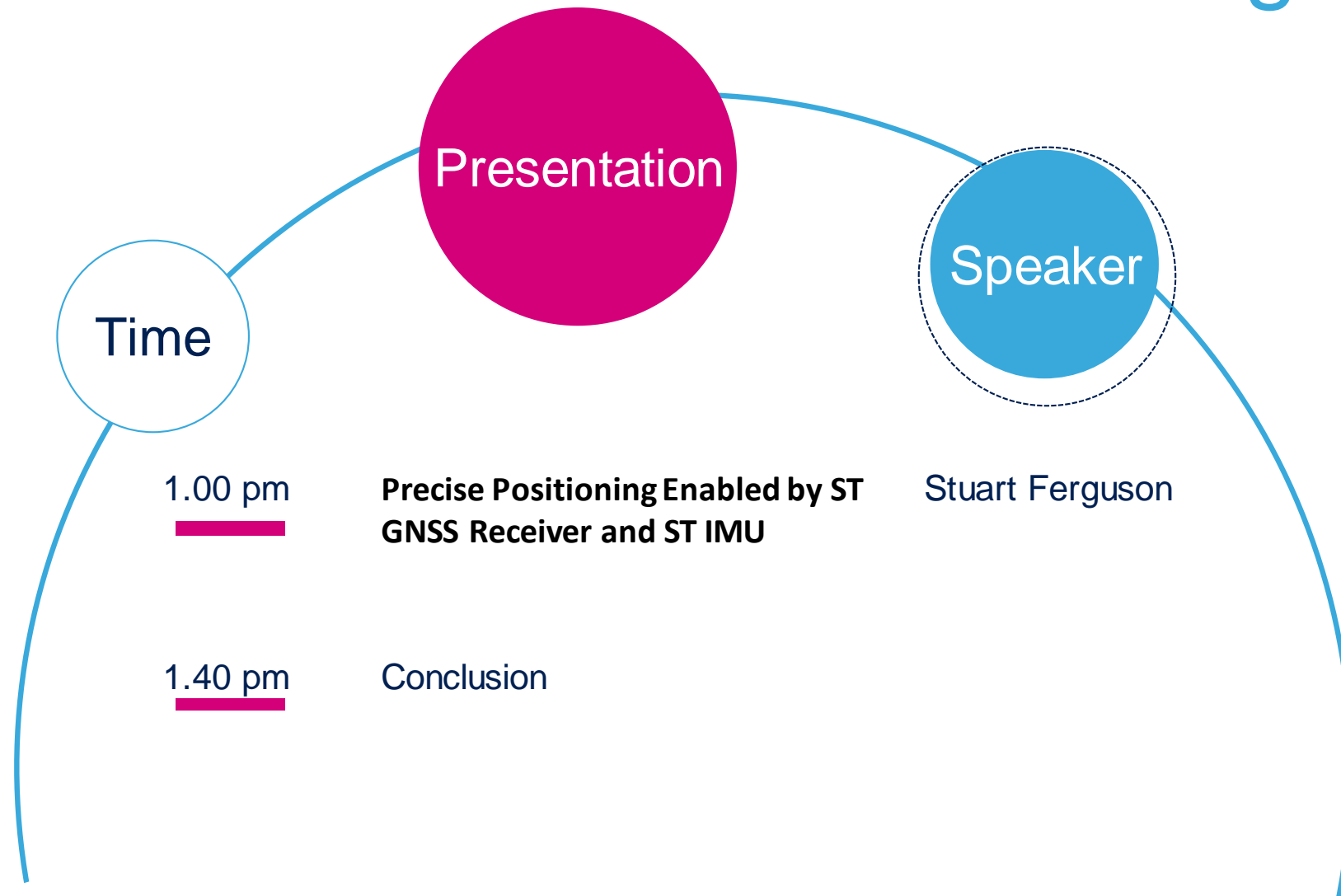


Precise Positioning Enabled by ST GNSS Receiver and ST IMU

Stuart Ferguson





- Analog MEMS and Sensors Portfolio
- Introducing: New, High Accuracy IMU ASM330LHH
- Teseo GNSS Evolution: ST Positioning Roadmap
- DRAW – Dead Reckoning Automotive Way
 - Based on Teseo III
 - SW implementing GNSS & sensors fusion
 - ASM330LHH IMU
- Building on the ASM330LHH to create High Performance Modules

Analog MEMS and Sensors Portfolio

4

Sensors

Motion
MEMS

Environmental
Sensors

Acoustic

ToF Proximity &
Ranging

3D
Sensing

Sensing

Analog

Operational
Amplifiers &
Comparators

Voltage
References

Rad Hard Analog

Standard
Interfaces

Touch Analog
Front End

Conditioning

Power Line
Communication

Power over
Ethernet

IO-Link

Bluetooth

Sub-1 GHz

Connectivity

Motor Drivers &
Gate Drivers

Industrial ASICs

Galvanic
Isolated ICs

Intelligent Power
switches

Micro-actuators

Actuation

AC-DC
& DC-DC
Regulators

Wireless &
Wired Chargers

LED Drivers

Power
Management for
Portable

AMOLED
Display Power

Power &
Energy
Management

Digital Power

Linear
Regulators &
LDOs

Battery
Management

PMIC for Data
Storage

Custom Analog

Sensors and Actuators

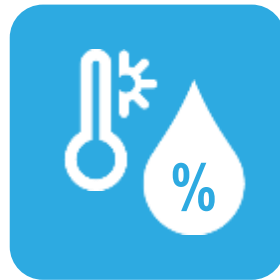
5

ST is the only company to offer the full range of Sensors & Micro-actuators



Motion

Gyroscope
Accelerometer
Magnetometer
6 & 9-axis inertial module
Optical image
stabilization



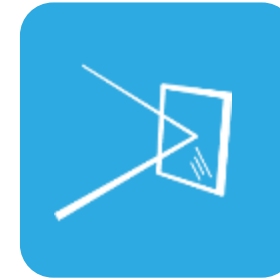
Environment

Temperature
Humidity
Pressure
VOC (Volatile Organic
Compound)



Interactivity

MEMS microphone
Touchscreen
controllers



Micro-Actuators

Micro-mirrors
Thin-film
Piezo-electric MEMS



Optical

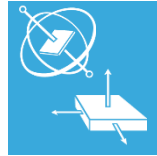
FlightSense™
Time-of-Flight
Ranging sensors

20 Years of MEMS at ST

6



Accelerometer



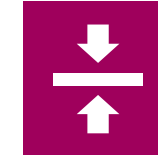
Inertial module



Pressure sensor



Micro-mirror actuators



Piezo actuators



Water Proof Pressure sensor



Fluidic Micro-actuators



Gyroscope



Magnetometer



Microphone



Humidity sensor



GAS & VOC

2000

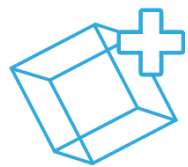
2005

2010

2015

2017

2018



Smart Things



Smart Home & City



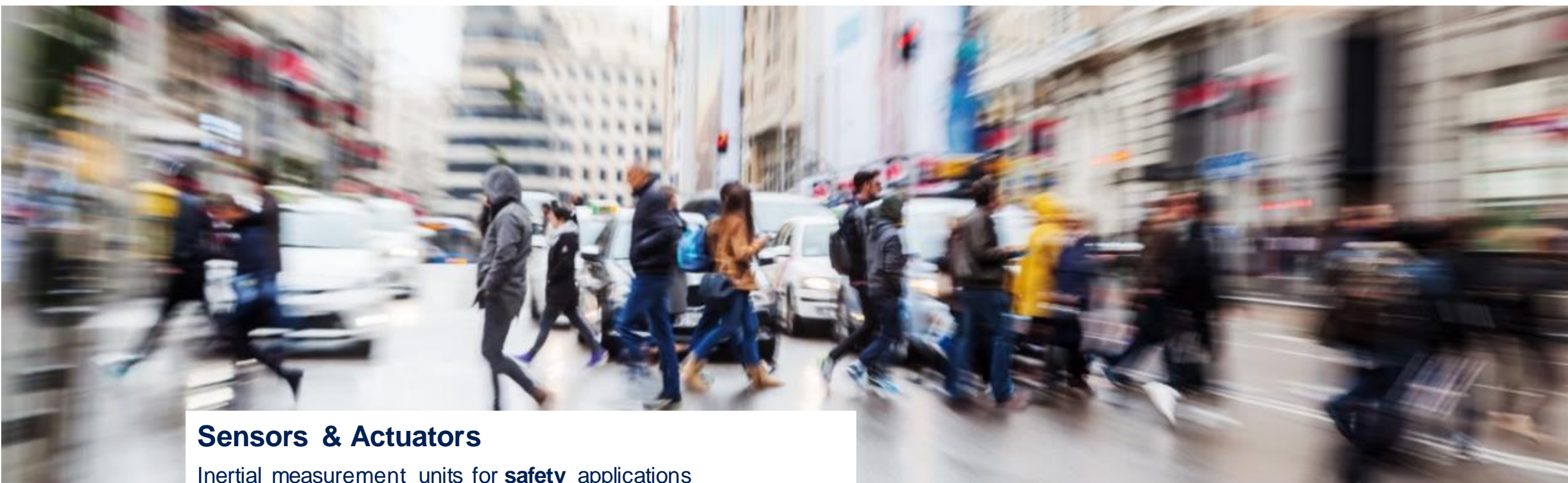
Smart Industry



Smart Driving



Making driving safer, greener and more connected



Sensors & Actuators

Inertial measurement units for **safety** applications

Microphones and accelerometers for **Active Noise Cancellation**

Motion MEMS for **dead reckoning**

Micro-mirrors projection for **LiDAR** and **adaptive headlights**



Sensors for Smart Driving

8

NON-SAFETY Applications

- Navigational assistance
- Anti-theft systems
- Telematics (eCall, ...)
- Infotainment



AIS328DQ accelerometer
A3G4250D gyroscope
AIS3624DQ accelerometer

ASM330LHH 6-axis combo
Audio BW Accelerometer*

New

PASSIVE SAFETY Applications

- Airbag peripheral sensors
- Airbag on-board sensors



AIS1200PS accelerometer
AIS1120SX accelerometer
AIS2120SX accelerometer

ACTIVE SAFETY Applications

- Vehicle dynamics
- Electronic stability
- Active suspensions
- Hill-start assist
- Roll stability control



Under Development
(ASIL - ISO26262)

ST Combo family (from
3DOF to 5DOF* sensors)

New

AUTONOMOUS DRIVING

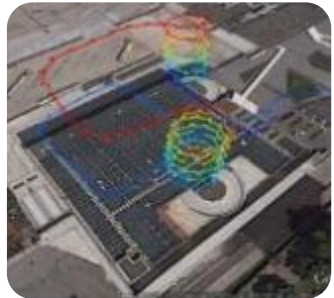
- ADAS
- Assisted / autonomous driving
(bring the car to safety in case of emergency)



