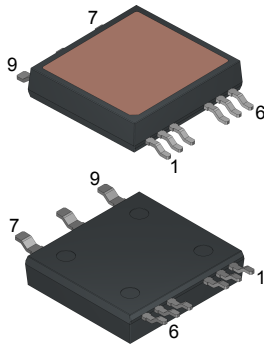
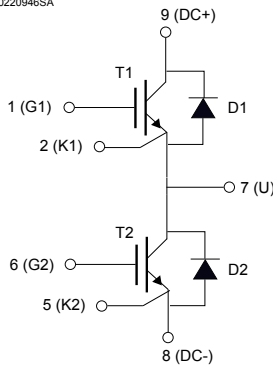


## ACEPACK SMIT half-bridge topology 1200 V, 50 A, M series IGBT with diode


**ACEPACK SMIT**

GADG031120220946SA



### Features

- Low-loss and short-circuit rugged IGBTs
- Maximum junction temperature:  $T_J = 175\text{ °C}$
- $V_{CE(sat)} = 1.8\text{ V (typ.) @ } I_C = 50\text{ A}$
- Minimized tail current
- Tight parameter distribution
- Low thermal resistance
- Positive  $V_{CE(sat)}$  temperature coefficient
- Soft and fast-recovery antiparallel diode
- Isolation rating of 3.4 kVrms/min

### Applications

- Motor drives
- Industrial motor control

### Description

This device combines two IGBTs and diodes in half-bridge topology mounted on a very compact and rugged easily surface-mounted package. The device is optimized both in conduction and switching losses for hard switching commutation, where short-circuit ruggedness is an essential feature. A freewheeling diode with a low drop forward voltage is included in every switch. The result is a product specifically designed to maximize efficiency and power density in industrial drives.



#### Product status link

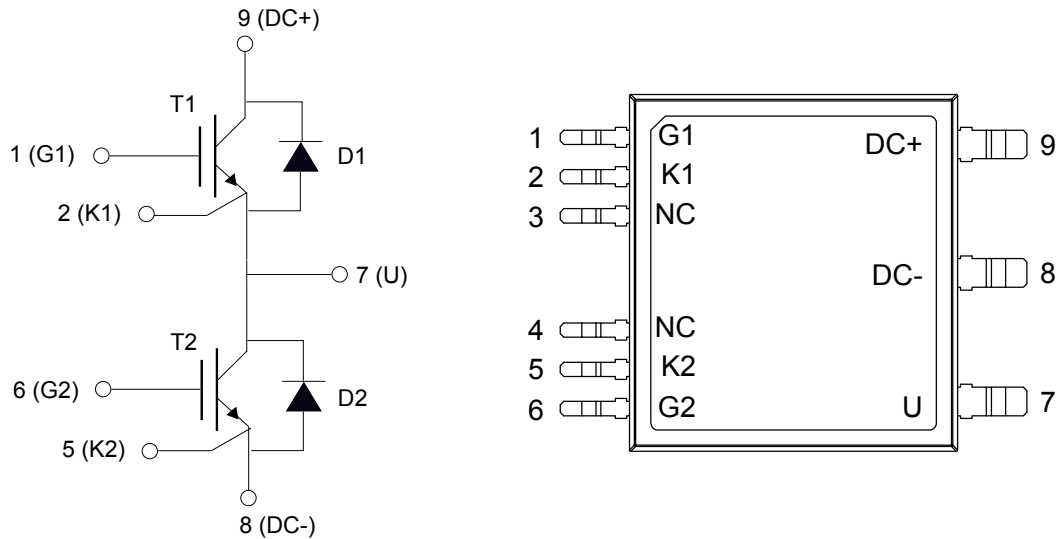
[STGSH50M120D](#)

#### Product summary

<b>Order code</b>	STGSH50M120D
<b>Marking</b>	GSH50M120D
<b>Package</b>	ACEPACK SMIT
<b>Packing</b>	Tape and reel

# 1 Internal schematic and pin description

**Figure 1. Electrical topology and pin positioning**



GADG170820230949FF

**Table 1. Pin description**

Pin	Symbol	Description
1	G1	Gate of high-side IGBT
2	K1	Kelvin emitter of high-side IGBT
3	NC	Not connected
4	NC	Not connected
5	K2	Kelvin emitter of low-side IGBT
6	G2	Gate of low-side IGBT
7	U	Phase output
8	DC-	Negative DC input
9	DC+	Positive DC input

## 2 Electrical ratings

Data referred to each IGBT with co-packed diode.

**Table 2. Absolute maximum ratings**

Symbol	Parameter	Value	Unit
$V_{CES}$	Collector-emitter voltage ( $V_{GE} = 0$ V)	1200	V
$I_C^{(1)}$	Continuous collector current at $T_C = 100$ °C	69	A
$I_{CP}^{(2)}$	Pulsed collector current ( $t_p = 1$ ms)	240	A
$V_{GE}$	Gate-emitter voltage	±20	V
$I_F^{(1)}$	Continuous forward current at $T_C = 100$ °C	40	A
$I_{FP}^{(2)}$	Pulsed forward current ( $t_p = 1$ ms)	136	A
$P_{TOT}$	Total power dissipation at $T_C = 25$ °C	536	W

1. Current limited by package.
2. Pulse width is limited by maximum junction temperature.

**Table 3. Thermal data**

Symbol	Parameter	Value	Unit
$R_{thJC}$	Thermal resistance, junction-to-case IGBT	0.28	°C/W
	Thermal resistance, junction-to-case diode	0.7	

**Table 4. Total system**

Symbol	Parameter	Value	Unit
$V_{ISO}$	Isolation withstand voltage applied between each pin and heat sink plate (AC voltage 50/60 Hz, $t = 60$ s)	3.4	kVrms
$T_{STG}$	Storage temperature range	-55 to 150	°C
$T_J$	Operating junction temperature range	-55 to 175	°C

### 3 Electrical characteristics

$T_J = 25\text{ °C}$  unless otherwise specified.

