Features

- Simultaneous multi-constellation
- -163 dBm tracking sensitivity
- 1.5 m CEP position accuracy
- 2.1 V to 4.3 V supply voltage range
- Tiny LCC 18 pin package (9.7x10.1)
- Operating temperature (-40 °C, 85 °C)
- 17 μW standby current and 70 mW tracking power consumption

Description

The Teseo-LIV3R module is an easy to use Global Navigation Satellite System (GNSS) standalone module, embedding Teseo III single die standalone positioning receiver IC working simultaneously on multiple constellations (GPS/Glonass/BeiDou/QZSS).

The Teseo-LIV3R modules bring the proven accuracy and robustness of Teseo chips to the reach of everyone. The certified module with optimized RF, embedded firmware and the complete evaluation environment save development time, while the compactness and cost-effectiveness of this solution make it ideal for many, especially IoT applications, such as insurance, goods tracking, drones, tolling, anti-theft systems, people and pet location, vehicle tracking, emergency calls, fleet management, vehicle sharing, diagnostics and public transportation.

Within its 9.7x10.1 mm tiny size, Teseo-LIV3R is offering superior accuracy thanks to the on board 26 MHz Temperature Compensated Crystal Oscillator (TCXO) and a reduced Time To First Fix (TTFF) relying on its dedicated 32 KHz Real Time Clock (RTC) oscillator.

Teseo-LIV3R also provides server based Real Time Assisted GNSS.

Teseo-LIV3R module, being a certified solution, optimizes the time to market of the final applications with a temperature operating range from -40 °C to 85 °C.

<table>
<thead>
<tr>
<th>Order code</th>
<th>Marking</th>
<th>Temperature range</th>
<th>Package</th>
<th>Packaging</th>
</tr>
</thead>
<tbody>
<tr>
<td>Teseo-LIV3R</td>
<td>Teseo-LIV3R</td>
<td>-40 °C, 85 °C</td>
<td>LCC-18 (9.7 mm x 10.1 mm)</td>
<td>Tape and reel</td>
</tr>
</tbody>
</table>
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1 General description

1.1 GNSS performance

Receiver specifications are the following:
- GPS L1C/A
- SBAS L1C/A
- QZSS L1C/A
- GLONASS L1OF
- BeiDou B1

<table>
<thead>
<tr>
<th>Parameter</th>
<th>GNSS</th>
<th>GPS &amp; GLONASS</th>
<th>GPS &amp; BeiDou</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time To First Fix (1)</td>
<td></td>
<td>&lt;32</td>
<td>&lt;36</td>
<td>s</td>
</tr>
<tr>
<td></td>
<td></td>
<td>&lt;25</td>
<td>&lt;29</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>&lt;1.5</td>
<td>&lt;2.5</td>
<td></td>
</tr>
<tr>
<td>Hot start</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sensitivity (2),(3),(4)</td>
<td>Tracking</td>
<td>-163</td>
<td>-163</td>
<td>dBm</td>
</tr>
<tr>
<td></td>
<td>Navigation (5)</td>
<td>-158</td>
<td>-158</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reacquisition (6),(7)</td>
<td>-156</td>
<td>-156</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cold start</td>
<td>-147</td>
<td>-147</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Warm start</td>
<td>-148</td>
<td>-148</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Hot start</td>
<td>-154</td>
<td>-151</td>
<td></td>
</tr>
<tr>
<td>Velocity accuracy (8)</td>
<td></td>
<td>0.01</td>
<td>—</td>
<td>m/s</td>
</tr>
<tr>
<td>Velocity accuracy (9)</td>
<td></td>
<td>0.1</td>
<td>—</td>
<td>m/s</td>
</tr>
<tr>
<td>Heading accuracy (8)</td>
<td></td>
<td>0.01</td>
<td>—</td>
<td>°</td>
</tr>
<tr>
<td>Heading accuracy (9)</td>
<td></td>
<td>2.3</td>
<td>—</td>
<td>°</td>
</tr>
<tr>
<td>Horizontal position accuracy (10)</td>
<td>Autonomous</td>
<td>&lt;1.8(10)</td>
<td>&lt;1.5(10)</td>
<td>m</td>
</tr>
<tr>
<td></td>
<td>SBAS</td>
<td>&lt;1.5(10)</td>
<td>—</td>
<td></td>
</tr>
<tr>
<td>Accuracy of time pulse</td>
<td>RMS 99%</td>
<td>—</td>
<td>—</td>
<td></td>
</tr>
<tr>
<td>Frequency of time pulse</td>
<td></td>
<td>—</td>
<td>—</td>
<td></td>
</tr>
<tr>
<td>Operational limits (11)</td>
<td>Dynamic (12)</td>
<td>&lt;4.5g</td>
<td>&lt;4g</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Altitude</td>
<td>100000</td>
<td>100000</td>
<td>m</td>
</tr>
<tr>
<td></td>
<td>Velocity</td>
<td>600</td>
<td>600</td>
<td>m/s</td>
</tr>
<tr>
<td>Operational ITAR limits (13)</td>
<td>Altitude</td>
<td>180000</td>
<td>180000</td>
<td>m</td>
</tr>
<tr>
<td></td>
<td>Velocity</td>
<td>515</td>
<td>515</td>
<td>m/s</td>
</tr>
</tbody>
</table>

