



# Techday

Taiwan | 2023

OUR TECHNOLOGY STARTS WITH YOU

**Sub-track II –  
Power & Energy Presentation**





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# AI based smart solar arc-fault circuit interrupter solution

Matteo MARAVITA

STMicroelectronics

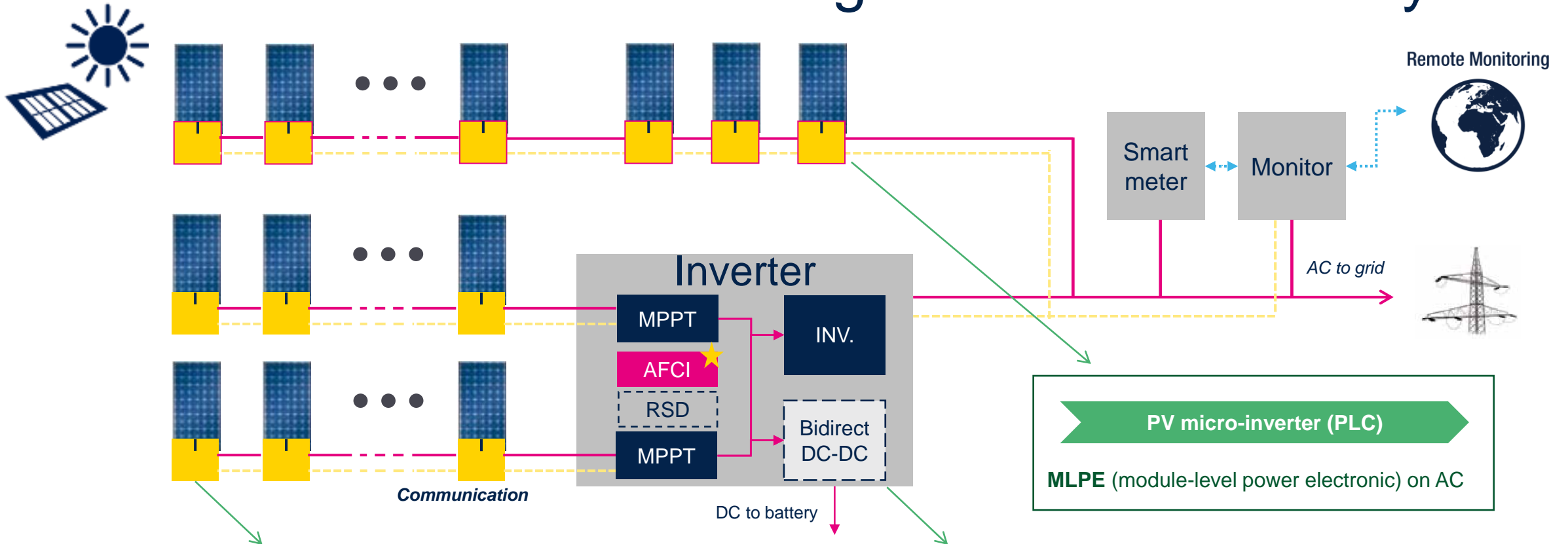
**Power & Energy**  
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Center



# ST reference designs for smart solar systems



**PV micro-inverter (PLC)**  
**MLPE** (module-level power electronic) on AC

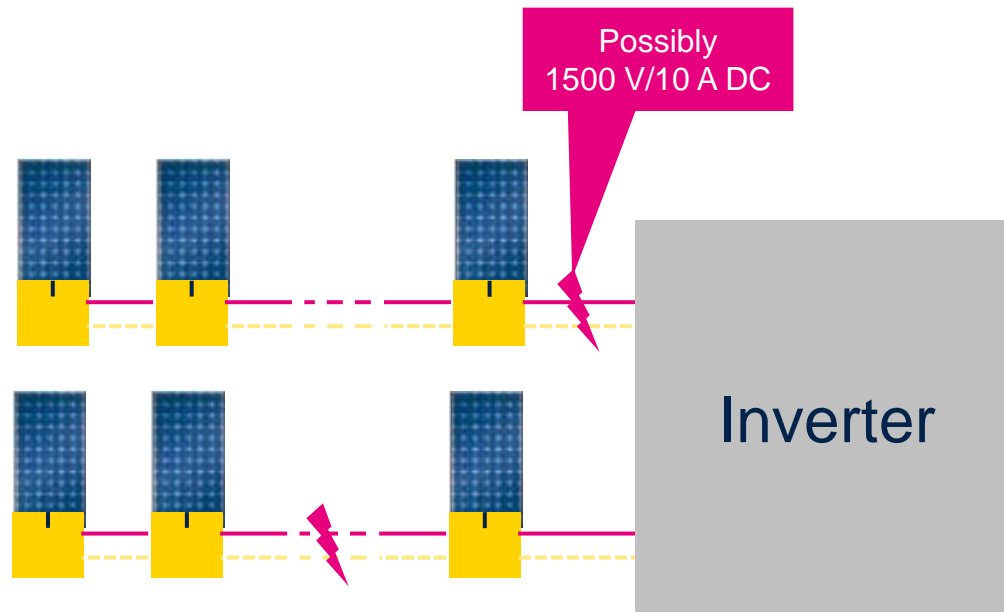
**PV monitor (PLC)**  
**PV optimizer (PLC)**  
**PV rapid shutdown (PLC)**  
**MLPE** (module-level power electronics) on DC

**Inverter string optimizer (MPPT)**  
**Inverter DC-AC converter**  
**Inverter bidirectional DC-DC**  
**Inverter arc-fault circuit interrupter (AFCI)** ★  
**Inverter rapid shutdown (DC PLC)**  
**Inverter monitor (AC PLC)**  
 Inverter side modules (**string-inverter** as example)

# The risks of arc-fault

## Factors that may cause arcs

- Aging
- Weather variation
- Harsh environment
- Human factors





# Arc-fault detection standard–UL1699B

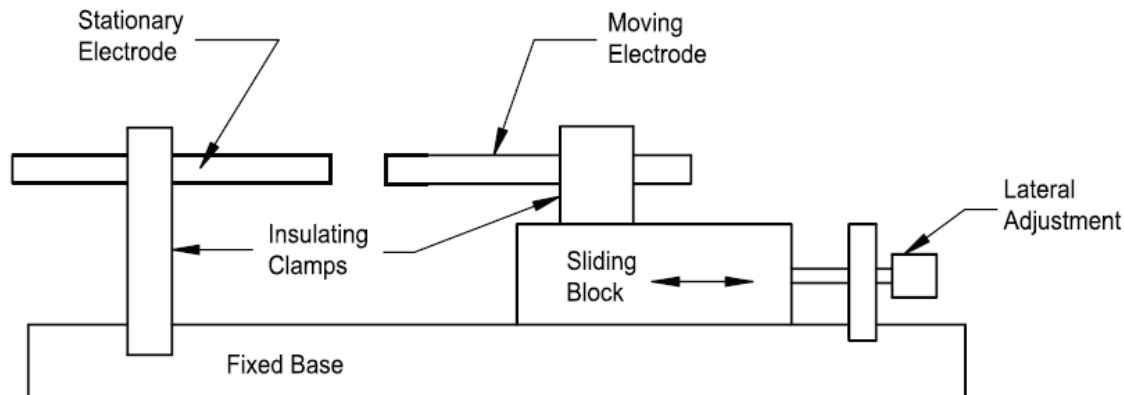


## Standard for safety

- Photovoltaic (PV) DC arc-fault circuit protection

Figure 29.10

Arc generator



Arcing test conditions

Test no.	Minimum $I_{arc}$ (A) <sup>a</sup>	$I_{mpp}$ (A)	Sep. rate (mm/s)	$V_{mpp}$ (V) <sup>b</sup>	$V_{oc}$ (V) <sup>b</sup>	$R_{tot}$ (ohms) <sup>b</sup>	Gap (mm)
1	2.5	3.0	2.5	312.0	480.0	56.0	0.8
2	7.0	8.0	5.0	318.0	490.0	21.0	0.8
3 <sup>c</sup>	14.0	16.0	5.0	318.0	490.0	11.0	1.1
4	7.0	8.5	5.0	607.0	810.0	24.0	2.5
Single module							
5	2.5	3.0	2.5	31.2	48.0	5.6	0.8
6	7.0	8.0	5.0	31.8	49.0	2.1	0.8