**Table 5. Static characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{(BR)CES}$	Collector-emitter breakdown voltage	$V_{GE} = 0\text{ V}$ , $I_C = 2\text{ mA}$	1200			V
$V_{CE(sat)}$	Collector-emitter saturation voltage	$V_{GE} = 15\text{ V}$ , $I_C = 50\text{ A}$		1.8	2.3	V
		$V_{GE} = 15\text{ V}$ , $I_C = 50\text{ A}$ , $T_J = 125\text{ °C}$		2.0		
		$V_{GE} = 15\text{ V}$ , $I_C = 50\text{ A}$ , $T_J = 175\text{ °C}$		2.2		
$V_F$	Forward on-voltage	$I_F = 50\text{ A}$		2.8		V
		$I_F = 50\text{ A}$ , $T_J = 125\text{ °C}$		2.3		
		$I_F = 50\text{ A}$ , $T_J = 175\text{ °C}$		2.0		
$V_{GE(th)}$	Gate threshold voltage	$V_{CE} = V_{GE}$ , $I_C = 2\text{ mA}$	5	6	7	V
$I_{CES}$	Collector cut-off current	$V_{GE} = 0\text{ V}$ , $V_{CE} = 1200\text{ V}$			25	$\mu\text{A}$
$I_{GES}$	Gate-emitter leakage current	$V_{CE} = 0\text{ V}$ , $V_{GE} = \pm 20\text{ V}$			250	nA

**Table 6. Dynamic characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$C_{ies}$	Input capacitance	$V_{CE} = 25\text{ V}$ , $f = 1\text{ MHz}$ , $V_{GE} = 0\text{ V}$	-	3152	-	pF
$C_{oes}$	Output capacitance		-	310	-	pF
$C_{res}$	Reverse transfer capacitance		-	123	-	pF
$Q_g$	Total gate charge	$V_{CC} = 960\text{ V}$ , $I_C = 50\text{ A}$ , $V_{GE} = 0\text{ to }15\text{ V}$	-	194	-	nC

**Table 7. Switching characteristics (inductive load)**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{d(on)}$	Turn-on delay time	$V_{CC} = 600\text{ V}$ , $V_{GK} = -15\text{ to }15\text{ V}$ , $R_G = 10\ \Omega$ , $I_C = 50\text{ A}$	-	68	-	ns
$t_r$	Current rise time		-	13	-	ns
$E_{on}^{(1)}$	Turn-on switching energy		-	1.94	-	mJ
$t_{d(off)}$	Turn-off delay time		-	135	-	ns
$t_f$	Current fall time		-	197	-	ns
$E_{off}^{(2)}$	Turn-off switching energy		-	3.44	-	mJ
$t_{d(on)}$	Turn-on delay time	$V_{CC} = 600\text{ V}$ , $V_{GK} = -15\text{ to }15\text{ V}$ , $R_G = 10\ \Omega$ , $I_C = 50\text{ A}$ , $T_J = 175\text{ }^\circ\text{C}$	-	69	-	ns
$t_r$	Current rise time		-	13	-	ns
$E_{on}^{(1)}$	Turn-on switching energy		-	3.98	-	mJ
$t_{d(off)}$	Turn-off delay time		-	152	-	ns
$t_f$	Current fall time		-	296	-	ns
$E_{off}^{(2)}$	Turn-off switching energy		-	4.6	-	mJ
$t_{sc}$	Short-circuit withstand time	$V_{CC} \leq 600\text{ V}$ , $V_{GE} = 15\text{ V}$ , $T_{Jstart} \leq 150\text{ }^\circ\text{C}$	10			$\mu\text{s}$