1. All satellites at -130 dBm - TTFF at 50%.
2. Demonstrated with a good external LNA.
3. For hot start, all sats have the same signal level except one (pilot sat at -145 dBm).
4. For BEIDOU tracking sensitivity refers to MEO sats. For GEO the tracking sensitivity is -151 dBm
5. Configurable Value.
6. All satellites at same signal level.
7. Minimum level to get valid fix after reacquisition.
8. 50% at 30 m/s - linear path.
9. 50% at 0.5 g - shape path.
10. CEP 50%, 24h static, Roof Antenna.
11. Verified the limit checking the fix availability.
12. Special configuration for high dynamic scenario.
13. To be compliant with USA International Traffic in Arms Regulations (ITAR), when both the ITAR altitude limit and the ITAR velocity limit are overpass taken the Teseo-LIV3R stops providing NMEA stream.

1.2 Block diagram

Figure 1. Teseo-LIV3R block schematic
1.3 Pin configuration

Figure 2. Teseo-LIV3R pin layout

Table 3. Teseo-LIV3R pin out description

<table>
<thead>
<tr>
<th>No</th>
<th>Name</th>
<th>I/O</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>GND</td>
<td>Ground</td>
<td>Ground</td>
</tr>
<tr>
<td>2</td>
<td>TX</td>
<td>O</td>
<td>Serial Port Tx (if not used, must be left floating)</td>
</tr>
<tr>
<td>3</td>
<td>RX</td>
<td>I</td>
<td>Serial Port Rx</td>
</tr>
<tr>
<td>4</td>
<td>1PPS</td>
<td>O</td>
<td>Time pulse (1PPS) (if not used, must be left floating)</td>
</tr>
<tr>
<td>5</td>
<td>Wake-Up</td>
<td>I</td>
<td>External Interrupt Pin (if not used, must be left floating)</td>
</tr>
<tr>
<td>6</td>
<td>Vbatt</td>
<td>I</td>
<td>Backup voltage supply</td>
</tr>
<tr>
<td>7</td>
<td>VCC_IO</td>
<td>I</td>
<td>IO Supply Voltage (3.3 V)</td>
</tr>
<tr>
<td>8</td>
<td>VCC</td>
<td>I</td>
<td>Supply voltage (from 2.1 V to 4.2 V)</td>
</tr>
<tr>
<td>9</td>
<td>SYS_RSTn</td>
<td>I</td>
<td>RESET_N (if not used, must be left floating)</td>
</tr>
<tr>
<td>10</td>
<td>GND_RF</td>
<td>I</td>
<td>Ground</td>
</tr>
<tr>
<td>11</td>
<td>RF_IN</td>
<td>I</td>
<td>GNSS signal Input</td>
</tr>
<tr>
<td>12</td>
<td>GND_RF</td>
<td>Ground</td>
<td>Ground</td>
</tr>
<tr>
<td>13</td>
<td>Ant_OFF</td>
<td>O</td>
<td>External Antenna Control (if not used, must be left floating)</td>
</tr>
<tr>
<td>14</td>
<td>VCC_RF</td>
<td>O</td>
<td>Output Voltage RF section (if not used, must be left floating)</td>
</tr>
<tr>
<td>15</td>
<td>Reserved</td>
<td>I</td>
<td>Reserved (must be left floating)</td>
</tr>
<tr>
<td>16</td>
<td>SDA</td>
<td>I/O</td>
<td>I2C Data (if not used, must be left floating)</td>
</tr>
</tbody>
</table>
Table 3. Teseo-LIV3R pin out description (continued)