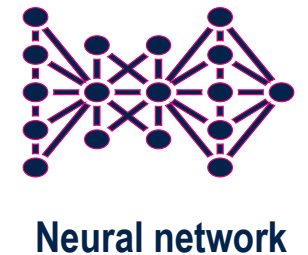
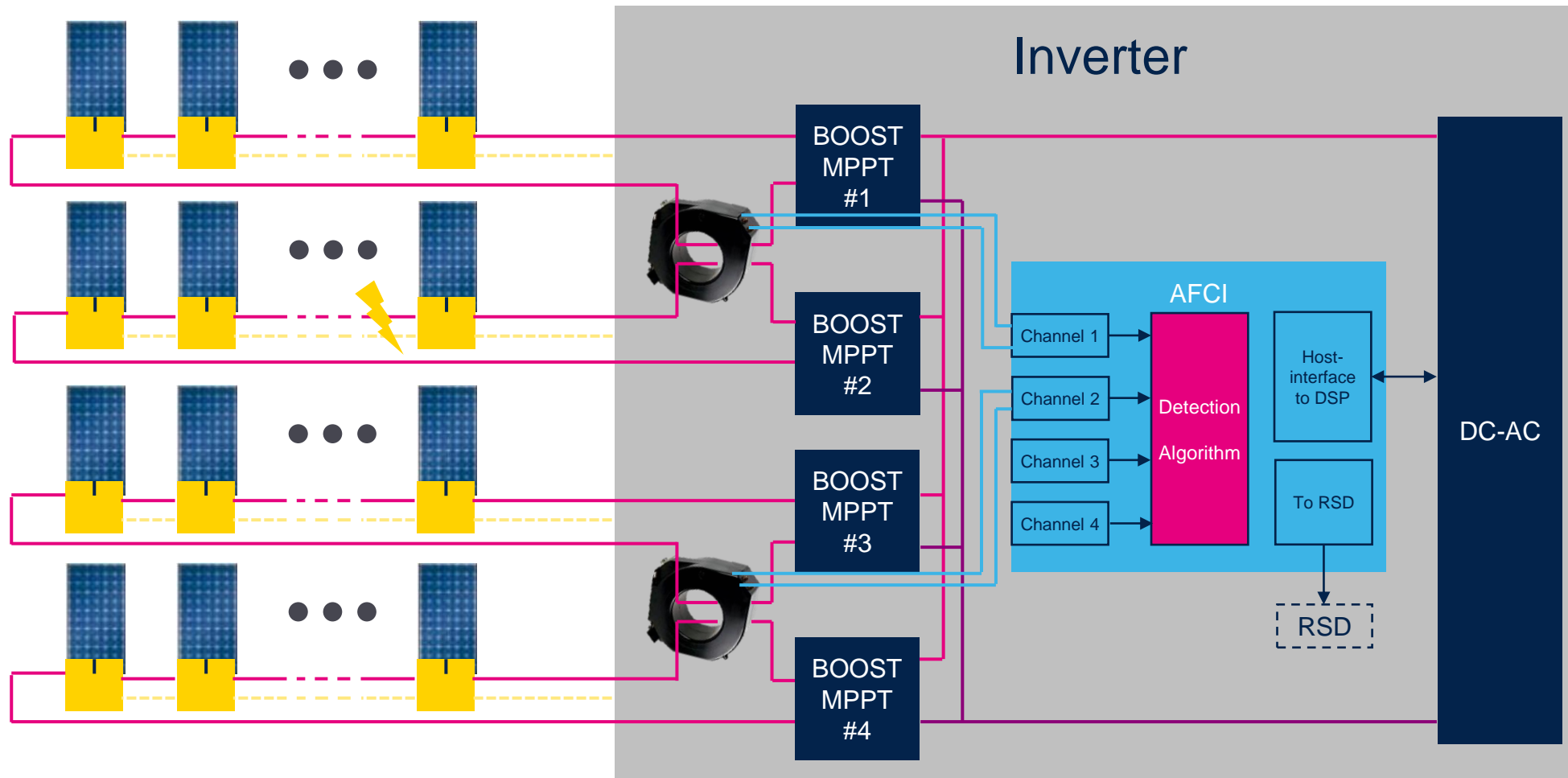
<sup>a</sup>  $I_{arc}$  values in Table 29.2 are representative of realistic arc events with one or two strings at full and low irradiance. It is expected that the AFCI shall meet compliance criteria below at intermediate current levels also.

<sup>b</sup> These values are approximate.

<sup>c</sup> Required for arcs in series with two parallel strings.

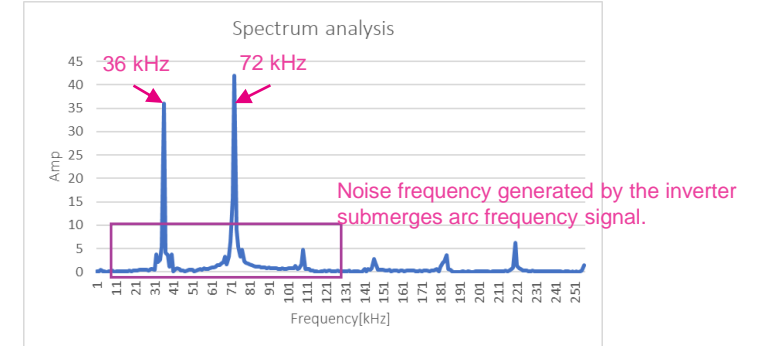
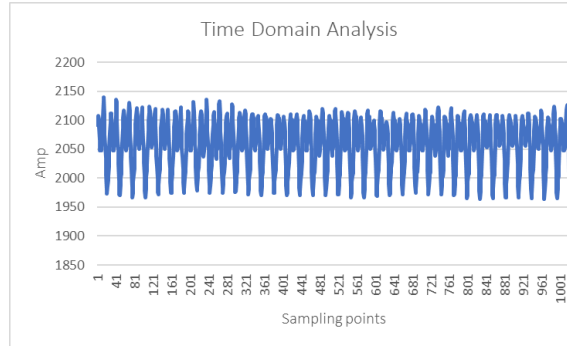
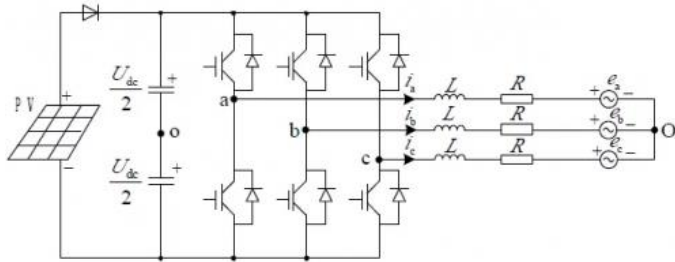
# STM32 + AI detector

## Field proven and future oriented system for AFCI

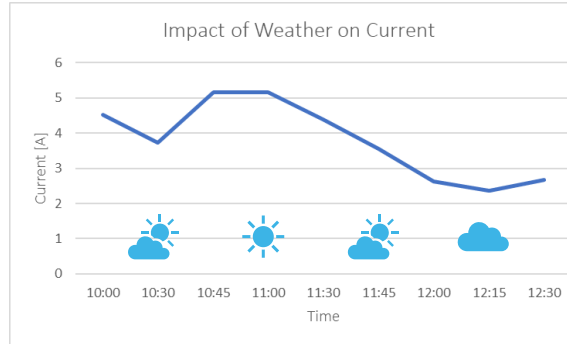
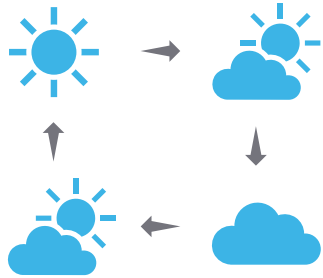


# Challenges in AFCI system design

## Inverter noise

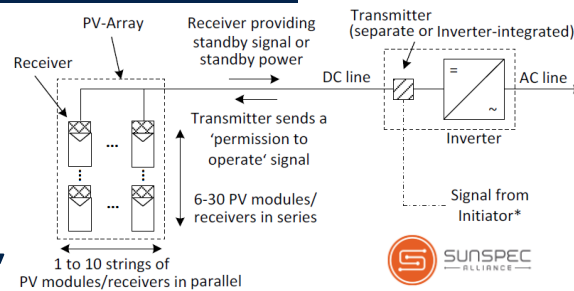


## Weather impact



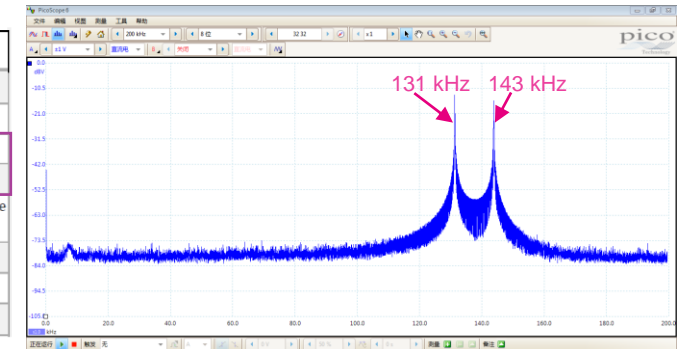
Date	Time	Weather	Voltage [V]	Current [A]	Power [KW]
15/07/2023	10:00	Nice, little cloudy	315	4.52	1.42
	10:30	Nice, little cloudy	277	3.74	1.04
	10:45	Nice, little cloudy	301	5.16	1.56
	11:00	Nice, little cloudy	300	5.16	1.55
	11:30	Nice, little cloudy	300	4.39	1.26
	11:45	Nice, little cloudy	320	3.55	1.10
	12:00	Cloudy	317	2.62	0.83
	12:15	Cloudy	334	2.36	0.79
	12:30	Cloudy	331	2.67	0.87