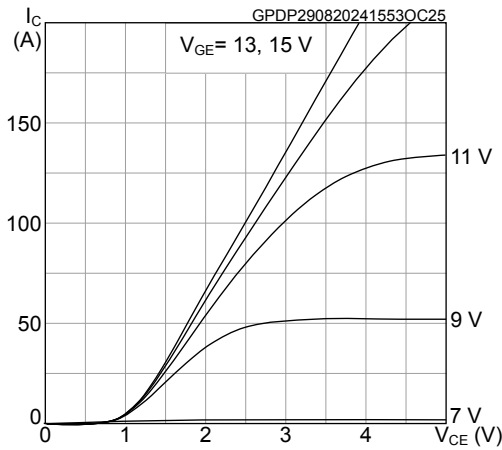
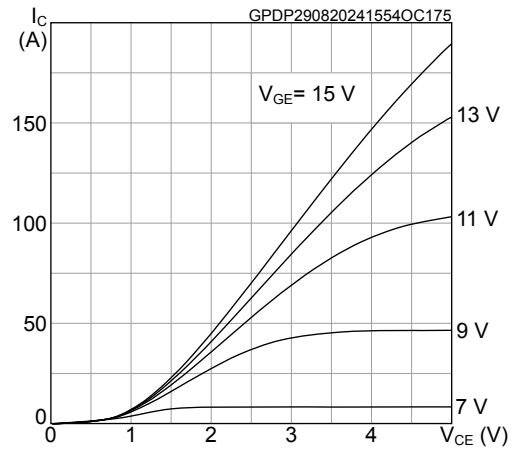
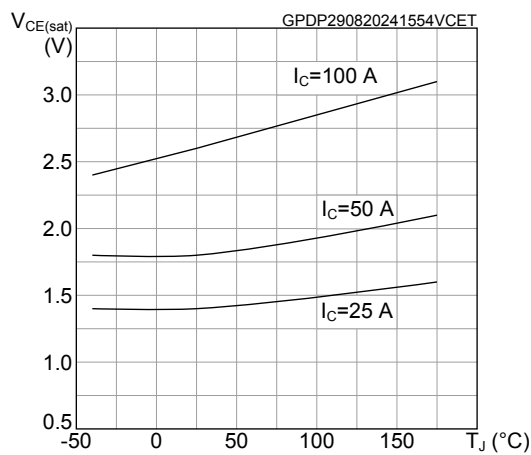
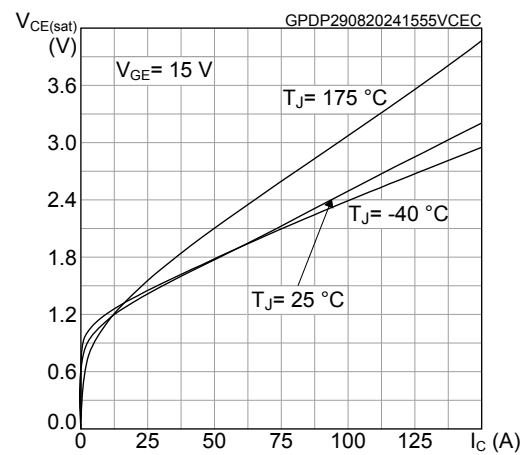
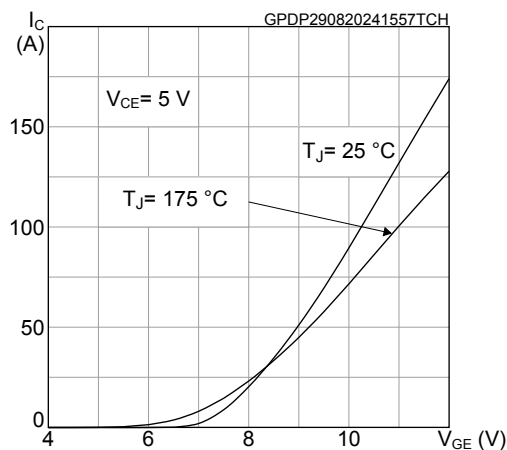
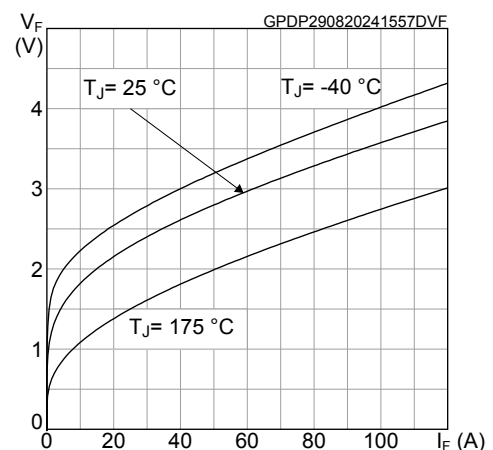
1. Including the reverse recovery of the diode

2. Including the tail of the collector current

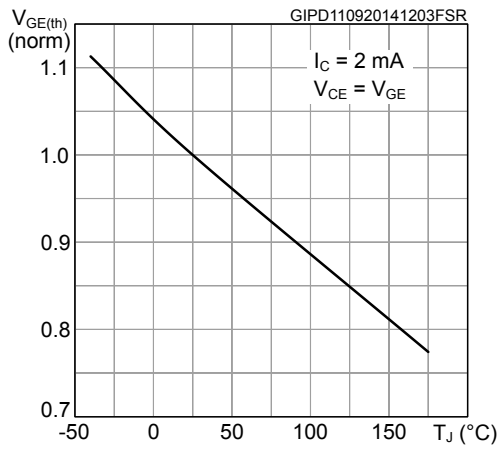
**Table 8. Diode switching characteristics (inductive load)**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{rr}$	Reverse recovery time	$I_F = 50\text{ A}$ , $V_R = 600\text{ V}$ , $R_G = 10\ \Omega$	-	294	-	ns
$Q_{rr}$	Reverse recovery charge		-	2.79	-	$\mu\text{C}$
$I_{rrm}$	Reverse recovery current		-	67	-	A
$E_{rr}$	Reverse recovery energy		-	0.94	-	mJ
$t_{rr}$	Reverse recovery time	$I_F = 50\text{ A}$ , $V_R = 600\text{ V}$ , $R_G = 10\ \Omega$ , $T_J = 175\text{ }^\circ\text{C}$	-	382	-	ns
$Q_{rr}$	Reverse recovery charge		-	7.52	-	$\mu\text{C}$
$I_{rrm}$	Reverse recovery current		-	82	-	A
$E_{rr}$	Reverse recovery energy		-	2.66	-	mJ