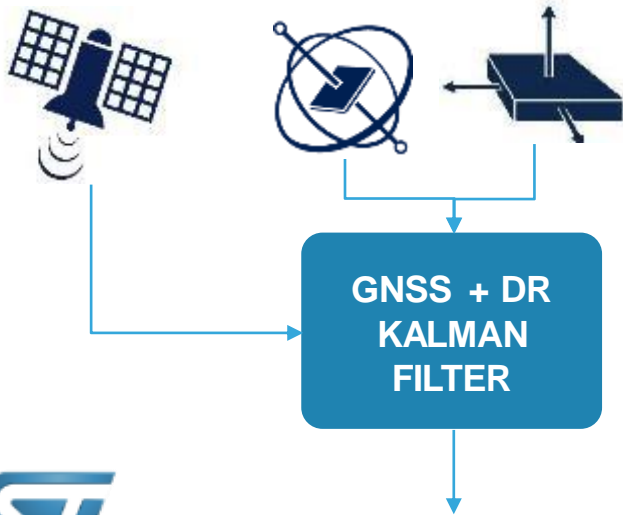
Under development
(ASIL - ISO26262)

Highly Automated Driving* (HAD)

Navigation



6DOF IMU as GNSS assistant for Inertial Navigation System



Precise Positioning

TBOX

On Board Diagnostic



Insurance Boxes



Anti-theft



eCall

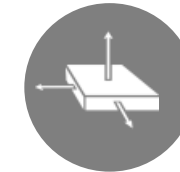


PKE



Low power Accelerometer for Passive Key entry

Accelerometer





ASM330LHH High Accuracy IMU

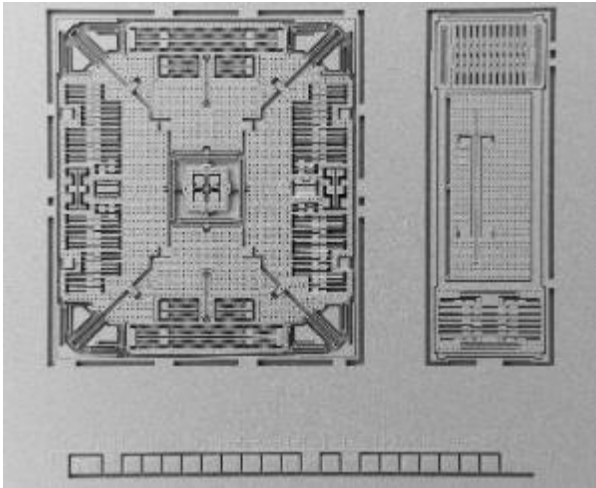
Motion Sensors

a Look Inside

11

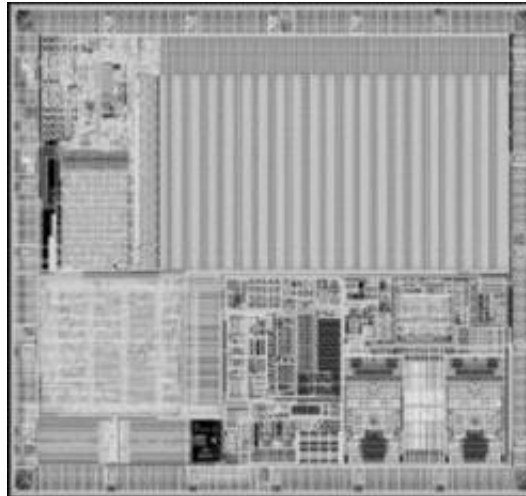
Motion MEMS - Three key elements

Micron-sized **Transducer**
using specific
Micro-Machining process



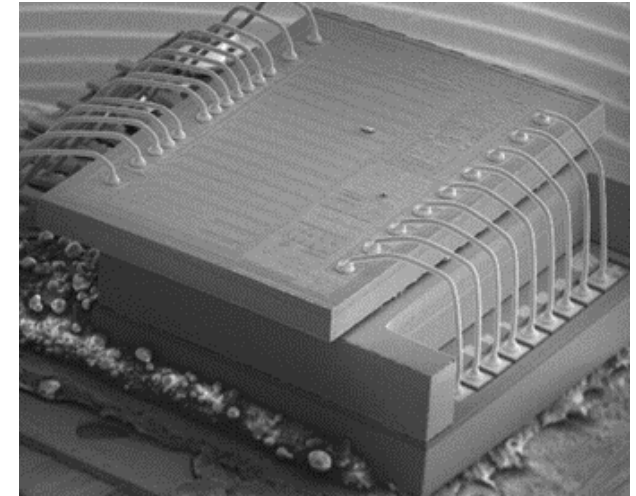
+

Dedicated **ASIC** with
embedded smart
functionality



+

Dedicated **Package**
and
Calibration features

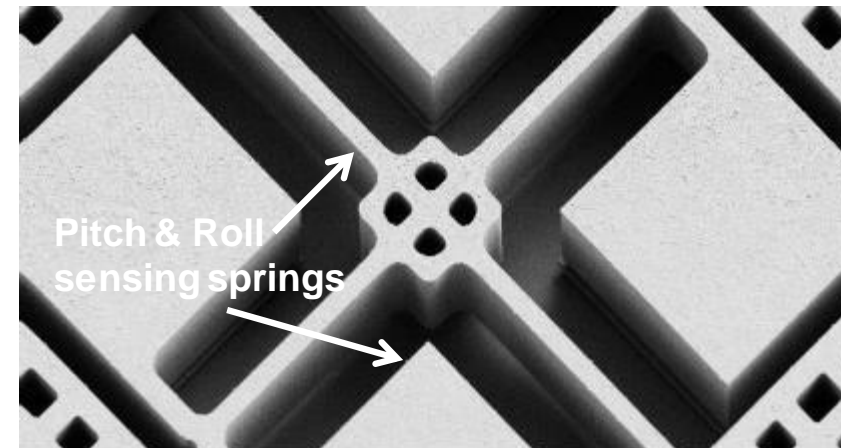
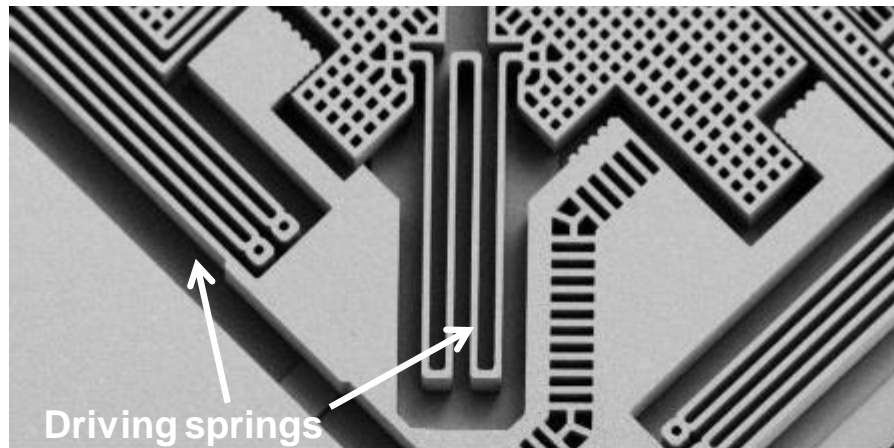
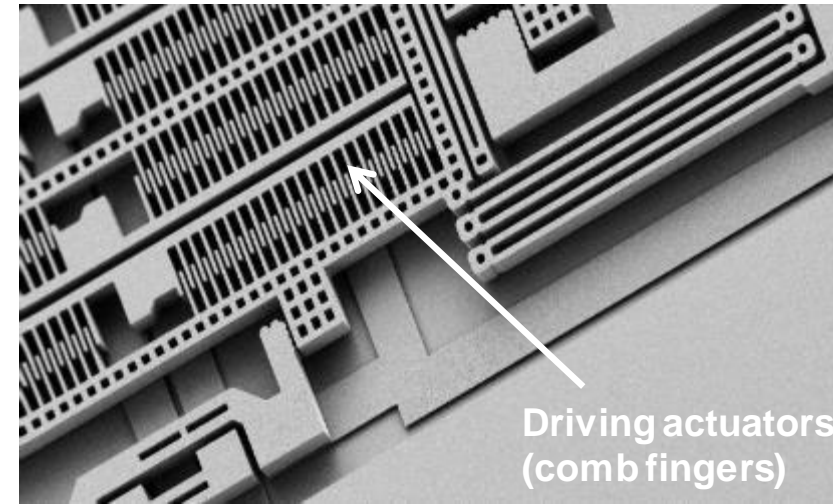
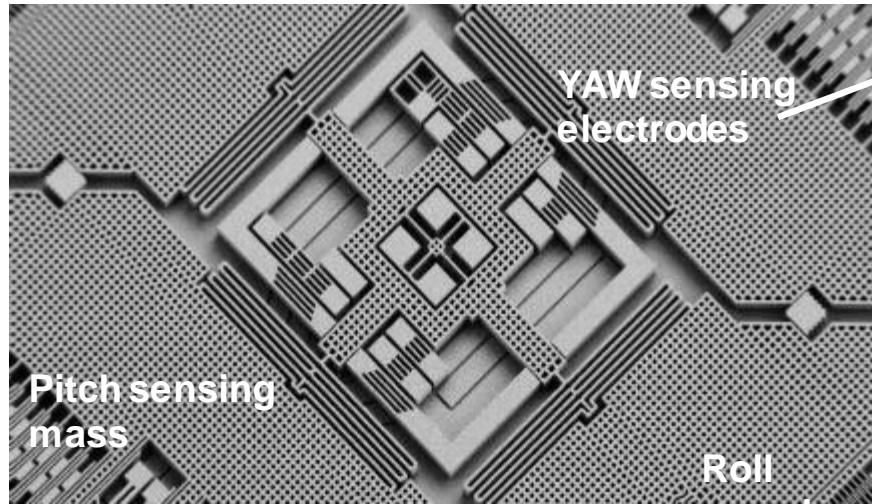