<table>
<thead>
<tr>
<th>No</th>
<th>Name</th>
<th>I/O</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>17</td>
<td>SCL</td>
<td>I/O</td>
<td>I2C Clock (if not used, must be left floating)</td>
</tr>
<tr>
<td>18</td>
<td>Reserved</td>
<td>I</td>
<td>Reserved (must be left floating)</td>
</tr>
</tbody>
</table>

1. Can be used to supply external active antenna.
2 Supported GNSS constellations

The embedded FW supports the following GNSS constellations (GPS, GLONASS, BEIDOU and QZSS). The user can select what the application needs by FW configuration. GPS+GLONASS are selected by default.

2.1 GPS

The Teseo-LIV3R GNSS module is designed to receive and to track the L1C/A signals provided at 1575.42 MHz by the Global Positioning System (GPS). The Teseo-LIV3R can receive and process GPS concurrently with GLONASS or BeiDou (the last two are mutually exclusive).

2.2 GLONASS

The Teseo-LIV3R module can receive and process GLONASS concurrently with GPS. The Russian GLONASS satellite system (ГЛОНАСС; GLObal NAvigation Satellite System) is an alternative to US’s GPS.

2.3 BeiDou

The Teseo-LIV3R module can receive and process BeiDou concurrently with GPS. B1 signals provided at 1561.098 MHz by the BeiDou Navigation Satellite System can be tracked by Teseo-LIV3R positioning modules. The ability to receive and track BeiDou B1 satellite signals in conjunction with GPS results in higher coverage, improved reliability and better accuracy especially in the difficult urban environment of the big far east cities like Shanghai, Taipei, and Singapore.
3 Augmentation systems

3.1 Satellite-Based augmentation system

Teseo-LIV3R supports SBAS. SBAS is a Wide Area Differential GPS (WADGPS). It is a system which provides differential GPS corrections data; SBAS includes the WAAS within the United States, the EGNOS within Europe, the Multifunctional Transport Satellite (MTSAT)–based MSAS within Japan and Southeast Asia, and the GPS and GEO Augmented Navigation (GAGAN) system in India.

SBAS data correction is used in the GNSS algorithm to provide better position estimation.

The overall SBAS differential correction mechanism can be conceived and built in 2 phases:
- The “Acquire and Tracking” phase
- The “Decoding” phase

The “Acquire and Track” phase relates to the capacity of the acquisition engine to reliably track the configured SBAS satellite; during decoding phase the SBAS message can be decoded to fetch the differential corrections.

The current longitude limits for each service are:
- WAAS -180 to -25 degrees
- EGNOS -25 degrees to +50 degrees
- GAGAN +50 degrees to +100 degrees
- MSAS +100 degrees to +180 degrees

The Teseo-LIV3R software with SBAS capability implements a command interface at the NMEA level to allow interaction with the SBAS library. It supports commands to enable/disable the SBAS functionality.

3.2 QZSS

The Quasi-Zenith Satellite System (QZSS) is a Japanese regional communication service and positioning information for the mobile environment in the GPS L1C/A band. QZSS in conjunction with GPS signals provides GNSS augmentation service for the Pacific region covering Japan and Australia. QZSS satellites are placed in a periodic Highly Elliptical Orbit (HEO): these orbits allow the satellites to “dwell” for more than 12 hours a day at an elevation above 70° (it means that they appear almost overhead most of the time).