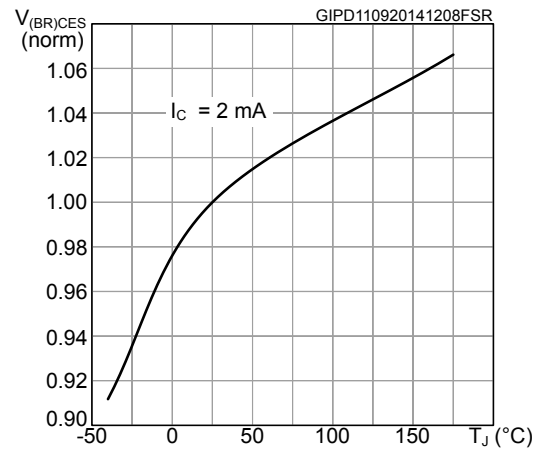
### 3.1 Electrical characteristics (curves)

**Figure 2. Typical output characteristics ( $T_J = 25\text{ }^\circ\text{C}$ )**

**Figure 3. Typical output characteristics ( $T_J = 175\text{ }^\circ\text{C}$ )**

**Figure 4. Normalized  $V_{CE(sat)}$  vs temperature**

**Figure 5. Typical  $V_{CE(sat)}$  vs collector current**

**Figure 6. Typical transfer characteristics**

**Figure 7. Typical diode  $V_F$  vs forward current**


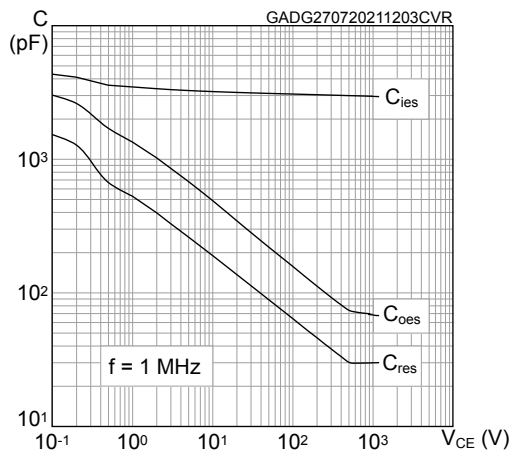
**Figure 8. Normalized  $V_{GE(th)}$  vs temperature**



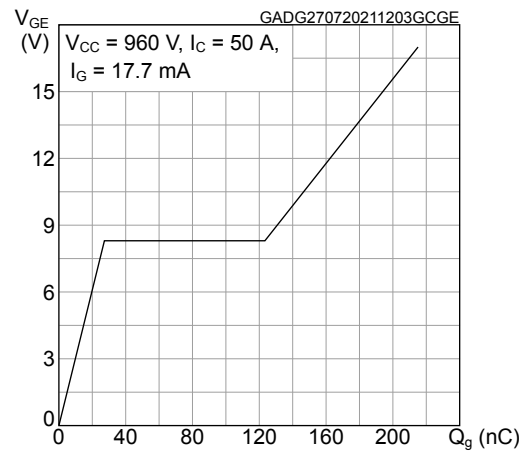
**Figure 9. Normalized  $V_{(BR)CES}$  vs temperature**



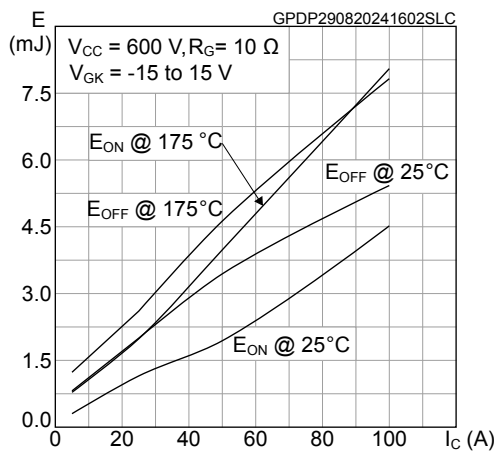
**Figure 10. Typical capacitance characteristics**



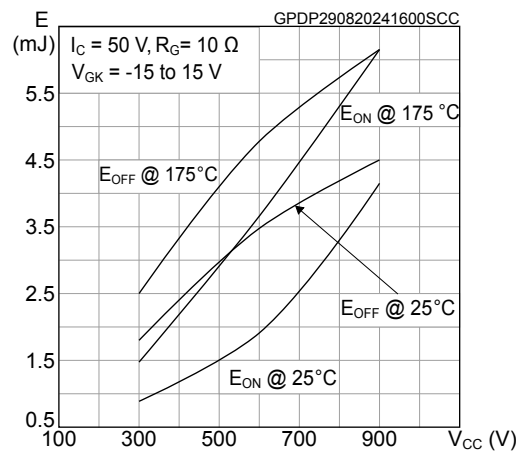
**Figure 11. Typical gate charge characteristics**