Gyroscope

Reference Images

12





ASM330LHH for Accurate Navigation

13

Temperature Features

Extended Temp. Range: up to **+105°C**

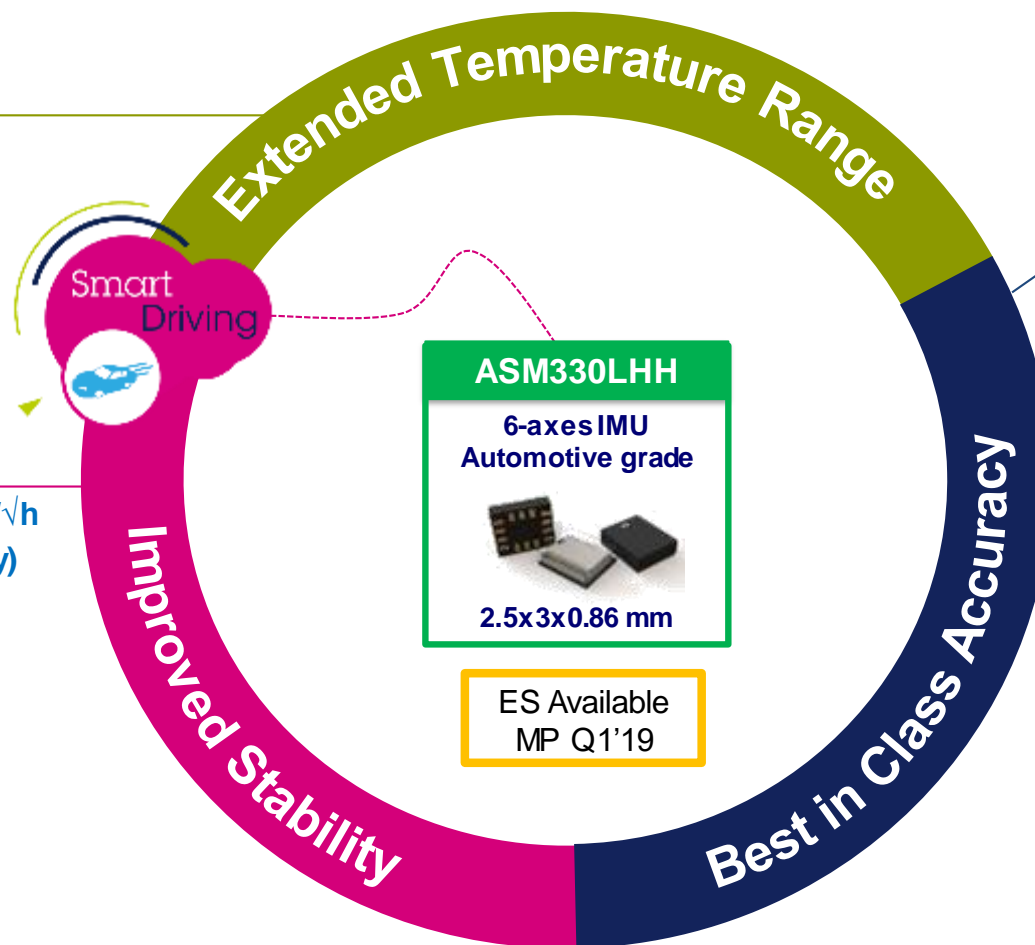
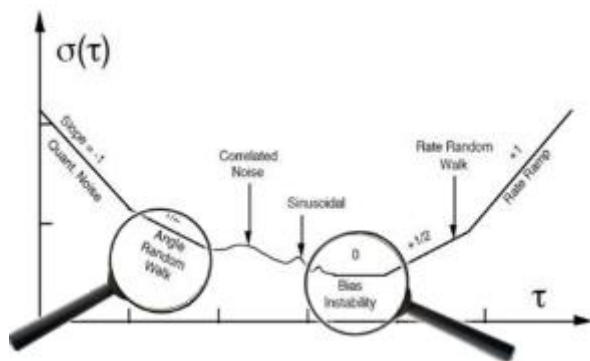
High Resolution: **256 LSB/°C**

Stability Features

Typ. Angular Random Walk (ARW): **0.21 deg/√h**

Typ. Bias Instability (BI): **3°/hr (High accuracy)**

Stability: **Over time & Temperature**



Accurate Navigation



Accuracy 1st

#axes	6 (3 XL + 3 GYR)
Accelerometer range	2/4/8/16 g
Gyroscope range	125 dps to 4000 dps
Supply Voltage	Up to 3.6V
Typ current	1.3 mA (6 axis)
Output i/f	SPI/I2C
FIFO	3kb
Accelerometer noise density	60 ug/√Hz
Gyroscope noise density	5 mdps/√Hz

New: Advantages of ASM330LHH

14

- **Qualification:**

- AEC-Q100 Grade 2
 - Operation from -40°C to +105°C



- **FE Golden Flow:**

- Dedicated defectiveness control plan & specific parametric test associated to reliability performance
- EWS Test based on Automotive standards including temp test
- Final Test to guarantee automotive DPPM level:
 - Temperature verification **at extremes of operation**
 - Extended Quality Control
 - Reliability monitoring on assembly lot basis



- **Continuity and stability of supply**

Automotive Electronics Council
Component Technical Committee

AEC - Q100 - REV-H
September 11, 2014

In addition, not shown in the flow charts, the expected end of life failure rate may be an important criterion. Regarding failure rates, the following points should be considered:

- ☐ No fails in 231 devices (77 devices from 3 lots) are applied as pass criteria for the major environmental stress tests. This represents an LTPD (Lot Tolerance Percent Defective) = 1, meaning a maximum of 1% failures at 90% confidence level.
- ☐ This sample size is sufficient to identify intrinsic design, construction, and/or material issues affecting performance.
- ☐ This sample size is NOT sufficient or intended for process control or PPM evaluation.

Manufacturing variation failures (low ppm issues) are achieved through proper process controls and/or screens such as described in AEC-Q001 and AEC-Q002.

- ☐ Three lots are used as a minimal assurance of some process variation between lots. A monitoring process has to be installed to keep process variations under control.
- ☐ Sample sizes are limited by part and test facility costs, qualification test duration and limitations in batch size per test.



Teseo GNSS Solution & Roadmap

Contact: Mike Slade
michael.slade@st.com

ST Positioning Roadmap

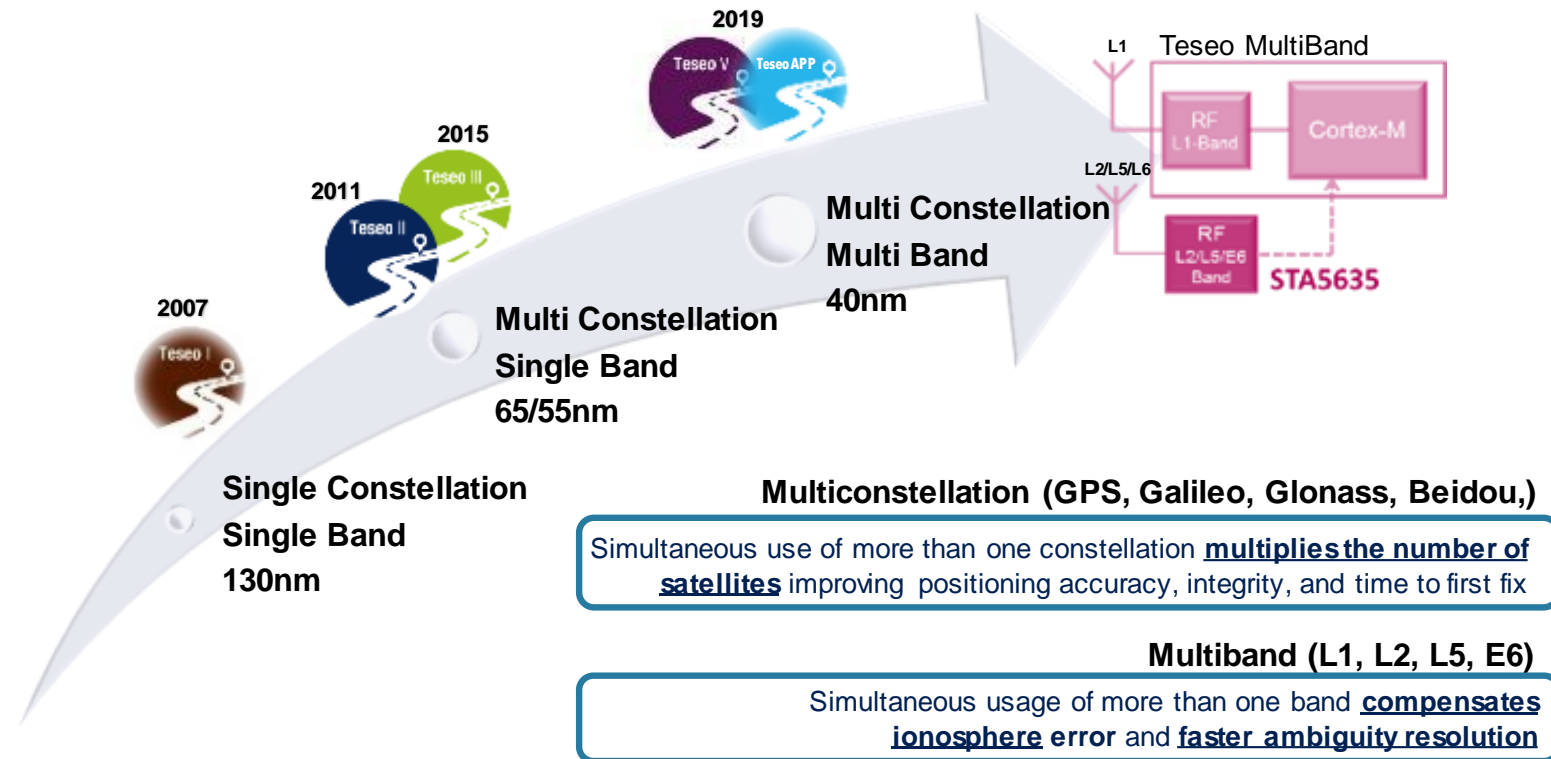


Software	TESEO GNSS	BeiDou		IRNSS	L2	L5
	TESEO-DR	3D DRAW		2D TeseoUP		TC-IMU
	TESEO-PPP	L1 Carrier Phase		RTK	RTPPP	

Teseo Evolution

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Towards reliable precise positioning



- Teseo I II III Mass Production:
 - 100% first cut functional silicon
 - Teseo V designed with same LPRFCMOS technology and libraries

Teseo DRAW™

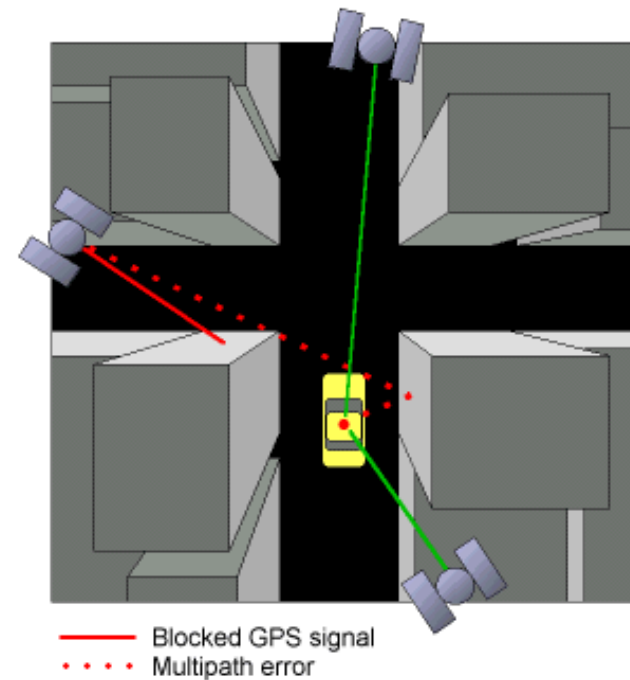
Automotive & Discrete Group
GNSS & Navigation System & Application



