

Getting started with the STEVAL-SCR002V1 SCR based inrush current limiter board with non-isolated gate driver

Introduction

Improvement of power density and reliability is a major trend for power supply manufacturers. Moving from passives and mechanical parts to silicon devices considerably contributes to this progress.

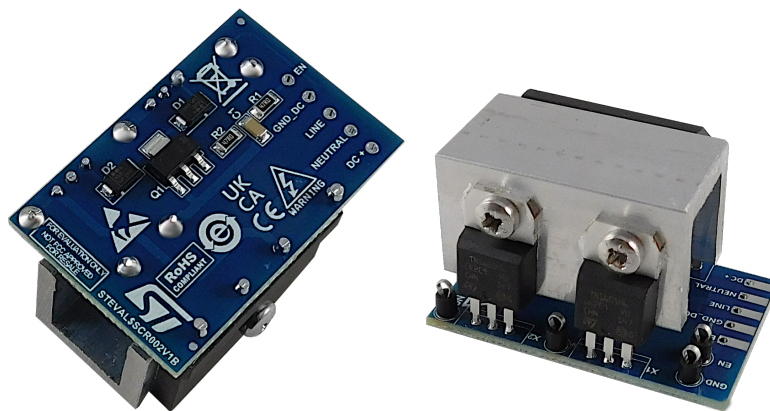
During the startup of an AC-DC power converter, the high current due to the charge of the DC bulk capacitor can rise up to 10 times the nominal steady state current of the system. This inrush current induces a voltage drop on the AC mains that might affect the operation of other equipment connected to the same power network.

The inrush triggers or damages the serial devices, such as the circuit breaker, the wire fuse, the capacitor, or the bridge rectifier. To preserve the safety of the electrical installation and the reliability of the power converter, it is necessary to limit this inrush current.

The **STEVAL-SCR002V1** evaluation board introduces a simple and innovative AC-DC front-end circuit. The bridge rectifier consists of diodes and silicon-controlled rectifiers (SCRs) that are implemented in the bridge low side.

An uninsulated power supply and a few SMD discrete components make the design very compact. The board can be easily implemented on existing PFC or fly-back converters for plug-and-play tests. The solution, based on the high temperature **TN1605H-8T** SCRs, totally replaces front-end electro-mechanical relays, bypassing the inrush current-limiting resistor.

Figure 1. STEVAL-SCR002V1 evaluation board



1 Getting started

1.1 Safety precautions



Danger: Use the [STEVAL-SCR002V1](#) board only after applying a fire-resistant cover. The cover is not included in the board package.
 There is danger of serious personal injury, property damage or death due to electrical shock and burn hazards if the kit or components are improperly used or installed incorrectly.

Warning: The kit is not electrically isolated from the high-voltage supply AC-DC input.
 The evaluation board is directly linked to the mains voltage. No insulation is ensured between the accessible parts and the high voltage. All measurement equipment must be isolated from the mains before powering the board.
 When using an oscilloscope with the evaluation board, it must be isolated from the AC line.
 This prevents shock from occurring as a result of touching any single point in the circuit, but does NOT prevent shock when touching two or more points in the circuit.

Caution: During assembly, testing, and operation, the evaluation board poses several inherent hazards, including bare wires, moving or rotating parts and hot surfaces. All operations involving transportation, installation, use and maintenance must be performed by skilled technical personnel who is familiar with the installation, use and maintenance of power electronic systems.
 The board has to be connected directly on the mains. Non-isolated parts at high-voltage levels are present on both sides of the PCB.
 The high current flowing through the two SCRs generates heat: the board temperature can reach up to 150°C at full power. Be aware that, due to thermal inertia, the board could remain hot even after current has ceased to flow.

Work area safety:

The work area must be clean and tidy.
 Do not work alone when boards are powered.
 Protect the area against any unauthorized access by putting suitable barriers and signs.
 A system architecture that supplies power to the evaluation board must be equipped with additional control and protective devices in accordance with the applicable safety requirements (i.e., compliance with technical equipment and accident prevention rules).

Electrical safety:

Remove the power supply from the evaluation board and electrical loads before performing any electrical measurement. Arrange measurement setup, wiring, and configuration, paying attention to the high voltage section. Once the setup is complete, power the board. Fuse protection is not included with this evaluation board.

Danger: Do not touch the evaluation board when it is powered or immediately after it has been disconnected from the voltage supply as several parts and power terminals containing potentially energized capacitors need time to discharge, and heat-sinks and transformers may still be very hot.

Personal safety:

Always wear suitable personal protective equipment, such as insulating gloves and safety glasses.

Take adequate precautions and install the board preventing accidental touch.

Use protective shields, such as insulating box with interlocks.

1.2 Features

- Two [TN1605H-8T](#) 16 A - 800 V Hi Tj SCRs in a TO-220 package, used to bypass the inrush resistor
- Compact solution: 43.6 x 28.5 mm (≈ 1.8 sq in)
- Compatible with AC-DC converters with or without PFC in all modes: CCM, CRM, and DCM
- Enable signal (EN = 3.3 V to 15 V) versus GND_DC (DC or PWM signal)
- Suitable for applications from 50 W up to 1000 W (230 V_{RMS}, T_{AMB} = 60°C)
- Compliant with AC or DC input voltage: 90-265 V_{AC}, 50/60 Hz, 4.3 A_{RMS} or 120-400 V_{DC}, 2 A
- Robust, immune (2 kV IEC 61000-4-5, 4 kV IEC 61000-4-4)
- Low EMI noise (EN55014 and EN55022) solution

1.3 Circuit and purpose

The [STEVAL-SCR002V1](#) purpose is to bypass the NTC via the SCRs. The SCR driver consists of a triac and two diodes.

At system startup, inrush current is limited by the NTC (see [Section 3.1](#)). When the DC capacitor is fully charged, the MCU turns the SCR driver on to bypass the NTC (see [Section 3.2](#)).

Thanks to the innovative arrangement of the SCR gate driver components, only the positive biased SCR is on. Therefore:

- no AC line polarity sensing is required;
- there is no SCR reverse loss;
- a single MCU pin can drive both SCRs.

SCRs gate driver Enable pin (EN) can be supplied by a DC, pulsed signal, or PWM signal to reduce consumption. Both SCRs are more compact than a relay commonly used to bypass NTC.

The [STEVAL-SCR002V1](#) evaluation board is designed and tested for 1 kW power. Higher power applications can be easily achieved by choosing higher power SCRs and heatsink.

2 Connection and startup

The figures below show the circuit diagram and the physical position of the components on the board.

Figure 2. STEVAL-SCR002V1: circuit simplified schematic

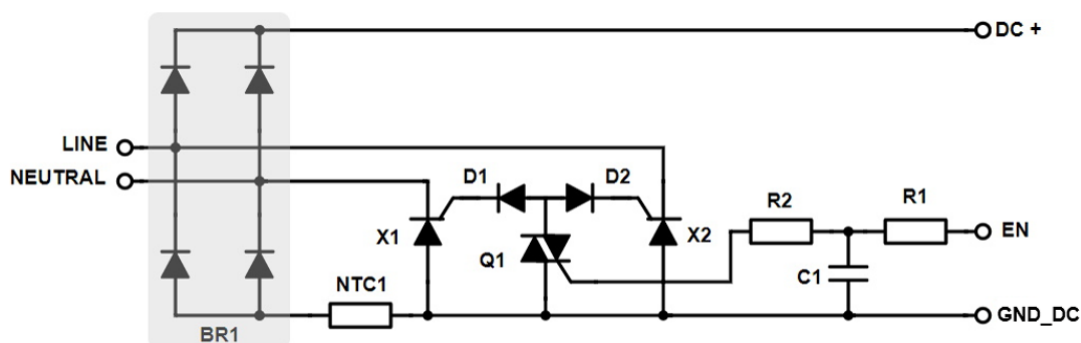
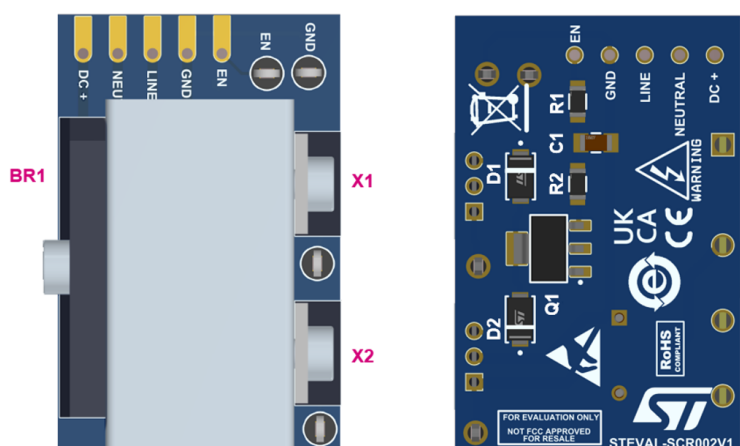


