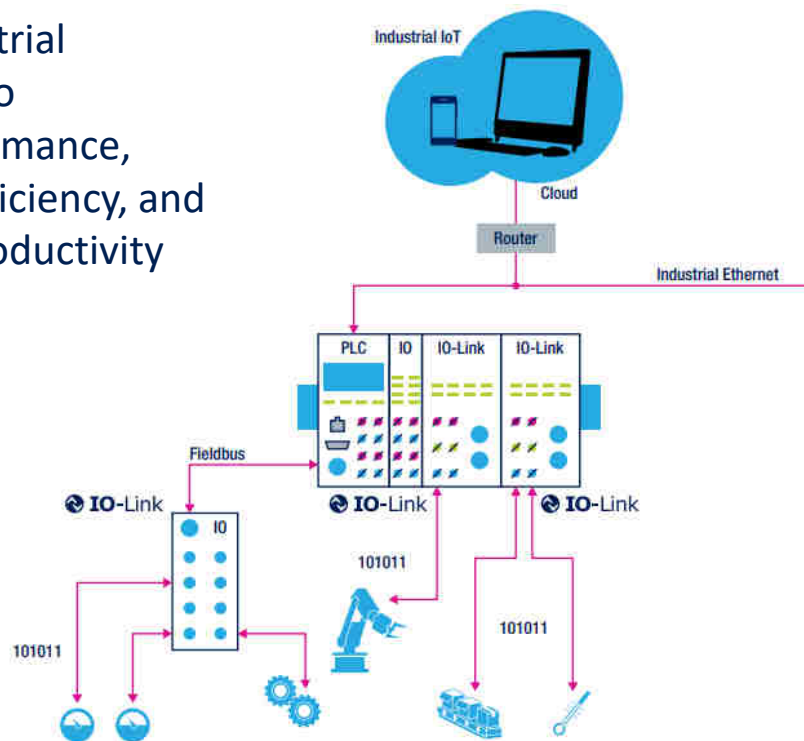
IO-Link Technology

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IO-Link provide a platform for condition monitoring in industrial application.

Intelligent industrial networks Lead to

- ➔ Better performance,
- ➔ Increased efficiency, and
- ➔ Improved productivity



Long-term investment

IO-Link corresponds to the international standard IEC 61131-9.

Innovative

IO-Link offers digital data communication to the last meter between field devices and the machine control

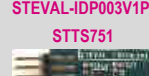
Economical

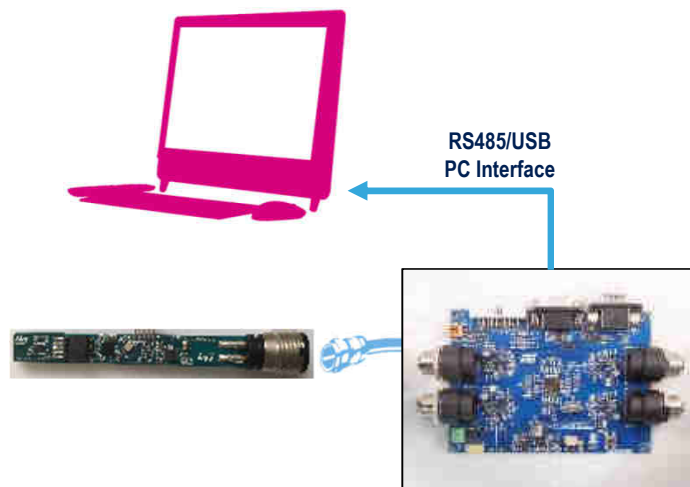
IO-Link is „Plug & Play“-compatible with existing machinery and systems

IO-Link Kit solution

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IO-Link Kit based on STM32

Hardware	STEVAL-IDP004V1	      
	STEVAL-IDP003V1	
Software	STSW-IO-LINK	



Description:

This solution has been designed to provide a platform for condition monitoring in industrial application.

The main board **STEVAL-IDP004V1** powered by a STM32F205RBT7, hosts four L6360 IO-Link master transceivers, managing PHY to support IO-Link Communication standard.

The multi sensor board **STEVAL-IDP003V1** powered by a STM32L071CZ hosts the L6362A IO-Link Device transceiver, managing PHY layer to support IO-Link Communication Standard. Sensor form factor, facilitate the assembly inside a M12 industrial connector.

Daughter sensor board are based on:

- ❖ TOF **VL6180X** proximity sensor
- ❖ **IIS2DH** accelerometer MEMS sensor
- ❖ **STTS751** temperature sensor
- ❖ **IIS328DQ** accelerometer MEMS sensor.

Sensor board data exchange and main board configuration can be handle with a set of command addressable through PC Terminal interface.