## Rapid shutdown

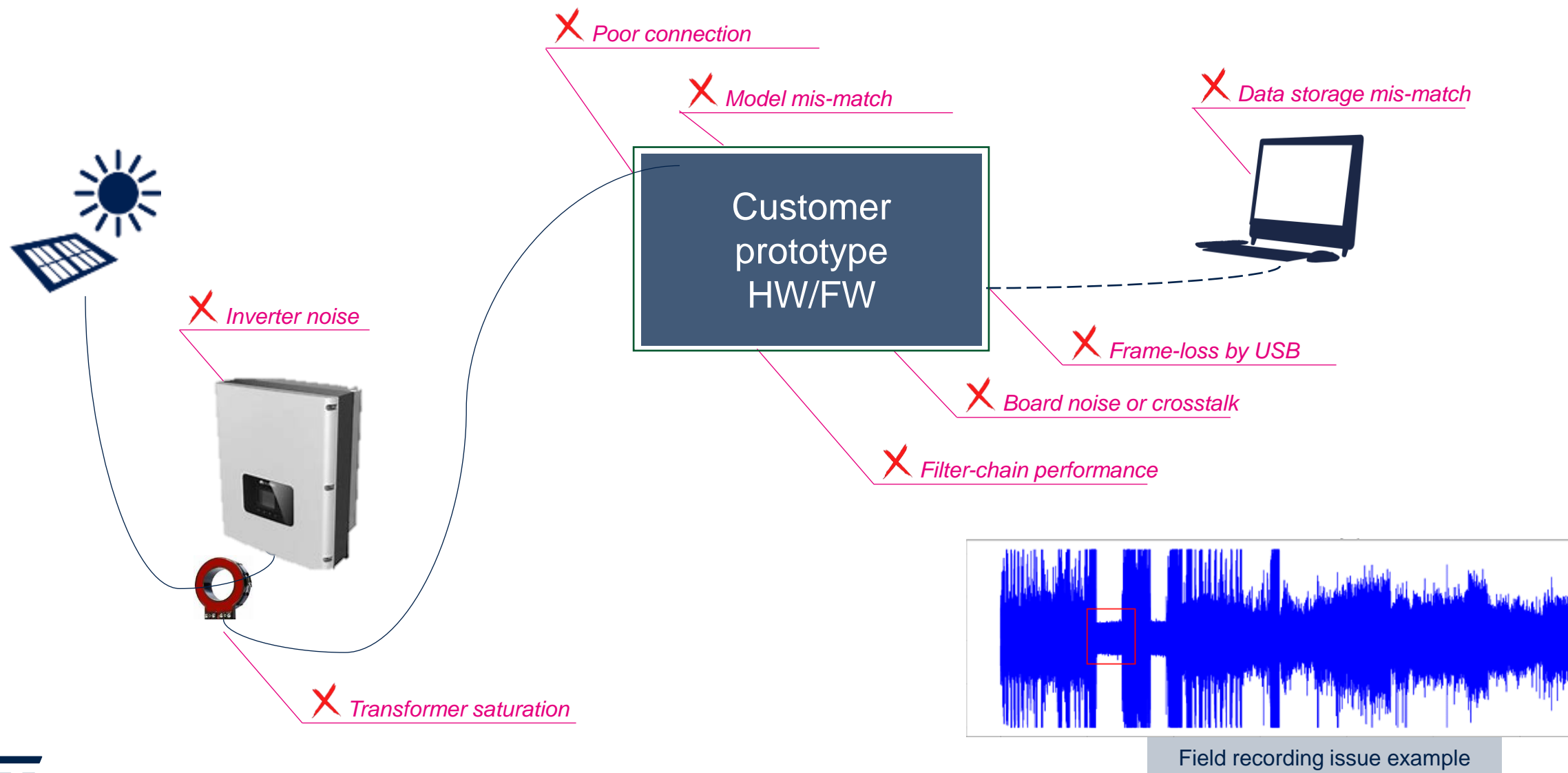


### Requirements of the Power Line Communication

Symbol	Transmitter Specification	Min.	Nom.	Max.	Unit	Remark
$W_1$	Logic 1 Code Word	{-1, -1, -1, +1, +1, -1, +1, +1, -1, +1}				+1 = mark, -1 = space
$W_0$	Logic 0 Code Word	{+1, +1, +1, -1, -1, -1, -1, -1, +1, -1}				+1 = mark, -1 = space
$F_M$	Mark Frequency	131.236875	131.25	131.263125	kHz	$6.25\text{kHz} \times 21$
$F_S$	Space Frequency	143.735625	143.75	143.764375	kHz	$6.25\text{kHz} \times 23$
$T_S$	Average Bit Period	5.119488	5.12	5.120512	ms	(Time to complete one full duty cycle)/219
$T_T$	Transmission Period	168.943104	168.96	168.976896	ms	3 Words
$T_Q$	Quiet Period	901.029888	901.12	901.210112	ms	16 Words
$T_C$	Cycle Period	1069.972992	1070.08	1070.187008	ms	19 Words



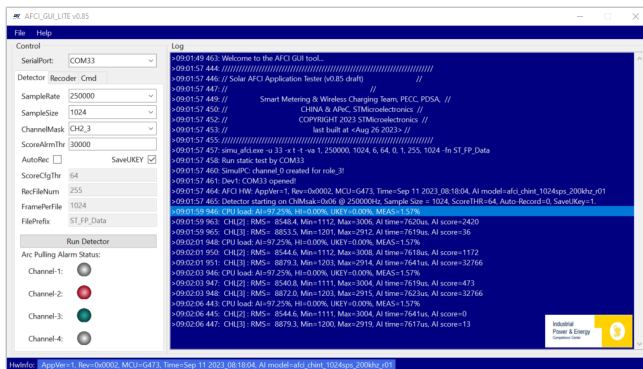
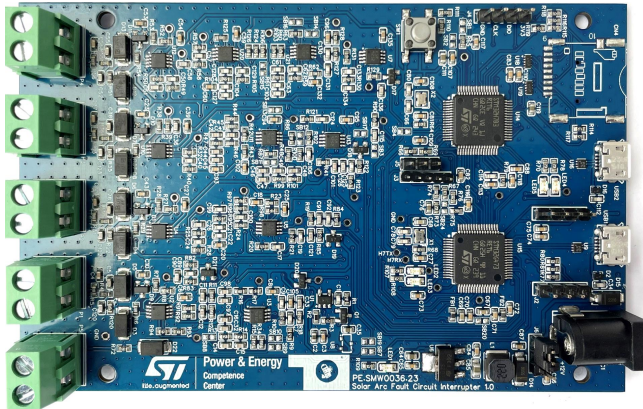
# Possible issues in AFCl data processing