Figure 3. STEVAL-SCR002V1 components

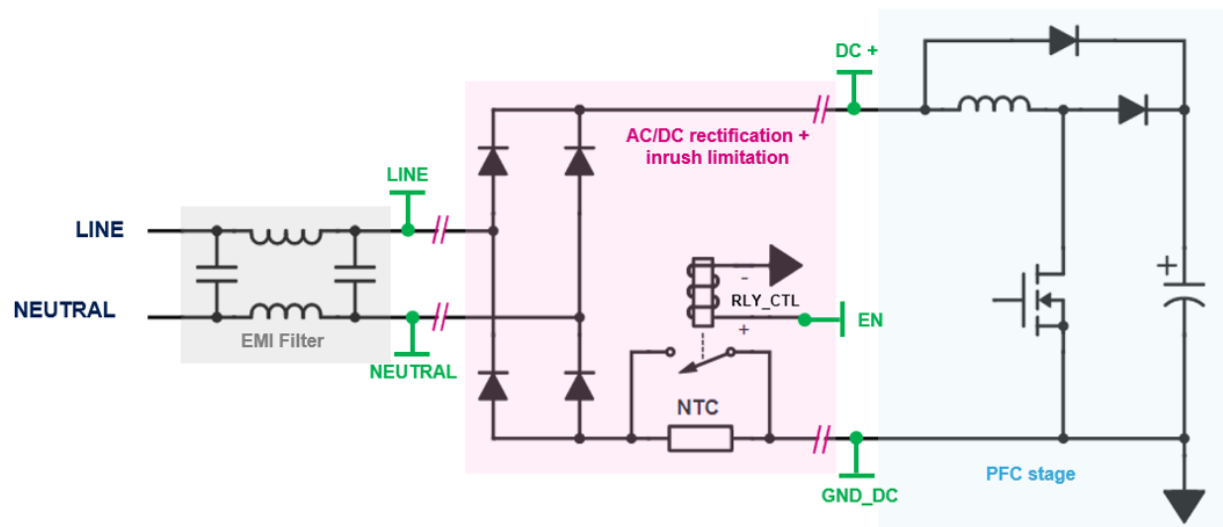


STEVAL-SCR002V1 pinout:

- **EN**: enable pin. The NTC is bypassed as long as the enable pin is supplied with a positive voltage (from 3.3 to 15 V)
- **GND_DC**: DC voltage reference
- **LINE**: AC line voltage
- **NEUTRAL**: AC neutral voltage
- **DC+**: DC high voltage

The following figure shows a connection example of the STEVAL-SCR002V1 to a standard PFC with inrush managed via relay.

Figure 4. Connection example of the STEVAL-SCR002V1 to a boost converter (PFC) - relay replacement

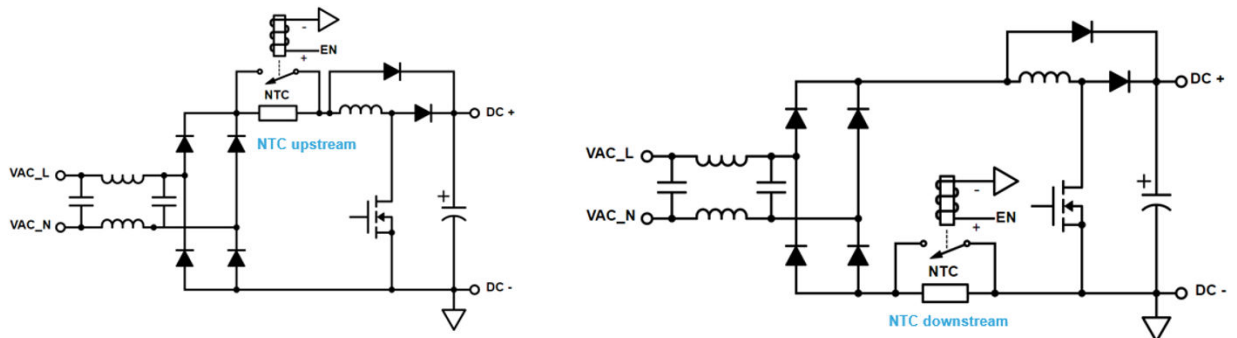


3 Operation

The most common solution to limit the inrush current at startup is to use a serial impedance after the rectifier bridge. To reduce the power loss, a mechanical relay bypasses the serial impedance as soon as the output DC capacitor is charged and when the converter starts up.

The figure below shows the typical schematic of a power converter using a bypass relay at the DC bus high side (NTC upstream) and at the DC bus low side (NTC downstream).

Figure 5. Typical schematic of a power converter using relay bypass



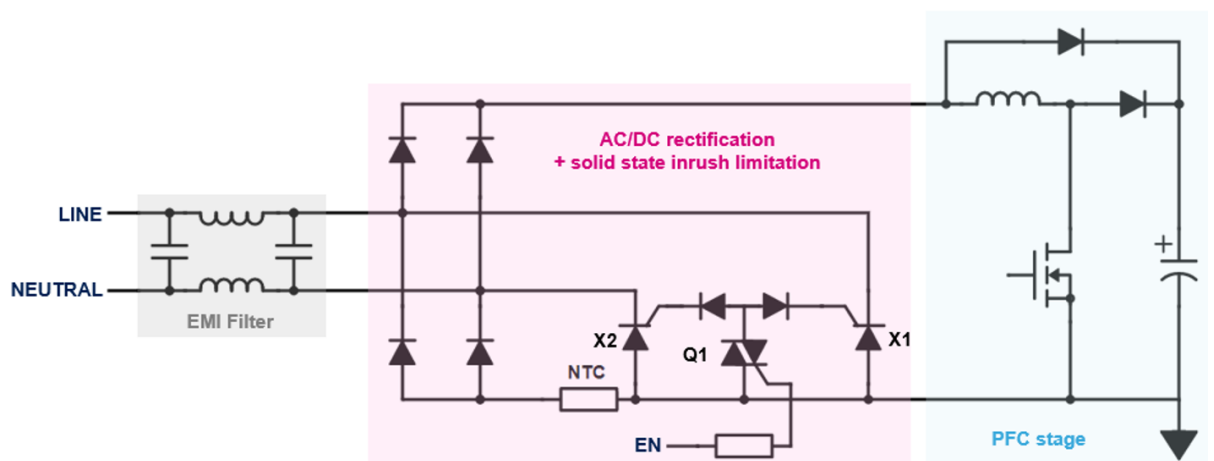
The bulkiness of the relay and its slow response has led to a new architecture based on a half-controlled rectifier bridge.

The **STEVAL-SCR002V1** board allows replacing the relay with two SCRs triggered by Q1 (Z0110MN, SOT223 package, four-quadrant triac), offering high reliability, long service lifetime, electromagnetic interference reduction and a faster response to line dips. Moreover, this bypass solid-state solution has no moving parts, preventing from spark and contact arcing that are the root cause of the reduction of the electromechanical relay lifetime.

Solid-state topologies with SCRs allow applications to comply easily with the following standards:

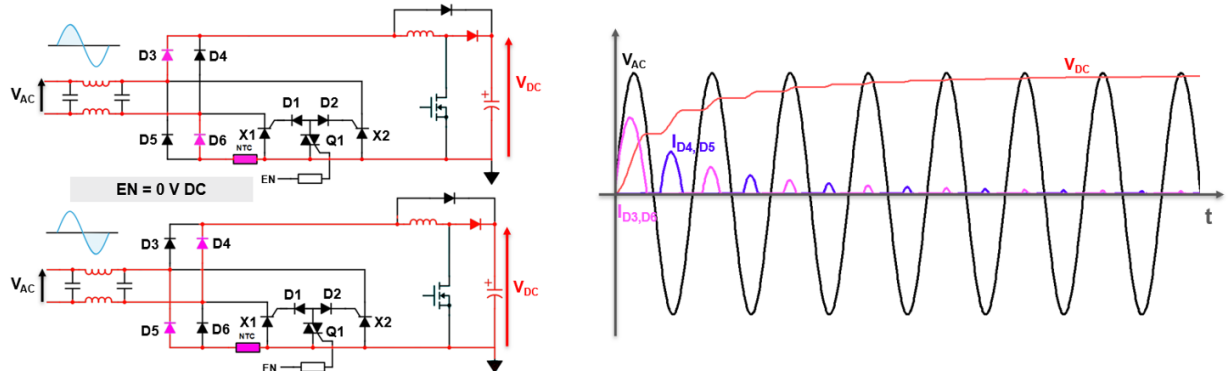
- IEC61000-3-3 (voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current ≤ 16 A);
- IEC61000-4-11 (voltage dips, short interruptions, and immunity tests for voltage variations).