3.3 Differential GPS

Teseo-LIV3R supports Differential-GPS data according to RTCM (Radio Technical Commission for Maritime Services) 2.3.

Differential-GPS data improves position accuracy.

Teseo-LIV3R supports the following RTCM messages.
### Table 4. Supported RTCM message on Teseo-LIV3R

<table>
<thead>
<tr>
<th>Message Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Differential GPS Corrections</td>
</tr>
<tr>
<td>9</td>
<td>GPS Partial Correction Set</td>
</tr>
<tr>
<td>31</td>
<td>Differential GLONASS Corrections</td>
</tr>
<tr>
<td>34</td>
<td>GLONASS Partial Correction Set</td>
</tr>
</tbody>
</table>
4 Assisted GNSS

GNSS receivers need accurate satellite position data from at least four satellites to produce a fix.

Accurate satellite data -ephemeris data- is valid for 4 hours only for GPS and 30 minutes only for GLONASS.

After that time, a receiver must download new ephemeris data.

Ephemeris download can take from dozens of seconds to several minutes, hours or may fail to download.

Assisted-GNSS is a mechanism to provide ephemeris assistance from external source, this reduces considerably the time to get fix especially in critical environments when the ephemeris download time could be very long.

Teseo-LIV3R supports the Real-Time Assisted GNSS.

4.1 RealTime AGNSS

RealTime Assisted GNSS (RT-AGNSS) is a server based Assisted GNSS solution, therefore it requires a network connection to download assistance data from the server.

RT-AGNSS works by downloading from an assistance server the real time ephemeris data. Server access is allowed thanks to internal keyword provided by Teseo-LIV3R to the Host processor and the acquired real-time data has to be provided to Teseo-LIV3R.

Proprietary NMEA commands are supported on Teseo-LIV3R to acquire the credential access to the external server and to inject the data to Teseo-LIV3R.

STMicroelectronics partner provides available server solution access for free on Teseo-LIV3R solution.

RealTime A-GNSS allows continuous real-time satellite position determination.
5 Clock generation

5.1 Temperature-Compensated Crystal Oscillator (TCXO)
Highly stable 26 MHz oscillator controls the down conversion process in RF block of the Teseo-LIV3R. Characteristics of this component are important factors for higher sensitivity to maximize performance especially in weak-signal environments, as well as to minimize TTFF (Time To First Fix) and improve navigation stability.

5.2 Real Time Clock (RTC)
This is an always-on power domain dedicated to RTC logic (backup system) with 32 KB SRAM and supplied with a dedicated voltage regulator.
The RTC provides a high resolution clock which can be used for GPS. It keeps the time when the system is inactive and it is internally used to wake up the system when in low power mode. It has a clock trimming feature to compensate for the accuracy of the 32.768 KHz crystal and a secured time update.
6 I/O interfaces

Teseo-LIV3R supports two I/O interfaces:
- UART
- I2C

Both these interfaces support NMEA protocol.

6.1 UART

The Universal Asynchronous Receiver/Transmitter (UART) supports much of the functionality of the industry-standard 16C650 UART.

The UART performs serial-to-parallel conversion on data asynchronously received from a peripheral device on RX0 pin, and parallel-to-serial conversion on data written by CPU for transmission on TX0 pin. The transmit and receive paths are buffered with internal FIFO memories allowing up to 64 data byte for transmission, and 64 data byte with 4-bit status (break, frame, parity, and overrun) for receive.

6.2 I2C

Teseo-LIV3R includes a slave I2C interface configurable; I2C is a two-wire communication interface invented by Philips Semiconductor.

Unlike all other interfaces, I2C is not able to communicate in full-duplex mode; it uses only two bidirectional open-drain lines, Serial Data Line on pin SDA and Serial Clock Line on pin SCL, pulled up with resistors.

Teseo-LIV3R receiver always acts as slave and it cannot initiate data transmission on the bus; host has to periodically pull the receiver to check about data availability.