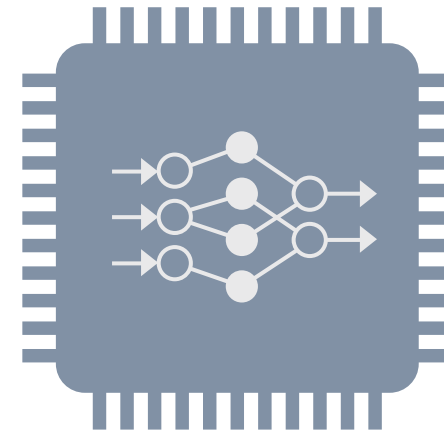


# ST reference design for AFCI

## Turnkey HW/SW reference design



## Turnkey STM32 embedded AI



**NANOEDGE AI  
STUDIO**



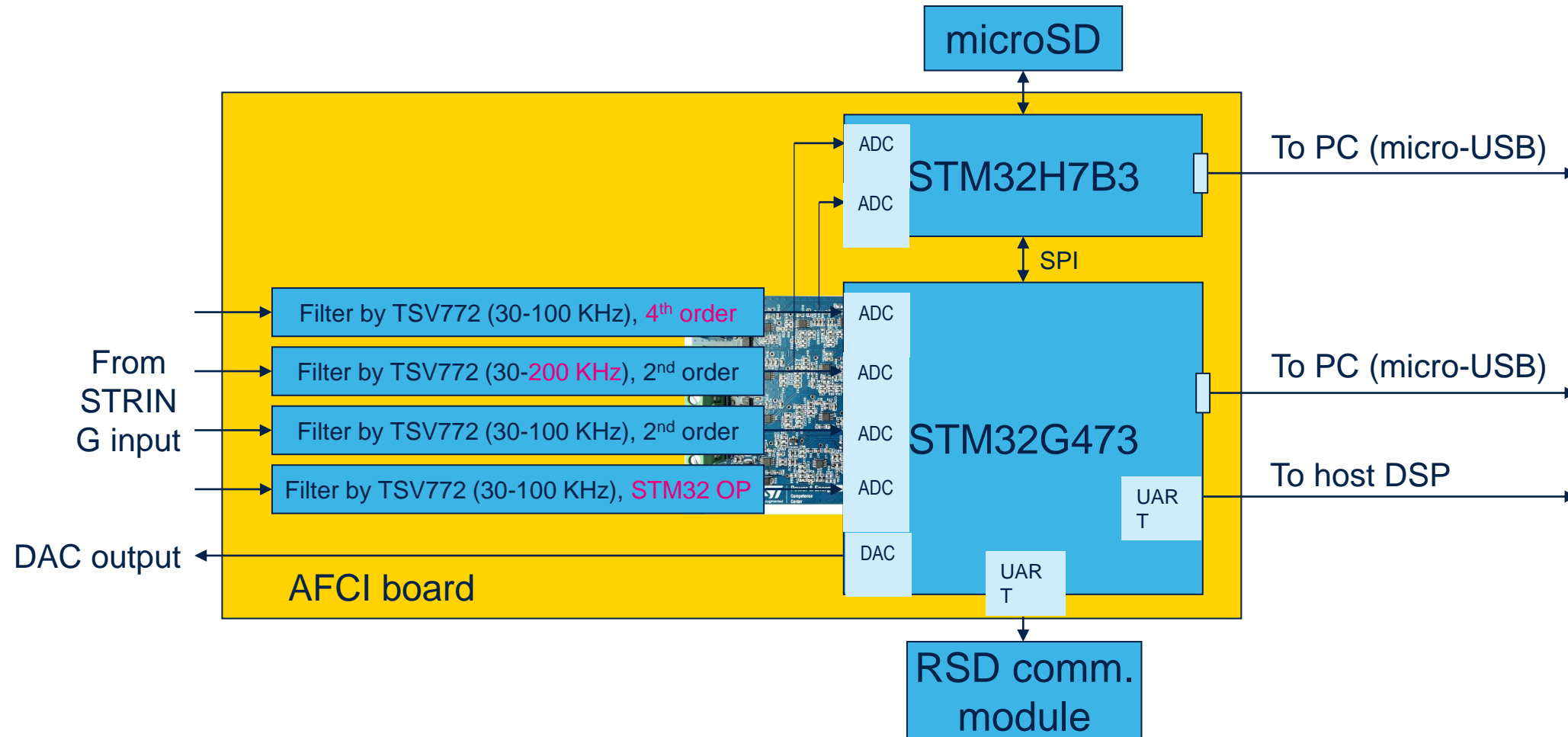
**STM32  
Cube.AI**



**All STM32  
MCUs**

# AFCI HW/FW reference design

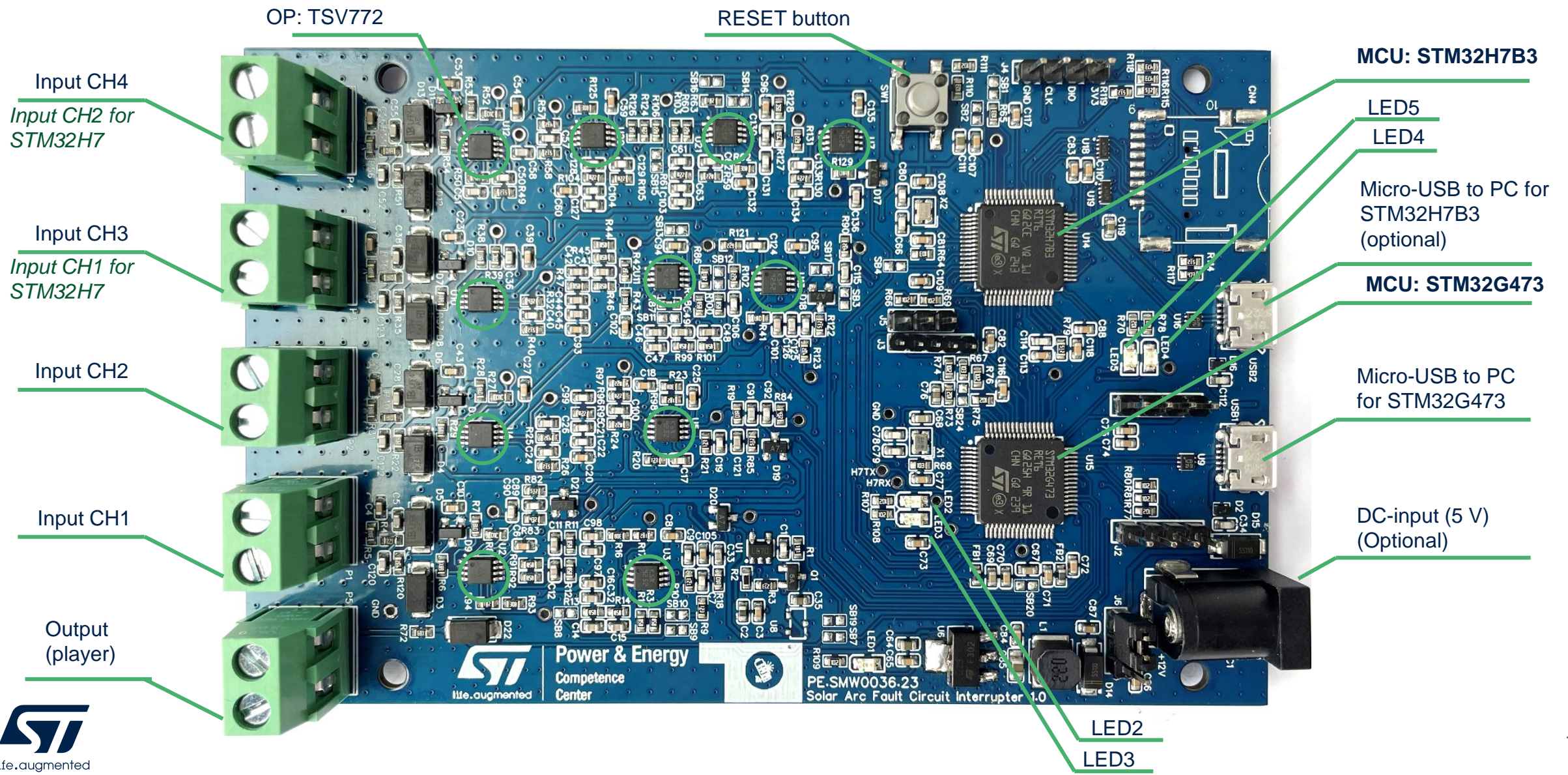
# AFCI board hardware block diagram



- The primary target of STM32H7B3 is to drive microSD card.
- STM32G473 or STM32H7B3 should be sufficient for customer AFCL product.

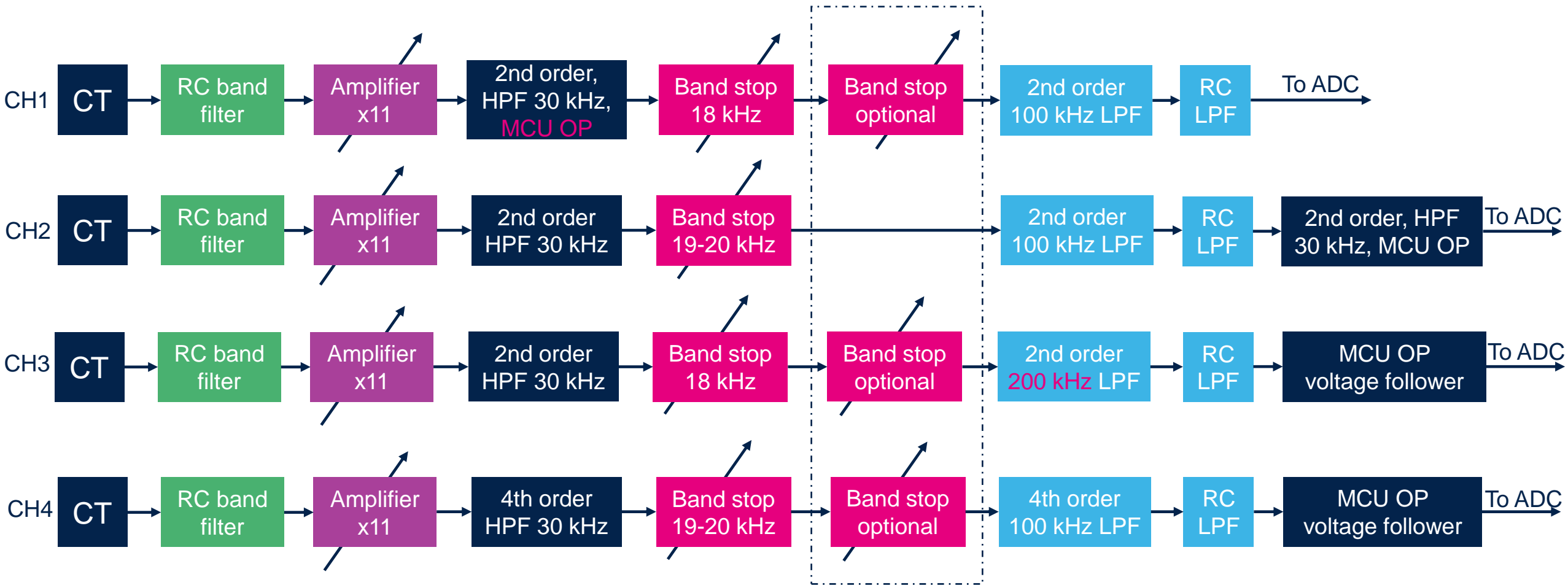


# AFCI hardware board v1.0



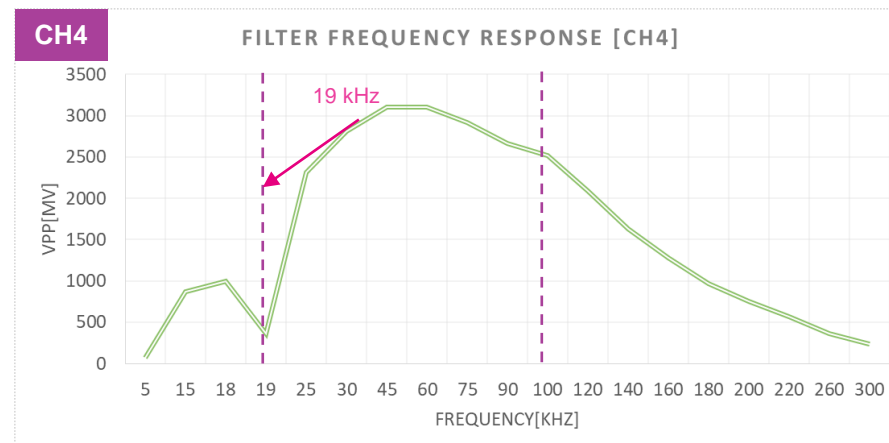
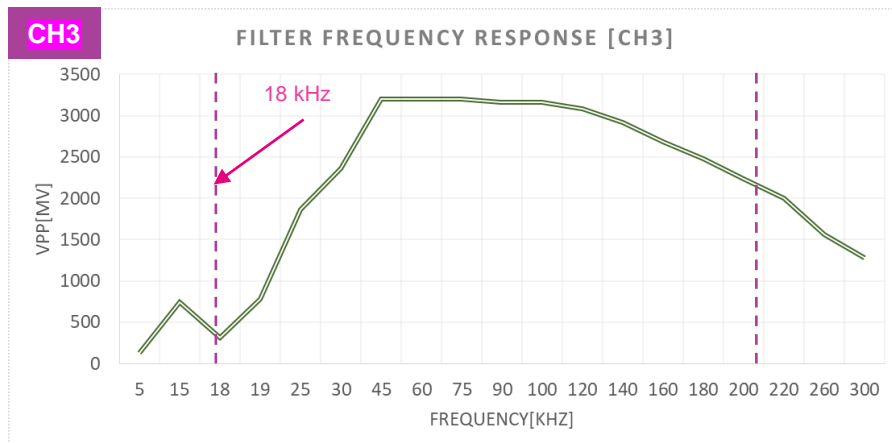
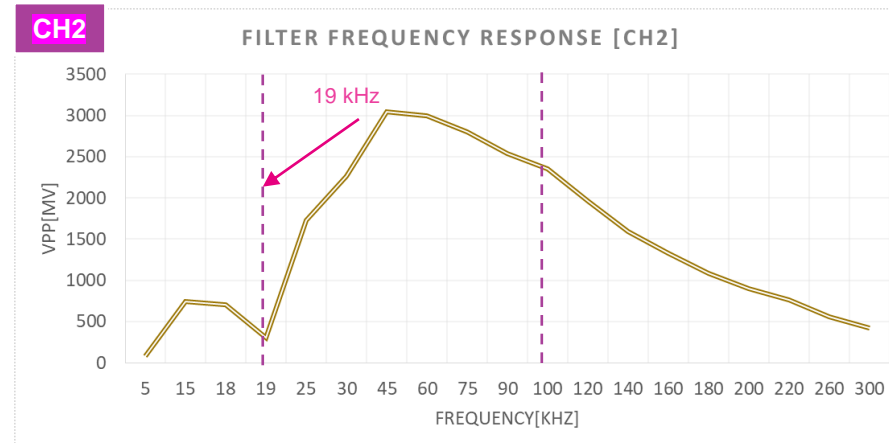
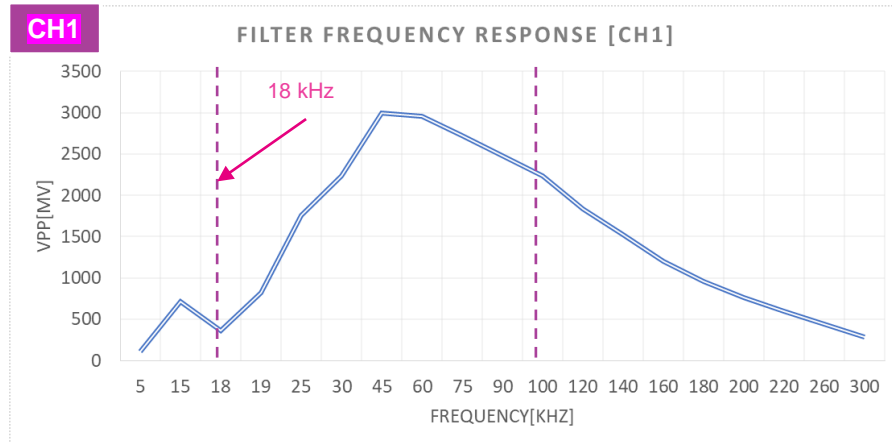
# AFCI filter design