Figure 6. Schematic of the STEVAL-SCR002V1 connected to PFC



3.1 Startup

At system power-up, the EN signal is disabled and no gate current is applied to the Q1 gate terminal. Then, the triac remains off and no current can flow through the SCR gates. As a result, SCRs X1 and X2 are in the off state. The inrush current flows through the bridge diodes of the front-end rectifier, limited by the inrush power resistor (NTC or PTC) as shown below.

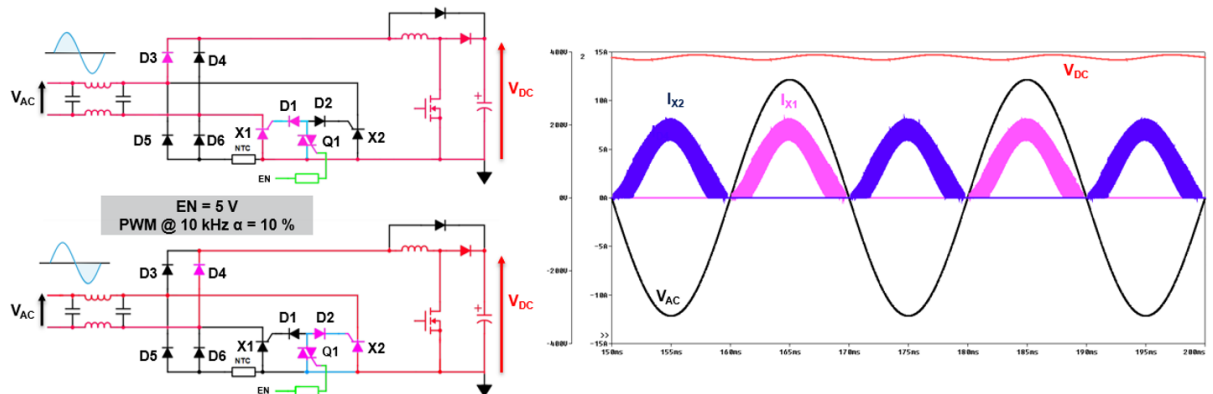
Figure 7. Startup phase - PFC bulk capacitor precharge (EN = 0 V)


During the positive half sine wave, the current flows through D3, boost inductor and diode, NTC, and D6. During the negative half sine wave, the current flows through D4, boost inductor and diode, NTC, and D5. With EN = 0 V, inrush current is limited by the NTC.

3.2 Steady state

As soon as the bulk capacitor of the PFC is charged, the PFC converter turns on. Then, the enable signal (for instance, 5 V DC, or PWM 10 kHz $\alpha = 10\%$) is applied to the gate of the Q1 triac (Z0110MN). Q1 turns on. The SCR gate currents flow through D1 and D2, according to the AC line polarity. TN1605H-8T X1 or X2 turns on and off alternately and automatically, according to the AC line polarity.

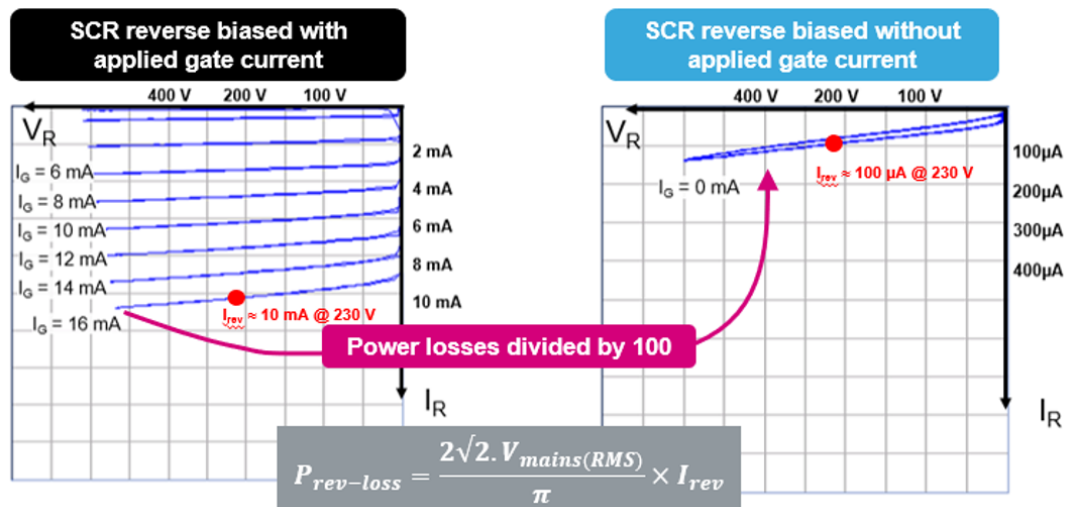
In nominal operation mode, the two top diodes of the rectifier bridge (D3 and D4) and the two SCRs (X1 and X2) rectify the AC line: the inrush resistor is then bypassed.

Figure 8. Steady state - PFC on, bypass on


3.3 SCR gate driver with automatic switching operation

One issue of SCR bypass topology is the power loss in the two SCRs when they are reverse biased. During the steady state, at each mains period, one SCR is closed and rectifies the AC line current. The other SCR is reverse biased and blocked.

Supplying the gate of the nonconducting SCR leads to high leakage currents, which, associated with reverse high voltage, brings reverse power losses.

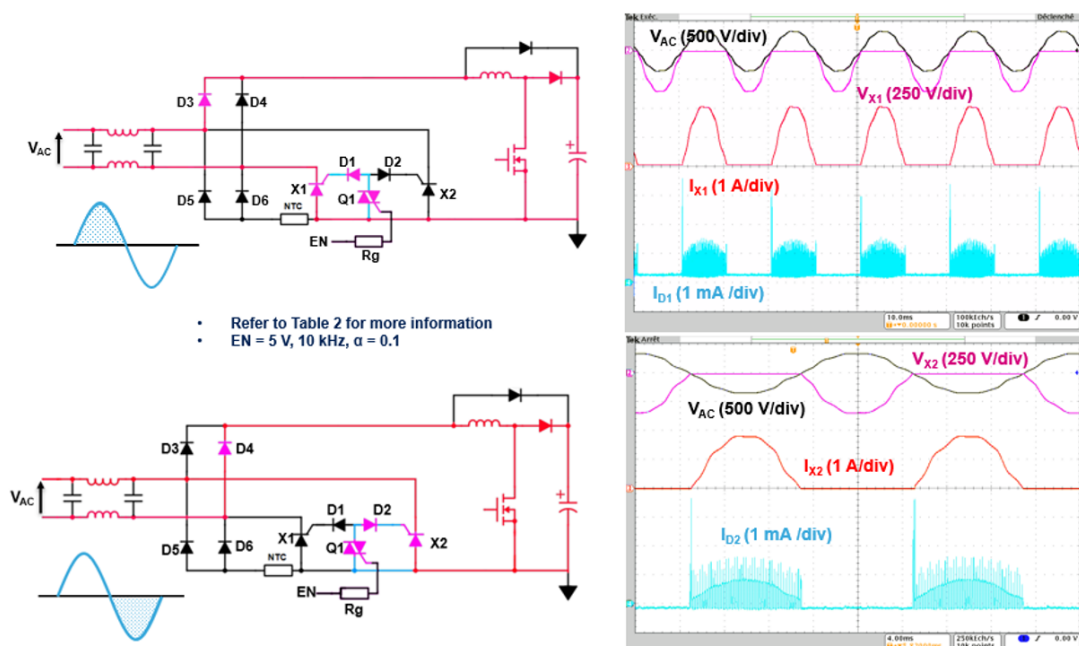
Figure 9. Example of SCR leakage current ($T_j = 125^\circ\text{C}$)


The evaluation board solution is low side bypass topology: the **TN1605H-8T** SCR gate driver is implemented with **Z0110MN** and **STTH110A** connected in series to the SCR gates. This solution allows controlling only the SCR positively biased without sensing the polarity of the AC line signal.