Low-Power RF for Smart Industry

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ST Provide RF IC's and Modules for Smart Industry



BlueNRG SoC:

BlueNRG-MS
BlueNRG-1
BlueNRG-2



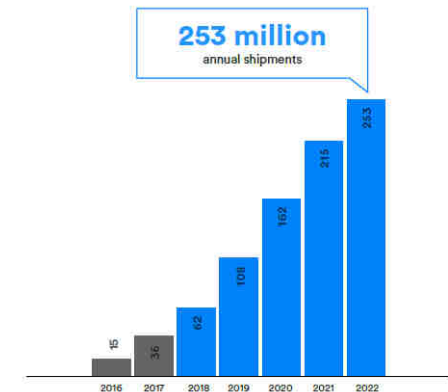
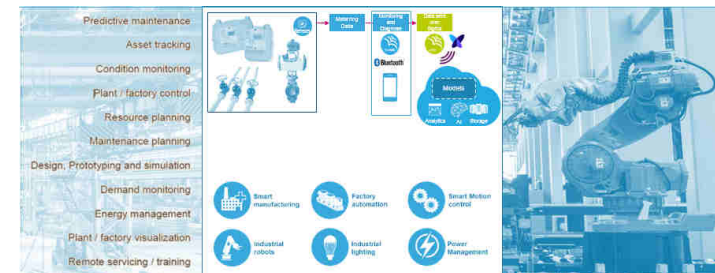
BlueNRG Modules:

BLUENRG-M0A
BLUENRG-M0L
SPBTLE-1S
BLUENRG-M2SP
BLUENRG-M2SA



SubGHz ICs:

SPIRIT1
S2-LP

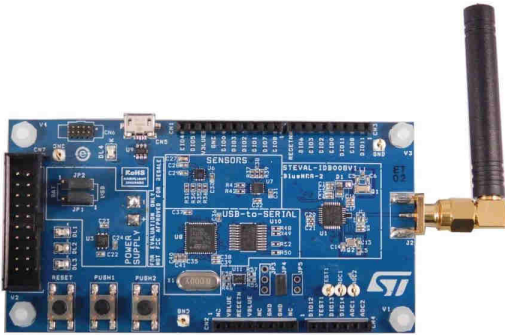


Bluetooth Device Shipments
Numbers in Mu
Source: Bluetooth.com

BlueNRG based Dev. Tools

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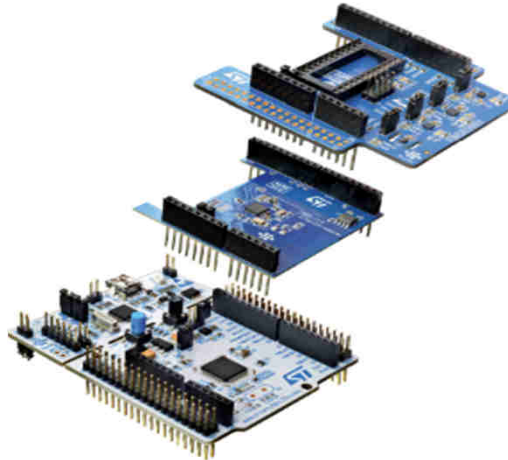
BlueNRG Hardware Tools Support