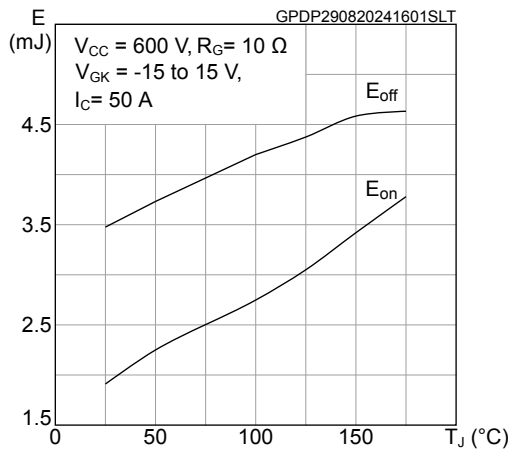
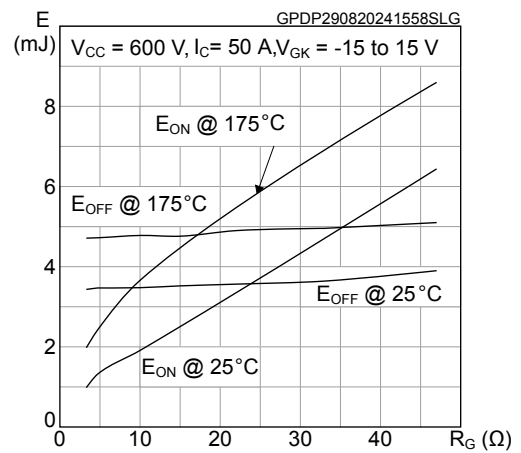
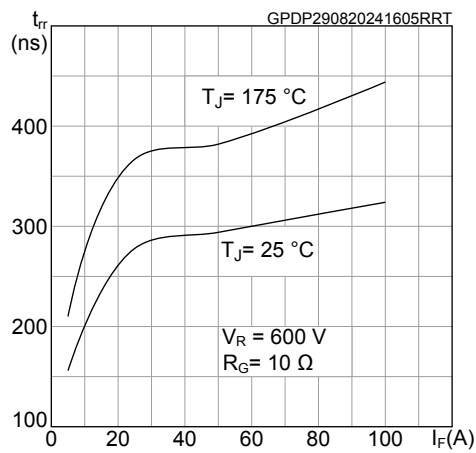
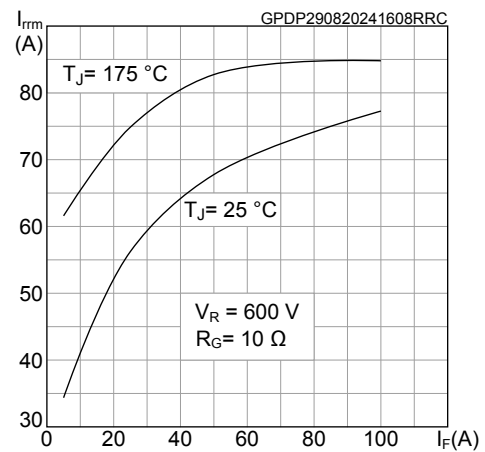
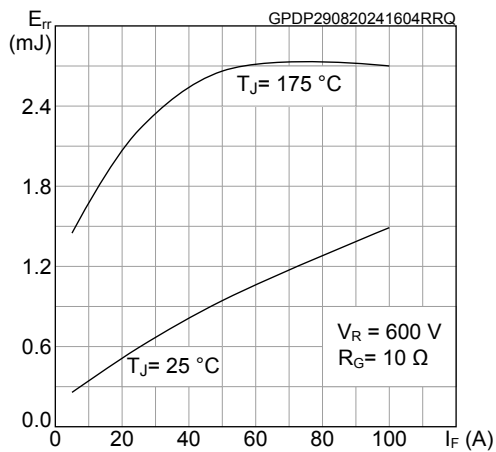
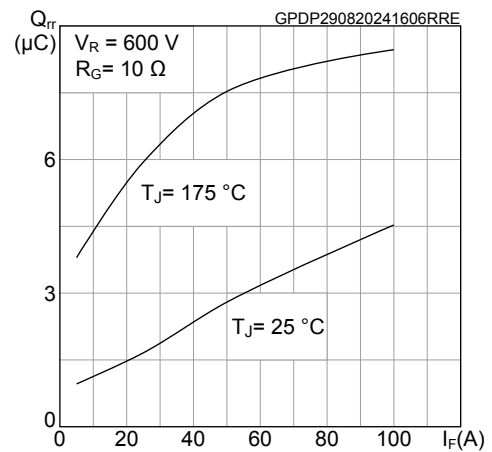


**Figure 12. Typical switching energy vs collector current**



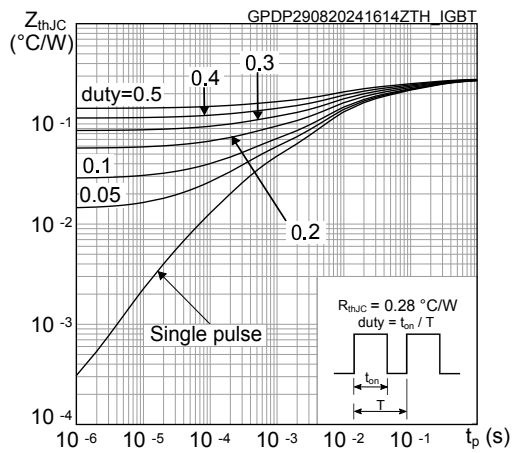
**Figure 13. Typical switching energy vs supply voltage**