Assume the PFC output capacitor is already charged and the PFC is in normal operation. Consider the AC positive half sine wave. Also consider that Q1 is on with 50 mA pulsed gate current, thanks to the EN 5 V PWM signal (10 kHz, $\alpha = 0.1$, for instance). Thus, the positively biased SCR X1 is turned on. The nominal current flows through the D3 diode, the PFC output stage, and X1.

During this AC positive half sine wave, D2 cathode to anode voltage is negative ($V_{AK_D2} < 0$), D2 diode is blocked. No current can flow through the X2 gate and, consequently, the SCR X2 remains blocked as long as it is reversed biased.

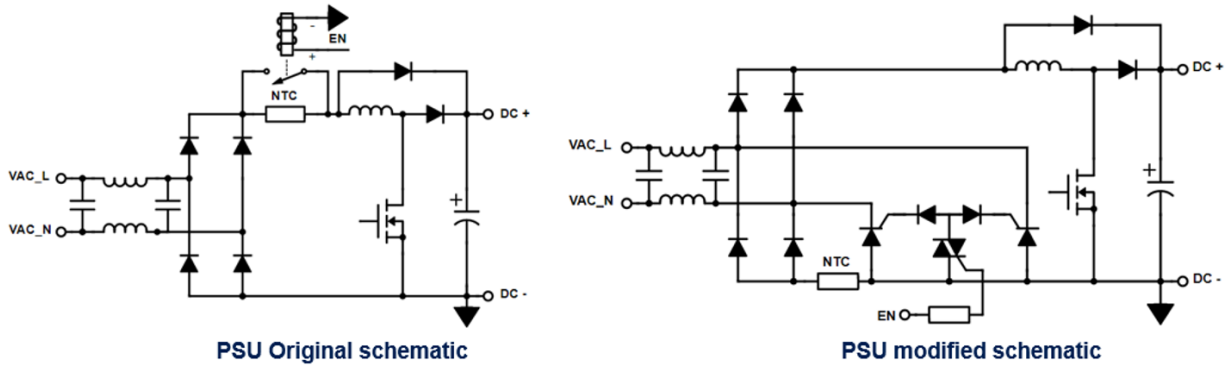
Thanks to the SCR gate driver topology, the nonconducting SCR gate cannot be supplied. In fact, its series diode is blocked. Thus, no more reverse losses are added. D1 and D2 automatically switch the gate current to the positively biased SCR. This explains why no polarity sense is required and no reverse conduction can occur.

Figure 10. SCR gate driver operation


4 Performance

To evaluate the [STEVAL-SCR002V1](#) performance, we used a standard 1500 W PSU. The PSU is rated at 93% efficiency with 80% load power, with the schematic modified as shown in the figure below.

Figure 11. STEVAL-SCR002V1 performance test configuration



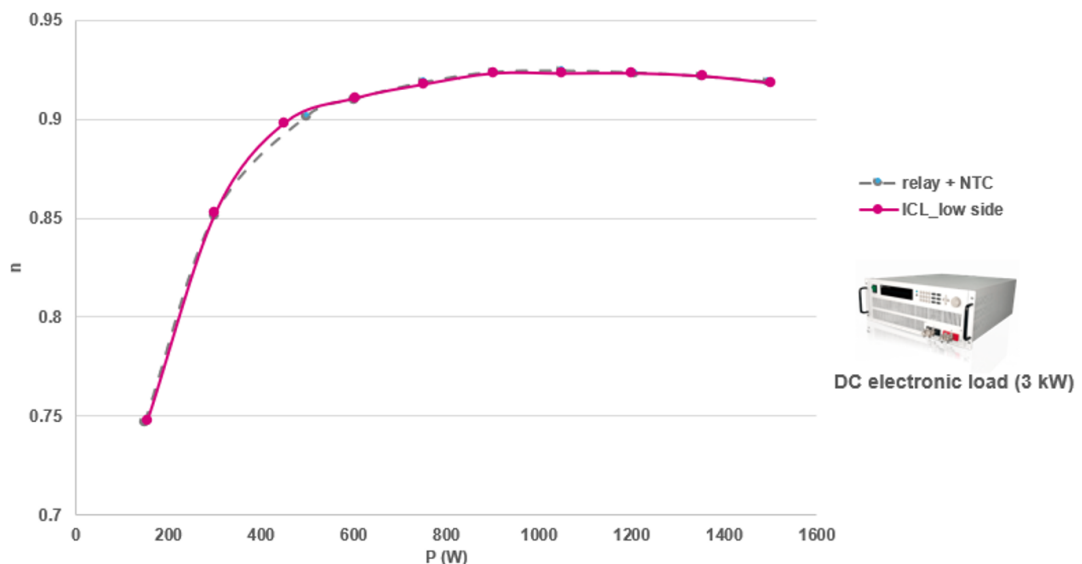
The original configuration, which uses a mechanical relay, has been replaced by connecting the [STEVAL-SCR002V1](#) low side SCR bypass solution.

4.1 Power efficiency

To perform the efficiency test, we used an electronic load from 10% to 100% of the total admissible power.

The figure below shows the results, which demonstrate the low side SCR bypass topology has no impact on the total power losses and efficiency results. Thus, the SCR power losses, with their control circuits, have the same power losses of the electro-mechanical relay, with its control coil consumption.

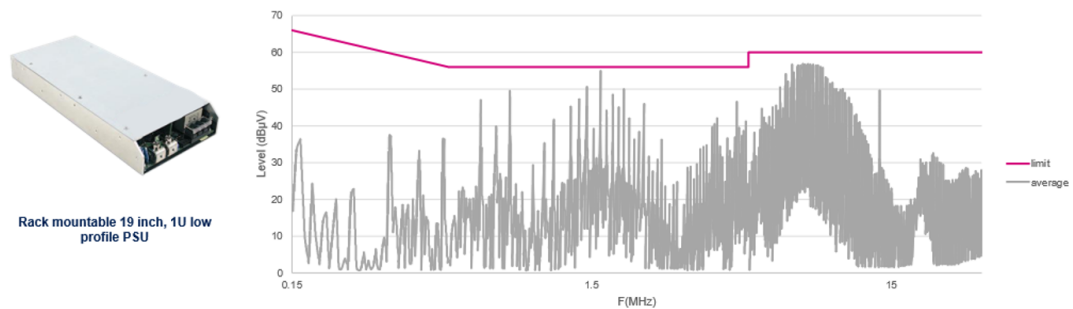
Figure 12. 1500 W PSU comparative efficiency test results ($V_{AC} = 230\text{ V}/50\text{ Hz}$; $T_{amb} = 25^\circ\text{C}$)



4.2 Conducted EMI noise

The EN55014 standard defines the maximum levels of the conducted noise due to AC mains current switching. The **STEVAL-SCR002V1** evaluation board complies with the standard, as shown in the figure below. No impact of the low-side SCR bypass topology compared to the original topology has been measured. The results are identical.

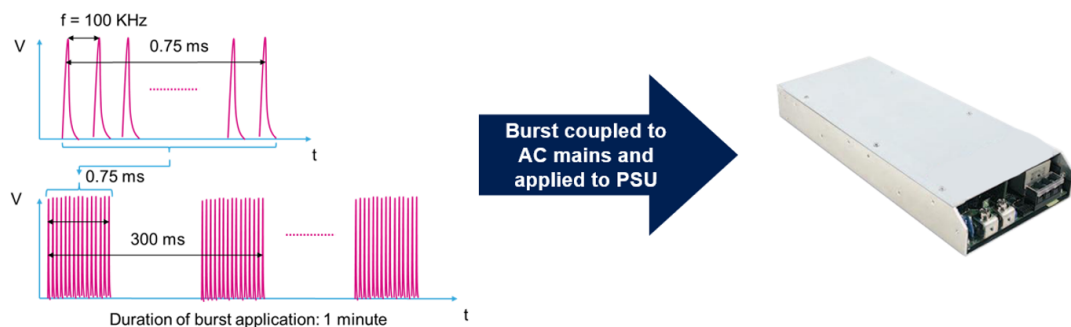
Figure 13. EN55014 standard validation (average measurement) - $V_{AC} = 230\text{ V}/50\text{ Hz}$, $P = 1000\text{ W}$



4.3 EMC immunity

We evaluated the immunity of the **STEVAL-SCR002V1** subject to fast transient/bursts on the supply, according to the test method described in the IEC 61000-4-4 standard.