DRAW – Dead Reckoning Automotive Way

20

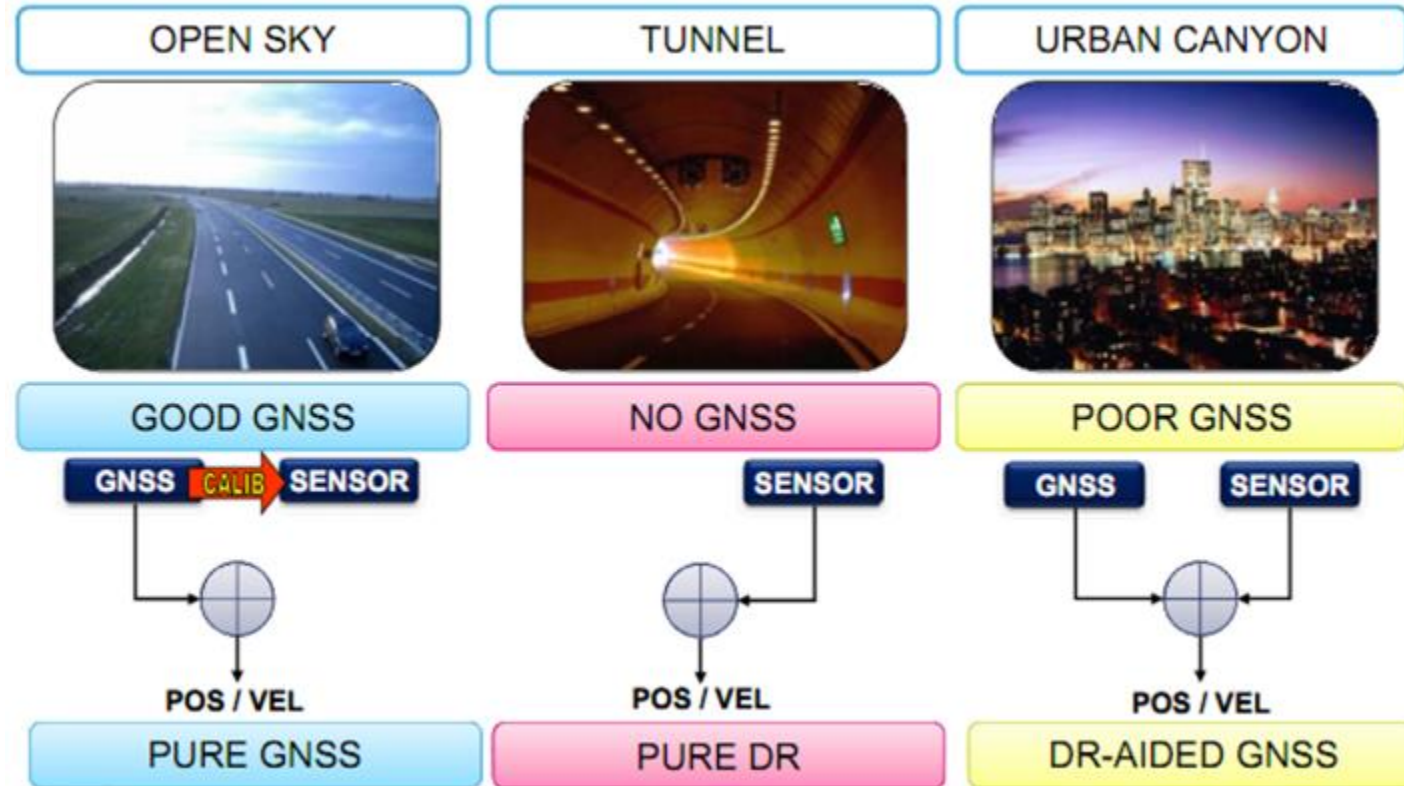
- SW implementing GNSS & sensors fusion
- Provides the user with accurate position, heading, height and speed measurements providing a fusion of GNSS and sensors when GNSS
 - Is not available (e.g. tunnels, indoor, obscured areas)
 - Is available but not accurate (reflective environments, partially obscured areas).



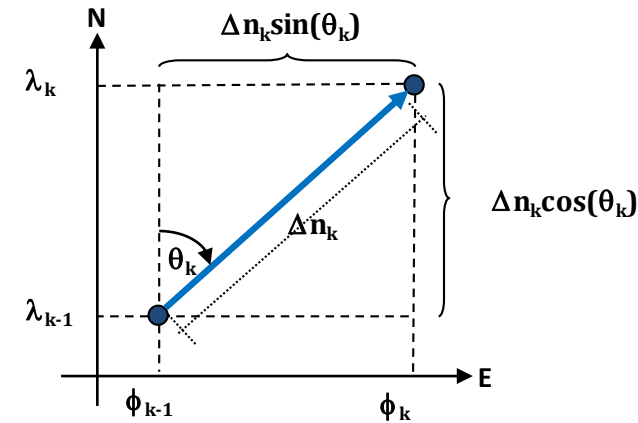
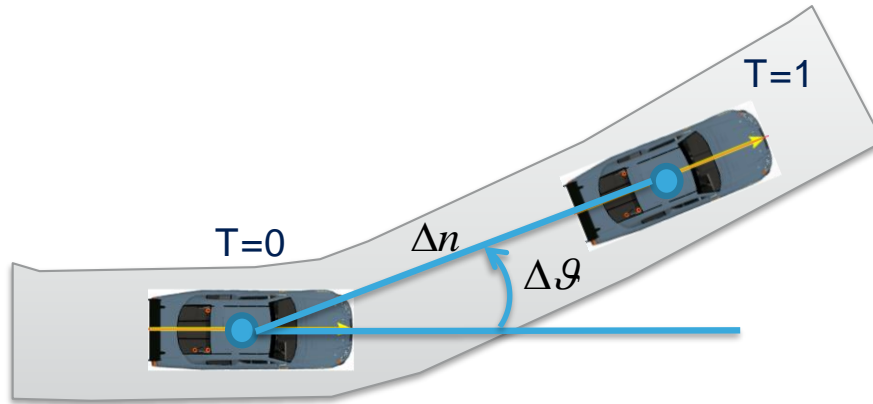
Navigation systems

20

Car navigation is based on advanced GNSS chipset



Inertial sensors enable dead-reckoning (DR) algorithms

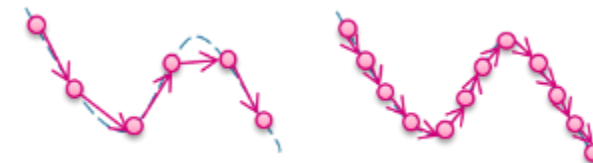
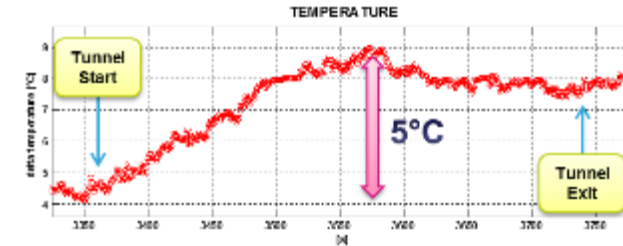


- Dead Reckoning calculates user position and velocity integrating the contribution of two sensors' families:
- Distance Sensors
 - Classic odometer, ABS wheel ticks, wheel speeds, CAN Speed PID
- Yaw Rate Sensors
 - MEMS Gyroscope, Differential Wheel Pulses, Differential Wheel Speeds

Value-Added Features

10

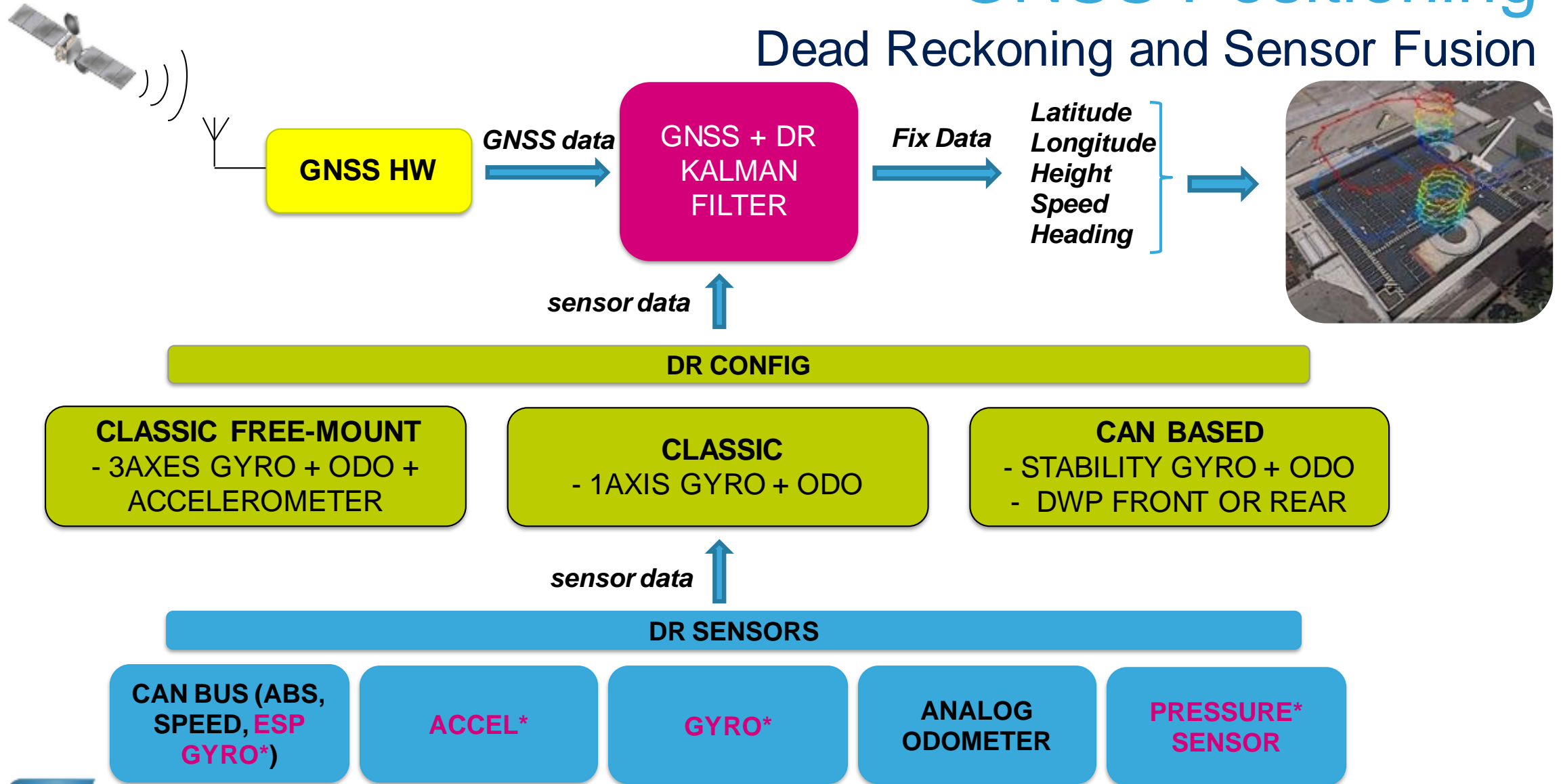
- **Automatic Temperature Compensation (ATC)**
 - Autonomously compensates IMU in presence of thermal changes, guaranteeing long-term accuracy
- **Automatic Free Mount (AFM)**
 - Autonomously compensates PCB tilt angle, guaranteeing performance independently by the way it is mounted in vehicle
- **Map Matching Feedback (MMFB)**
 - Map data from customer application can be fed back to DR for improved navigation accuracy
- **3D DR (3DR)**
 - Provides accurate position variation in vertical direction even in absence of GNSS signal
- **Low Latency Interface (LLI)**
 - Real time PVT output up to 20 Hz, with minimum latency and jitter
- **Sensor Over Uart (SoU)**
 - Sensor data can be fed via UART through proprietary ASCII protocol