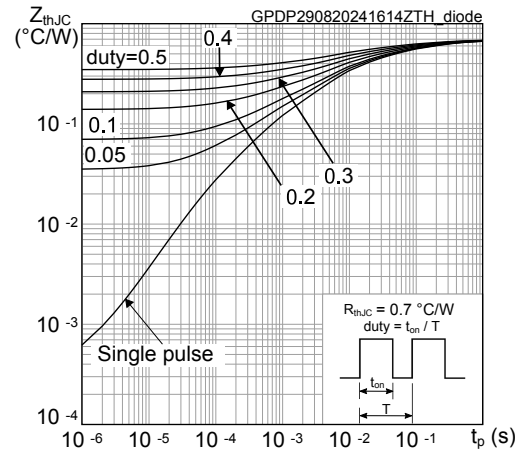
**Figure 14. Typical switching energy vs temperature**

**Figure 15. Typical switching energy vs  $R_G$** 

**Figure 16. Diode reverse recovery time vs forward current**

**Figure 17. Diode reverse recovery current vs forward current**

**Figure 18. Diode reverse recovery energy vs forward current**

**Figure 19. Diode reverse recovery charge vs forward current**




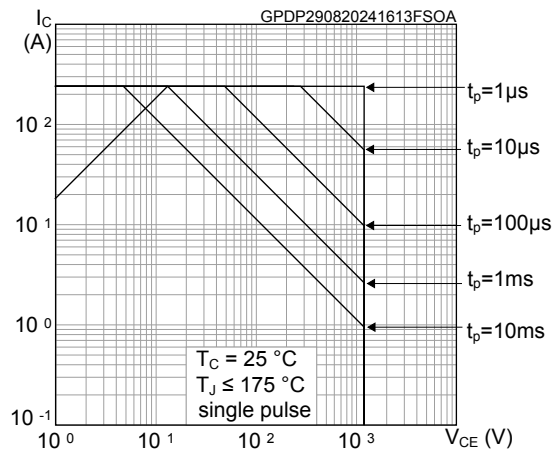
**Figure 20. Maximum transient thermal impedance for IGBT**



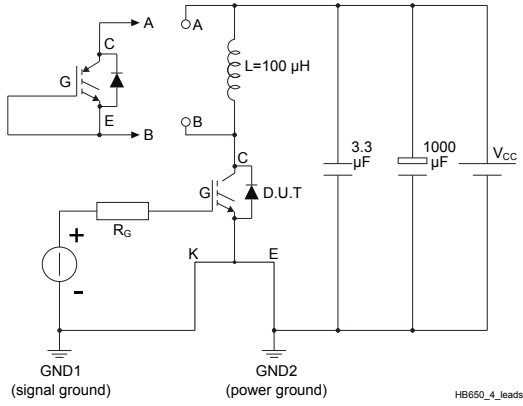
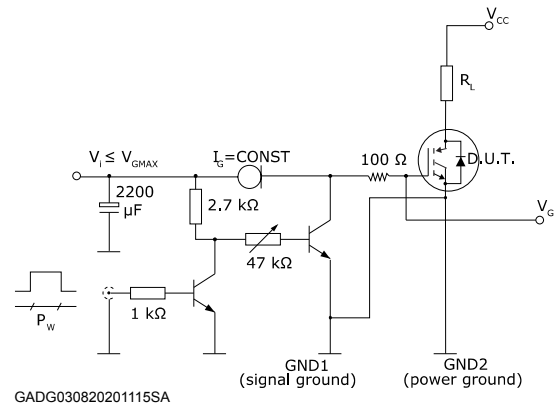
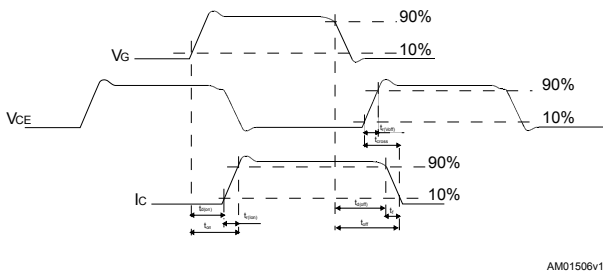
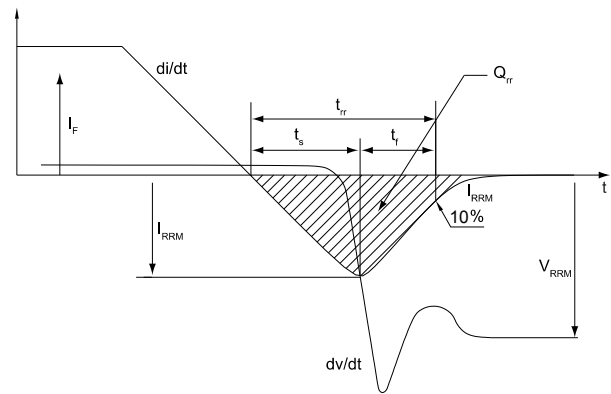
**Figure 21. Maximum transient thermal impedance for diode**