Figure 14. Test schematic and waveform specification for IEC61000-4-4



We tested two couplings: one between line and ground, and one between neutral and ground. For each coupling, we applied bursts to positive and negative polarities.

We achieved the same IEC61000-4-4 withstanding level with the original configuration using a relay and an NTC. The low side bypass SCR solution has no impact on the burst immunity system performance.

Table 1. IEC61000-4-4 test results for the STEVAL-SCR002V1

Coupling								Minimum level		Original configuration level	
A class ⁽¹⁾				B class ⁽²⁾				A class ⁽¹⁾	B class ⁽²⁾	A class ⁽¹⁾	B class ⁽²⁾
L		N		L		N					
+	-	+	-	+	-	+	-				
2.5 kV	3.8 kV	6 kV	2.5 kV	>4 kV	>4 kV	>4 kV	>4 kV	2.5 kV	>4 kV	2.5 kV	>4 kV

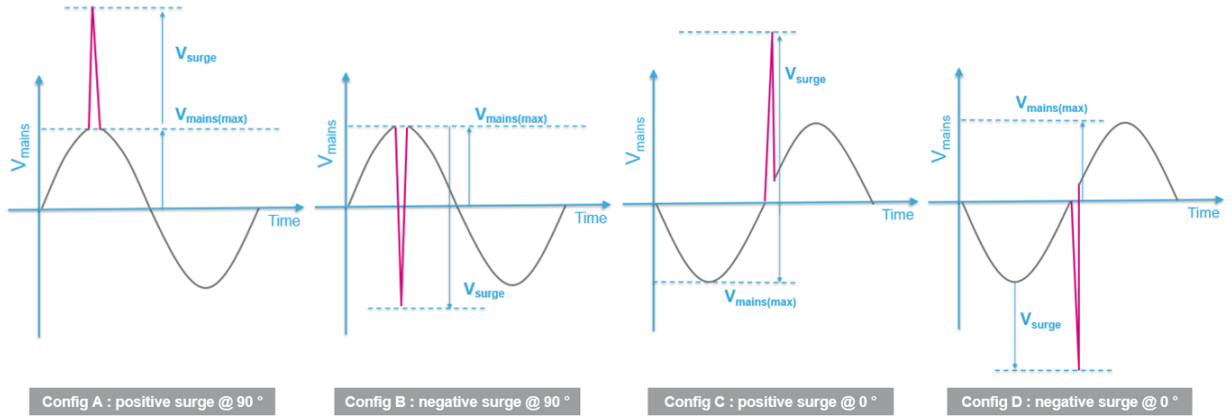
1. Normal operation within the limits specified by the manufacturer.

2. Temporary loss of function, degradation, or performance, which ceases when disturbance finishes. After this temporary loss, the equipment under test recovers its normal performance without any operator's intervention.

4.4 Surge robustness

We performed the lightning surge robustness according to the IEC61000-4-5 test. We tested four configurations: positive and negative surges with 90° and 0° phase angles as shown below.

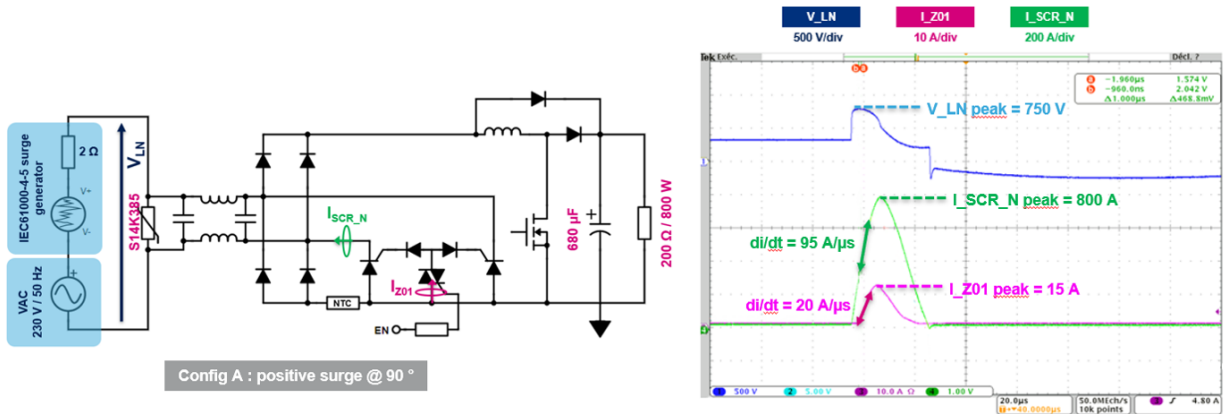
Figure 15. IEC61000-4-5 surge test configuration



The EN pin is supplied with 5 V DC, the low side SCR's bypass the NTC, and the PFC output capacitor is already charged through the NTC.

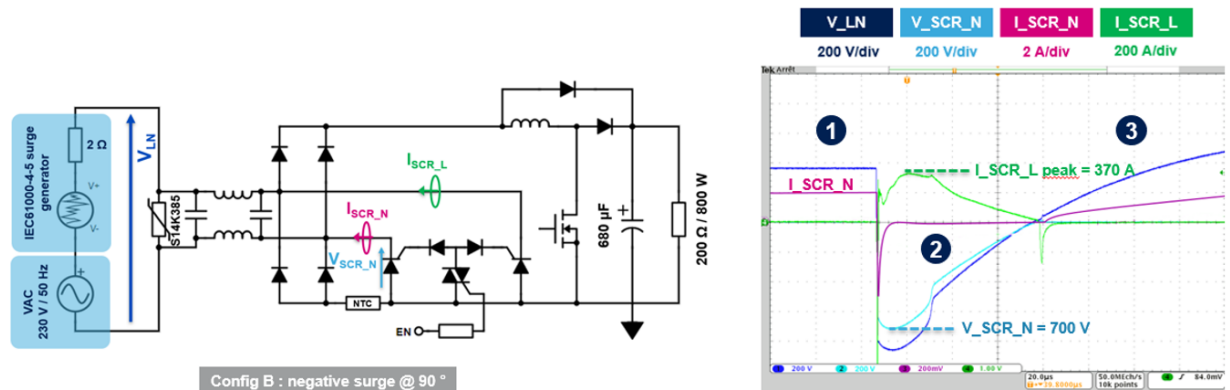
During the positive surge at the peak line voltage (A configuration), the SCR_N is already positively biased and conducting. The surge current flows through the SCR_N.

Figure 16. Waveforms resulting from the 2 kV IEC61000-4-5 test (A configuration)