The 2nd band stop filters are bypassed in current board by jumpers



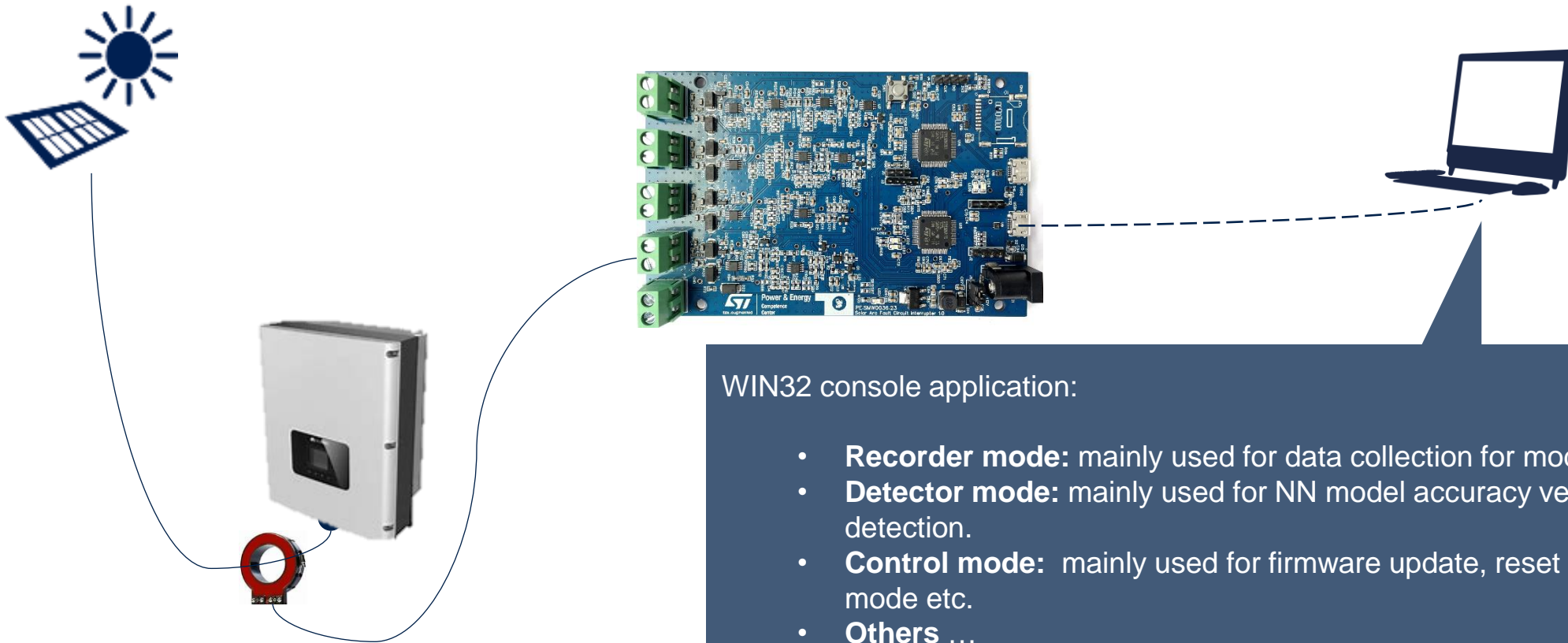
# AFCI filter design

## Frequency response of hardware filters





# Connection in system



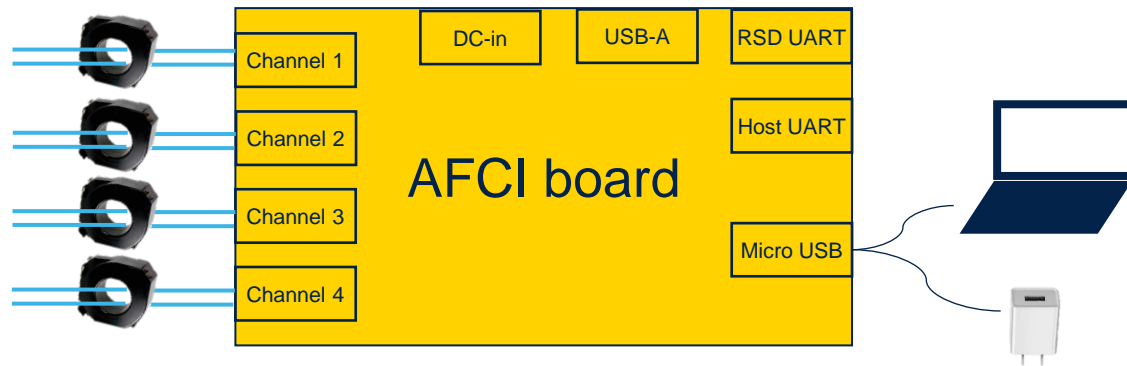
WIN32 console application:

- **Recorder mode:** mainly used for data collection for model training.
- **Detector mode:** mainly used for NN model accuracy verification or ARC detection.
- **Control mode:** mainly used for firmware update, reset device, stop current mode etc.
- **Others ...**

AFCI GUI tool

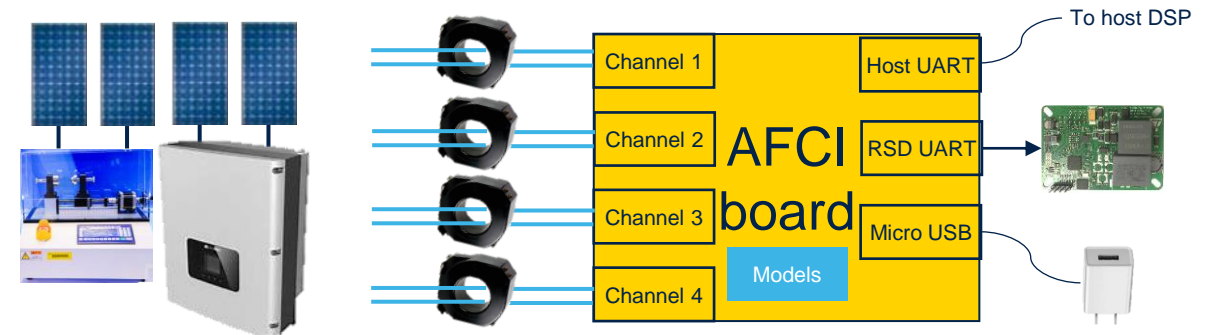
# AFCI solution use-cases

## Solution function block:



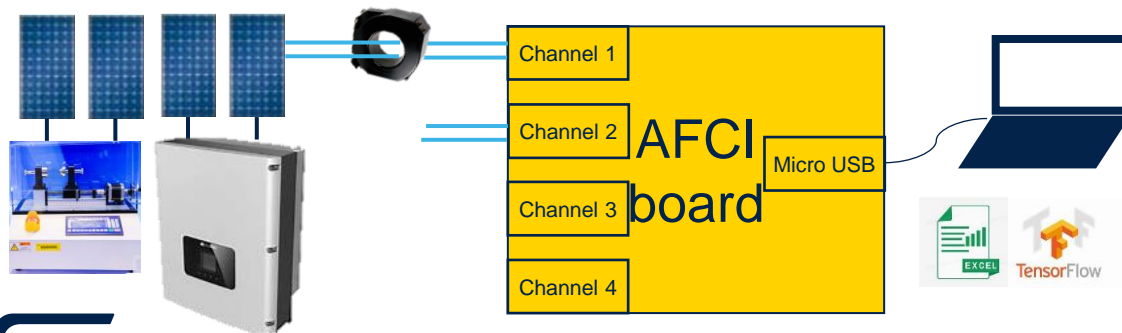
## In-lab evaluation mode:

- Install in customer system for evaluation and competitor comparison.
- Enable parallel mode (4 channels), enable rapid shutdown (RSD) on arc-fault detected.



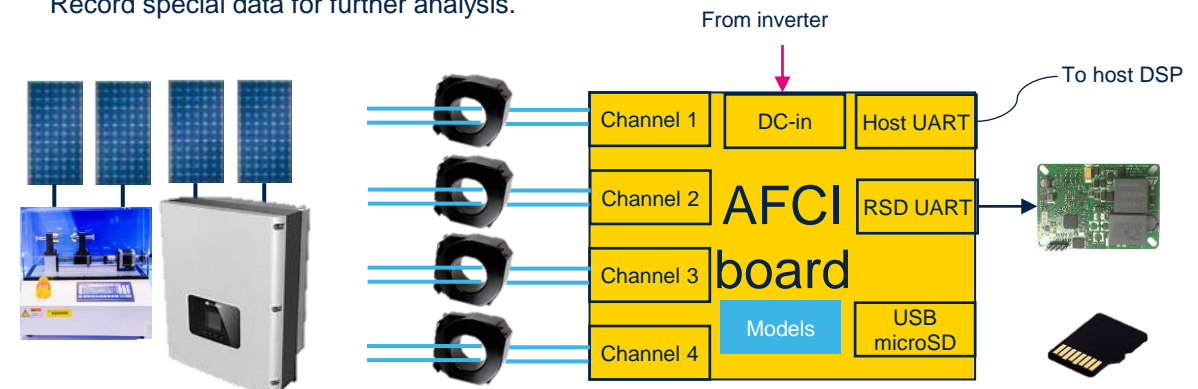
## Data gathering mode:

- Read current, and possible voltage, and send to PC through USB.
- AFCI board powered by PC USB.