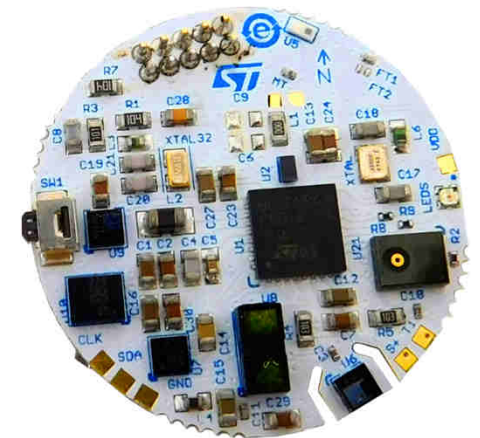
STEVAL-IDB007V2
BlueNRG-1

STEVAL-IDB008V2
BlueNRG-2

STEVAL-IDB009V1
BlueNRG-2



Nucleo-L152RE & X-Nucleo-IDB05A1
BlueNRG-MS + STM32L152



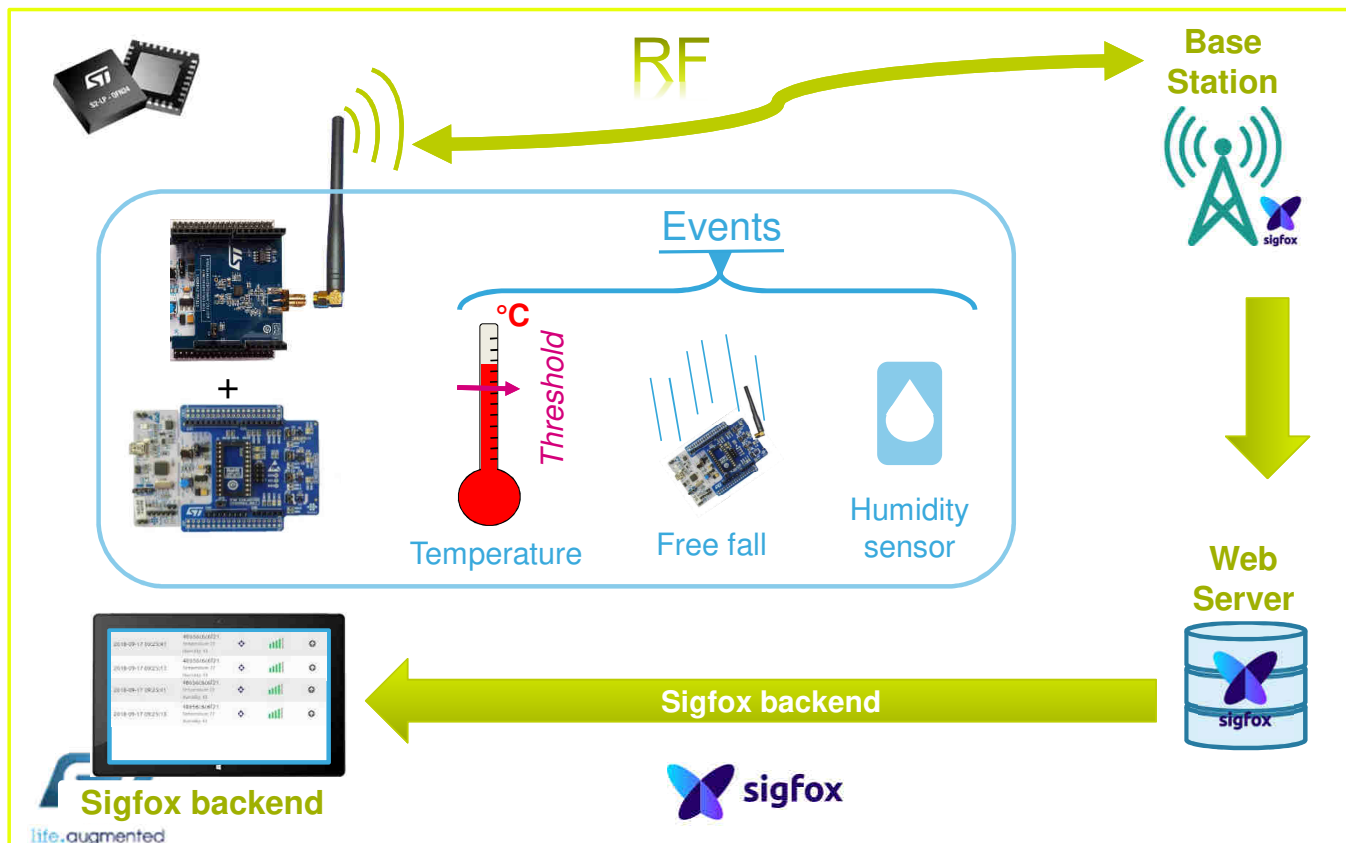
STEVAL-BCN002V1B
BlueNRG-2

STM32+S2-LP+MEMS SW package

SIGFOX asset tracking application

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Low Power SIGFOX - ASSET TRACKING



Data are sent to sigfox backend when one of these events occurred

- STM32 microcontroller
- S2-LP Sub-GHz transceiver
- MEMS board

SIGFOX frame content:

- Raw payload
- Parsing on backend

Sigfox backend displays: Simple parsing of the raw SIGFOX payload.



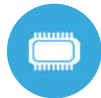
IoT Discovery Kit

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All-in-One IoT Development Platform



Motion sensors



Low Power MCU



Environmental sensors



Sensors Fusion



MEMS Microphones



Bluetooth Low Energy



Proximity sensor



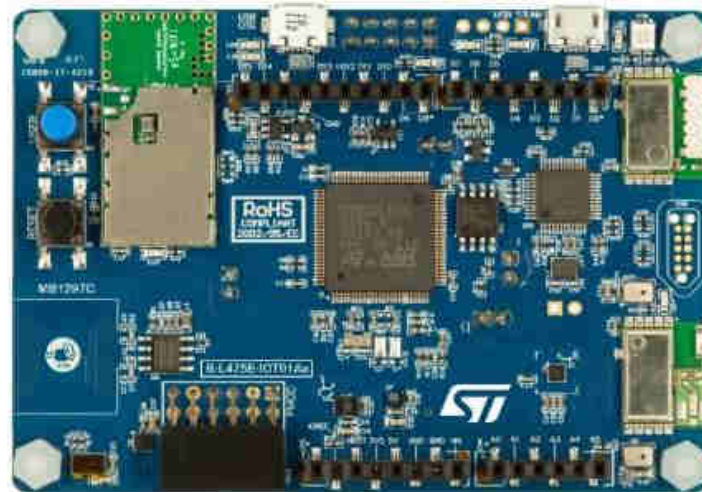
Sub 1GHz



Dynamic NFC Tag



Wi-Fi



B-L475E-IOT01A



IoT Discovery Cloud Providers

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ST Provides Device Kit and FW package for the major Cloud providers

