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## Surface mounting guidelines for MEMS sensors in an LGA package

### Introduction

This technical note provides general guidelines for soldering MEMS sensor products housed in an LGA surface-mount package.

*Note: Information provided in this document is intended for use as reference material for PCB design and soldering processes. For device specifications, refer to the corresponding datasheet.*

## 1 General guidelines for soldering surface-mount MEMS sensors

The following elements must be considered in order to adhere to common PCB design and good industrial practices when soldering MEMS sensors:

- PCB design should be as symmetrical as possible.
  - Large traces on VDD or GND lines are not required (very low power consumption).
  - No vias or traces below the sensor footprint
- Solder paste must be as thick as possible (after soldering) in order to:
  - Reduce the decoupling stress from the PCB to the sensor
  - Avoid that the PCB solder mask touches the device package
- Solder paste thickness must be as uniform as possible (after soldering) to avoid uneven stress:
  - Final volume of soldering paste within 20% among lands is possible using the SPI (solder paste inspection) control technique.
- PCB placement should avoid locations close to hot spots (microprocessors, graphic controllers, batteries, ...), close to pushbuttons, screws and/or PCB anchor points since these locations can produce mechanical stress affecting sensor precision.
- High-amplitude resonances (vibrations) of the PCB should be avoided or sensors should be placed in positions in which these resonances are minimized.
- As MEMS devices have a mechanical structure with its own resonant and operating frequencies, the use of ultrasonic processes for cleaning and soldering is NOT recommended due to potential damage to the internal MEMS structure.

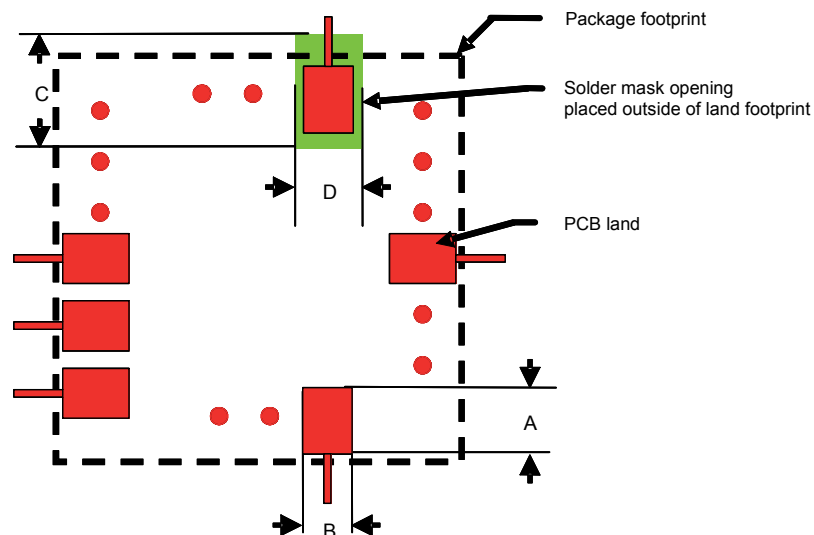
## 2 PCB design guidelines

General recommendations for PCB land and solder mask design are shown in Figure 1. Refer to the device datasheet for pad count, size, and pitch.

- It is recommended to place the solder mask opening outside the PCB land.
- It is strongly recommended not to place any structure on the top metal layer underneath the sensor (on the same side of the board). This must be defined as a keepout area.
- Traces connected to pads should be as symmetric as possible. Symmetry and balance for pad connection help component self-alignment and lead to better control of solder paste reduction after reflow.
- For optimal performance of the device, it is strongly recommended to place screw mounting holes at a distance greater than 2 mm from the sensor.
- If present, the pin #1 indicator must be left unconnected to ensure proper device functionality.
- In order to prevent noise coupling and thermomechanical stress, following standard industry design practices for component placement is advised.

### 2.1 PCB design rules

**Figure 1. Recommended land and solder mask design for LGA packages**



PCB land design and connecting traces should be designed symmetrically.

**For LGA pad spacing greater than 200  $\mu\text{m}$ :**

A = PCB land length = LGA solder pad length + 0.1 mm

B = PCB land width = LGA solder pad width + 0.1 mm

**For LGA pad spacing equal to or less than 200  $\mu\text{m}$ :**

A = PCB land length = LGA solder pad length

B = PCB land width = LGA solder pad width

C = Solder mask opening length (where applicable) = PCB land length + 0.1 mm

D = Solder mask opening width = PCB land width + 0.1 mm

*Note:* PCB clearance rules must be not violated.

### 3 Stencil design and solder paste application

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The thickness and the pattern of the soldering paste are important for the proper MEMS sensor mounting process.

- Stainless steel stencils are recommended for solder paste application.
- A stencil thickness of 90 - 150  $\mu\text{m}$  (3.5 - 6 mils) is recommended for screen printing.
- The openings of the stencil for the signal pads should be between 70% and 90% of the PCB pad area.
- Optionally, for better solder paste release, the aperture walls should be trapezoidal and the corners rounded.
- The fine pitch of the IC leads requires accurate alignment of the stencil to the printed circuit board. The stencil and printed circuit assembly should be aligned to within 25  $\mu\text{m}$  (1 mil) prior to application of the solder paste.

## 4 Process considerations

- The soldering profile depends on the number, size, and placement of components on the application board. For this reason, it is not possible to define a unique soldering profile for the sensor only. The customer should use a time and temperature reflow profile based on PCB design and manufacturing expertise.
- In order to reduce residual stress on the components, the recommended ramp-down temperature slope should not exceed  $-3\text{ }^{\circ}\text{C/s}$ .
- No solder material reflow on the side of the package is allowed since LGA packages show metal traces on the side of the package.
- If “self-cleaning” solder paste is not used, the board must be properly cleaned after soldering to eliminate any possible source of leakage between adjacent pads due to flux residues.
- The final volume of soldering paste applied to each PCB land is recommended to be within 20% among (all) the PCB land pads.
- Based on the JEDEC 9702 standard, a component shows negligible output variation up to stress intensity of 500 me (microstrain).

## 5 Solder heat resistance and environmental specifications

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In order to meet environmental requirements, ST offers these devices in **ECOPACK** packages. These packages have a lead-free second level interconnect. The category of second level interconnect is marked on the inner box label, in compliance with JEDEC Standard JESD97. The maximum ratings related to soldering conditions are also marked on the inner box label.

LGA packages for MEMS sensors are qualified for soldering heat resistance according to JEDEC J-STD-020, check the MDF (Materials Declaration Form) of each product on [www.st.com](http://www.st.com) or the reel label.

## Revision history

**Table 1. Document revision history**

Date	Version	Changes
12-Oct-2006	1	Initial release
30-Apr-2008	2	Added appendix with mechanical information
30-Jul-2013	3	Updated Section 2: PCB design guidelines Updated Section 4: Process considerations Removed Appendix A with LGA package drawings and dimensions Minor textual updates throughout technical note
31-Oct-2013	4	Textual update in Note on page 5
24-Mar-2014	5	Updated Section 2: PCB design guidelines; Section 3: Stencil design and solder paste application; and Section 4: Process considerations
20-Mar-2017	6	Updated Section 1: General guidelines for soldering surface-mount MEMS sensors
06-Jun-2023	7	Updated Section 1 General guidelines for soldering surface-mount MEMS sensors, Section 2.1 PCB design rules, and Section 5 Solder heat resistance and environmental specifications

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