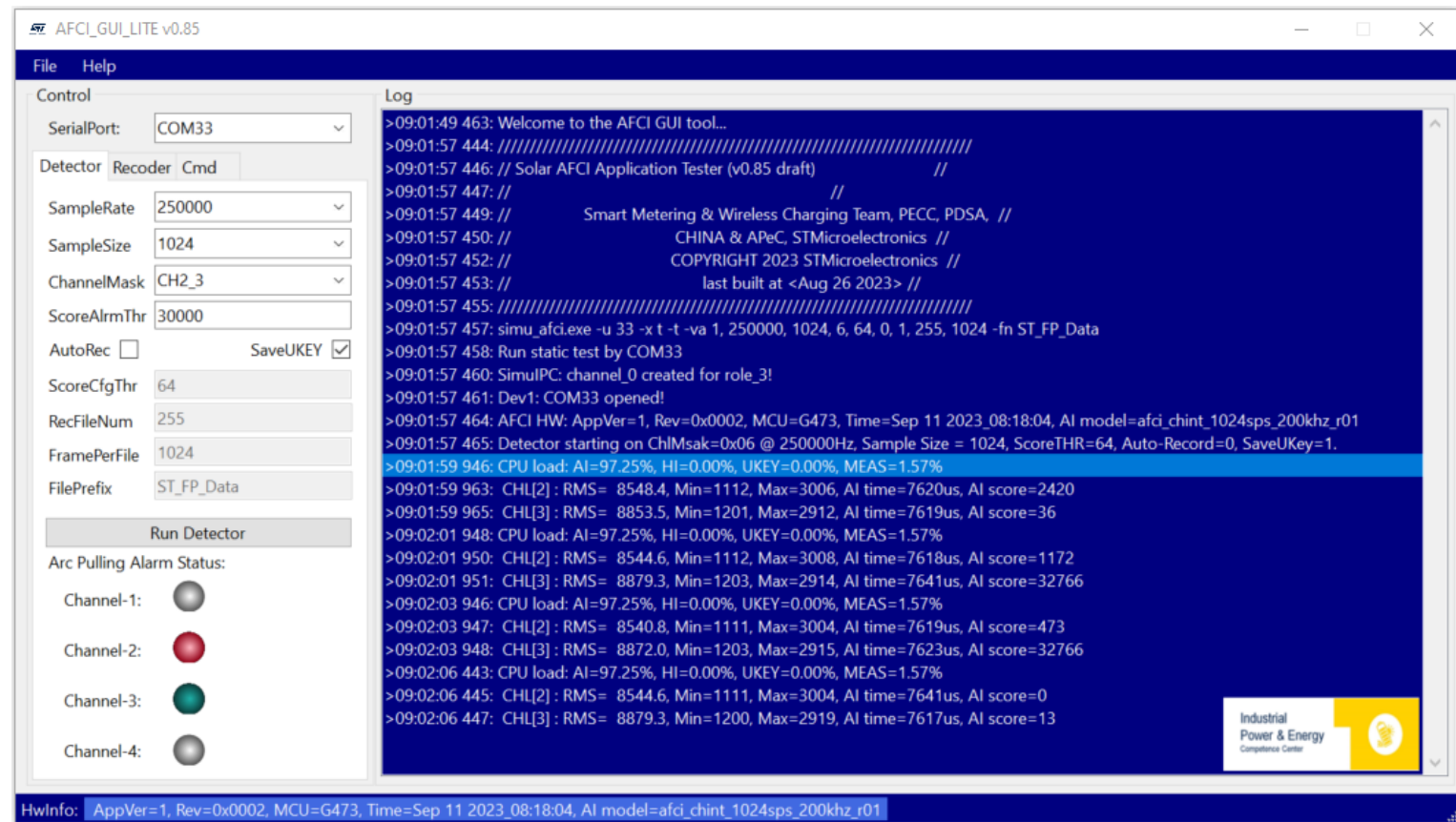
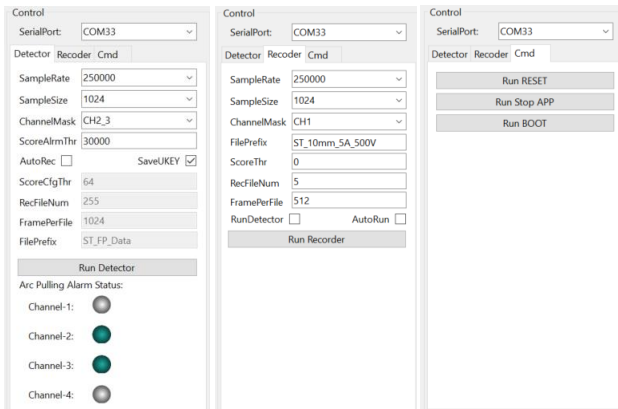
## In-field evaluation mode:

- Support customer field-trial.
- Record special data for further analysis.



# AFCI GUI tool makes development easier

- Support detector mode
- Support recorder mode
- Support control command
- Support NVM configuration
- Support logging

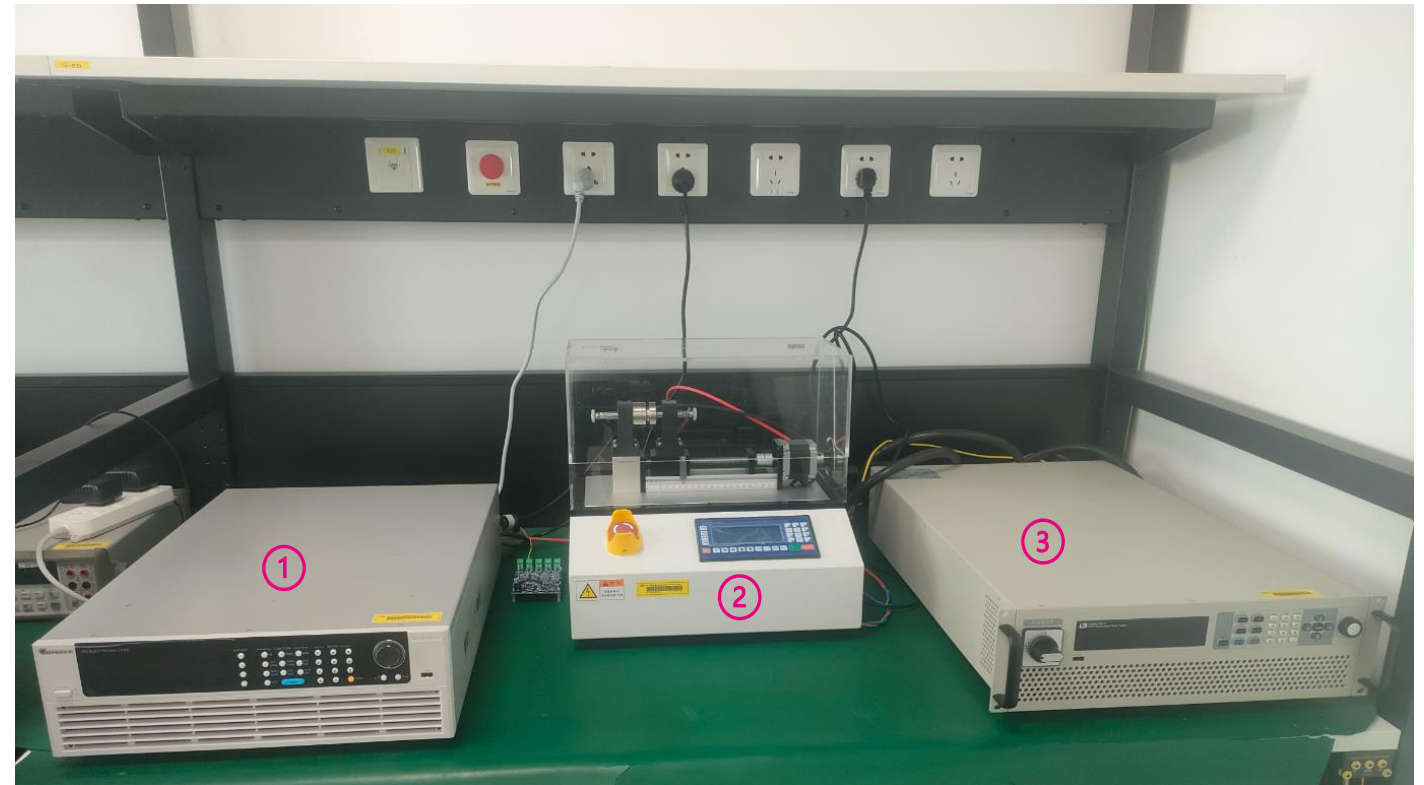
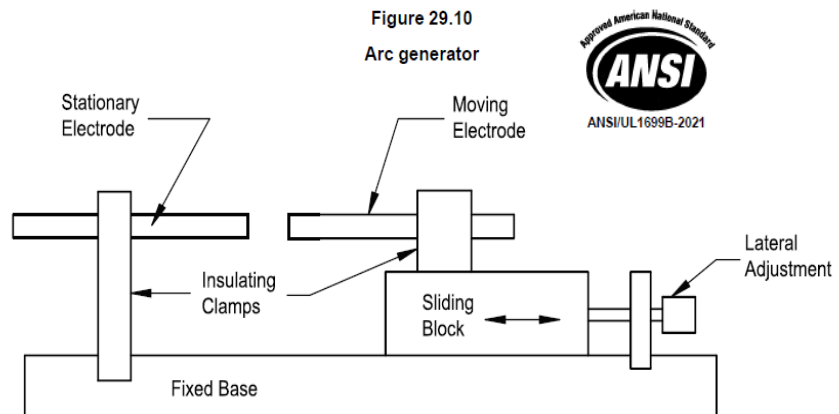