GNSS Positioning

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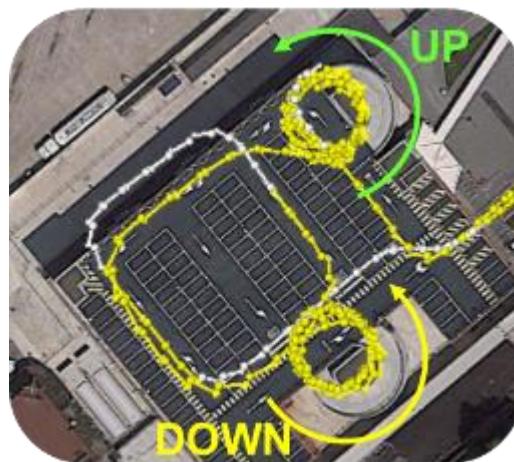
Dead Reckoning and Sensor Fusion



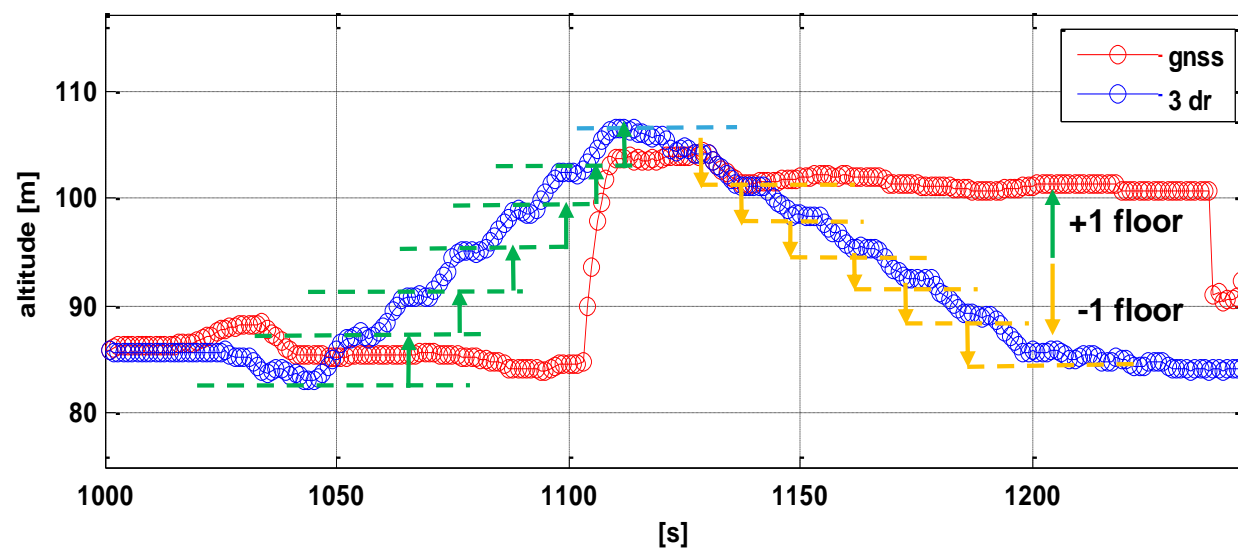
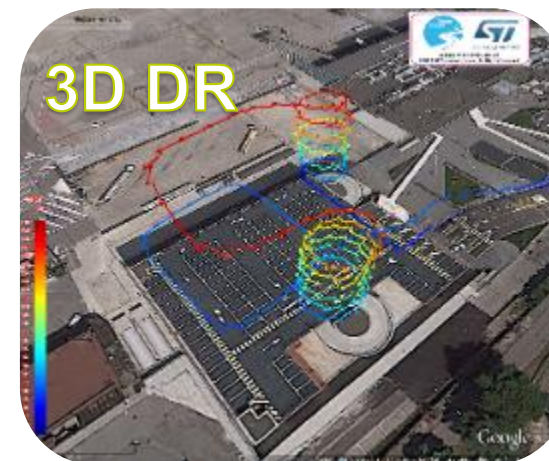
*Part of ST Micro's current offering

3D DR Multilevel Parking

24



3D DR

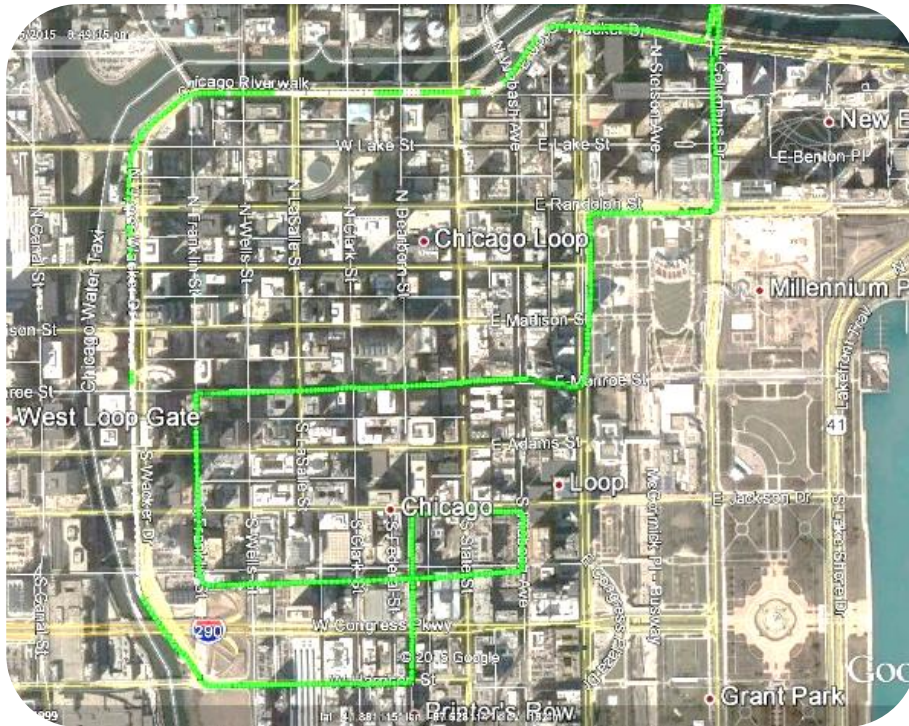


(using ST 3D MEMs Gyro & Accelerometer)

Urban Canyon Scenarios

25

Chicago – Lower Wacker



Paris – La Defense



Use Case: ASM330LHH Gyro Effect On Land Vehicle Positioning Accuracy

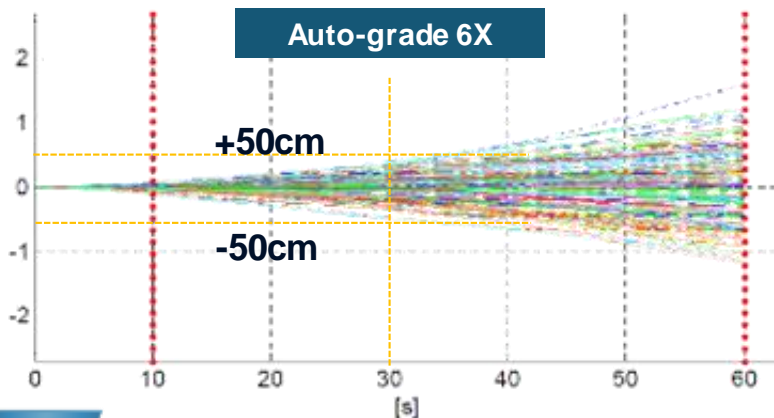
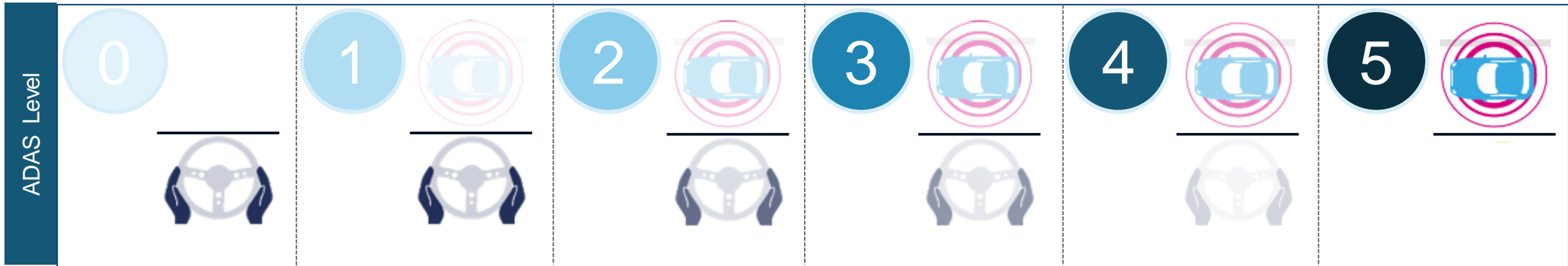
ASM330LHH vs Competitor
Test Data Provided Courtesy of:
ADG – Infotainment BU System And Application

Nicola Palella – Leonardo Colombo



Vehicle Positioning accuracy

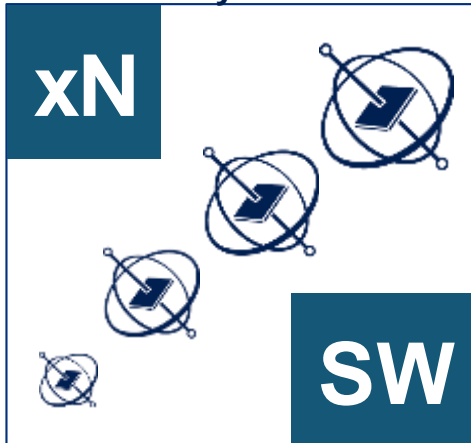
27



Paths

L0→L3

IMU modules
Redundancy and software



Advanced specification
and functional safety



Understanding IMU Sensor Errors

(Gyroscope)

28

- Gyroscope measures angular rate $\omega(t)$
 - Gyro error $\Delta\omega$ causes an angle error $\Delta\theta = \int \Delta\omega(t) \cdot dt$
- There are several types of gyro error:
 - Zero-g bias can be minimized through calibration and compensation
 - Limit is bias instability (BI_g)
 - $\Delta\theta = BI_g \cdot T$
 - Noise: zero mean but integral will “walk” ($1\sigma = ARW$)
 - $\Delta\theta = ARW \cdot T^{0.5}$ (1σ)
 - Non-linearity and scale factor error in transfer function $\Delta\omega_{NL}$
 - $\Delta\theta = \int \Delta\omega_{NL}(t) \cdot dt \cong \Delta\omega_{NL} \cdot T$ (worst case)
- Angle (heading / attitude) errors grow with $T^{(0.5 \sim 1)}$
- How do angle errors translate to position errors?