- Amazon AWS IoT
 - X-CUBE-AWS
 - FP-CLD-AWS and Web Dashboard
 - Amazon FreeRTOS
- Microsoft Azure IoT
 - FP-CLD-AZURE1
 - STM32ODE IoT Web Dashboard
 - X-CUBE-AZURE
- Google Cloud IoT Platform
 - X-CUBE-GCP
- IBM Watson IoT
 - X-CUBE-WATSON
 - FP-CLD-WATSON1



Summary of Products & Tools

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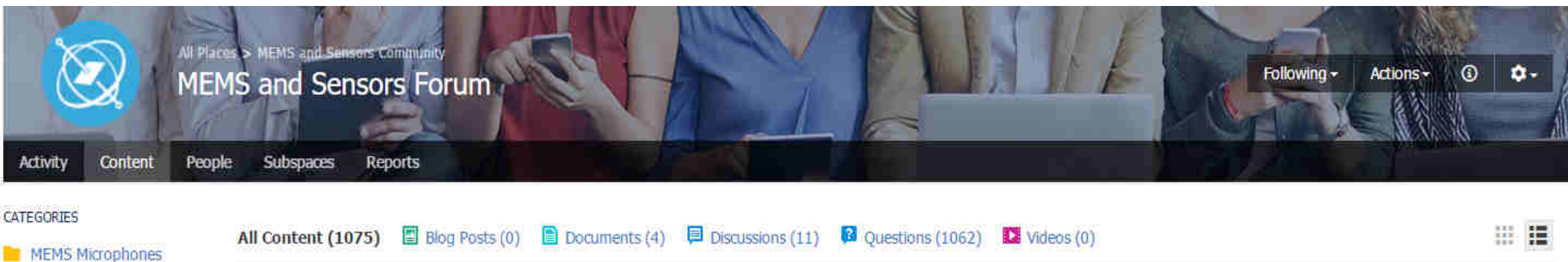
More info is available on www.st.com

- Accelerometers : IIS2DLPC, LIS2DTW12, IIS2DH, H3LIS331DL, LIS3XXX (High-g)
- Vibrometer : IIS3DWB
- Inclinator : IIS3DHHC, IIS2ICLH
- Inertial Modules : LSM6DSO, ISM330DHC
- Temperature Sensor: STTS22H, STTS751
- Humidity & Temp. Module : HTS2
- MEMS Microphones : MP23ABS1, IMP34DT05
- Pressure Sensors : LPS33HW
- Magnetometers & Compass Modules: IIS2MDC, ISM303DAC
- BlueNRG SoC: BlueNRG-MS, BlueNRG-1, BlueNRG-2
- BlueNRG Modules: BLUENRG-M0A, BLUENRG-M0L, SPBTLE-1S, BLUENRG-M2SP, BLUENRG-M2SA
- SubGHz ICs: SPIRIT1, S2-LP
- IO-Link: STEVAL-IDP004V1 & STEVAL-IDP003V1
- IO-Link: P-NUCLEO-IOM01M1, P-NUCLEO-IOD01A1
- IO-Link: P-NUCLEO-IOD01A1
- SIGFOX: NUCLEO-FL053R8, X-NUCLEO-S2868A1, X-NUCLEO-IKS01A2
- BlueNRG-MESH SDK: STEVAL-IDB007V2, STEVAL-IDB008V2, Nucleo-L152RE & X-Nucleo-IDB05A1, STEVAL-BC002V1



ST Community – Product and Technical Support

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Product and Technical Support: <https://community.st.com/s/>

For more information on sensors: www.st.com/sensors

Information on longevity: [10yr Longevity Program](#)

Android / Linux / Open Drivers: [Drivers for MEMS](#)





life.augmented

Thank You!

New iNEMO 6-axis Inertial Module for Industry 4.0

Features

AXL Performance

- Typ. Noise Density: $60 \mu\text{g}/\sqrt{\text{Hz}}$
- ODR: up to 6.6KHz / BW up to ODR/2

Gyro Stability Features

- Typ. ARW: $0.21 \text{ deg}/\sqrt{\text{hr}}$
- Typ. BI: $3^\circ/\text{hr}$ (High accuracy)
- Stability: Over time & Temperature

Gyro FS up to 4000 dps

4KB FIFO

Programmable Finite State Machine (FSM)

Extended Temp. Range: up to $+105^\circ\text{C}$



2.5x3x0.86 mm