The main features are:
- Normal speed (100 KHz) and Fast speed (400 KHz) supported
- I2C-slave address configurable using the firmware configurator
7 FW configuration

All configuration parameters are grouped in a data block. Each field is addressed by a unique ID. The IDs are made by three digits: the most significant one represents the parameter type and the others are used to identify different parameters of the same type. Default setting of configuration data block is hard coded into the binary image file.

A new configuration can be built using the PC Tool Teseo-Suite, available at www.st.com or using runtime configuration commands raised by the host.

Teseo-LIV3R firmware configuration is maintained until voltage supply on VBAT pin (6) is provided.
8 Power mode

Standby mode is the mode where only low power backup domain is running. It means VBAT must be always maintained. It allows to have very low current consumption and fast GNSS reacquisition at the end of the standby time due to RTC.

Teseo-LIV3R offers two different ways of standby:
- Hardware standby
- Software standby

8.1 Hardware standby

This standby is ensured by switching OFF VCC (pin 6) and VCC_IO (pin 7) supplies and setting SYS_RESETn (pin 9) to 0 V. It can be activated asynchronously from GNSS binary with one GPIO switching OFF the supplies from a host.

During this standby only VBAT (pin 6) is kept ON.

It ensures a current below 6 μA. During this standby mode VCC_RF (pin 14) is OFF.

8.2 Software standby

Software standby is activated by the internal binary.

Software standby can be:
- Host driven standby: where the host sends a NMEA commands to force Teseo-LIV3R into standby; host can be woken up by Teseo-LIV3R using the Wakeup pin (pin 5);
- Periodic standby: where Teseo-LIV3R enters and exits from standby using internal RTC. Periodic fixes are from 5 seconds up to 24 hours between 2 fixes.

It ensures a current below 12 μA on Teseo-LIV3R. Be careful that VCC_RF is ON during this standby. In case of active antenna or external LNA, it is important to switch them OFF.
Geofencing

Geofence feature allows the Teseo-LIV3R receiver to raise an autonomous NMEA message when the resolved GNSS position is close to a specific circle, entering or exiting from a circle.

Teseo-LIV3R receiver supports at least 8 circular areas.

Geofencing alarm can be notified over proprietary NMEA message.

Geofencing can be configured and enabled in the firmware configurator or using the specific geofencing configuration command.
10 Odometer

Teseo-LIV3R receiver supports Odometer feature. Odometer provides information on the traveled distance using only positioning information. Odometer can be configured using specific odometer commands during the runtime. While enabled the odometer reports the ground distance from the last reset. Odometer is also able to raise an autonomous message alarm when a programmed distance is reached.
11 Regulatory compliance

11.1 CE certification for Teseo-LIV3R

The Teseo-LIV3R module has been certified according to the following standards:

- EN62479:2010
- ETSI EN 301 489-1 V2.2.0 + ETSI EN 301 489-19 V2.1.0
- ETSI EN 303 413 V1.1.1

The module is provided by CE marking:

![Figure 3. CE marking](image)

The Certificate of Conformity is available/downloadable at the following webpage:

www.st.com at the teseo-liv3r page.

For additional information please refer to:

STMicroelectronics Via C. Olivetti, 2 Agrate Brianza (MB) 20864 (ITALY).

The Teseo-LIV3R module current production firmware release is:

$PSTMVER,GNSSLIB_8.x.x.xx_ARM*xx

The manufacturer, STMicroelectronics, declares that the Teseo-LIV3R radio equipment complies with the 2014/53/UE directive.

The full text of the EU declaration of conformity is available at the following Internet address:

www.st.com at the teseo-liv3r page.
12 Electrical characteristics

12.1 Parameter conditions

Unless otherwise specified, all voltages are referred to GND.

12.2 Minimum and maximum values

Unless otherwise specified the minimum and maximum values are guaranteed in the worst conditions of ambient temperature, supply voltage and frequencies by tests in production on 100% of the devices with an ambient temperature at $T_c = 25 \, ^\circ\text{C}$.

12.3 Typical values

Unless otherwise specified, typical data are based on $T_c = 25 \, ^\circ\text{C}$, $VCC = 3.3 \, \text{V}$, $VCC_IO = 3.3 \, \text{V}$. They are given only as design guidelines and are not tested.