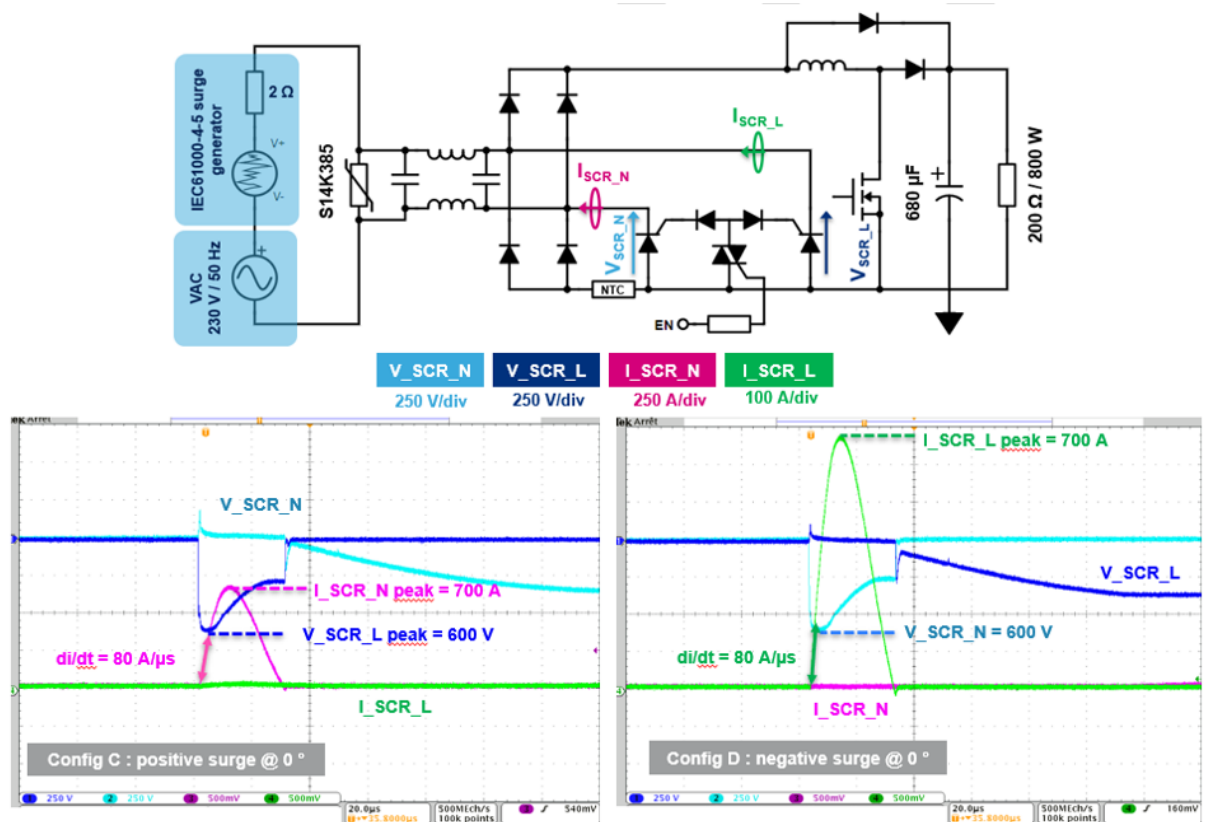


There are three phases for negative surge test results at the peak line voltage (B configuration):

- Phase 1: before the surge is applied, the nominal current flows through the SCR_N (positively biased).
- Phase 2: applying a negative surge, the AC main voltage V_{LN} becomes negative and the SCR_N is negatively biased. The SCR_N turns off and the SCR_L handles the surge current, becoming positively biased. The TN1605H-8T is specified with an ITSM = 950 A for 30 μs pulse. The gate current is switched to the positive biased SCR, thanks to the gate driver made of Z0110MN and STTH110A.
- Phase 3: when the lightning surge is completed, the V_{LN} becomes positive again, the SCR_N is positively biased and turns on. The SCR_L is reversed biased and turns off. The SCR_N handles the nominal current and the system returns to its normal operation.

Figure 17. Waveforms resulting from the 2 kV IEC61000-4-5 test (B configuration)


The figure below shows how the positively biased SCR handles the surge current, during the surge test at 0° phase angle.

Figure 18. Waveforms resulting from the 2 kV IEC61000-4-5 test (C and D configurations)


During the IEC 61000-4-5 lightning surge test, the triac, diodes, and SCR measured values are within the specified values.

Components stay in a safe operating area during the 2 kV IEC61000-4-5 surge test.

5 Thermal management

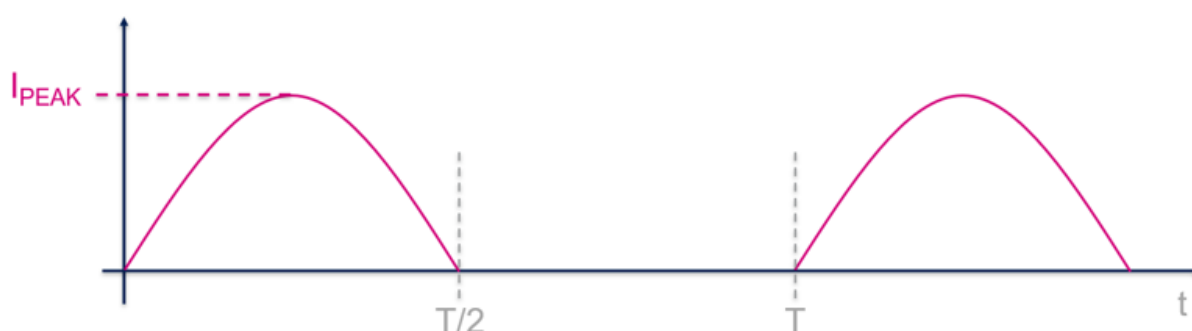
For a safe and reliable operation, it is important to keep the junction temperature of the SCR below its maximum junction temperature. The [STEVAL-SCR002V1](#) uses two high temperature [TN1605H-8T](#) SCRs that can operate at up to 150°C.

To calculate the junction temperature, you need to know the ambient temperature or the case temperature, the dissipated power, and the thermal resistance.

5.1 Dissipated power

Current alternatively flows through the two SCRs. The figure below shows the current waveform in a single SCR.

Figure 19. SCR current waveform



Referring to [AN533](#), the dissipated power corresponding to this half wave can be calculated as follows:

$$P_{dis} = V_{TO} \times I_{T(av)} + R_D \times I_{TRMS}^2$$

where:

$$I_{T(av)} = \frac{I_P}{\pi}$$

and

$$I_{TRMS} = \frac{I_P}{2}$$

V_{TO} and R_D , respectively, correspond to the threshold voltage and the dynamic resistance.

The following tables are extracts from the [TN1605H-8T](#) data sheet.

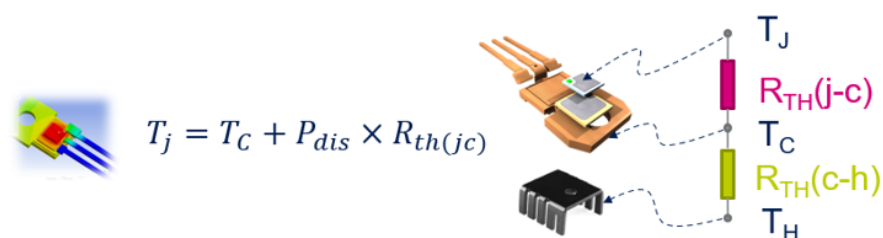
Table 2. Static electrical characteristics

Symbol	Test conditions	T_j	Value	Unit
V_{TO}	On-state threshold voltage	150°C max.	0.82	V
R_D	Dynamic resistance	150°C max.	25	mΩ

Table 3. Thermal resistance

Symbol	Parameter	Value	Unit
$R_{th(j-c)}$	Junction to case (DC)	1.1	°C/W
$R_{th(j-a)}$	Junction to ambient (DC)	60	

The junction temperature can then be calculated as shown below.

Figure 20. Junction temperature calculation


5.2 Temperature measurements

We measured the SCR and bridge diode case temperatures applying the following conditions:

- $T_{amb} = 60^{\circ}\text{C}$
- Load power = 1000 W
- $V_{AC} = 230 \text{ V}_{RMS}/50 \text{ Hz}$

$$I_p = \sqrt{2} \cdot \frac{1000}{230} = 6.15\text{A} \rightarrow P_d = 1.84\text{W}$$

At $P = 1000 \text{ W}$, the maximum case temperatures measured are 125°C and 130°C on the SCR and the bridge diode.

Table 4. Maximum case temperatures for SCR and bridge diode

Case temperature	SCR	Bridge diode
$T_c (^{\circ}\text{C})$	125	130
$T_J (^{\circ}\text{C})$	127	145
Guard band	Good	Low

6 Board possible modifications

6.1 Gate resistors

Depending on the EN power supply voltage level, R1 and R2 values should be modified as described in Table 5 and Table 6.

To calculate the values, we assumed:

- $T_{amb} = 0^{\circ}\text{C}$;
- Z0110MN works in the fourth quadrant;
- I_{gt} at $0^{\circ}\text{C} = 1.4 \times I_{gt}$ at $25^{\circ}\text{C} = 35 \text{ mA}$ (refer to Z0110MN datasheet on www.st.com);
- EN supply is between 3.3 and 15 V;
- Rated power for SMD 1206 package is 0.75 W.