# ST arc fault detection lab

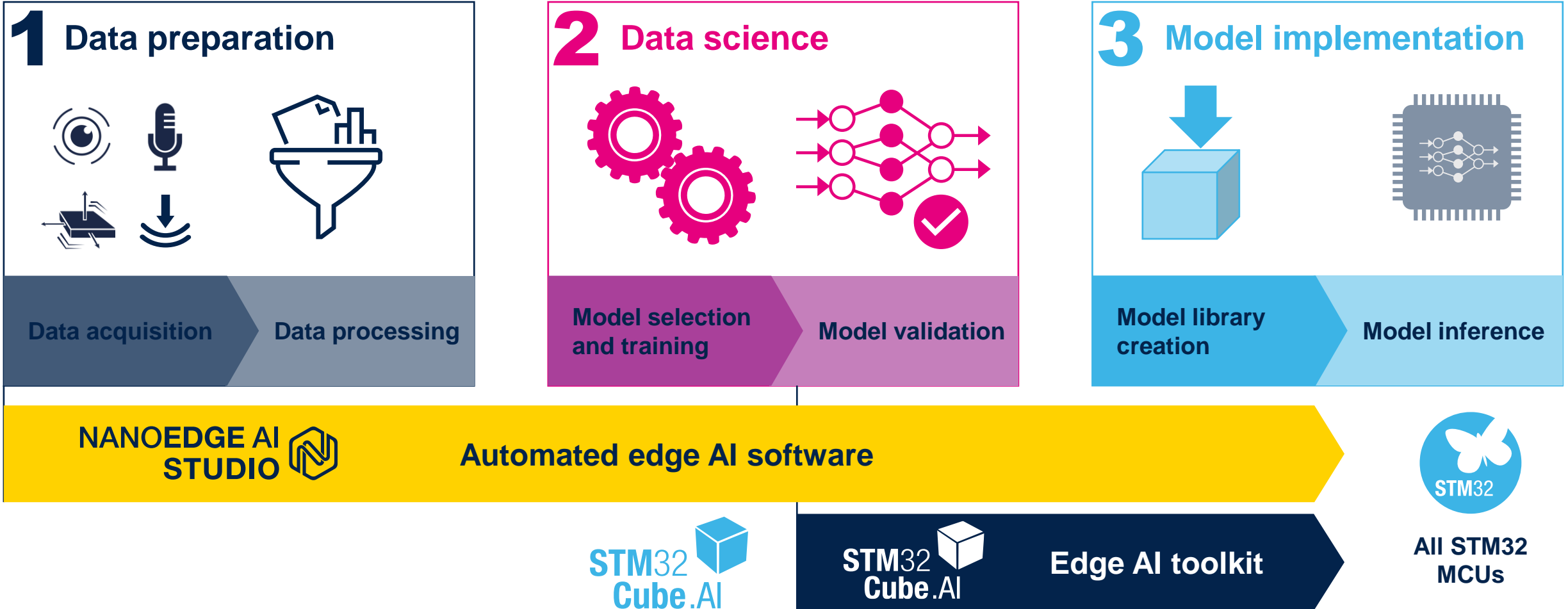
## Main instruments in AFCI lab

1. DC electronic load.
2. Arc generator
3. DC power supply



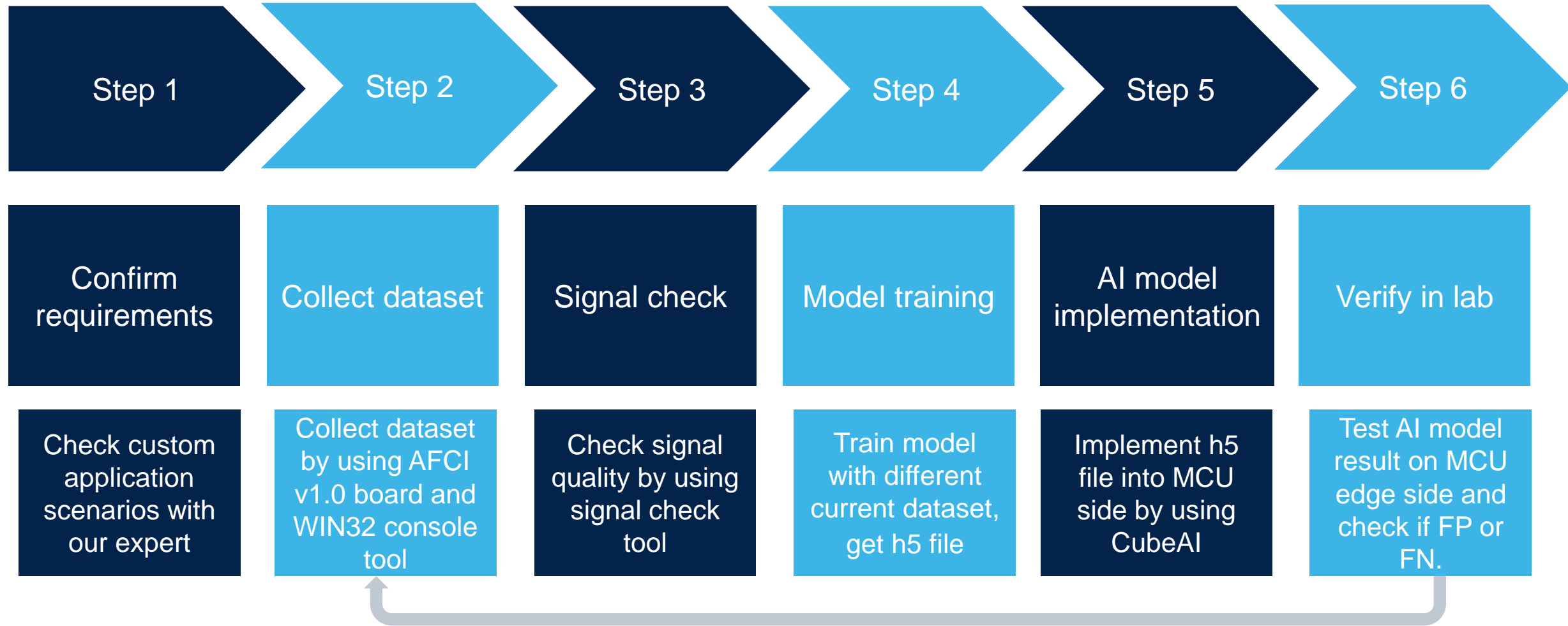
# AI reference design

# Overall AI development workflow





# Step by step for AFCI project



Several rounds data collection to reach good performance

# ST packages for AFCI

## AFCI HW v1.0 board

Board including STM32G4 and STM32H7 for data collection and testing.



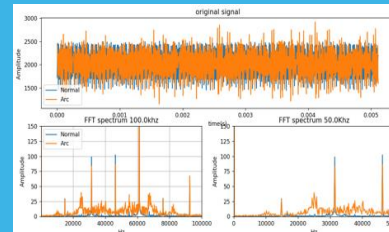
## WIN32 console application

- Recorder
- Detector
- FW update

```
run_send_cmd.bat  
run_test_detector.bat  
run_test_record.bat  
simu_afci.exe
```

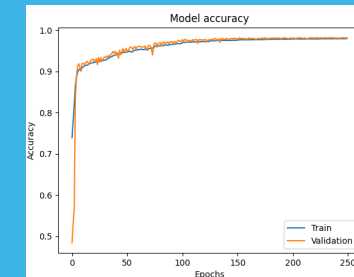
## Signal check tool (exe file)

For analyzing signal quality.



## AFCI AI model training (exe file)

For training the dataset for AI model.



## AFCI FW project for STM32

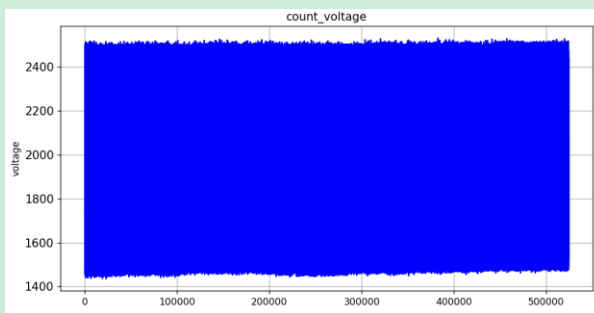
- Datalogging
- AI model real time processing
- Post-processing

User manual and guidelines

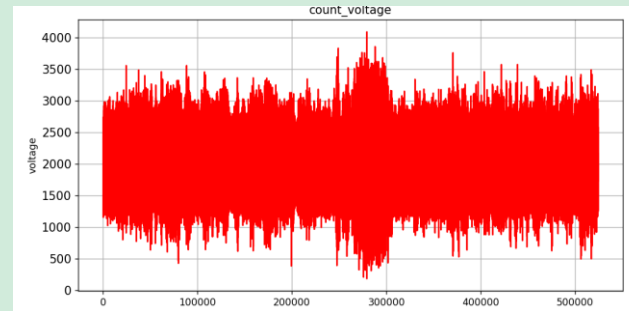
# Signal checking

- Checking signal with signal check tool is very important before training neural network.

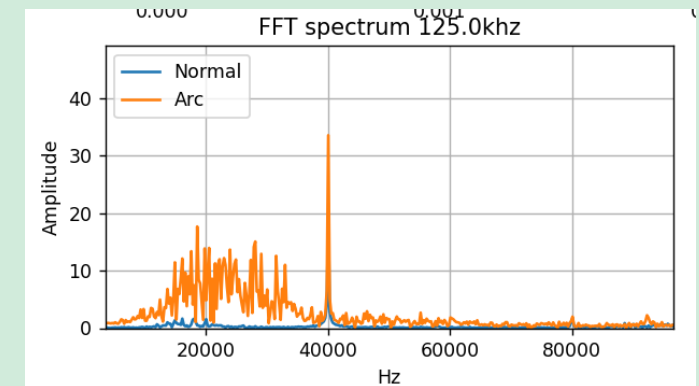
## Good examples



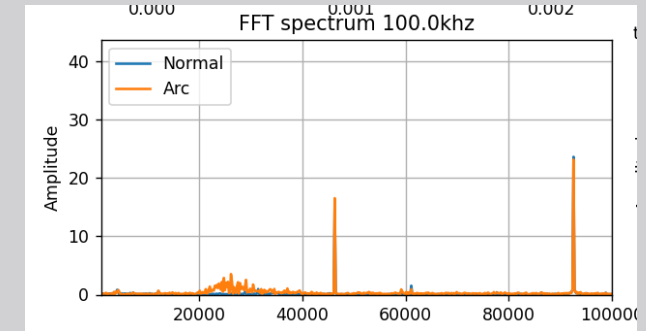
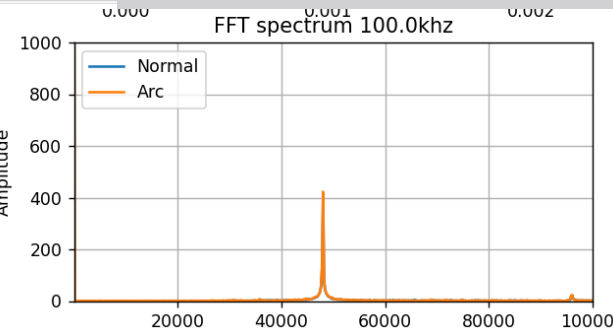
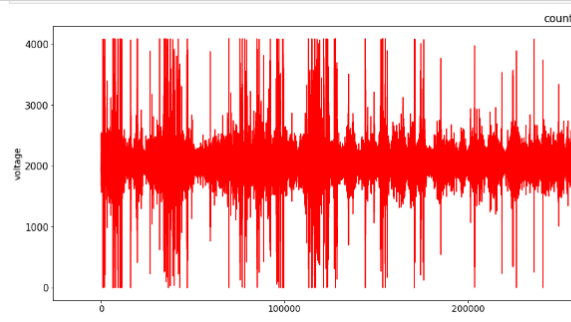
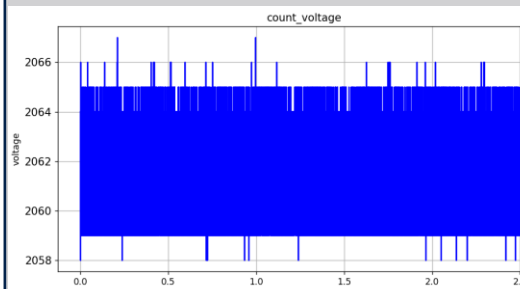
Normal signal