**Figure 22. Forward bias safe operating area**



## 4 Test circuits

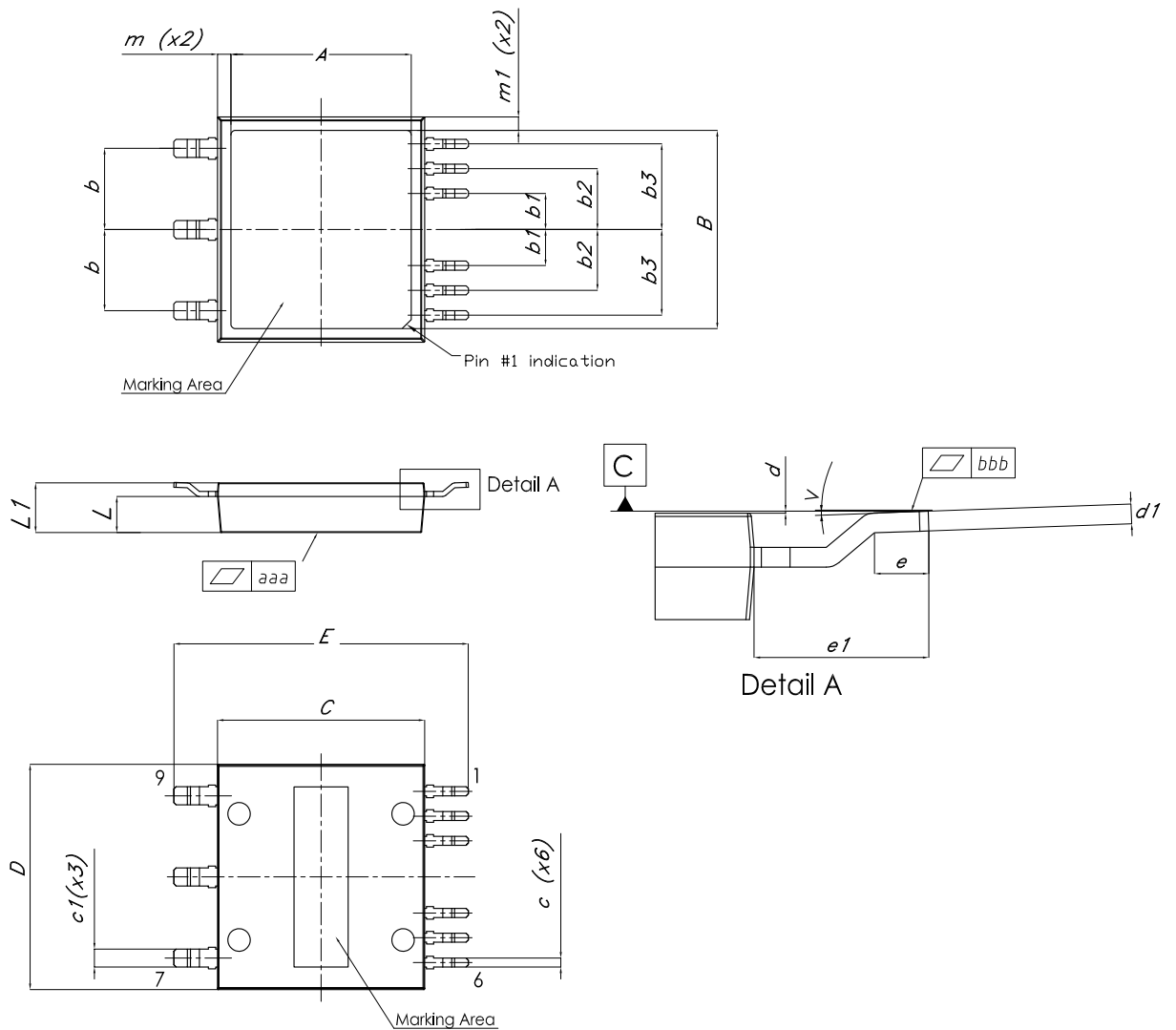
**Figure 23. Test circuit for inductive load switching**

**Figure 24. Gate charge test circuit**

**Figure 25. Switching waveform**

**Figure 26. Diode reverse recovery waveform**


## 5 Package information

To meet environmental requirements, ST offers these devices in different grades of **ECOPACK** packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions, and product status are available at: [www.st.com](http://www.st.com). ECOPACK is an ST trademark.

### 5.1 ACEPACK SMIT package information

Figure 27. ACEPACK SMIT package outline

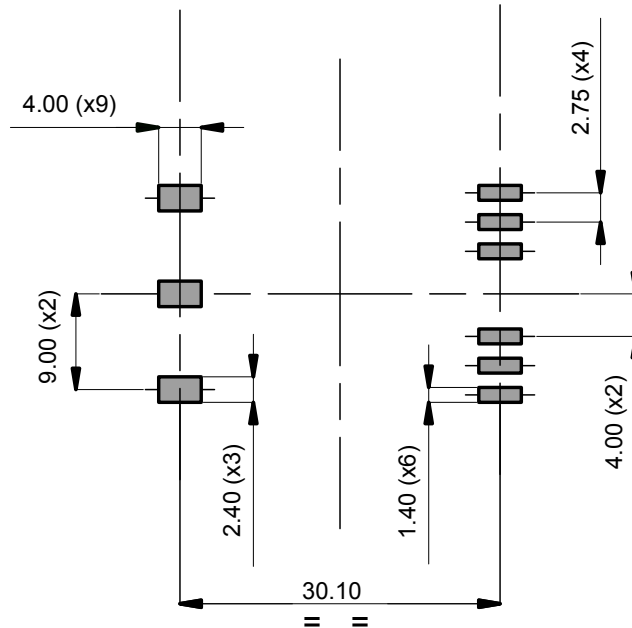


DM00447519\_Rev.7

**Table 9. ACEPACK SMIT package mechanical data**

Dim.	mm		
	Min.	Typ.	Max.
A	19.50	20.00	20.50
B	21.50	22.00	22.50
C	22.80	23.00	23.20
D	24.80	25.00	25.20
E	32.20	32.70	33.20
b		9.00	
b1		4.00	
b2		6.75	
b3		9.50	
c	0.95	1.00	1.10
c1	1.95	2.00	2.10
d	0.00		0.15
d1	0.45	0.55	0.65
e	1.30	1.50	1.70
e1	4.65	4.85	5.05
L	3.95	4.00	4.05
L1	5.40	5.50	5.60
m	1.30	1.50	1.80
m1	1.30	1.50	1.80
V	0°	2°	4°
aaa	0.01		0.05
bbb	0.00		0.10