Table 5. Operation with original gate resistor fixed values

EN_supply voltage (V)	R1 & R2 (Ω)	I_g (mA)	P_R1 & R2 (W)	DC control	PWM α (max.) for P<0.75 W
3.3	47	35.0	0.058	OK, P<0.75 W	N.A.
4		42.6	0.085		
5		53.2	0.133		
6		63.8	0.191		
6.8		72.3	0.246		
7		74.5	0.261		
8		85.1	0.340		
9		95.7	0.431		
10		106.4	0.532		
11		117.0	0.644		
12		127.7	0.766	NOK PWM recommended	0.98
13		138.3	0.899		0.83
14		148.9	1.043		0.72
15		159.6	1.197		0.63

Table 6. Operation with gate resistor values adapted to fit $I_g = 35 \text{ mA}$

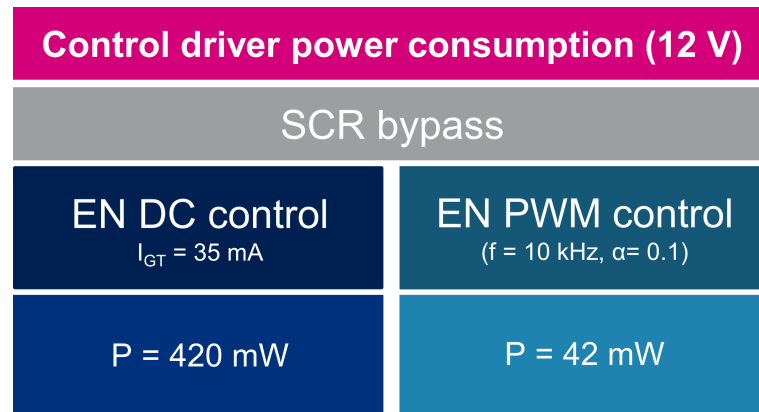
EN_supply voltage (V)	R1 & R2 values to fit $I_g = 35 \text{ mA}$	Required power rating for the resistors
3.3	47	0.058
4	57	0.070
5	71	0.088
6	86	0.105
6.8	97	0.119
7	100	0.123
8	114	0.140
9	129	0.158
10	143	0.175
11	157	0.193
12	171	0.210
13	186	0.228
14	200	0.245
15	214	0.263

No resistor modification is required with a suitable EN PWM signal.

6.2 PWM driver control

The STEVAL-SCR002V1 enable pin connected to the Z0110MN gate can be controlled through a DC or PWM signal. PWM driver control signal allows significantly reducing the driver power consumption with a 12 V power supply.

Figure 21. PWM driver control diagram

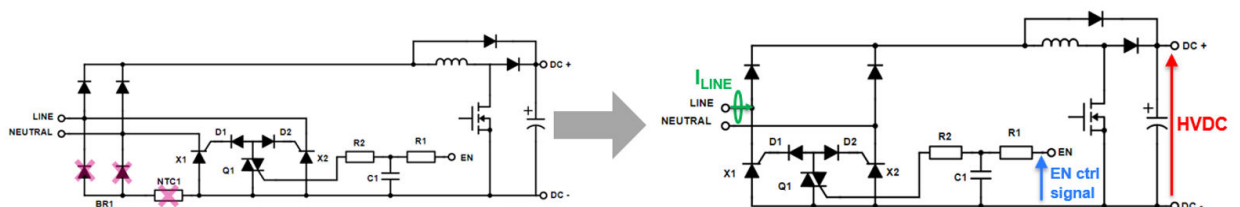


6.3 Soft start solution

The low side ICL bypass solution can be used as a mixed bridge. The mixed bridge topology allows you to remove the NTC and low side diodes of the bridge rectifier.

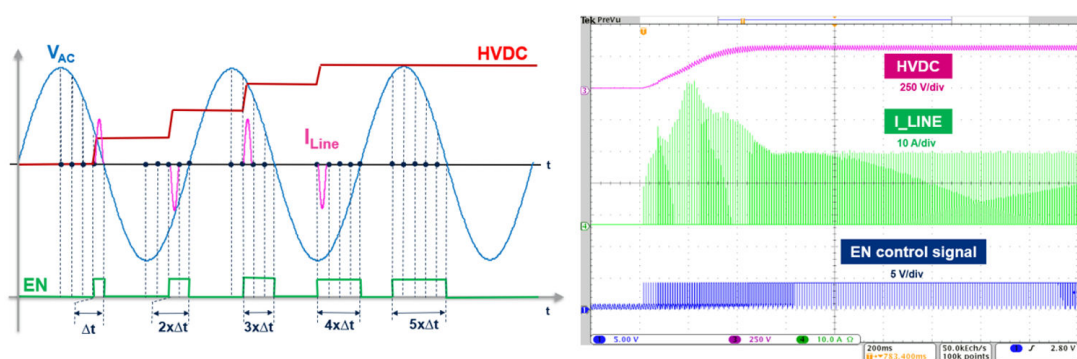
This type of topology requires an auxiliary power supply to supply the MCU before charging the DC output capacitor. In this way, the MCU can ensure the inrush-current limiter soft start. Note that most of the applications have a standby mode, so the MCU is already supplied through its own auxiliary power supply.

Figure 22. Low side ICL topology as a mixed bridge



In the mixed bridge topology, SCRs are controlled in phase angle to increase smoothly the PFC output capacitor voltage up to the peak AC line voltage. The MCU controls the precharging peak current value and synchronizes the driving signal angle step (Δt in the figure below) of the SCR gate.

Figure 23. Mixed bridge soft start principle and waveform

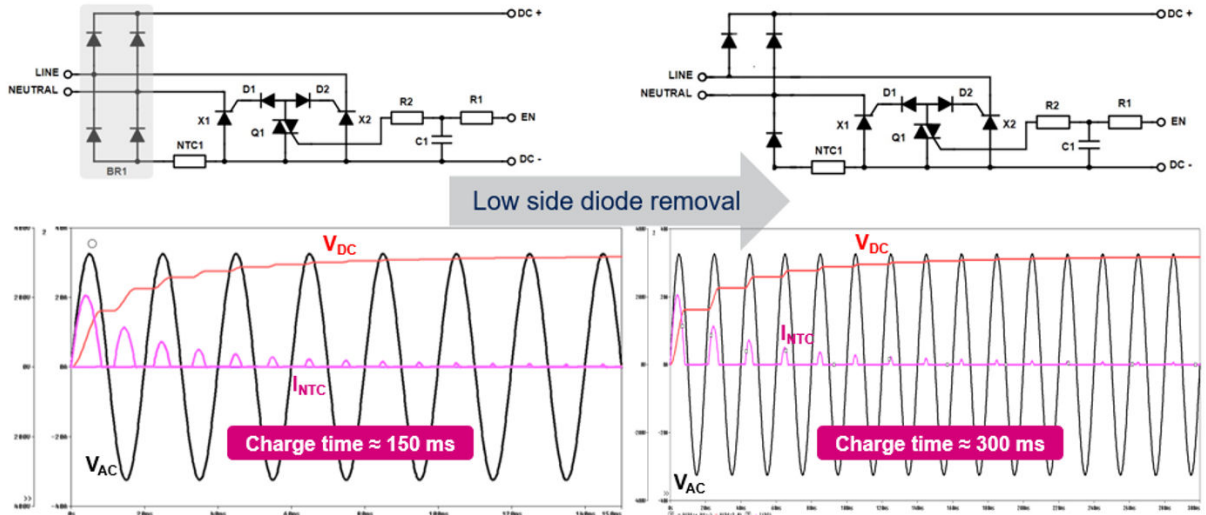


For further details, refer to AN4606.

6.4 BOM reduction

As explained in [Section 3.1 Startup](#), low side bridge diodes are useful only during the PFC output capacitor precharge startup phase. Therefore, you can remove one low side diode to reduce the bill of materials. However, this modification results in doubling the PFC output capacitor precharge duration, as shown in the figure below.

Figure 24. Low side diode removal influence on PFC output cap charge time



7 Topology sum-up

The low side topology and its dedicated non-insulated driver allow to easily replace electromechanics and/or passive elements while dealing with the inrush current into a complete solid state solution. This results in the following advantages for the designers:

- **Relay replacement with SCRs**
 - Full solid-state solution
 - No moving parts resulting in high reliability and lifetime operation
 - EMI noise reduction (no bounce)
 - Fastest response against line dips (IEC61000-4-11)
- **AC polarity sense not required**
 - No added reverse power losses
 - SCR gate naturally switched gate current to positively biased SCR
- **Easy to drive**
 - Single ENABLE pin
 - Can be driven from MCU
 - SCR gates self-powered by AC line
 - Relay existing control can be used to drive the SCR bypass
 - PWM gate signal allows reducing driver power consumption
- **Easy to implement**
 - TO220AB SCR tab can be put on the same heatsink without insulated transfer interface material
 - SMD packages available for SCRs
 - Only few SMD components used to drive the circuit (SOT223 and SMA flat)
- **Insulated power supply not required**
 - Driver reference is common with GND DC bus
- **Mixed bridge function available**
 - A single μC pin required to ensure soft start operation
 - Compatible with digital soft start (mixed bridge topology) for higher power AC-DC
 - No more passive components for inrush (NTC / PTC)