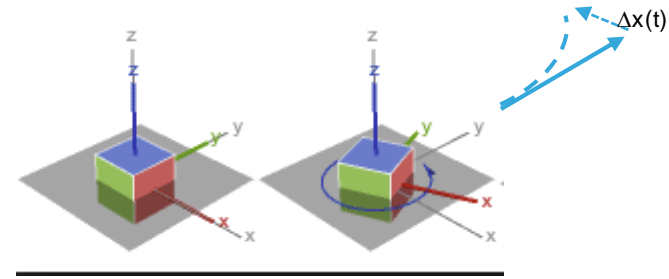
Understanding IMU Sensor Errors

(How angle errors translate to position errors)

29

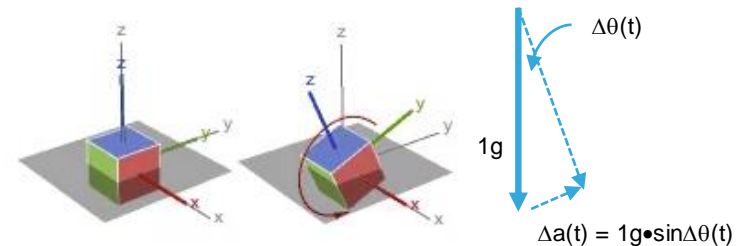
- Yaw gyro error $\Delta\omega$ causes heading error $\Delta\theta(t)$ which grows with time

- $\Delta\theta(t) = \int \Delta\omega(t) \cdot dt$ (grows $\sim T^{(0.5 \sim 1)}$)
- $\Delta x(t) = \int \sin\Delta\theta(t) \cdot v(t) \cdot dt$
 $\cong \int \Delta\theta(t) \cdot V \cdot dt$ [for small $\Delta\theta$]
- Position error grows with $\sim V \cdot T^{(1.5 \sim 2)}$



- X/Y gyro error causes roll/pitch error which grows with time

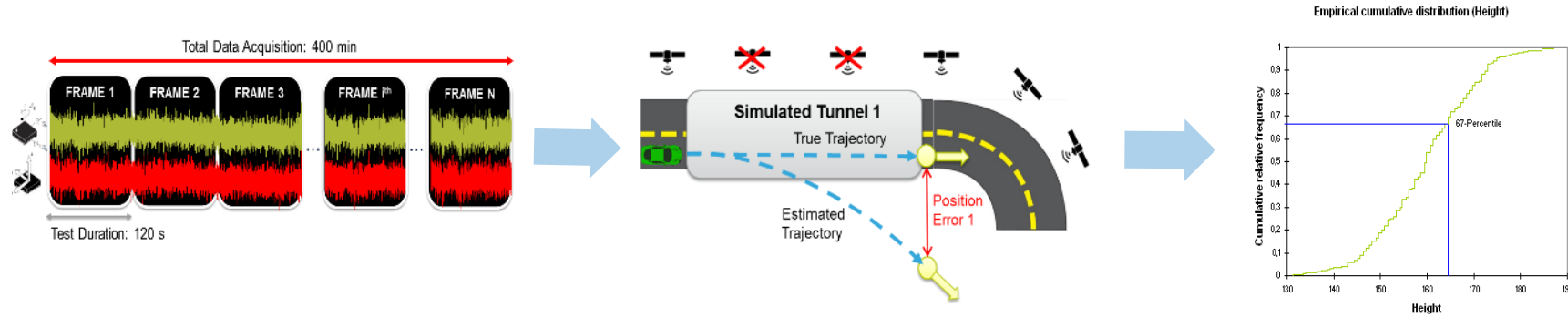
- Has the effect of moving angle of perceived gravity vector
 - $\Delta\theta(t)$ grows with $T^{(0.5 \sim 1)}$
- Creates an acceleration component in the X/Y plane, which is then double integrated to create a position error
 - $\Delta a(t) = 1g \cdot \sin\Delta\theta(t) \cong 1g \cdot \Delta\theta(t)$ [for small $\Delta\theta$]
 - $\Delta x(t) = \iint \Delta a(t) \cdot dt^2 \cong \iint 1g \cdot \Delta\theta(t) \cdot dt^2$
- Position error grows with $\sim T^{(2.5 \sim 3)}$



Analysis of noise based errors

Angle Random Walk (ARW) and Bias Instability (BI)

30



Data Acquisition

Acquisition duration: 400 minutes

IMU signal is acquired through EVBT3-DRAW device

Dataset divided in 200 frames, each one 2 minutes long

Frame Processing

Trajectory modelled: straight tunnel travelled @15 m/s

Known trajectory → known truth

Single test occurrence consists of:
1 min calibration (primary system available) +
1 min pure inertial navigation

Error Statistics

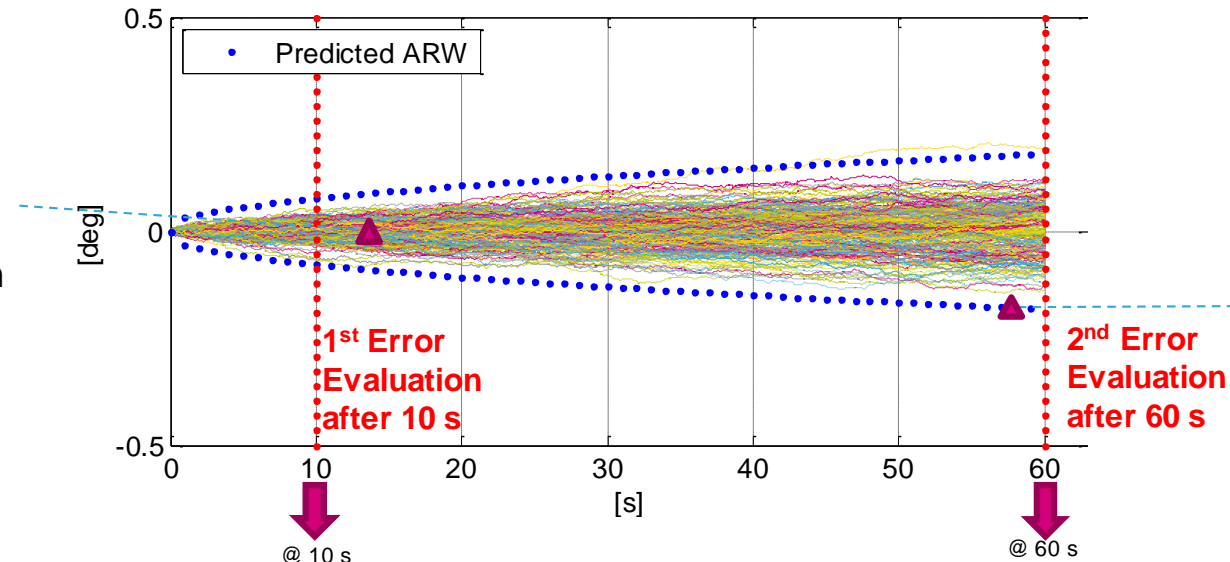
#200+ simulated occurrences for statistical confidence

Plots Explained

31

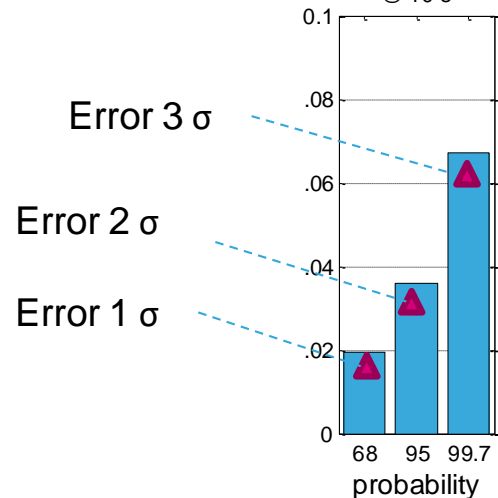
- The following slide show the result for heading error [deg] and position cross-track error [m]

Each line represents the evolution of heading error vs time during each independent test iteration

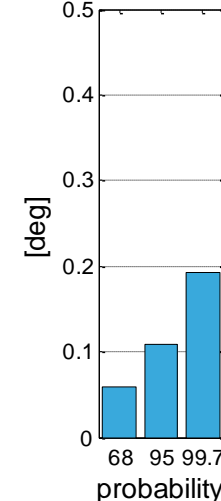


Blue-dotted line represents the typical amount of error noise (ARW), based on datasheet nominal density