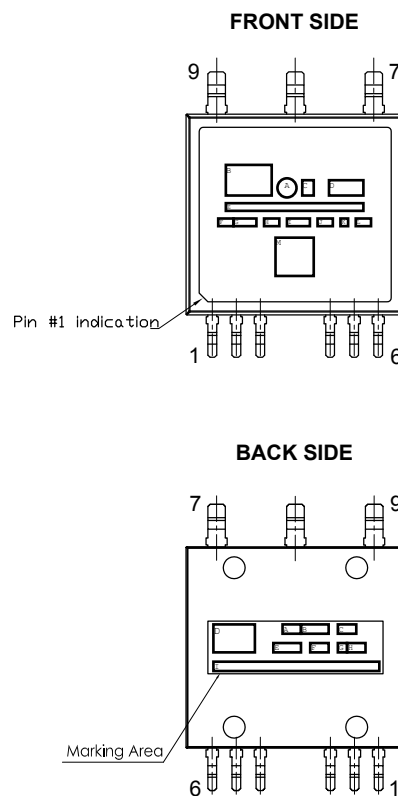
**Figure 28. ACEPACK SMIT recommended footprint**



DM00447519\_FP\_Rev.7

Note: Dimensions in mm.

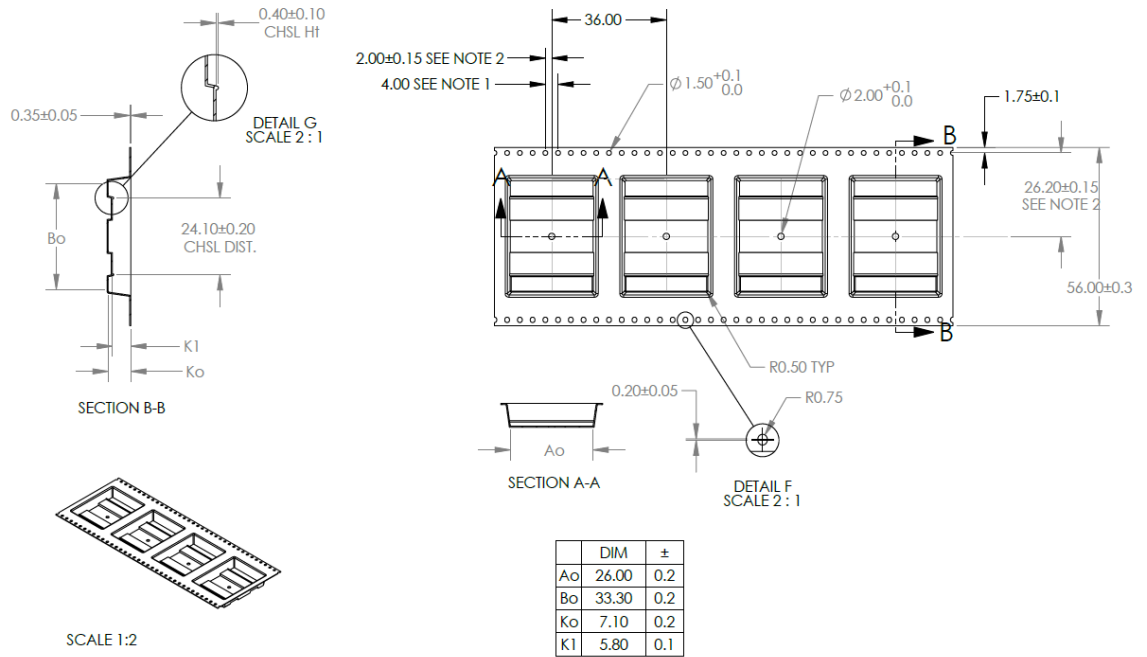
**Figure 29. ACEPACK SMIT marking orientation vs pinout**



DM00447519\_MO\_Rev.7

## 5.2 ACEPACK SMIT packing information

Figure 30. ACEPACK SMIT tape outline



NOTES:

1. 10 SPROCKET HOLE PITCH CUMULATIVE TOLERANCE  $\pm 0.2$
2. POCKET POSITION RELATIVE TO SPROCKET HOLE MEASURED AS TRUE POSITION OF POCKET, NOT POCKET HOLE.
3.  $A_o$  AND  $B_o$  ARE MEASURED ON A PLANE AT A DISTANCE "R" ABOVE THE BOTTOM OF THE POCKET.

DM00631393\_Tape\_Rev.1

Note: Dimensions in mm.

## Revision history

**Table 10. Document revision history**

Date	Revision	Changes
09-Sep-2024	1	First release.
11-Nov-2024	2	Updated Table 2. Absolute maximum ratings and Table 5. Static characteristics.

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