8 Board layout

Figure 25. STEVAL-SCR002V1 top side layout

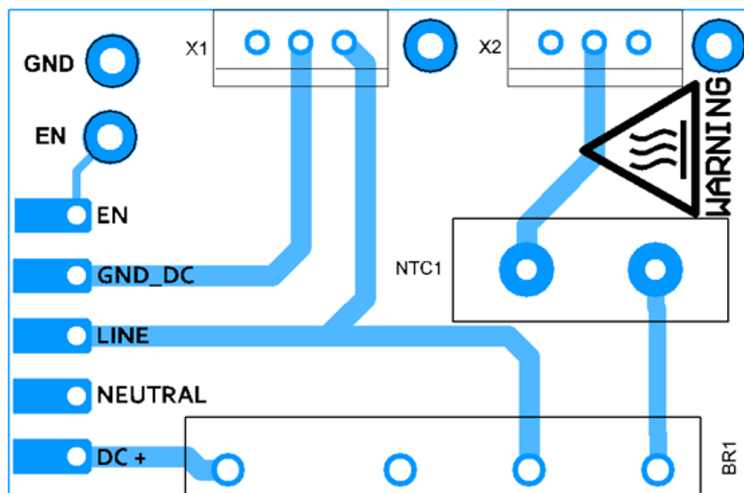
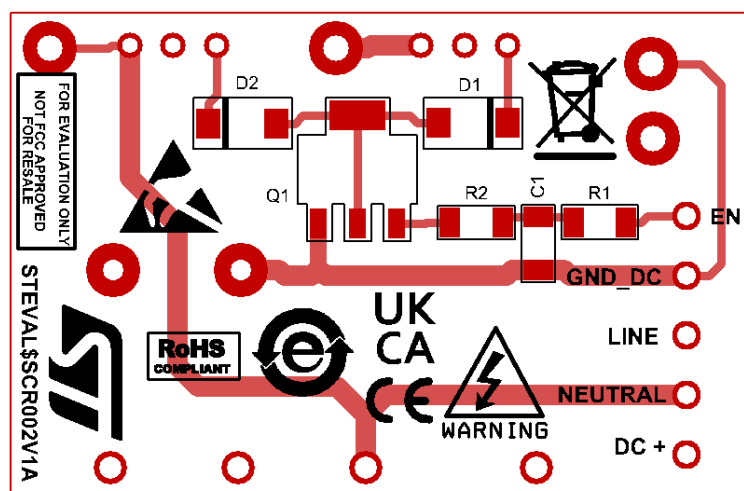
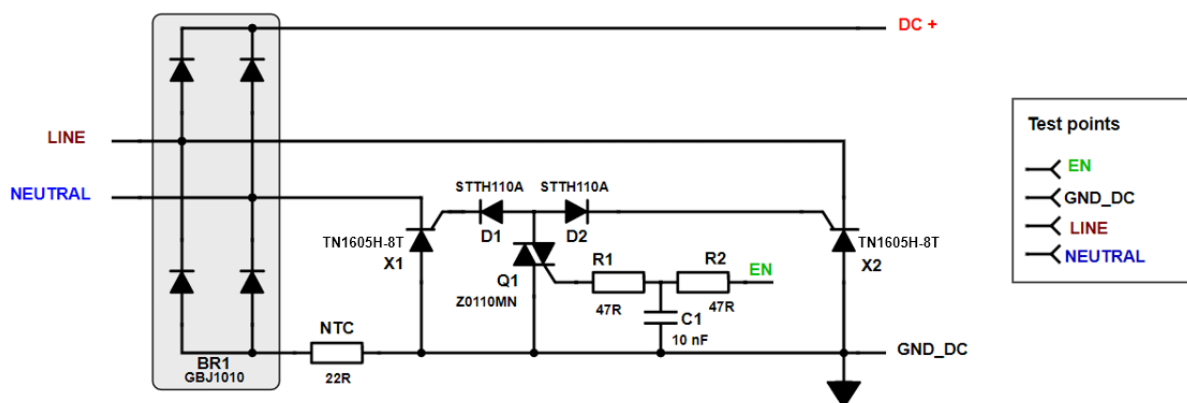


Figure 26. STEVAL-SCR002V1 bottom side layout



9 Schematic diagrams

Figure 27. STEVAL-SCR002V1 circuit schematic



A T-filter (R1-C1-R2) is placed on top of the [Z0110MN](#) gate to maximize the EFT immunity of the low side ICL driver. Refer to [AN5649](#) for further information.

10 Bill of materials

Table 7. STEVAL-SCR002V1 bill of materials

Item	Q.ty	Ref.	Part/value	Description	Manufacturer	Order code
1	1	BR1	10 A, 1000 V, GBJ1010	GBJ bridge rectifier	Any	Any
2	1	C1	10 nF, 25 V, ±10%, X7R, SMD, 0805	Capacitor	Any	Any
3	2	D1, D2	STTH110A, SMA	1000 V, 1 A ultra-fast diode	ST	STTH110A
4	1	NTC1	22 R	NTC	Any	Any
5	1	Q1	Z0107MN 5AA4 SOT-223	1 A standard triac	ST	Z0107MN 5AA4
6	2	R1, R2	47 R, ±5%, 0.75 W, 1206	Resistors	Any	Any
7	4	TP1, TP2, TP3, TP4	20-2136	Test points	VERO	20-2136
8	2	X1, X2	TN1605H-8T, TO-220AB	High temperature 16 A SCRs	ST	TN1605H-8T
9	1	-	HE9TF, L = 35 mm, 1 m x 3/4 inches x 3/4 inches x 1/8 inches	Heat sink	Any	Any
10	3	-	M3x8 mm	CHC screw	Any	Any

11 Board versions

Table 8. STEVAL-SCR002V1 versions

PCB version	Schematic diagrams	Bill of materials
STEVAL\$SCR002V1A ⁽¹⁾	STEVAL\$SCR002V1A schematic diagrams	STEVAL\$SCR002V1A bill of materials
STEVAL\$SCR002V1B ⁽²⁾	STEVAL\$SCR002V1B schematic diagrams	STEVAL\$SCR002V1B bill of materials

1. This code identifies the STEVAL-SRC002V1 evaluation board first version. It is printed on the board PCB.
2. This code identifies the STEVAL-SRC002V1 evaluation board second version. It is printed on the board PCB.

12 Regulatory compliance information

Notice for US Federal Communication Commission (FCC)

For evaluation only; not FCC approved for resale

FCC NOTICE - This kit is designed to allow:

- (1) Product developers to evaluate electronic components, circuitry, or software associated with the kit to determine whether to incorporate such items in a finished product and
- (2) Software developers to write software applications for use with the end product.

This kit is not a finished product and when assembled may not be resold or otherwise marketed unless all required FCC equipment authorizations are first obtained. Operation is subject to the condition that this product not cause harmful interference to licensed radio stations and that this product accept harmful interference. Unless the assembled kit is designed to operate under part 15, part 18 or part 95 of this chapter, the operator of the kit must operate under the authority of an FCC license holder or must secure an experimental authorization under part 5 of this chapter 3.1.2.

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For evaluation purposes only. This kit generates, uses, and can radiate radio frequency energy and has not been tested for compliance with the limits of computing devices pursuant to Industry Canada (IC) rules.

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Notice for the European Union

This device is in conformity with the essential requirements of the Directive 2014/30/EU (EMC), of the Directive 2014/35/EU (LVD) and of the Directive 2015/863/EU (RoHS).

Notice for the United Kingdom

This device is in compliance with the UK Electromagnetic Compatibility Regulations 2016 (UK S.I. 2016 No. 1091), with the Electrical Equipment (Safety) Regulations 2016 (UK S.I. 2016 No. 1101), and with the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012 (UK S.I. 2012 No. 3032).

Revision history

Table 9. Document revision history

Date	Revision	Changes
04-Jul-2022	1	Initial release.
19-Sep-2022	2	Updated Figure 1. STEVAL-SCR002V1 evaluation board.
03-Nov-2022	3	Updated Features.
29-Nov-2023	4	Replaced TN1605H-6T with TN1605H-8T. Updated Section Introduction , Section 1.2 Features , Section 3.2 Steady state , Section 3.3 SCR gate driver with automatic switching operation , Section 4 Performance , Section 4.4 Surge robustness , Section 5 Thermal management , Section 5.1 Dissipated power , Section 9 Schematic diagrams , Section 10 Bill of materials , and Section 11 Board versions .

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