Unless otherwise specified, all typical curves are given only as design guidelines and are not tested.

12.4 Absolute maximum ratings

This product contains devices to protect the inputs against damage due to high static voltages, however it is advisable to take normal precautions to avoid application of any voltage higher than the specified maximum rated voltages.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Min</th>
<th>Max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>VCC</td>
<td>Digital supply voltage</td>
<td>2.1</td>
<td>4.3</td>
<td>V</td>
</tr>
<tr>
<td>VBAT</td>
<td>Backup LDO input supply voltage</td>
<td>2.1</td>
<td>4.3</td>
<td>V</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Min</th>
<th>Max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toper</td>
<td>Operative ambient temperature</td>
<td>-40</td>
<td>85</td>
<td>°C</td>
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</table>
Table 7. Power consumption

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Test condition</th>
<th>Typ</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pw</td>
<td>Power consumption in standard condition</td>
<td>G2 = GPS only; Tc = 25 °C; VCC = 2.1 V; VCC_IO = 3.3 V</td>
<td>75.8</td>
<td>mW</td>
</tr>
<tr>
<td></td>
<td></td>
<td>G2 = GPS/Glonass; Tc = 25 °C; VCC = 2.1 V; VCC_IO = 3.3 V</td>
<td>93.4</td>
<td>mW</td>
</tr>
<tr>
<td></td>
<td></td>
<td>G2 = GPS/Beidou; Tc = 25 °C; VCC = 2.1 V; VCC_IO = 3.3 V</td>
<td>90.4</td>
<td>mW</td>
</tr>
<tr>
<td>PwStandby</td>
<td>Power consumption STANDBY mode</td>
<td>RTC running = 32.768 KHz; Tc = 25 °C; VCC = VCC_IO = 0 V Vbat = 3.3 V</td>
<td>19.8</td>
<td>μW</td>
</tr>
</tbody>
</table>

12.5 Recommended DC operating conditions

Table 8. Recommended DC operating conditions

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Min</th>
<th>Typ</th>
<th>Max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>VCC</td>
<td>Power supply pins</td>
<td>2.1</td>
<td>3.3</td>
<td>4.3</td>
<td>V</td>
</tr>
<tr>
<td>VCC_Bat</td>
<td>Power supply pins for backup internal logic</td>
<td>2.1</td>
<td>3.3</td>
<td>4.3</td>
<td>V</td>
</tr>
<tr>
<td>VCC_IO</td>
<td>IO Supply Voltage</td>
<td>3.0</td>
<td>3.3</td>
<td>3.60</td>
<td>V</td>
</tr>
</tbody>
</table>
13 Mechanical specifications

Figure 4. Teseo-LIV3R mechanical specification
14 Shipping information

Teseo-LIV3R is delivered as reeled tapes.
For protection from physical damage, the reels are individually packed in cartons.

14.1 Reels

Teseo-LIV3R reel specification is as shown in Figure 5

---

Figure 5. Carrier tape

NOTES:
1. 10 sprocket hole pitch cumulative tolerance ±0.2
2. Camber not to exceed 1mm in 250mm
3. Material: Black conductive Polypropylene
4. Aa and Bb measured on a plane 0.3mm above the bottom of the pocket
5. Kc measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
6. Pocket position relative to sprocket hole measured as true position of pocket, not pocket hole.
7. Pocket center and pocket hole center must be same position.

---

Figure 6. Teseo-LIV3R orientation

User direction of feed
Figure 7. Cover tape

NOTE:
1. MATERIAL: POLYESTER FILM
2. COLOR: TRANSPARENT
3. DESCRIPTION: WAVE ACTIVATED SEAL TAPE
4. ALL DIMENSIONS ARE IN MILLIMETERS
5. ESU: 10^6 to 10^7 dynes/cm
6. CORE MATERIAL: ABS

<Tape Size Information>

<table>
<thead>
<tr>
<th>CAPACITY TAPE WIDTH</th>
<th>COVER TAPE DIMENSION</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 mm</td>
<td>21.05 x 80.1</td>
</tr>
</tbody>
</table>

Figure 8. Plastic reel
14.2 Packing cartons for reels
To avoid damage each Teseo-LIV3R reel has a dedicated carton box of 340 x 340 x 38 mm.