Arc signal

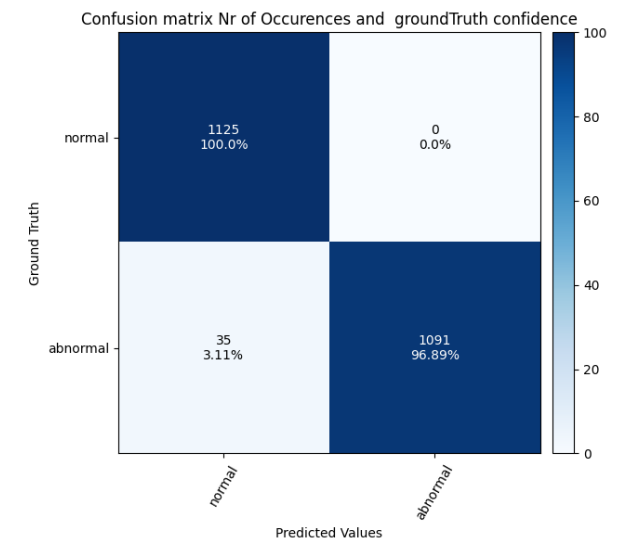
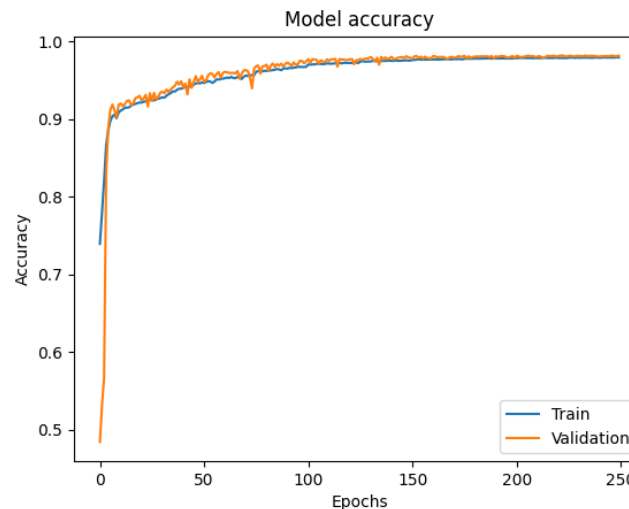
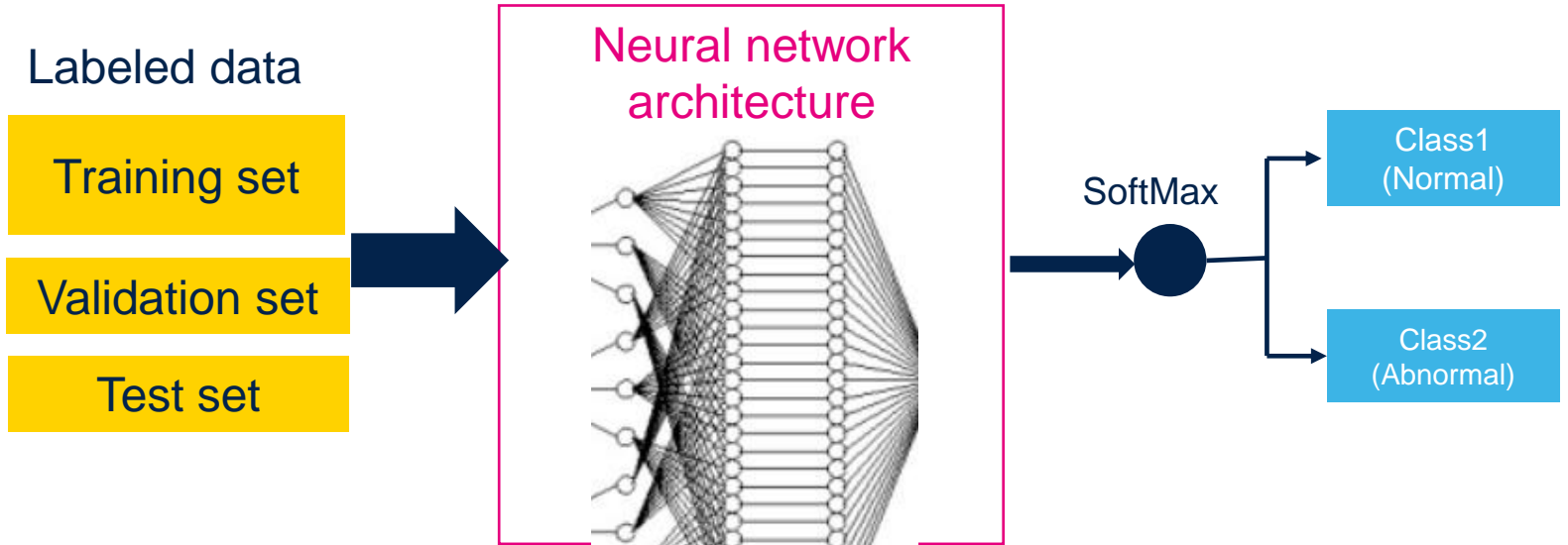
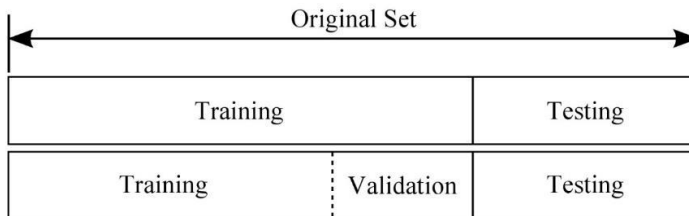


## Bad examples



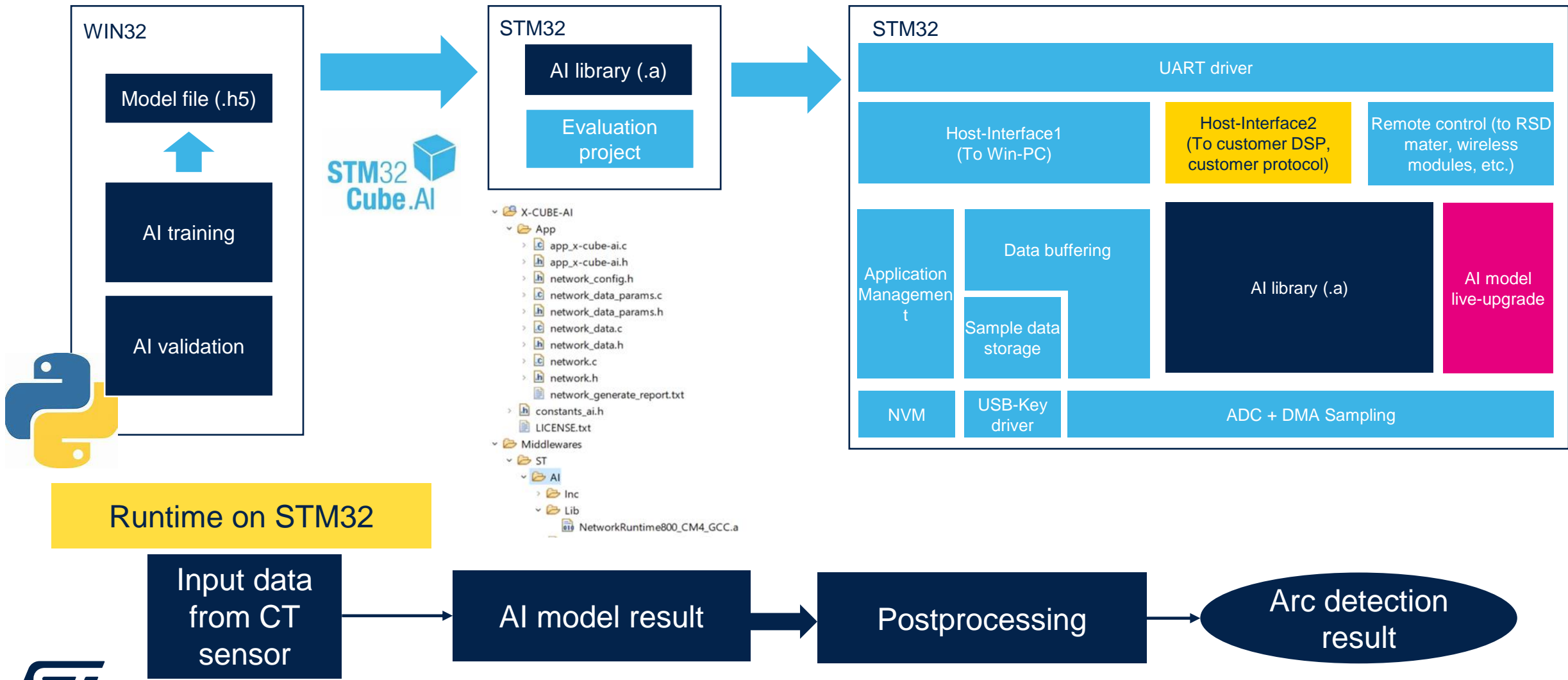
# AI model training

- Collecting dataset by using AFCI GUI with two classes.
  - Normal status
  - Arc status
- Split dataset
  - Training set
  - Validation set
  - Test set





# AI model implementation



# Takeaways

**The AI based arc fault circuit interrupter (AFCI) contributes the safe and sustainable development**

Turnkey ref. design to deploy state-of-art AFCI solution efficiently

Deep-learning-based classifier to address high detection accuracy

High performance edge computation with STM32G4 or STM32H7

Flexible and accurate signal processing with TSV7xx amplifiers

Mature support materials and process with experienced team



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