Test lines falling out of ARW space are typically due to bias instability



Errors are calculated 1/2/3 σ errors are calculated after 10 and 60 s

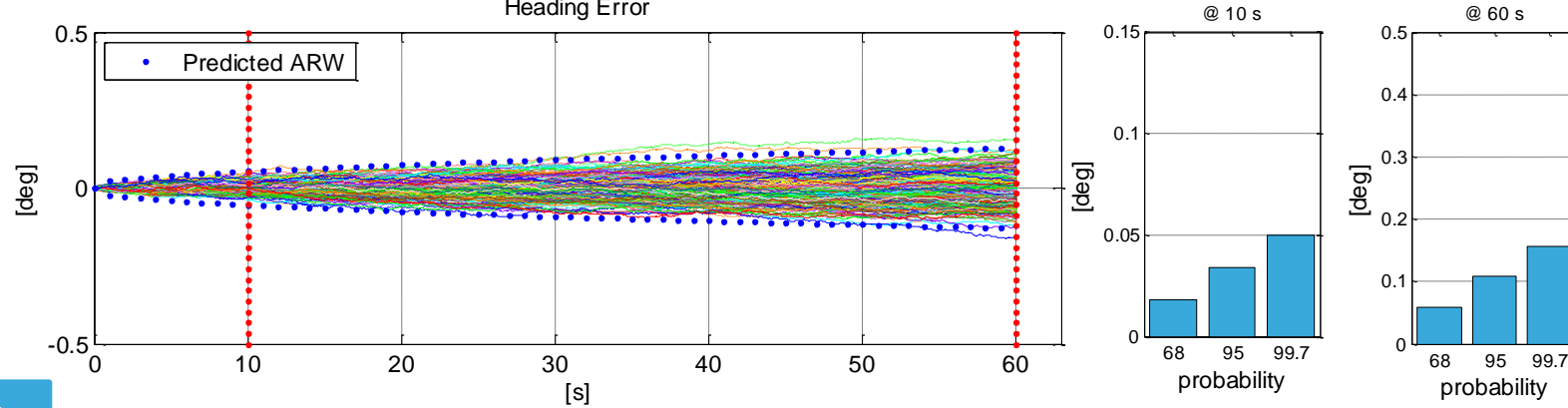


ASM330LHH Results

32

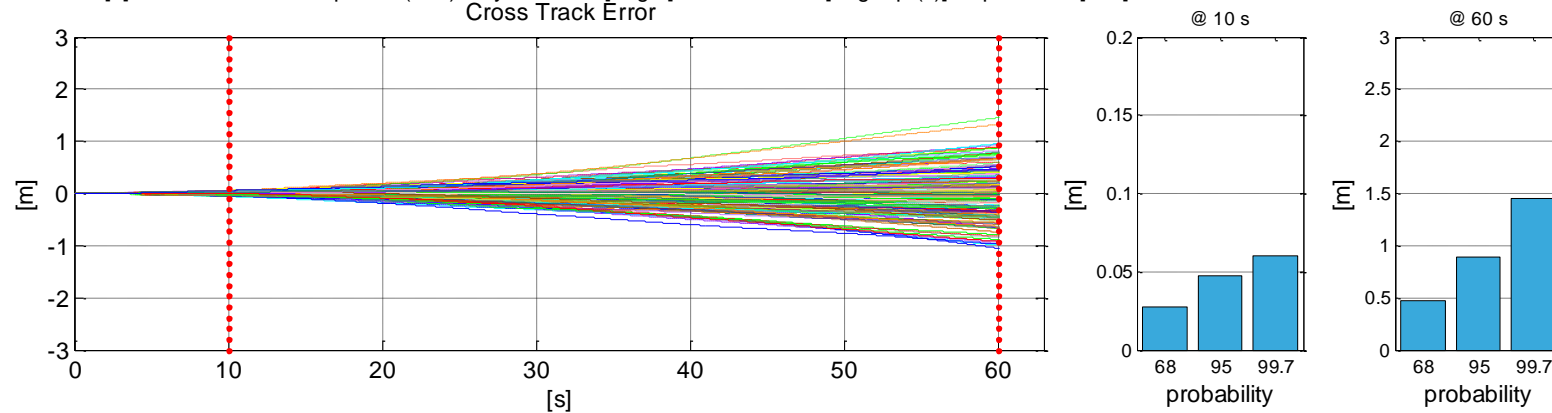
HEAD

219 trials: Calib time: 60 [s] - LSM6DSR Sample #1 (z ax) - Gyro BI: 1.2 [deg/h] - ARW: 0.312 [deg/sqrt(h)]
Heading Error



POS

219 trials: Calib time: 60 [s] - LSM6DSR Sample #1 (z ax) - Gyro BI: 1.2 [deg/h] - ARW: 0.312 [deg/sqrt(h)] - Speed: 15 [m/s] -
Cross Track Error

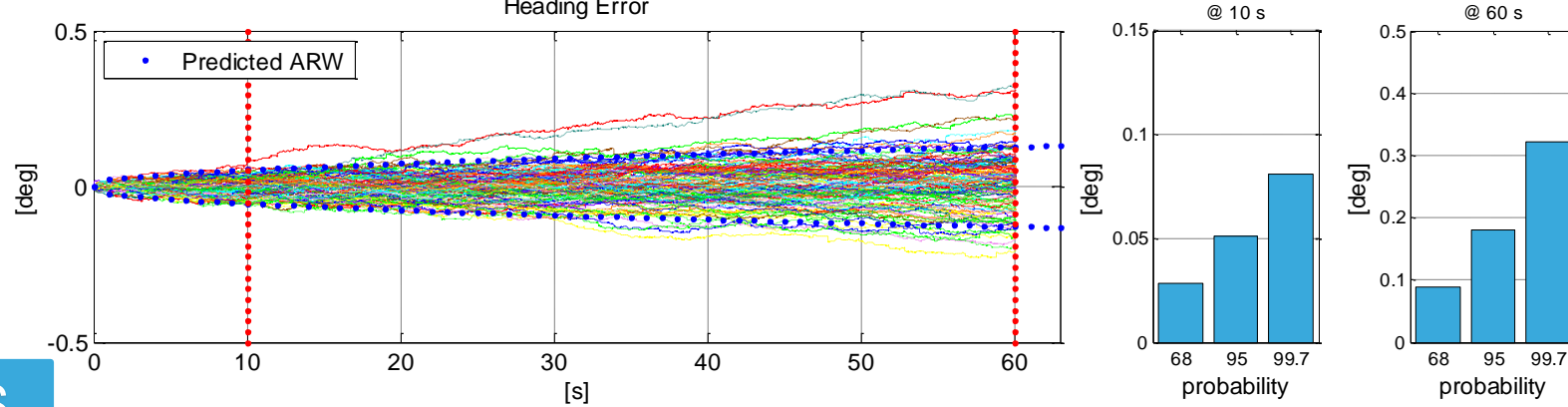


Competitor Results

33

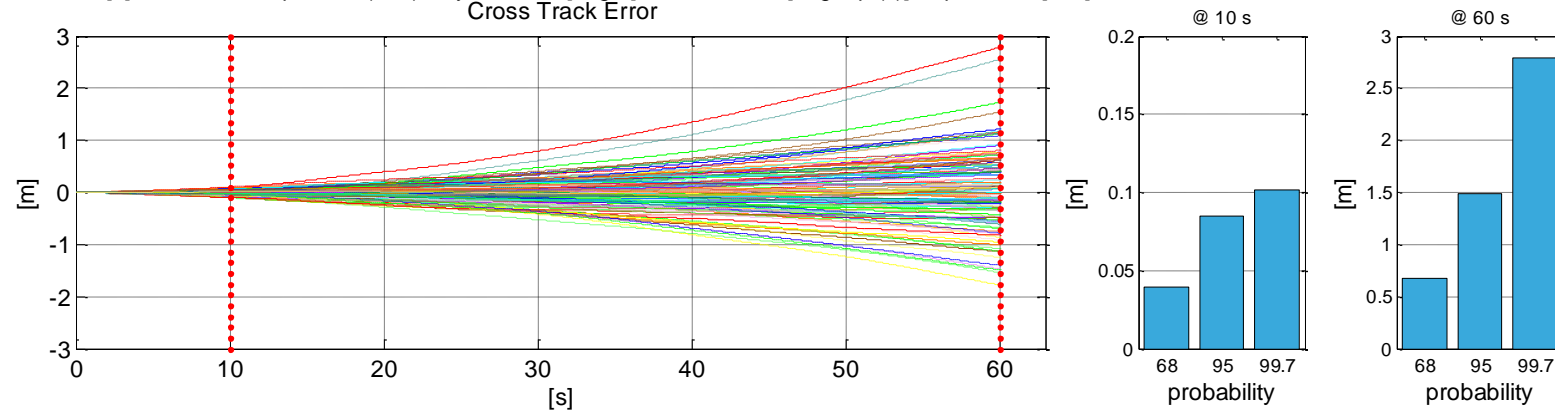
HEAD

128 trials: Calib time: 60 [s] - Competitor Sample(z ax) - Gyro BI: 4.3 [deg/h] - ARW: 0.381 [deg/sqrt(h)]
Heading Error



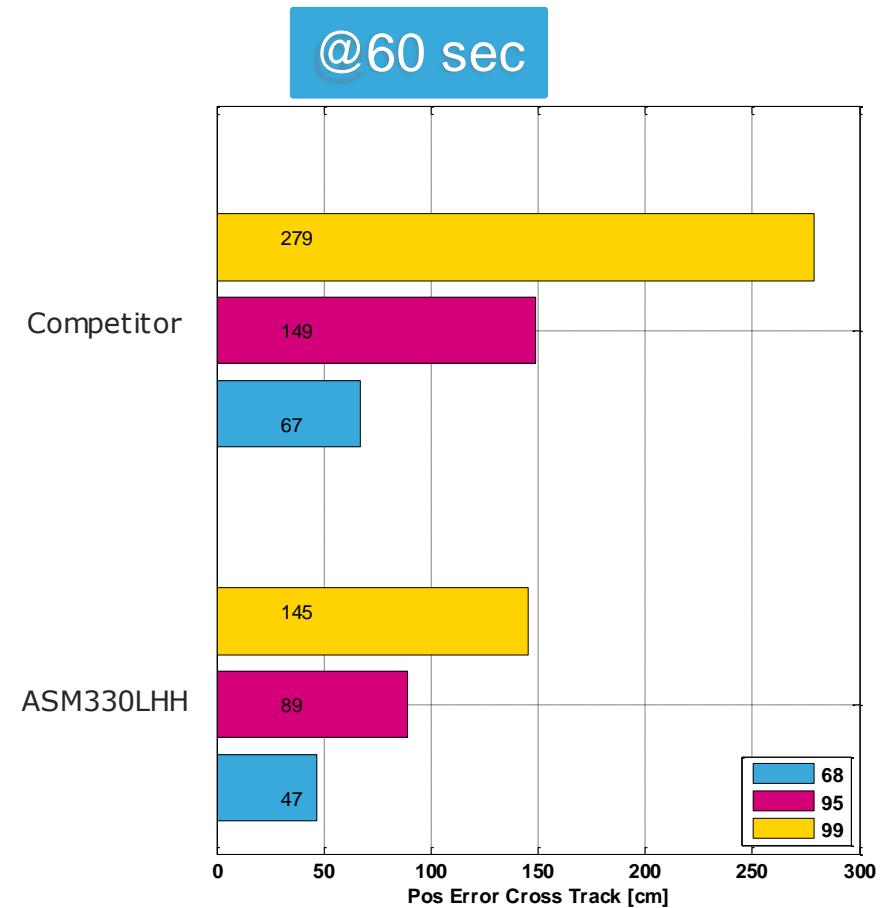
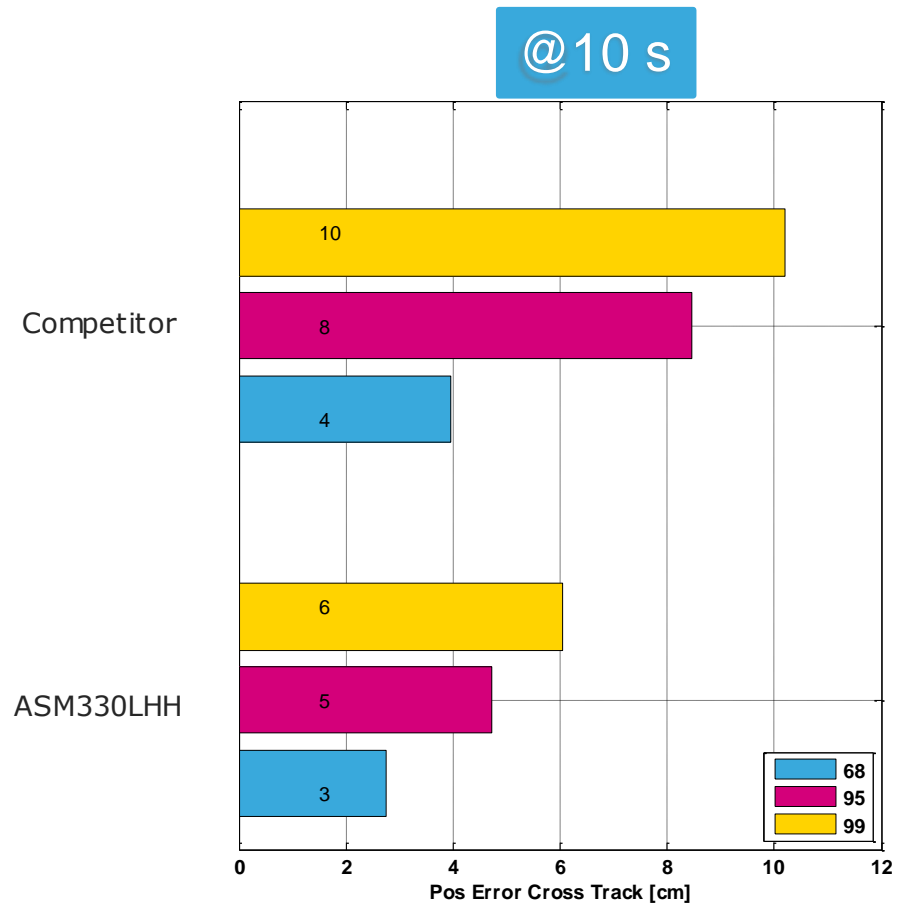
POS