14.3 ESD handling precautions
Teseo-LIV3R module is Electrostatic Sensitive Device (ESD). Observe precautions for handling! Failure to observe these precautions can result in severe damage to the GNSS receiver.

GNSS receivers are Electrostatic Sensitive Devices (ESD) and require special precautions when handling. Particular care must be exercised when handling patch antennas, due to the risk of electrostatic charges.

14.4 Moisture sensitivity levels
The Moisture Sensitivity Level (MSL) relates to the packaging and handling precautions required.
Teseo-LIV3R modules are rated at MSL level 3 (three).
15 Labeling information

The labeling of Teseo-LIV3R reports product information. Information layout of the product is shown in *Figure 10*.

![Figure 10. Labeling information of Teseo-LIV3R](image)

Information description is reported in *Table 9*.

<table>
<thead>
<tr>
<th>Items</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Internal production code</td>
<td>Information code related only to the production line</td>
</tr>
<tr>
<td>QR Sample code</td>
<td>QR Sample code used for traceability information of any parts</td>
</tr>
<tr>
<td>Product Name</td>
<td>Official product name for Ordering Code</td>
</tr>
<tr>
<td>Pin 1 hole</td>
<td>Hole on the shield to identify Pin 1</td>
</tr>
</tbody>
</table>
16 Reflow soldering profile

The Teseo-LIV3R is a high temperature strength surface mount GNSS module supplied on a 18-pin, 6-layer PCB. The final assembly recommended reflow profiles are indicated here below.

Soldering phase has to be executed with care: in order to avoid undesired melting phenomenon, particular attention has to be taken on the set up of the peak temperature.

Some suggestions for the temperature profile are reported in the following recommendations.

<table>
<thead>
<tr>
<th>Profile feature</th>
<th>PB-free assembly</th>
</tr>
</thead>
<tbody>
<tr>
<td>Average ramp-up rate ( (T_{SMAX} to T_p) )</td>
<td>3 °C/sec max</td>
</tr>
<tr>
<td>Preheat:</td>
<td></td>
</tr>
<tr>
<td>– Temperature min ( (T_{Smin}) )</td>
<td>150 °C</td>
</tr>
<tr>
<td>– Temperature max ( (T_{Smax}) )</td>
<td>200 °C</td>
</tr>
<tr>
<td>– Time ( (t_{Smin} to t_{Smax}) )</td>
<td>60-100 sec</td>
</tr>
<tr>
<td>Time maintained above:</td>
<td></td>
</tr>
<tr>
<td>– Temperature ( (T_L) )</td>
<td>217 °C</td>
</tr>
<tr>
<td>– Time ( (t_L) )</td>
<td>60-70 sec</td>
</tr>
<tr>
<td>Peak temperature ( (T_p) )</td>
<td>245 +/- 5 °C</td>
</tr>
<tr>
<td>Time within 5 °C of actual peak temper</td>
<td>10-20 sec</td>
</tr>
<tr>
<td>ramp ( (T_p) )</td>
<td></td>
</tr>
<tr>
<td>Ramp-down rate</td>
<td>6 °C/sec</td>
</tr>
<tr>
<td>Time from 25 °C to peak temperature</td>
<td>8 minute max.</td>
</tr>
</tbody>
</table>

![Figure 11. Soldering profiles](image-url)
In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.
Appendix A  Reference document

1. *Teseo Suite – data brief* (DB3224, DocID030398)
Revision history

Table 11. Revision history

<table>
<thead>
<tr>
<th>Date</th>
<th>Revision</th>
<th>Changes</th>
</tr>
</thead>
<tbody>
<tr>
<td>15-Nov-2018</td>
<td>1</td>
<td>Initial release.</td>
</tr>
<tr>
<td>10-Jun-2019</td>
<td>2</td>
<td>Added Section 11: Regulatory compliance on page 18; Updated Table 7: Power consumption on page 20.</td>
</tr>
</tbody>
</table>
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