128 trials: Calib time: 60 [s] - Competitor Sample(z ax) - Gyro BI: 4.3 [deg/h] - ARW: 0.381 [deg/sqrt(h)] - Speed: 15 [m/s] -
Cross Track Error



Position Error Cross-Track

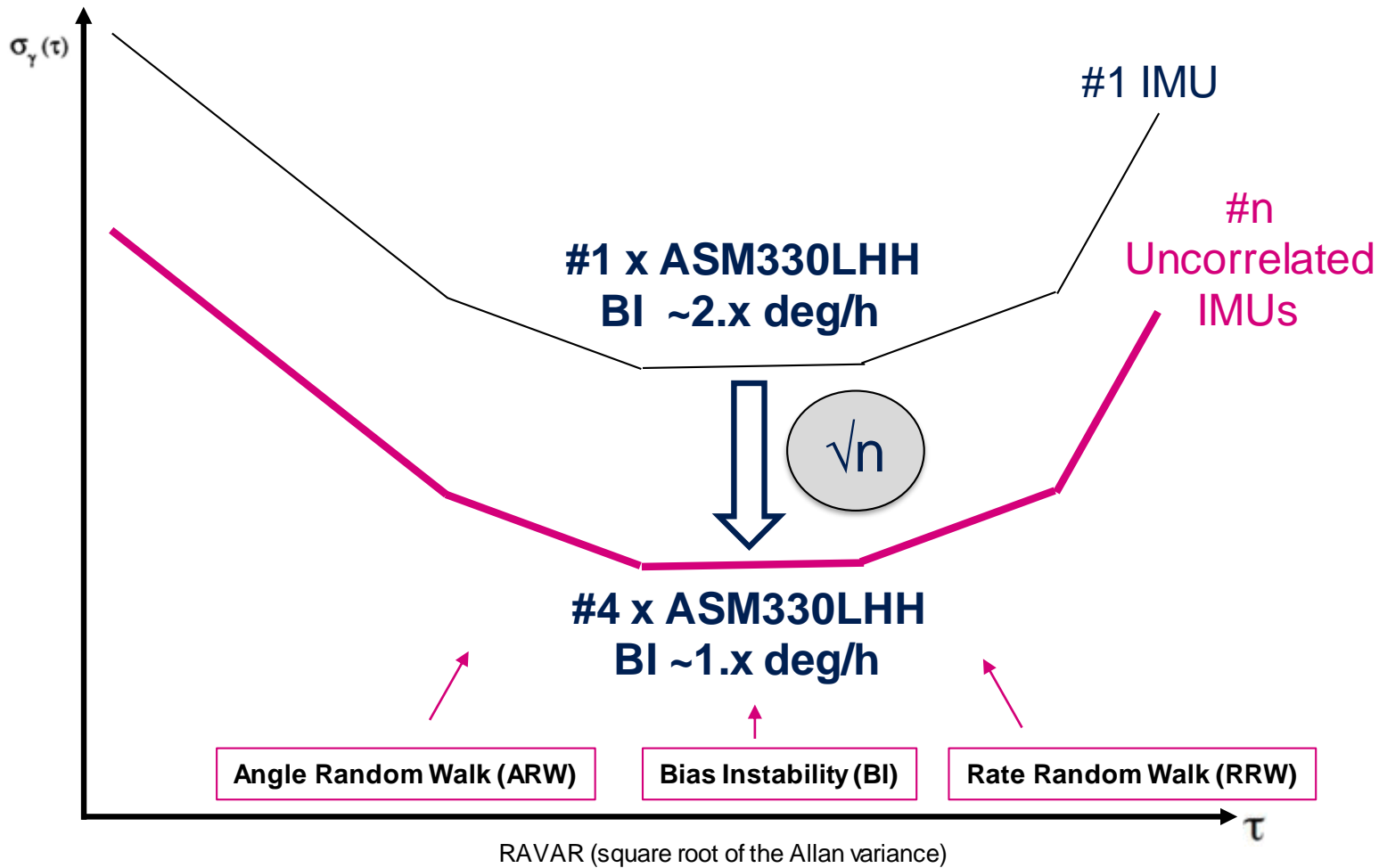
34



- Performance of DUTs after 10 s and 60 s of primary location system unavailability shows differences
- The error **cross-track**, consequence of gyroscope, shows ASM330LHH better than Competitor overall

Using Multiple IMUs to Increase Accuracy

35



Variance

$$\text{Var}(z) = E[z^2] = \sigma^2$$

Averaged Variance

$$\text{Var}\left(\frac{1}{n} \sum_{i=1}^n z_i\right) = \frac{1}{n^2} \text{Var}\left(\sum_{i=1}^n z_i\right) = \frac{1}{n^2} \sum_{i=1}^n \text{Var}(z_i).$$

...since noise variance is constant

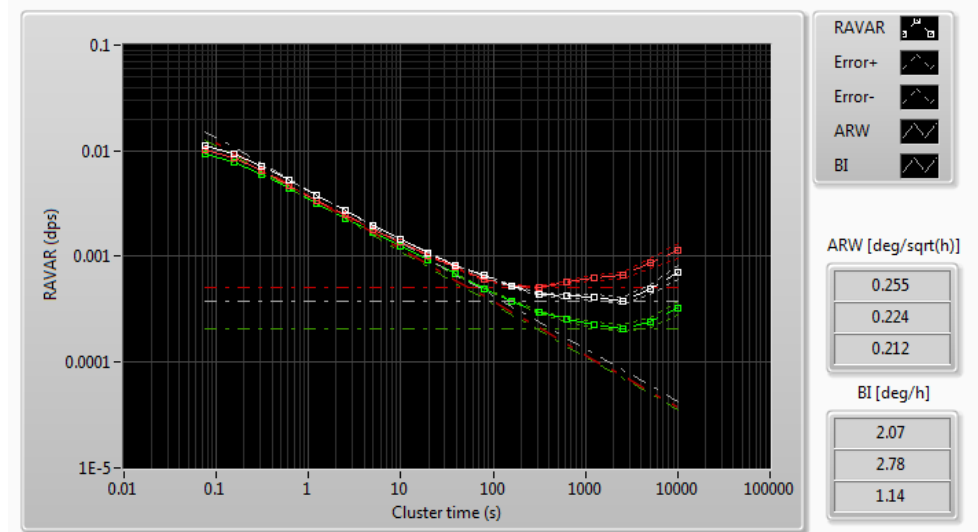
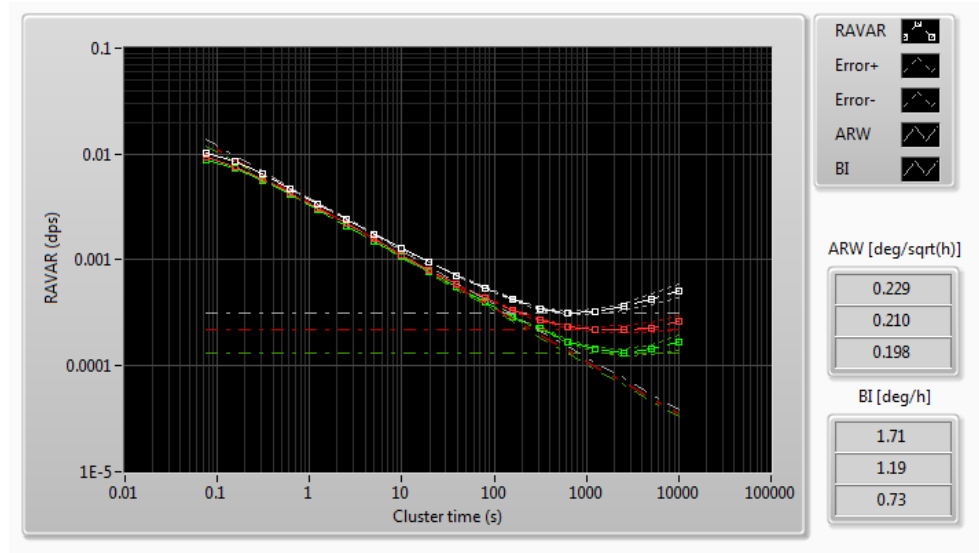
$$\text{Var}(N_{\text{avg}}) = \text{Var}\left(\frac{1}{n} \sum_{i=1}^n z_i\right) = \frac{1}{n^2} n \sigma^2 = \frac{1}{n} \sigma^2$$

Stdev

$$\text{Stdev}(N_{\text{avg}}) = \frac{\sigma}{\sqrt{n}}$$

Key Parameters for Navigation

Addressing the most demanding applications



ARW	Angular random walk	T = 25 °C		0.21		deg/ \sqrt{h}
BI	Bias instability ⁽⁷⁾	T = 25 °C		3		deg/h

OpenIMU330BA

Automotive Grade ASIL B

37

ACEINNA OpenIMU330BA	
Functionality	6 DOF
Size (mm)	11 x 15 x 3
Package Type	44 Ball Grid Array
Interface	SPI / UART
Cal Temp Range	-40 to +85
Fault Tolerant Architecture	Yes
Angular Rate	
Gyro FSR (dps)	400
Gyro Bias Instability (deg/hr)	2
Gyro ARW (deg/root-hr)	0.2
Gyro Bias over T (deg/s)	0.3
Gyro Non-Linearity (%)	0.02
Acceleration	
XL FSR (g)	8 g
XL B.I. (ug)	15
XL VRW (m/s/root-hr)	0.05
XL Bias over T (mg)	3
XL Non-Linearity (%FSR)	0.03



Disrupting Traditional IMU Module Market

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ACEINNA OpenIMU400	
Functionality	6 DOF
Size (mm)	38 x 24 x 10
Package Type	AL
Interface	SPI / UART
Cal Temp Range	-40 to +85
Fault Tolerant Architecture	Yes
Angular Rate	
Gyro FSR (dps)	400
Gyro Bias Instability (deg/hr)	1
Gyro ARW (deg/root-hr)	0.1
Gyro Bias over T (deg/s)	0.2
Gyro Non-Linearity (%)	0.02
Acceleration	
XL FSR (g)	8 g
XL B.I. (ug)	3
XL VRW (m/s/root-hr)	0.02
XL Bias over T (mg)	1
XL Non-Linearity (%FSR)	0.03



- ST Micro leverages market leadership and core capabilities in GNSS
 - Establish requirements and benchmark sensor against real world application
 - Provide complete integrated solutions GNSS + DR + IMU
- Vertical integration and design for test supports automotive quality requirements
 - $\ll 10\text{dppm}$
- Combining capabilities to optimize cost performance trade-offs
 - Low noise design
 - Calibration capability
 - Ultralow power consumption
- Low cost/high performance sensors disrupting traditional IMU markets



Thank you